CS-G-8938



**Chevron** U.S.A. Inc. P.O. Box 39100, Lafayette, LA 70593-9100

July 22, 1993

Pipeline Abandonment Completion Right-of-Way Pipeline R.O.W. OCS-G 8938, Seg. No. 8111 West Cameron 530 #1

U.S. Department of the Interior Minerals Management Service Gulf of Mexico OCS Region 1201 Elmwood Park Boulevard New Orleans, LA 70123-2394

Attention: Mr. Mike Conner (MS 5232)

Gentlemen:

Chevron U.S.A., Inc. hereby notifies your office that our 3" bulk pipeline (segment no. 8111) connecting West Cameron 530 #1 (OCS-G 5019) with West Cameron 534 "A" (OCS-G 2226) has been abandoned per 30 CFR 250.156. The subject abandonment was completed on July 10, 1993. Verbal approval to Chevron's Application to Relinquish Pipeline R.O.W. OCS-G 8938, dated March 4, 1993, was granted by Mr. Mike Conner of your office on June 16, 1993.

If you have any questions pertaining to this abandonment, please contact Mr. J. V. (Vance) Mackey at (318) 989-3063 or Mr. D.L. (Donald) Bucklin at (318) 989-3082 in Chevron's Lafayette, Louisiana office.

Yours very truly,

D.L. Bucklin Facilities Engineering Supervisor Chevron U.S.A. Inc., Acting by and through Chevron U.S.A. Production Company, a division thereof

530piabc/jvm

B8938 An8111





In Reply Refer To: MS 5421 OCS-G 8938

July 15, 1993

### ACTION

Chevron U.S.A. Inc.

Right-of-way

## RELINQUISHMENT OF RIGHT-OF-WAY GRANT ABANDONMENT OF PIPELINE

On June 10, 1987, Chevron U.S.A. Inc. filed an application for a right-of-way two hundred feet (200') in width for the construction, maintenance, and operation of a 3½-inch bulk gas pipeline, 3.34 miles in length, from Chevron U.S.A. Inc.'s Well No. 1 in Block 530, West Cameron Area, South Addition, across Block 531, West Cameron Area, South Addition, to Chevron U.S.A. Inc.'s Platform A ec1 in Block 534, West Cameron Area, South Addition. By Action dated August 6, 1987, the application was approved and the right-of-way granted. Proof of construction was subsequently accepted on October 16, 1987, on 3.35 miles of line pipe.

On March 12, 1993, Chevron U.S.A. Inc. requested relinquishment of the above-described right-of-way in its entirety. Additionally, grantee requested permission to abandon in place the subject pipeline in accordance with 30 CFR 250, Subpart J.

Inasmuch as grantee has agreed to comply with 30 CFR 250, Subpart J, removal of the 3.35 miles of line pipe is hereby waived. Verbal approval to begin abandonment operations was granted to Chevron U.S.A. Inc. on June 16, 1993.

However, in the future, should it be determined that this pipeline constitutes a hazard to navigation or commercial fishing operations or unduly interferes with other uses of the OCS, Chevron U.S.A. Inc. shall be required to remove it.

Therefore, relinquishment of the right-of-way grant associated with the above-described pipeline that is to be abandoned in place is hereby accepted, effective March 12, 1993.

On 1/21/93

## OCS-G 8938

1

Chevron U.S.A. Inc. shall, within 30 days after completion of the abandonment, submit a report to this office informing the Minerals Management Service of the date the abandonment was completed and verify such abandonment was completed as approved.

(Orig. Sgd.) J. ROGERS PEARCY

J. Rogers Pearcy Regional Director

cc: Case File

MHHOLMES/

Page 2



## United States Department of the Interior

MINERALS MANAGEMENT SERVICE GULF OF MEXICO OCS REGION 1201 ELMWOOD PARK BOULEVARD NEW ORLEANS, LOUISIANA 70123-2394

In Reply Refer To: MS 5421 OCS-G 8938 July 15, 1993

#### ACTION

### Chevron U.S.A. Inc.

Right-of-way

## RELINQUISHMENT OF RIGHT-OF-WAY GRANT ABANDONMENT OF PIPELINE

On June 10, 1987, Chevron U.S.A. Inc. filed an application for a right-of-way two hundred feet (200') in width for the construction, maintenance, and operation of a 3½-inch bulk gas pipeline, 3.34 miles in length, from Chevron U.S.A. Inc.'s Well No. 1 in Block 530, West Cameron Area, South ?Addition, across Block 531, West Cameron Area, South Addition, to Chevron U.S.A. Inc.'s Platform A in Block 534, West Cameron Area, South Addition. By Action dated August 6, 1987, the application was approved and the right-of-way granted. Proof of construction was subsequently accepted on October 16, 1987, on 3.35 miles of line pipe.

On March 12, 1993, Chevron U.S.A. Inc. requested relinquishment of the above-described right-of-way in its entirety. Additionally, grantee requested permission to abandon in place the subject pipeline in accordance with 30 CFR 250, Subpart J.

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46 1

## OCS-G 8938

Page 2

Chevron U.S.A. Inc. shall, within 30 days after completion of the abandonment, submit a report to this office informing the Minerals Management Service of the date the abandonment was completed and verify such abandonment was completed as approved.

