In Reply Refer To: RP-2-1

10. 9198

AkiO 011 and Gas Company Attention: Mr. M. Welson Robertson Post Office Box 51408 Lafayette, Louisiana 70505

#### Gentlemen:

Reference is made to your Supplemental Development Operations Coordination Document (DOCD) received July 1, 1985, for Leases OCS-G 1608 and 2943, 8locks 60 and 59, South Pass Area. This DOCD includes the activities proposed for nine wells.

In accordance with 30 CFR 250.34, revised December 13, 1979, and Notice to Lessees and Operators No. 84-1, this DOCD has been determined to be complete as of July 8, 1985, and is now being considered for approval.

Your control number is S-1666 and should be referenced in your communication and correspondence concerning this DOCD.

Sincerely yours,

Tue

(Orig. Sgd.) A. Donald Giroir

0. W. Solenes Regional Supervisor Rules and Production

bcc: Lease OCS-G 1608 (OPS-3-2) (FILE ROOM)
Lease OCS-G 2943 (OPS-3-2) (FILE ROOM)

OPS-3-4 w/Public Info. Copy of the DOCD (PUBLIC RECORDS ROOM)

DO-5

ADGobert: gtj:7/5/85:Disk 3a

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#### **ARCO Oil and Gas Company**

Post of the day is set to be to the Later Later

4>

M. Nelson Robertonia
Offshore District Confirmer

MINERY'S MANAGEMENT SERVICE

June 26, 1985

Mr. D. W. Solanas Deputy Minerals Manager Minerals Management Service Post Office Box 7944 Metairie, LA .70010-7944 JUL 01 1985

RULES AND PRODUCTION

Reference: Supplemental Development Operations

Coordination Document

OCS-G 1608 South Pass Block 60 OCS-G 2943 South Pass Block 59 South Pass Block 61 Field

Dear Mr. Solanas:

The Supplemental Development Operations Coordination Document (DOCD) for the OCS-G 1608 and OCS-G 2943 leases requires both revision and supplement. In accordance with your letter OS-7-1, eight (8) copies (five (5) proprietary) of this DOCD are hereby submitted in compliance with applicable provisions of 30 CFR 250.34. A DOCD checklist is included in front of the exhibits for reference.

#### REVISED PLANS

Arco Oil and Gas Company has developed South Pass Block 61 Field thus far from Platforms 'A', 'B', 'C', 'D', and 'E', in Block 60 and Platform 'A' in Block 67. The supplemental DOCD dated March 15, 1985, details additional plans for development from Platform 'G'. The attached supplemental DOCD is required in order to revise and supplement the development plan; from Platforms 'C' and 'E'.

There are currently two approved wells that remain to be drilled from 'E' Platform. These wells, the E-30 and E-31, were approved in our supplemental DOCD dated May 24, 1983 for South Pass Block 61 Field. Both of these wells require revision since they will be drilled to new locations. We now plan to drill 7 more wells from 'E' Platform including these revisions.

'C' Platform requires supplement since no additional drilling wells are currently approved. We plan to drill 4 more wells from 'C'.

The location plats for the leases and platforms, drilling schedule, and spider map for the above revisions are included in Exhibits 1, 2, 3, and 4. These exhibits also include the information for the supplemental development plans described in the next section of this write up.

Minerals Management Service Supplemental DOCD Page 2

#### SUPPLEMENTAL PLANS

Eleven additional wells are proposed for OCS-G leases 1608 and 2943 from our existing South Pass Block 60 Platforms 'C' and 'E'. Exhibits 1 and 2 are the location maps for these leases and platforms. Seven wells will be drilled from Platform 'E', and four wells from Platform 'C'. The wells will be put on production as they are drilled and completed. No new facilities, pipelines or platforms will be required. Coordinates for the surface and bottom hole locations, true vertical depths, and a projected drilling schedule for these wells are given in Exhibit 3. This information is only an estimate, which may be revised in the future in an effort to optimize development. The approximate bottom hole locations for the wells are plotted on the spider map of the South Pass Block 61 Field (See spider map). The total time for this proposed work is estimated to be two years. The life of the receives to be developed by these wells is estimated to be 5 years.

The H&P 101 drilling rig currently on 'E' Platform, will be used to complete that work as well as the work on 'C' Platform. The rig will be used for workovers on 'A' platform prior to being moved to 'C' in 1987. This rig is a self contained, modular platform rig commonly used in the Gulf of Mexico. (See Exhibit 5). Drip pans, curbs, drains and sumps are designed into the rig and platforms for pollution control. Cuttings and mud will be disposed of in the prescribed manner outlined in OCS Order No. 7. During drilling operations, diverter systems, blowout preventers, and well control equipment will be provided and maintained in accordance with OCS Order No. 2. (See Exhibits 6 and 7). Attached as Exhibit 8 (pages 1-4) is a list of the available mud additives. In accordance with OCS Order No. 5, all wells will have surface controlled surface and subsurface safety valves installed.

In the event of a spill, ARCO will implement its approved Oil Spill Contingency Plan which is on file with the MMS and updated annually. ARCO is a member of Clean Gulf Associates which can provide spill response within approximately 12 hours from bases at Venice, Grand Isle, Intracoastal City and Cameron in Louisiana.

The base of operations for our offshore activities is in Venice, Louisiana. The base consists of a docking facility, warehouse, heliport, offices and living quarters and a parking lot. A base coordinator and a dispatcher are on duty at all times to coordinate movement of materials and personnel by boat and helicopter which service the platforms. Communications include private radios, microwave channels and regular telephones.

Minerals Management Service Supplemental DOCD Page 3

A previous air emissions report was submitted with our Supplemental Plan S-0966 and is hereby referenced. Exhibit 9 updates the projected yearly emissions from these two platforms.

Five of the eight copies of this DOCD include geological structure maps of the I, UJ, K, LK, and ML Sands, and two representative cross sections of the OCS-G 1608 and OCS-G 2943 leases. We request that this geologic data be held confidential as we believe it to be exempt from disclosure under the Freedom of Information Act (5 U.S.C. 552) and implementing regulations (43 CFR Part 2).

Please sign and return one copy of the Shipment of Confidential Information form to i.s for our records. If further data or clarification is required, please call me at telephone number (318) 264-4295.