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J. Rogers Pearcy

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Regional Director

cc: Case File

3/15/93

To:	Adjudication Unit (MS 5421)	ARABANA
From:	Pipeline Unit, Field Operations (MS 5232)	BUSILE
Subject:	Right-of-Way Relinquishment/Abandonment	MAR 1 6 1993
Company:	Chevron USA INC.	MINERALS MANAGEMENT SERVICE
Right-of-	-Way Number: 005-6-2938	LEASING & ENVIRONMENT

The subject abandonment has been reviewed and has been found to be in compliance with 30 CFR 250.157(c).

- \_\_\_\_ Pipeline abandoned in place
- \_\_\_\_\_ Pipeline abandoned by removal
- Pipeline never constructed

mike Conner

Enclosure

Chevron

**Chevron** U.S.A. Inc. P.O. Box 39100, Lafayette, LA 70593-9100

March 4, 1993

RALS MANAGEMENT

OPERATIONS Region, New

Application to Relinquish Pipeline Right-of-Way Grant West Cameron 530 #1 R.O.W. OCS-G 8938, Seg.No. 8111

U.S. Department of the Interior Minerals Management Service Gulf of Mexico OCS Region Regional Supervisor Field Operations 1201 Elmwood Park Boulevard New Orleans, LA 70123-2394

Attention: Mr Mike Conner (MS 5232)

Gentlemen:

Pursuant to the authority granted in 30 CFR 250.164, and in compliance with the regulations contained in Title 30 CFR Part 250 Subpart J, Right-of-Way Pipeline on the Outer Continental Shelf, Chevron U.S.A. Inc. is filing this application in triplicate for the relinquishment of the Right-of-Way grant OCS-G 8938 (in its entirety) and the abandonment of pipeline Segment No. 8111.

Pipeline Segment No.	Size (Inches)	Length (Feet)	Service	From	<u>To</u>
8111	3	17,675	Bulk	WC Blk. 530 Caisson #1 OCS-G 5019	WC Blk. 534 Platform 'A' OCS-G 2226

Chevron proposes to abandon the subject pipeline as shown on the attached drawing by utilizing the following procedure:

- 1. Flush the pipeline with seawater from WC 530 #1 to WC 534 "A" where the seawater will be processed and disposed.
- 2. Fill the pipeline with seawater.
- 3. Separate pipeline from riser at base of riser at WC 530 #1 and WC 534 'A' removing 15 feet of pipe from each end (see attached drawing LA-2612).
- 4. Plug all pipeline ends, provide 3 feet of cover on pipeline ends by utilizing sandbags and abandon 17,645 feet of 3-inch pipe in place.

Chevron U.S.A. Inc.'s shore base for operations will be Intracoastal City, Louisiana.

2 MAR Effective Date

The pipeline abandonment is scheduled for early June of 1993. This pipeline abandonment is required because reserves in the West Cameron 530 lease, OCS-G 5019, are depleted and Chevron U.S.A. Inc. is required to abandon this lease.

Additionally Chevron U.S.A. Inc. expressly agrees that if any site, structure, or object of historical or archeological significance should be discovered during the conduct of any operations within the permitted Right-of-Way, we shall report immediately such findings and make every reasonable effort to preserve and protect the cultural resource from damage until said Regional Supervisor has given directions as to its preservation.

Please refer to Chevron U.S.A. Inc.'s Miscellaneous No. 078 file for previously filed and accepted pipeline Right-of-Way qualifications as well as other appropriate documents authorizing the below signature.

Chevron U.S.A. Inc. hereby agrees to keep open at all reasonable times for inspection by the Minerals Management Service, the area covered by this Right-of-Way and all improvements, structures and fixtures thereon and all records relative to the design, construction, operation, maintenance, and repairs or investigations on or with regard to such area.

We appreciate your prompt consideration of this request. If you have any questions pertaining to this information, please contact Mr. J.V. (Vance) Mackey at (318) 989-3063 or Mr. D.L. (Don) Bucklin at (318) 989-3082 in Chevron's Lafayette, Louisiana office.

Yours very truly,

G.T. Cole

Assistant Secretary Chevron U.S.A., Inc.

Attachments: Pipeline Schematic - Drawing No. LA-2612 Pipeline As-Built Plat

**JVM** 

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Brute 10-15-87 Howard 10/15/57 Stouffer 10/15/87

BEST AVAILABLE COPY

In Reply Refer To: FO-2-2 OCS-G 8938 ACTION Chevron U.S.A. Inc. Chevron U.S.A. Inc.

Pipe Line Right-of-Way Date of Permit: 8-6-87 Proof of Construction Received: 9-23-87

## Proof of Construction Accepted

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SNSII

The above-captioned grantee has submitted the evidence required by the law and Regulation 30 CFR 256.95(a). The proof of construction is hereby accepted and approved. Deviation from the original plat has been noted, and the new plat made a part of the record.

The total length of the "as-built" pipeline right-of-way is 3.35 miles.