Sincerely,

ARCO OIL AND GAS COMPANY

Peter Robinson for

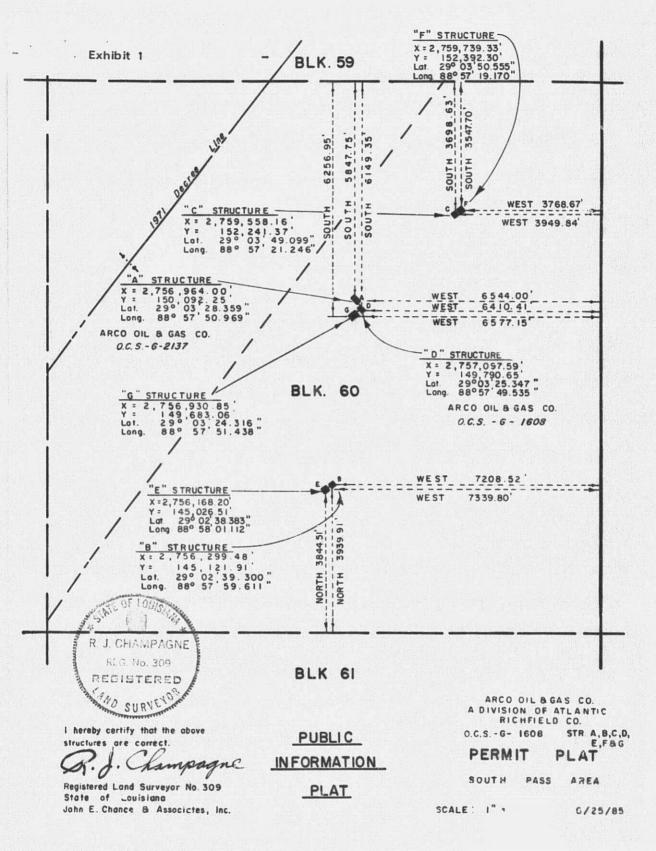
M. N. Robertson

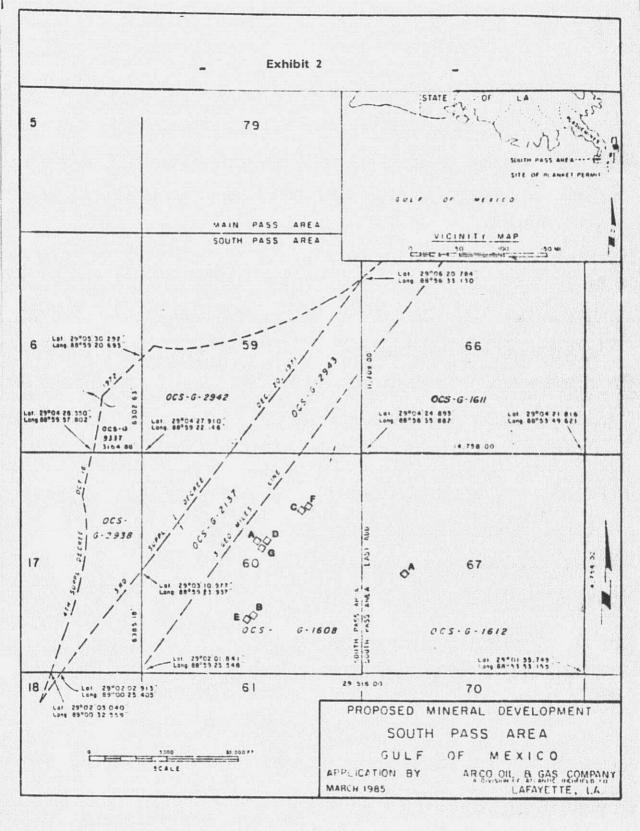
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attachment

#### DOCD CHECK LIST

	DESCRIPTION	
_	Description of work to be performed	
	SCHEDULE	
1	Commencement date Time to complete each phase Total time to complete the work proposed	
	LOCATION	
1	Location map of the lease block(s) relative to the shore line  Description of onshore base facilites, LOCATION Venice, Louisiana  Location map showing platform(s) location(s) - (non-proprietary)	
	GEOLOGICAL AND GEOPHYSICAL DATA	
N/A N/A N/A	Identification of geological hazards Archaeological report submitted Surface location relative to anomalies Structure maps (proprietary) Cross Section (proprietary) Spider Map Depth: TVD and BHL (for each well)	•
	OIL SPILL INFORMATION	
<u></u>	Oil spil plan referenced Base of operations Deployment time	
•	OTHER	
N/A N/A N/A N/A	List of mud additives  Production rate  Estimated life of reserves  Water depth  Description of drilling rig if applicable indicating pollution prevention equipment  Pescription of the size, length, route, tie-in points and burial depth on proposed pipelines including a pipeline plat  Calculations for air emissions  Environmental rejort if applicable  CZM Consistency if applicable	· •



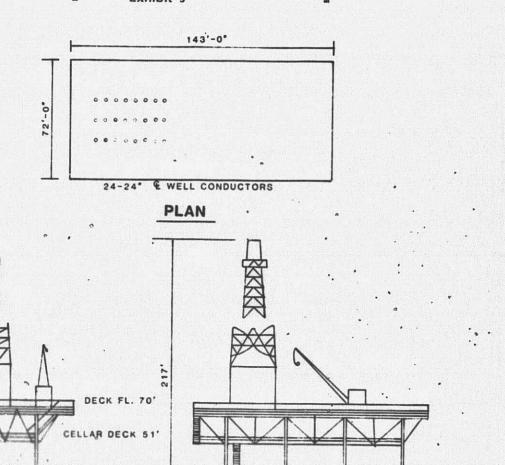


"C" AND "E" PLATFORM DRILLING SCHEDULE FOR REVISED AND SUPPLEMENTAL WELLS

RIG		WELL	TARGET RESERVOIR		LE LOCATION OORDINATES) Y	TOTAL DEPTH (TVD)	ESTIMATED SPUD DATE
H & P 101		OCS-G 1608 E-30	UJ RL	2754626	145832	6350	07/10/85
H & P 101		OCS-G 1608 E-31	UJ RP-4	2755250	143582	6600	. 08/10/85
H & P 101		OCS-G 1608 E-32	LK RM-4	2755610	146122	5600	09/10/85
H & P 101		OCS-G 1608 E-33	K RP-2	- 2756330	143802	6000	10/10/85
H & P 101		OCS-G 1608 E-34	I RK-2	2754530	146862	5850	11/10/85
H & P 101	,	OC''-G 1608 E-35	ML RV-1	2744610	141852	9500	12/10/85 -
H & P 101		1608 E-36	I RR	2756190	142892	6000	02/10/86
H & P 101		Occ. J 2943 C-42	K RBB	2757778	156480	5500	01/01/87
H & P 101		OCS-G 2943 C-30ST#1	K RKK3	2759158	154940	5400	03/01/87
H & P 101		OCS-G 2943 C-43	K RBB	2756908	156170	5500	04/01/87
H & P 101		OCS-G 2943 C-44	, K RJJ-1	2760128	157770	6300	06/01/87