## (Orig. Sgd.) J. Rogers Pearcy

J. Rogers Pearcy Regional Director

bcc: P/L OCS-G 8938 (FO-2-2)
P/L OCS-G 8938 (w/attachments) (K. Faust) (FO-2-2)
ORD Reading File
OPS-6 (w/copy of location plat)

ABritton:mcs:10/15/87:LEXITYPE Disk 6



015-68938



**Chevron** U.S.A. Inc. P. O. Box 51743, Lafayette, LA 70505

September 17, 1987

W. R. Herrin Manager Western Production Division

Notification of Completion 3-Inch Pipeline West Cameron Block 530 Permit No. OCS-G-8938

Minerals Management Service Gulf of Mexico, OCS Region 1201 Elmwood Park Blvd. New Orleans, LA 70123-2394

Attention: Regional Supervisor Rules and Production FO-2-2



Gentlemen:

In accordance with your August 10, 1987 approval of our May 6 pipeline installation request, this is to notify you of the completion of our 3-inch pipeline, Permit No. OCS-G-8938, from West Cameron 530 No. 1 caisson to West Cameron 534 "A" Structure on August 27, 1987.

A plat showing the "as-built" location and the hydrostatic test data are enclosed.

Yours very truly,

WRISERRA M

SRK/das

Enclosure

2G3654



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Ors-68938

## **BEST AVAILABLE COPY**

### CHEVRON U.S.A. INC.

## PIPELINE HYDROSTATIC TEST REPORT

FIELD: WEST CAMERON 534 FROM: W.C. 530 No 1 TO: 1x1.6 534 "A" PIPELINE: SIZE 32" & 0.300 LENGTH 17,675 TEST PROCEDURE: PRESSURE UP TO 90%, HULP 15 MIN, BLEED TO 50%, PRESSURE TO 90%, HOLD IS MIN., PRESSURE TO 100% - BHRS. TEST PRESSURE: 5 400 PSILA TEST TIME: BMRS. DATE: AUGUST 27,1987 REMARKS: MAXIMUM WORKING PRESSURE - 3600 PSIG. PRESSURE RELORDER - BARTON 242A- 51.111 DEAD KLEINFIT TESSER: S.L.-8, S.N. 17723 TEST PERFORMED BY NORMAN OPC. INC. TEST WITTNESSED BY: S.R. KNONLES / IL SMITH

SR Knoden

# NORMAN OFFSHORE PL LINE CONTRACTORS, IN

	ORITY BUSINESS ENTE	RPRISE		Phone (318) 237 P.O. Box 53907, O.C.S. • Lafayette, La
	В	EST AVAILABLE CO	OPY	Page 1 of 1
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PIPELINE CON	TPANY NO.P.C			JOB NO: 1.141
PIPELINE COL	STRACTOR CHE	row		W.O.NO: AFE NO:
TECT SECTION	NO	FROM	70	
IESI SECIIO	C 220		PRESSURE	
TEST BEGAN:	DATE 8-21-8	TIME <u>13/0</u>	UNIT NO.	STATION NO
TEST END:	DATE 8-27-8	2 TIME 2114		ELEVATION
PIPE DATA:	31/2" 0.0. 1	300 WALL		
1521 19 VY	CEFTED	LED II RESECTED,	PUL PULL	
	DEAL	WEIGHT RECORD		
	DEAL	JRE	_	
TIME	DEAL TEMPERATI	JRE PIPE OR GRO	DUND REM	ARKS
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Dear Sirs:

This letter is to certify the following calibration procedure of this Barton Temperature Recorder. The Temperature Recorder was checked by the following equipment; by Thermometer <u>DT-8310</u> and Thermometer <u>9L7720</u> both are traceable to the National Bureau of Standards.

UP		D	DOWN	
Therm	REC.	Therm	REC.	
32	32	300	300	
60	60	275	275	
92	92	240	240	
121	121	211	211	
153	153	184	184	
187	187	151	151	
212	212	119	119	
246	246	91	91	
279	279	58	58	
300	300	32	32	

Recorder S/N #	R - 15159
Calibrated By	allen Cudem
Date	8-16-87



Dear Sirs:

UP		D	DOWN	
DW	REC.	DW	REC.	
0	0	10000	10000	
1000	1000	9000	9000	
2000	2000	8000	8000	
3000	3000	7000	7000	
4000	4000	6000	6000	
5000	5000	5000	5000	
6000	6000	4000	4000	
7000	7000	_3000	3000	
8000	8000	2000	2000	
9000	9000	1000	1000	
10000	10000	0	0	

Deadweight	S/N	#	<u>SI - 8</u>
Calibrated	Ву		allen Culeun
Date			8-20-87



Dear Sirs:

This letter is to certify the following calibration procedure of this Barton Pressure Recorder. The Pressure Recorder was checked by the following equipment; by 3D Gauge S/N  $\frac{8505040N}{8505040N}$ and Deadweight Tester S/N  $\frac{17723}{1000}$  both are traceable to the National Bureau of Standards.

UP			DOWN	
DW	REC.	DW	REC.	
0	0	10000	10000	
1000	1000	9000	9000	
2000	2000	8000	8000	
3000	3000		7000	
4000	4000	_6000	6000	
5000	5000	_5000	5000	
6000	6000	_4000	4000	
7000	7000	_3000	3000	
8000	8000	_2000	2000	
9000	9000	_1000	1000	
10000	10000	0	0 0	

Recorder S/N #	<u>SI - 111</u>
Calibrated By	allen Creden
Date	8-20-87





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NOTIFICATION OF CONSTRUCTION	
Date: 8-24-87	
1. OCS number	
2. Name of company	
3. Name of contractor	
4. Name or number of barge	1
5. Size and length of pipeline 34 BLKG 3,34 Multrin legt	t
6. From where to where WC530#1fo WC534 A	
(area, block number, and platform)	
7. Where construction begins UC 534 A'	
(area and block number)	
8. When barre will begin 8-23-87	
9 Length of time barre will be on job 7 days	
a Nearest available belinger on Borge on Plath A	
1. Door the sizeline many or it it is close provinity to fairways or each open and?	
1. Does the pipeline cross of B it in close proximity to fairways of anchorage area:	
Yes No	
Where	
Initial and terminal points: Initial: X = Y =	
Terminal: X = Y =	
Name of Company Contact DILLY Watterns	
Telephone Number (318) 709-8755	
Cy to Alex Date 8-24-87	
U.S. Coast GuardDate	
Conf Con the	
Employer	

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Builles 8-5-87 Howard 8-5-87

AUG 6 1987

In Reply Refer To: FO-2-2 OCS-G 8938 West Cameron Area South Addition

Chevron U.S.A. Inc.

Right-of-Way

### ACTION: APPLICATION APPROVED

Your application for a right-of-way 200 feet in width for the construction, operation, and maintenance of a 3 1/2-inch bulk gas pipeline, 3.34 miles in length, from Chevron U.S.A. Inc.'s Well No. 1 in Block 530, West Cameron Area. South Addition, across Block 531, West Cameron Area, South Addition, to Chevron U.S.A. Inc.'s Platform A in Block 534, West Cameron Area, South Addition, dated June 5, 1987, with its attachments, is hereby approved subject to the following:

510 811

The grantee shall construct, operate, and maintain the pipeline in accordance with the Department of the Interior Regulations 30 CFR 250.20.

(Orig. Sgd.) H. P. Sieverding J. Rogers Pearcy Regional Director

bcc: | P/L OCS-G 8938 (FO-2-2) K. Faust (F0-2-2) ORD Reading File LE-5 L. LE-3-1 F0-6

ABritton:jj:8/5/78:Disk 6

### UNITED STATES GOVERNMENT MEMORANDUM

August 3, 1987

To: Regional Supervisor, Field Operations, GOM OCS Region (FO)

From: Regional Supervisor, Leasing and Environment, GOM OCS Region (LE)

Subject: National Environmental Policy Act (NEPA) Review for Pipeline Right-of-Way Application OCS-G 8938

Action Submitted: June 10, 1987

Action Commencement: Upon Approval

Chevron U.S.A. Inc. Pipeline Right-of-Way Application West Cameron Area, South Addition, Blocks 530, 531, and 534

Chevron U.S.A. Inc. proposes to install a 3" pipeline from Well No. 1 in Block 530, through Block 531, to the A Platform in Block 534.

Our NEPA review of the subject action is complete. No environmental protective measures were identified.

H. P. Sieverding

cc: Pipeline File OCS-G 8938 (LE-5)

CHill:mbw:ocsg8938.row



PARI





SECRETARY

EDWIN W. EDWARDS GOVERNOR

DEPARTMENT OF NATURAL RESOURCES

**Coastal Management Division** 

July 31, 1987

Mr. Autry J. Britton, General Engineer Minerals Management Service 1201 Elmwood Park Blvd. New Orleans, LA 70123

RE: C870311, Coastal Zone Consistency Chevron USA, Inc., Right-of-Way 3" pipeline, West Cameron Blocks 530, 531, and 534 (OCS-G 5019, OCS-G 2226)Offshore, LA Gulf of Mexico

Dear Mr. Britton:

After a careful review of the pipeline application of the above captioned project, the Coastal Management Division of the La. Dept. of Natural Resources concurs with the consistency certification provided by Chevron USA, Inc. as required in Section 307(c)(3)(B) (Subpart E) of the Coastal Zone Management Act of 1972 as amended.

Sincerely,

B. JIM PORTER

BY: C. G. Grøat

Assistant to the Secretary

BJP:CGG/MR/se

cc: Mr. Ron Ventola U.S. Army Corps of Engineers Chevron USA, Inc. New Orleans, LA

OCS-6-8935



**Chevron** U.S.A. Inc. P. O. Box 51743, Lafayette, LA 70505

W. R. Herrin Manager Western Production Division July 30, 1987



Right of Way Application 3 Inch Pipeline West Cameron 530, 531, and 534 Gulf of Mexico

Mr. D. Bourgeois Minerals Management Service P. O. Box 7944 Metairie, LA 70010

Attention: Office of Field Operations

Gentlemen:

In reference to our application for the subject right-of-way and to confirm conversations with Mr. Autry Britton of your office, pipeline installation is now scheduled to commence the first part of August, 1987. Any consideration you give for expediting the permitting of this pipeline is appreciated.

Should you need additional information on this matter, please contact Mr. S. R. Knowles at (318) 269-8663 or Mr. B. R. Watkins at (318) 269-8735.