# SURFACE LOCATIONS

C	Platform	X :	= 2759740
		Υ :	= 152264
E	Platform	Х:	2756168
		Y :	= 145027



TYPICAL SELF-CONTAINED DRILLING PLATFORM

MWL

MUD LINE

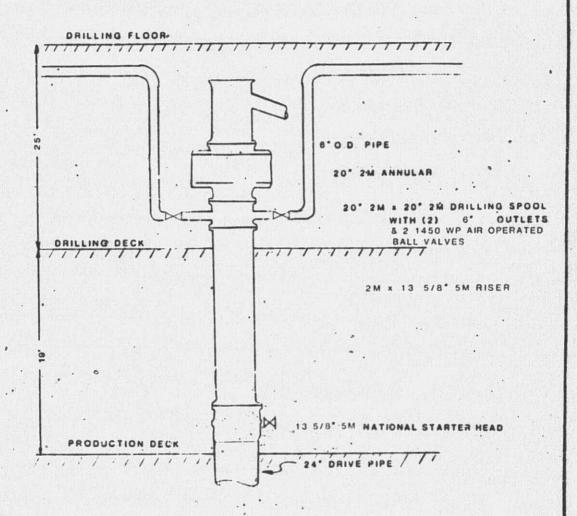
END ELEVATION

PROPOSED MINERAL DEVELOPMENT
SOUTH PASS AREA
GULF OF MEXICO
APPLICATION BY: ATLANTIC RICHFIELD CO.
LAFAYETTE,LA.

SIDE ELEVATION

MLW EL. 0.0

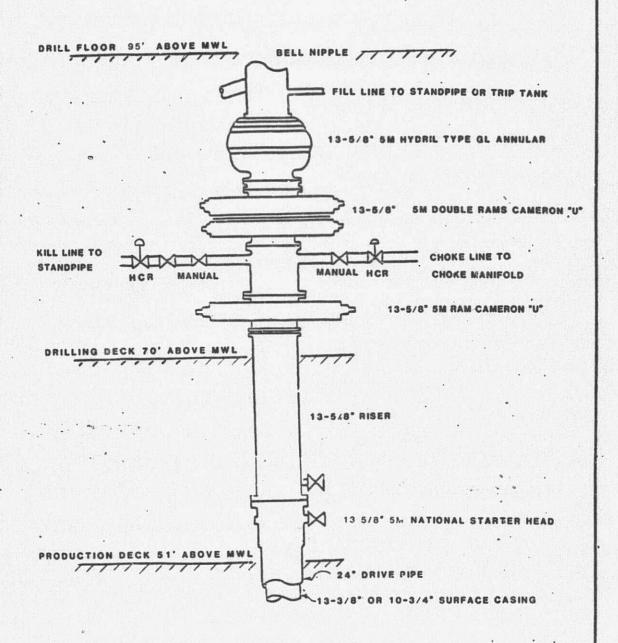
# SP BLK 60°C"PLATFORM BOOKER 952 DIVERTER SYSTEM



OPERATION

THIS DIVERTER SYSTEM WILL BE INSTALLED FROM THE START UNTIL SURFACE CASING IS LANCED. ALL DIVERTER VALVES WILL REMAIN OPEN AT ALL TIMES. LINES WILL BE FLUSHED OUT DAILY. AT THE FIRST SIGN OF A KICK, THE DRILLER WILL CLOSE THE ANNULAR PREVENTER AND WELL FLUIDS WILL BE AUTOMATICALLY DIVERTED. DEPENDING ON PREVAILING WINC CONDITION AND SIZE OF KICK, ONE DIVERTER LINE MAY THEN BE CLOSED.

# S.P. BLK. 60 "C" PLATFORM BOOKER 952 BOP ARRANGEMENT



# - Exhibit 8 Page 1 - COMPARABLE MUD PRODUCTS BY TRADE NAMES

Description or Principal Component	IMCO SERVICES	Barold	Magcobar	Milchem	Primary Application
	WEIG	HTING A	BENTS AND VI	SCOSIFIERS	
					.For increasing mud weight up to 20 ppg.
Calcium Carbonate	IMCO WATE		Lo-Wate	W.O. 30 W.O. 50	.For increasing weight of oil muds up to 10.8 ppg.
Bentonite	IMCO GEL	Aquagel	Magcogel	. Milgel	.Viscosity and filtration control in water-base muds.
Sub-Bentorite	IMCO KLAY	Baroco	High Yield Blended Clay	Green Band Clay	For use when larger particle size is desired for viscosity and filtration control
Attapulgite	IMGO BRINEGEL	2eogel	Salt Gel	Salt Water Gel.	.Viscosifier in saltwater muds.
Bentonite .					Quick viscosity in fresh-water, upper- hole muds with minimum chemical treatment.
Asbestos Fibers	IMCO SHURLIF7	Flosal	Visquick	. Fiosal	Viscosifier for fresh-water or saltwater muds.
					Viscosifier and fluid-loss control additive for low-solids muds.
Sepiolite	IMCO DUROGEL				tive for low-solids muds.  Viscosifier in all water-base muds, especially high-temperature drilling fluids.
			ISPER9		
	INCO PHOS			Oli San	Thinner for low pH fresh-water muds
Tetraphosphate	IMCO PHOS	Barotos	F &PR	Oli Pos	where temperatures do not exceed 160°.
Pyrophosphate					.For treating cement contamination
Compound ,					.Thinner for fresh-water and lime muds
					Thinner for fresh-water and saltwater muds alkalized for pH control.
Processed Lignite	IMCO LIG."	Carbonox	Tann A Thin	Ligco	Dispersant, emulsifier and supplementary additive for fluid-loss control.
Causticized Lignite	IMCO THIN	CC-16	Caustilig		.1-6 ratio caustic-lignite dispersant emulsifier and supplementary fluid- loss additive.
Modified Lignosulfonate	IMCO VC-10	Q-Broxin	Spersene		Dispersant and fluid-loss control additive for water-base muds.
Blended Lignosul- fonate Compound	IMCC RD-111				Blended multi-purpose dispersant fluid-loss agent and inhibitor for IMCO RD-111 mud systems.
Chrome-Free Lignosulfonate	IMCO RD-2000	· · · · · · · · · · · · · · · · · · ·		X-KB Thin	. Dispersant and fluid-loss control additive for water-base muds.
		FLUID	-LOSS REDUC	ERS	
Organic Polymer	IMCO PERMALCID				.Controls fluid loss in water-base systems.
Pregelatinized		Impermex	My-Lo-Jel	Milstarch	. Controls fluid loss in seturated sal water, and lime muds.
Sodium Carboxy methyl Cellulose	IMCO CMC(Regular)	Cellex (Regular)		Milchem CMC . (Med-Vis)	For fluid-loss control and barite sus- pension in water-base muds.
Sodium Carboxy methyl Cellulose	IMCO CMC(Hi-Vis)	Cellex(Hi-Vis)	Magco CMC (Hi-Vis)	Milchem CMC . (Hi-Vis)	For fluid-loss control and viscosity building in low-solids muds.
Polyanionic Cellulosic Polymer	DRISPAC	Drispac	Drispac	Drispac	Fluid-loss control additive and viscos ifier in salt muds.
Polyanionic Cellulosic Polymer	DRISPACSUPERLO	Drispac Superlo	Drispac Superlo	Drispac Superlo	Primary fluid-loss additive, secondary viscosifier in water-base muds.
*SodiumPolyacrylate	IMCO SP-101				Fluid-loss control in calcium-free low

<sup>\*</sup>Cypan and WL-100 are sold by American Cyanamid and Rotary Engineering, respectively.