Yours very truly,

Milteen

BRW/das

3G2050



UNITED MEMORANDUM BEST AVAILABLE COPY Date: \_\_\_\_\_\_6-11-87 8938 Right-of-Way Pipeline File OCS-G (LE) To: Through: Supervisor, Platform/Pipeline Unit, Plans, Platform and Pipeline Section, Field Operations, Gulf of Mexico OCS Region (FO-2-2) From: Petroleum Engineer, Platform/Pipeline Unit, Plans, Platform and Pipeline Section, Field Operations, Gulf of Mexico OCS Region (FO-2-2) herron Pipeline Right-of-Way Application, Technical Review, Subject: OCS-G Size Length Service (inches) (feet) From Well BLKG 530 De Recommendations: 1. The technical aspects of the proposed pipeline are acceptable in accordance with appropriate Regulations and Standards. 2. Advise applicant of Notice to Lessees and Operators No. 83-3. Valve protection cover shall not protrude above the level of the 3. mud line. Subsea valves and taps associated with this pipeline shall be 4. provided with a minimum of three feet of cover, either through burial, with sandbags, or other acceptable method. Omply with DOI Regulations V 5. 938 (w/orig appln) (Seg. <u>811</u>) (F0-2-2) 1502-01 OCS-G cc: OPS-5 (w/cy of plat) ABritton:jj:LEXITYPE Disk 6

## PIPELINE RIGHT-OF-WAY APPLICATION "ENGINEERING CHECKLIST"

MINERALS MANAGEMENT SERVICE GOM REGIONAL OFFICE

- ABUNT Mortegue

Date: 6-11-87 0050 8938

- A. Description of pipeline and location of proposed route (i.e., size of pipe, product to be transported, from where to where, platform sumber, asme, block sumber, area, and distance in feet and miles): for a 3/2-inch buek gas Pipeline 17,655 Hon 3.35 Men from Cheuron USA, Drc, buell NO I & Block 530, to Cheuroon USIH Drc's Platform A in Block 534, all located in West Comeron area, South Addition
  - B. Safety Flow Schematic Verify that the information shown on the safety flow schematic diagram contains the following:
    - 1. Pressure source is drawn into the schematic with the following:
      - a. source (i.e., name) \_\_\_\_\_\_
      - b. design working pressure 3000 SITP
      - c. high-low pressure sensor settings High @ 2700 Psig Low @ 900 Psig
      - 2. "ANSI" ratings of all valves, flanges, and fittings between the source and the connecting pipeline are shown.
        - \_ 3. Pressure relief valves, where applicable, are shown with the setting set no higher than the maximum working pressure (MWP) of the vessel.
    - M/A 4. If the maximum input source pressure is greater than the maximum allowable operating pressure (MAOP) of the pipeline, redundant safety equipment is required.
    - MAOP of proposed pipeline does not exceed MAOP of connecting pipeline.
      - 6. The pipeline leaving the platform receiving production from the platform is equipped with high-low pressure sensors to directly or indirectly shut-in the well or wells on the platform.
      - 7. The pipeline delivering production to the production facilities on the platform is equipped with an automatic fail-close valve tied into the automatic and remote shut-in system.
    - 8. The pipeline crossing the platform which does not deliver production to the platform, but which may or may not receive production from the platform, is equipped with high-low pressure sensors connected to an automatic fail-close valve located in the upstream portion of the pipeline at the platform. In addition, the sensors are tied into either the platform's automatic and remote shut-in system or an independent remote shut-in system.

- 9. The pipeline boarding the platform/pipeline is equipped with a check valve.
  - \_\_\_10. The pipeline leaving the platform is equipped with a check valve.
  - \_\_\_\_11. The high-low pressure sensors on the departing pipeline is located upstream of the check valve.
- \_\_\_\_\_12. Where applicable, high-low sensors are located downstream of the back pressure regulator.
  - \_\_\_\_\_13. If there is liquid injection into the line, are pumps associated with the injection? (Yes or No)\_\_\_\_\_\_
  - \_\_\_\_14. Direction of flow indicated.
  - \_\_\_\_15. Pipe specifications (i.e., size, grade, weight, and wall thickness).
    - \_\_16. Total length of proposed pipeline (feet and miles).
  - MADP of connecting pipeline.
    - 18. Statement that design meets or exceeds DOT Regulations 192 or 195, as applicable, and/or applicable OCS orders, registered engineer's seal, registration number, date, and signature.
  - \_\_\_\_\_19. Area and block number of proposed pipeline/platform.
    - \_\_\_\_20. Cathodic protection specifications.
- C. Design Information Verify that the pipeline design information given in the application and/or on the data sheet is complete and correct:
  - - (1) Size 3.5" Wall Thickness 300 Grade B Weight 10.25 Ibs/ft.
    - (2) Size \_\_\_\_\_ Wall Thickness \_\_\_\_\_ Grade \_\_\_\_ Weight \_\_\_\_\_ Ibs/ft.
    - (3) Size \_\_\_\_\_ Wall Thickness \_\_\_\_\_ Grade \_\_\_\_\_ Weight \_\_\_\_\_ Ibs/ft.
    - b. Riser:
      - (1) Size 315 Wall Thickness 438 Grade B Weight 14.30 lbs/ft.
      - (2) Size \_\_\_\_\_ Wall Thickness \_\_\_\_\_ Grade \_\_\_\_\_ Weight \_\_\_\_\_ Ibs/ft.
      - (3) Size \_\_\_\_\_ Wall Thickness \_\_\_\_\_ Grade \_\_\_\_\_ Weight \_\_\_\_\_ Ibs/ft.
    - c. Subsea valve assembly:
      - (1) Size \_\_\_\_\_ Wall Thickness \_\_\_\_\_ Grade \_\_\_\_\_ Weight \_\_\_\_\_ lbs/ft.
      - (2) Size \_\_\_\_\_ Wall Thickness \_\_\_\_\_ Grade \_\_\_\_\_ Weight \_\_\_\_\_ Ibs/ft.