# COMPARABLE MUD PRODUCTS BY TRADE NAMES (Continued)

Description or Principal Component	IMCO SERVICES	Berold	Magcobar	Michae	Primary Application
	LUBPICANTS,	DETERGEN	TS, EMULS!F	IERS, AND SU	RFACTANTS
Extreme Pressure Lubricant	IMCO EP	EP Mud Lu	ibe Bit Lube	Lo'ai-Film	Used in water-base muds to impar extreme pressure lubricity
Processer	SOLTEX	S atex	Soltex	Soitex	.Used in water-base muds to lowe downhole fluid loss and minimize heaving shale.
Water Dispersible Asphalts	IMCO		HOLE	(TI-WD	Lubricant and fluid-loss requirer to water-base muds that contain diesel or crude oil
Oil Dispersible	MUD CIL	Asphalt	Pave-A-Hole .	Carpo-Seal	Lubricant and fluid-loss reduce 'or water-base fluids that contain urese or crude oil.
Oil Soluble Surfactants	IMCO	Skot-Free	Pipe Lax	Pe . ocota	Nonweighted fluid to: spotting to free differentially stuck pipe.
Detergent	. IMCO MD	Con Det	D-D	Milchem Mf	Used in wate "ase muds to aid in dropping and a fullsi les bill reduces in que aud minin izos bit-balling.
Blend of Anion c Surfactants	:MCO SWS	Trimulso	Salinex	Attorio L. A low . S	Emilyide, for saltwater and fresh- air muo
An Cirganic Einity Neutranact (c. th Anines	IMCO LUBRIKLEEN	Torq Trim.	DOS-3	Mil-Plat c. 2	supplies the lubricating properties of oils without unvironmental collution
Bi. 13 of Fatty Acids, . Suffonatus, and As half c Materials	IMCO SPOT	SF 100	•		invert emulsion that may be weighted to desired density for placement to free differentially stuck pipe.
	DEFOA	MERS, FLOO	CCULANTS, A	ND BACTERIC	
Alt.: inum	Aluminum	Aluminum. Stearate	Aluminum Stearate	ininum	Defoamer for lighbsulfanate muds
Liquid Surface	IMCO DEFOAM L				Defeame, for all water-beas muds
Surface-Active Dispersible Liquid Defoamer	IMCOFOAMBAN	W200 W300	·	LD-7	All-purpose defouner.
Flocculating Agent	IMCO FLOC	Barafloc	it	Separan	Lised to crondrilled solids where clear watch is ries rable for a drilling fuid.
Blended	IMCO CIDE				'3ar tericide used to prevent fermerita- tion.
		OST CIR	CULATION M	IATERIALS	
Fibrous Material	IMCO FYBER	Fibertex	Mud Fiber	Mil-Fiber	Filler as well as matting material.
Nut Shells: Fine	IMCO PLUG	Wall-Nut	Nut-Plug	Mil-Plug	. Most ofter used to preve it lost circu-
Medium	IMCO PLUG	Wall-Nut	Nut-Plug	Mil-Plug	lation.  Used in conjunction with fibers or flakes to regain lost circulation.
Coarse.	IMCO PLUG	Wall-Nut	Nut-Plug	Mil-Plug	Used where large crevices or fractures are encountered.
Ground Mica.		- 45.5	122		
Fine					Used for prevention of lost circulation.
Cellophane					
granules, flakes, and fibrous materials of various sizes in one		Kwik-Seal	Kwik-Seal	Kwik-Seal	Used where large crevices or reactures are encountered.

## COMPARABLE MUD PRODUCTS BY TRADE MAMES (Continued)

Description or Principal Component	IMCO SERVICES	Barold	Incgcobar	Milchem	Primary Application
		SPECIA	ALTY PRODU	CTS	
Bentonite Extender	IMCO GELEX	Benex	Benex	Bena	Increases yield of bentonite to form valv low-solids calling fluid.
Inhibiting Agent	IMCO IE PAG				Impairs high-temperature fluid-loss co. act. amperiture stability and increased inhibition.
Synergistic Polymer Blend	IMCO POLY Rx		. Resinex		.Rhoological stabilization and filtration control.
Biodegradable Surfactant	IMCO FOAMANT				Foaming agent in air or mist drilling.
Polymer					High-temperature fluid-loss control
Polymer Polymer	IMCO POLYSAFE				Polymer for fluid-loss control.
		COMME	RCIAL CHEN	CALS	
Ci mate				romate	Used in water-pase muds to provent him i-temperature gelation.
Sodiu n Hydroxide	. Caustic Sod:	Caustic Soda	Caustic Soda	Caustic Soda	For pH control in water-base meds.
Sod um Carbonate	Soda Ash	S d . Ash	Soda Ash	Soda Ash	For treating out calcium sulfate in low pH muds.
	Bica bonate	Bicurbonite	Bicarbonate	P arbonate	For treating out calcium sulfate or cemen in h h pH muds.
Barium Crobonate	Baritim Carbonate	Anhýc ox	Carbonate	Barium Carbonate	For treating out calcium sulfate (pH should be above 10 for best results)
•					. Source of calcium for formulating gyp muds.
Calcium Hydroxide	. Lime	Lime	.Lime	Lime	Source of calcium for formulating lime muds.
Sodium Chlc .de	. Salt	Sait	. Salt	Sait	For saturated salt muds and resistivity control.
Chrome Aium (chromic chloride)	Chrome Alum	Chrome Alum	Chrome Alum	Chrome Alum	For use in cross-linking XC Polymer systems.
		OIL-N	NUD ADDITIV	ES	
Primary Emulsifier	and IMCO KEN-X Conc. #1(L)			Carbo-Tec (D) and , Carbo-Tec (L)	Primary additives to form stab. water- in-oil emulsion.
Viscosifie and	IMCO KEN GEL and IMCO KEN-X CONC.#2	and	.VG-69	Carbo-Gel	Provides viscosity, weight suspension, and filtration control.
Stabilizer	Conc. #3		' V-33		Improves emulsion under high- temperature conditions.
Stabilizes Borehole Conditions	IMCO VR			•	Stabilizes running shale, improves emulsion, weight suspension, and fluid loss under high-temperature conditions.
		CORRO	SION INHIBI	TORS	
Zinc Compound	IMCO SULF-X II				For use as a hydrogen sulfide scaven- ger in water-base and oil-base muds
Liquid Corrosion Inhibitar	IMCO CHACK CHEK				Prevent stress cracking of drill strings in an H <sub>2</sub> S environment.
A Catalyzed Ammoninium Bisulfit	IMCO XO <sub>2</sub>	Coat 777	A-202	***************************************	For use as an oxygen scavenger.
Filming Amir.e	IMCO X-CORR		and well that there are a		Corrosion inhibitor.