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3. Water depth: Maxim	-175 Minimum -171
4. Type of corrosion prote	ction:
	tem
b. Sacrificial anode syste	m
(1) Type of anode	ZINC
(2) Spacing interval	720 ft.
(3) Weight of unit an	ode given by applicant Bs. ea.
c. If platform anodes an	e used, are they considered adequate?
Yes 1	No
d. If pipeline anodes are	used:
Formula: Lep/1 = 3.	$B2 \times 10^4 \times W^0/DIR = 38200 \times 34.5 / 3.5 \times 720 \times 26 = 20475.$
Where: W <sup>0</sup> = Weight of A D = Dia. of pipe I = Separation I R = the followir Aluminum or Gal Zinc Magnesium	node unit (lbs) (inches) between anodes (ft.) ag lbs/amp/year (Rate of Consumption) valum = 7.6 = 26 = 17.5
Does the calculated li	fe expectancy equal or exceed 20 years?
Yes	No
5. Description of protectiv a. Pipeline - 12 M b. Riser - 12 Mi spliash c. Subsea valve assembly	e coating: Why of their film elotogy & aferony Plus 1/4" thich Splosh from in zone
6. Description of weighted	coating:
a. Preconcrete coating _	
b. Density of concrete _	PCF
c. Thickness of concrete	·
d. Thickness of asphalt.	
7. Calculate the specific	gravity (one of the following formulae may be used)

L For epoxy coating: SG = 2.865W/D<sup>2</sup> = 2.865 × 10.25/12.25 = 2.40

$$\mathbf{SG} = \frac{\mathbf{RC} + \mathbf{K}_2}{\mathbf{R} (\mathbf{T} - \mathbf{K}_1)^2 \mathbf{K}_3} \xrightarrow{(\mathbf{W} + \mathbf{P} - \mathbf{RC})}{\mathbf{R}}$$

\_\_\_\_ d. Lines having two costings of enamel and a felt wrap, or only asphaltmastic costing:

$$SG = W+P$$
  
K<sub>3</sub>

Where:

SG = specific gravity RC = density of concrete (lb/cu. ft.) K<sub>1</sub>, K<sub>2</sub>, K<sub>3</sub> = coefficients T = thickness of concrete coating (inches) W = weight of bare pipe (lb/ft) P = weight of coating R = density of fluid material (lb/cu. ft.); i.e., sea water = 64 lbs/cu. ft. D = diameter of pipe (inches) A = cross-sectional area 8. Given specific gravity

2:33

P Gravity or density of prod

- 9. Gravity or density of product(s) - 03 -10. Design capacity of pipeline 5,000 MC FD445 yes y -11. Given Hydrostatic Test Pressure: Line Pipe 5400 Hold Time 8 hrs.

Preinstallation Test \_\_\_\_ Riser \_\_\_\_ Hold Time \_\_\_\_ hrs.

Recommended maximum hydrostatic body test for ANSI valves, flanges, and fittings are as follows:

ANSI 300 - 1,100 psig ANSI 400 - 1,450 psig ANSI 600 - 2,175 psig ANSI 900 - 3,250 psig ANSI 1,500 - 5,400 psig

No	te: Minimum hold times:
G	Line Pipe = 8 hrs. 4 hrs. @ 125% of MOP s = Riser = 4 hrs. (pretest) Liquid = Phus 4 hrs. @ 110% if leak inspec- or DOT 192.507(c) tion is not visable during test
12.	Maximum Allowable Operating Pressure (MAOP) of line pipe:
	MAOP = $\frac{2 \text{ st} \times F \times E \times T}{D}$ Note: F = .72; E = 1; T = 1 D $\frac{2 \times 35,000 \times .300}{X.300} \times .72 = 4,320 \text{ Psig}$
	b. MAOP= 3.5
	c. MAOP =
13.	MAOP of riser pipe.
	Note: $F = .50$ for risers on natural gas transmission lines. Note: $F = .60$ for risers on liquid pipelines. a. MAOP = $2 + 35,000 \times .438 \times 60 - 5,356$ Psig b. MAOP = $3.5$
14.	MAOP of flanges, fittings, and valves: - 3600 Psis
	2.4 x ANSI rating = 2.4 X/ 500 - 7000 / 500
15.	MAOP of proposed pipeline as determined in accordance with Title 49 CFR Part 195 or 192, as applicable, is psig.
16.	Items 12, 13, and 14 above are equal to or more than the maximum allowable working pressure (MAWP) of source.
17.	Verify: 1:25 maximum source pressure (MSP) 2 hydrostatic test pressure (HTP) 2.95 (smaller IP @ SMYS of items 12 or 13 above)
	< <u>5,460</u> < <u>5,100</u>
	Note: The recommended limit of test as a percentage of internal pressure @ specificed minimum yield strength is equal to 95%:
	$\frac{1P \in SMYS = 2 \times S \times 1}{D} = \frac{1}{2} (0,000) psilos$
18.	Verify MAOP does not exceed the lowest of the following:
	a. Suomerged components: HTP/1.25 = 4,334 FS(0) 7 FS(0) 7
	b. Riser: HTP/1.5 =