# COMPARABLE MUD PRODUCTS BY TRADE NAMES (Continued)

Desi ription or Principal Component	SERVICES	Baroid	Magcobar	Milchem	Primary Application
		CORROSIO	N INHIBITOR	(Continued)	
Filming Amine	. IMCO PERMAFIL	LM			Co rosion inhibitor.
Organic Polymer	IMCO SCALECH	IEK			Scale inhibitor.
Calcium Oxide	IMCQ KENOX				Calcium source for saponification.
Fatty Acid Emulsifier	SUPREME Con	c. A	Oilfaze		Primary emulsifier and stabilizer for oil-base drilling fluids.
Emulsior Star: lizer	SUPREME Con		be 13		<ul> <li>Imparts gels, contributes to viscosity for weight suspension, and provides filtration control.</li> </ul>
Specially Modif d Seponified Farty Acid Chemicals	. IMCO KEN PAK	SF-100			Gelling agent for formulating high- ಆಶ'ation casing packs.
Wetting Agent and Ellergreat.	. IMCO KEN CÂL-	<b>L</b>			Wetting agent and dispersant for oil muds for the reduction and/or stabili- zation of viscosity.

NOTES

ARCO OIL & GAS COMPANY

A DIVISION OF

ATLANTIC RICHFIFLD COMPANY

SOUTH PASS BLOCK 60

SUPPLEMENTAL DEVELOPMENT OPERATIONS COOPDINATION DOCUMENT

PLATFORMS "C" AND "E"

CCS -G-1608

AIR EMISSIONS DATA REPORT

June 26, 1985

#### AIR EMISSIONS DATA

#### A. Summary of Operations

This air emissions report is being submitted with the Supplemental Development Operations Coordination Document dated June 26, 1985, for South Pass Block 61 Field, South Pass Block 60, Platforms "C" and "E". These platforms are located approximately 13 miles southeast of Port Eads, which is the nearest onshore population center.

H&P Rig 101 is currently drilling on Platform "E." It will be used for drilling the remaining approved wells a well as 11 new proposed wells - 4 on Platform "C" and seven c Platform "E" (see well schedule - Exbibit #3 of DCCD).

The following is a description of rig engines and platform equipment along with an estimate of total expected yearly emissions from these two platforms:

#### H&P Rig #101

- Prime Movers Four V-16 Caterpillar G-399's Engines
  Natural gas fueled, 870 BHP each. Average of two are used 75%
  in drilling mode at 75% load, 25% non-drilling mode at 25%
  load.
   (7.7 % 75% X 1740) + (25% X 25% X 1740) = 1088 HP/HR average
- Crane Unit Mariner 650-H GM 8V-92N diesel engine, 355 BHP. Used 30% of the time and operates at 50% load. 50% X 355 = 177.5 HP/HR average.
- 3. Cementing Unit
  - a. Two GM 8V-71N diesel engine driven pumps, 333 rated BHP, average of 5% actual use at continuous rating.
  - b. One GM 3-71N diesel cement mixer, 90 rated BHP, 67 continuous BHP, average of 5% actual use at continuous rating.
- Emergency Rig Generator Caterpillar D-379 V-8 diesel, 715 continuous BHP at 1300 RPM, used for emergency back-up. Not figured into total emissions.

Note: . All rig engine exhaust stacks at ±85'.

## Platform "C" Equipment

- Two Solar "Saturn" turbine engines generators
   Natural gas fueled, 1000 HP each
   Only one used at a time, the other is backup. Exhaust stack
   at ±65'.
- Pump Down Pump driven by Detroit Diesel 6-71N
   Diesel fueled, 230 HP at 2100 RPM maximum.
   Used about 10% of the time. Exhaust stack at ±65'.
- Platform Crane Detroit Diesel 7-71 rated at 93 continuous BHP. Average of 30% actual use. Exhaust stack at ±85°.

## Platform "E" Equipment

- Two Solar "Centaur" turbine engines
   Natural gas fueled, 3800 HP each at 22,000 RPM
   Only one usually in operation. Exhaust stack at ±65'.
- One Solar "Saturn" turbine engine Natural gas fueled, 1000 HP at 15,000 RPM Exhaust stack at ±65'.