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Valve guards used: Yes \_\_\_\_ No \_

D. Installation Requirements: location

- 1. All pipelines will be installed or hid to a minimum of three feet below the level of the mudline out to and including the 200 foot water depth, except at pipeline crossings. Any deviation must be justified at the time of application.
- N/A 2. All valves and taps must be provided with a minimum of three feet of actual cover either with soil or sandbags or jetted to a minimum of three feet below the mudline. If Am 5 approved valve protection covers are used, the valves and taps are NOT required to have a minimum of three feet of actual cover or jetted three feet below the mudline. However, the top of the valve protection cover shall not protrude above the level of the mudline. Any deviation must be justified at the time of application.

## E. Pipeline Crossings:

- NA 1. All pipeline crossings in water depths up to and including 200 feet shall be cement-bagged with a minimum of 18 inches between the lines with the uppermost line having a minimum of 3 feet of cover in the form of cement bags installed so as to provide a three foot horizontal to a one foot vertical (3:1) slope with a crown width that is one and one-half (11/2) times the pipe diameter. Any deviation must be justified at the time of application.
- N/A 2. All pipeline crossings in water depths greater than 200 feet shall be cement bagged with a minimum of 18 inches between the lines and installed so as to provide a three foot horizontal to a one foot vertical (3:1) slope. Any deviation must be justified at the time of application.

## F. Construction Information:

1. Proposed construction commencement date \_ September 1,1987 2. Method of construction - Correctional hay Barge 3. Method of burial Self burial hocation - WaiVED 4. Time required to by pipe - S days 5. Time required to complete project - December 1987 G. Applicant complies with current OCS pipeline guidelines:

Yes\_ No.

OCS-6-8938



Chevron U.S.A. Inc. P. O. Box 51743, Lafayette, LA 70505

June 5, 1987



Application for Right-of-Way 3 Inch Pipeline West Cameron Blocks 530, 531 and 534 Gulf of Mexico

Mr. D. Bourgeois Minerals Management Service P. O. Box 7944 Metairie, LA 70010

Attention: Office of Field Operations

Dear Mr. Bourgeois:

Pursuant to the authority granted in Section 5(e) of the Outer Continental Shelf Lands Act (67 Stat. 462) (43 U.S.C. 1331), as amended (92 Sta. 629), and in compliance with the regulations contained in Title 30 CFR Part 256, subpart N, Chevron U.S.A. Inc. is filing this application for a right-of-way two hundred feet (200') in width for the construction, maintenance, and operation of a 3" pipeline in the West Cameron Area, Gulf of Mexico. Chevron U.S.A. agrees that said right-of-way, if approved, will be subject to the terms and conditions of said regulations.

A variance from the above mentioned regulations is also requested to waive burial of the subject pipeline. We feel that the small diameter of the proposed pipeline with respect to the the water depth (171 ft. to 175 ft.) would limit it from hampering any trawling operations and limit any exposure to mechanical damage from water currents, storm scour, or other outside sources.

The proposed pipeline installation, maintenance and operation will be used to transmit hydrocarbons from Chevron's OCS-G-5019 West Cameron Block 530 Caisson Structure to Chevron's West Cameron Block 534 "A" Structure. Construction is estimated to start September 1987, and be completed October 1987. Additonal design criteria is enclosed as Attachment 1.

This application (and any amendments made hereto) is made with our full knowledge and concurrence with the OCS Lands Act (43 U.S.C. 1331, et seq.), as amended, (P.L. 95-372), including the following: Sec. 5(e) addressing pipeline rights-of-way, requirements of the Federal Energy Regulatory Commission relating to notice of hearing, transportation, and purchase of oil and gas without discrimination; Sec. 5(f)(1) addressing operation of pipelines in accordance with competitive principles, including open and nondiscriminatory access to both owner and nonowner shippers; Sec. 5(f)(2) which may allow exemption of the requirements in Sec. 5(F)(1); Sec. 5(e), addressing the assuring of maximum environmental protection, including the safest practices for pipeline installation; and Sec. 5(f)(1)(b) which may require expansion of throughput capacity of any pipeline except for the Gulf of Mexico or the Santa Barbara Channel.

## ATTACHMENT 1

May 6, 1987 Additional Information

3.5" O.D. Pipeline OCS-G-5019 No. 1 Well West Cameron Block 530 Caisson To OCS-G-2226 West Cameron Block 534 "A" Structure