- Two Waukesha L7042 engines for generators Natural gas fueled, 710 continuous HP at 900 RPM Exhaust stack at ±65'.
- Fire water pump driven by Detroit Diesel 12V-71 Diesel fueled, 460 HP at 2100 RPM Only run for emergencies and maintenance. Not figured in total emissions. Exhaust stack at ±65'.
- Platform crane Detroit Diesel 4-71 rated at 93 continuous BHP. Average of 30% actual use. Exhaust stack at ±85'.
- Calculations of Emission Exemption Part 250.57-101 B.

#### Exemption Formulas:

1. 33.3 D for No, SO, TSP, THC each 2.  $3400 \text{ D}^{2/3} \text{ for}^{\text{XCO}}$ 

Where D = distance for shore do ined as landward of the mean high water mark, approximately 13 miles from shore to 'South Pass Block 60, Platform "C".

#### Maximum Allowables:

1. 33.3 X  $13(\frac{\pi}{2}/3)^3$  tons/year each of NO, SO<sub>2</sub>, TSP, THC 2. 3400 X  $13(\frac{\pi}{2}/3)^3$  = 18,798 tons/year for CO

#### C. EPA AP-42 Emission Factors

		ERNAL COMBUSTIO ENGINE : (#/HP-HR)	01
.NO'x		0.030837	
СО		0.006674	
so <sub>2</sub>		0.0020507	
TSP		0.0022026	
THC		0.002467	

\*NOTE: Total Hydrocarbons (THC) as methane and non-methane

#### NATURAL GAS FUELED

	INTERNAL COMBUSTION (#/1Q00 HP-HR)	ENGINE.	•	TURBINE EN (#/1000 HP-	
	EPA's AP-42 Emission Factor	ors .			AP-42 Factors
NO <sub>x</sub>	24		NO <sub>x</sub>		2.9
со	3.1		со		1.1
so <sub>2</sub>	.004		so <sub>2</sub>	•	.004
TSP			TSP		-
*THC	9.7		*THC	•	.2

<sup>\*</sup>Total Hydrocarbon: (THC) as methane and non-methane.

Air Emissions Data Report Page 5

# EMISSION TOTALS (tons/year)

# South Pass Block 60, Platform "C"

Emission Source	NO <sub>X</sub>	, C0	SO <sub>2</sub>	TSP	THC
Drilling-H&P 101 '					
Prime Movers	146.95	31.80	9.77	10.50	11.76
Crane	7.19	1.56	.48	.51	.58
Cement Unit-Pump	2.25	.49	.15	.16	.18
Cement Unit-Mixer	.45	.10	.03	.03	.04
Production					
Saturn Turbine	12.70	4.82	.02		.88
Pump Down Pump	3.11	.67	.21	.22	.25
Platform Crane	3.77	.82	.25	.27	.30
Totals	175.42	40.26	10.91	11.69	13.99

### South Pass Block 60, Platform "E"

Emission Source	NO <sub>X</sub>	СО	SO <sub>2</sub>	TSP	THC
Drilling-H&P 101					
Prime Movers	146.95	31.80	9.77	10.50	11.76
Crane	7.19	1.56	.48	.51	.58
Cement Unit-Pump	2.25	.49	.15	16	.18
Cement Unit-Mixer	.45	.10	.03	.03	.04
Production					
Centaur Turbines	. 48.27	18.31	.07		3.33
Saturn Turbines	12.70	4.82	.02		.88
Generators	149.27	19.28	.02		60.33
Platform Crane	3.77	.82	.25	.27	.30
	-				
Totals	370.85	77.18	10.79	11.47	77.40

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The general equation used for calculation of the tabulated expected air emissions for a particular piece of equipment is given by:

- (a) Expected Air Emissions (Tons/Year)
  - = [Continuous BHP of Equipment] x [% Actual Use] x [% Operating Power]
  - x [Appropriate Air Emission Factor, 1bs/HP-HR]

x [1/2000 lbs/ton] x [24 Hr/Day]

An example of the use of the above equation is given below:

The expressed yearly air emission of NO in tons/year for the two Waukesha 7042 generator engines on Platform "C" is:

Expected NO Air Emissions = 2[710 (HP/HR)] x [24 (1bs NO /1000 HP-HK]

From the Waukesha 7042 x [365 days/year] x [1 ton/2000 1bs] x

Generator Engine on [24 Hrs/Day] = 149.27 tons/year of NO air emissions