1.	Product to be transported by pipeline:	Gas and Condensate.
2.	Name and telephone number of Company Engineer for contact on Technical points.	S. R. Knowles @ (318) 269-8663 B. R. Watkins @ (318) 269-8735
3.	Size, wall thickness, weight, grade and class of pipeline:	3.5" O.D. x 0.300" w.t, sch 80, 10.25 lb/ft., Grade "B" seamless line pipe.
4.	Size, wall thickness, weight, grade and class of risers:	3.5" O.D. x 0.438" w.t., sch 160, 14.30 lb/ft., Grade "B" seamless line pipe.
5.	Length of line excluding riser:	18,000 ft.
6.	Water depth:	From (-)171 ft. at W.C. 530 Caisson To (-)175 ft. at W.C. 534 "A" Structure.
7.	Description of Cathodic Protection System:	34.5 lb. zinc bracelet anodes on 720 ft. spacing; first and last anodes on 360 ft. spacing.
8.	Calculations used in design of anodes:	Area: (3.14)x(3.5")x(18,000') -+12'/ft. = 16,485 S.F. Amps/yr: (16,485)x(2%)x(0.005 A/S.F.) = 1.65 Amps. For 20 year line life: 1.65x20 = 33 Amps. For zinc: (33)x(26 lbs/amp) = 857.70 lbs. For 34.5 lbs. zinc anodes: 857.70 -+ 34.5 = 25 Anodes. Spacing: 18,000' -+ 25 = 720' Spacing of first & last anode: (18,000' - (720' x 24) -+ 2 = 360'
9.	Thickness and type of external coating on pipeline:	12 Mils of thin film epoxy for seamless line pipe.

- Thickness and type of external coating on riser pipe:
- Description of external coating for field joints of pipeline:
- Description of external coating for field detected holidays of pipeline:
- Description of internal coating and provision for corrosion inhibition:
- 14. Specific gravity of empty pipe based on seawater:
- 15. Anticipated specific gravity of product:
- 16. Anticipated working pressure:
- Design capacity of pipeline based on maximum expected working pressure:
- Maximum allowable operating pressure (MAOP) based on valves, flanges, and fittings:
- 19. MAOP based on pipeline pipe:
- 20. MAOP based on riser pipe:
- 21. MAOP based on lesser of above:
- 22. Hydrostatic test pressure of pipeline:
- 23. Hydrostatic test pressure of risers:
- 24. Type, size, pressure rating and location of pumps and prime movers:
- 25. The permitting agency's assigned MAOP of the pipeline into which the proposed pipeline may tie:

1/4" thick Splashtron in splash zone and 12 Mils of thin film epoxy for remainder of pipe.

Raychem heat-shrink-sleeves or equal.

Scotch Kote 212 hot melt patch sticks or equal.

None, no internal corrosion problems are anticipated.

### 2.33

0.65/Air

Maximum 1,400 psig. Pressure pilots/actuated SDV's will maintain SIP of 3,000 psig.

### 5,000 MCFD

Will use ANSI 1500 fittings MAOP = 3,600 psig.

MAOP = 2 Stf/d MAOP = (2)(35,000)(0.300)(0.6)/3.5 MAOP = 3,600 psig.

MAOP = 2 Stf/d MAOP = (2)(3,500)(0.438)(0.40)/3.5 MAOP = 3,504 psig.

MAOP = 3,504 psig.

HTP = 1.5 x 3600 = 5400 psig HTP = 5,400 psig for 8 hours

HTP = 1.5 x 3600 = 5400 psig HTP = 5,400 psig for 8 hours.

### N/A

The proposed pipeline will tie into existing production facilities on W.C. 534 "A" Structure. MAOP of these facilities is 1,440 psig. Line pressure at the terminal end of the proposed pipeline will be reduced to meet the MAOP of the producing facilities.

- 26. Number of pipeline crossings to be encountered:
- 27. Anticipated starting date of pipeline construction:
- 28. Anticipated method of pipeline construction:
- 29. Anticipated method of burial of pipeline:
- 30. Anticipated time to lay pipeline:
- 31. Anticipated time required to to complete project:
- 32. Other pertinent information:

None

September

Conventional Lay Barge.

Do not plan to bury.

Eight (8) days.

Sixty (60) days to lay pipeline, set & tie-in risers and tie-in production equipment. Anticipate initial usage about December of 1987.

Variance requested to wave pipeline burial.

ATTACHMENT 2 May 6, 1987 Affected Lease

The pipeline will cross West Cameron Blocks 530, 531 and 534. Blocks 530 and 534 are operated by Chevron. Block 531 is leased by Huffco Petroleum Corp. and Columbia Gas Development Corp.

Lease Owners by blocks are as follows:

West Cameron Block 530

Chevron U.S.A. Inc.

West Cameron Block 531

Huffco Petroleum Corp. P. O. Box 4436 Houston, TX 77210

Columbia Gas Development Corp. P. O. Box 1350 Houston, TX 77251

West Cameron Block 534

Chevron U.S.A. Inc.

## UNITED STATES DEPARTMENT OF THE INTERIOR BUREAU OF LAND MANAGEMENT

## NONDISCRIMINATION IN EMPLOYMENT

As a condition precedent to the approval of the granting of the subject pipeline right-ofway, the grantee Chevron U.S.A. Inc. hereby agrees and consents to the following stipulation which is to be incorporated into the application for said right-of-way.

During the performance of this grant the grantee agrees as follows:

During the performance under this grant, the grantee shall fully comply with paragraphs (1) through (7) of section 202 of Executive Order 11246, as amended, (reprinted in 41 CFR 60-1.4 (a)), which are for the purpose of preventing discrimination against persons on the basis of race , color, religion, sex, or national origin. Paragraphs (1) through (7) of section 202 Executive Order 11246, as amended, are incorporated in this grant by reference.

Signature of Grantee

Date: 5-29-8



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