

23 NOV 2005

In Reply To: MS 5232

Mr. Jim W. Bryan  
Kerr-McGee Oil & Gas Corporation  
16666 Northchase  
Houston, Texas 77060-6001

SCANNED

Dear Mr. Bryan:

Reference is made to the following application that has been reviewed by the Minerals Management Service:

Application Type: New Right-of-Way Pipeline  
Application Date: July 19, 2005  
Supplemental Data Date(s): November 10, 2005, November 16, 2005

Work Description: Create 200-foot wide right-of-way and install, operate, and maintain the following:

A 6-inch X 9-inch pipe-in-pipe pipeline 4.34 miles in length to transport bulk oil from Block 768 PLEM 1B through Block 724 to Block 680 SPAR with associated umbilical, all in the Green Canyon Area.

Assigned Right-of-Way Number: OCS-G26898  
Assigned Pipeline Segment Number: 15229✓  
Umbilical Pipeline Casing Segment Number: 15230  
Umbilical Segment Number: 15231

Pursuant to 43 U.S.C. 1334(e) and 30 CFR 250.1000(d), your application is hereby approved.

The approval is subject to the following:

1) Our review indicates that the routes to be taken by boats and aircraft in support of your proposed activities are located in or could traverse Military Warning Area W-92. Therefore, please be advised that you will contact the Naval Air Station, Air Operations Department, Air Traffic Division/Code 52, New Orleans, Louisiana 70146-5000 [(504) 678-3100 or (504) 678-3101] concerning the control of electromagnetic emissions and use of boats and aircraft in Military Warning Area W-92.

2) Our review indicates that the routes to be taken by boats and aircraft in support of your proposed activities are located in or could traverse the

Military Warning Area W-59. Therefore, please be advised that you will contact the Naval Air Station-JRB 159 Fighter Wing, 400 Russell Avenue, Building 285, New Orleans, Louisiana 70143-0027 [(504) 391-8696 or (504) 391-8697; fax (504) 391-8671] concerning the control of electromagnetic emissions and use of boats and aircraft in Military Warning Area W-59.

Your request to use navigational positioning equipment to comply with Notice to Lessees and Operators No. 98-20, Section IV.B, is hereby approved.

Segment	MAOP	MAOP
No.	(psig)	Determination
-----	-----	-----
15229	6000	Hydrostatic Test Pressure

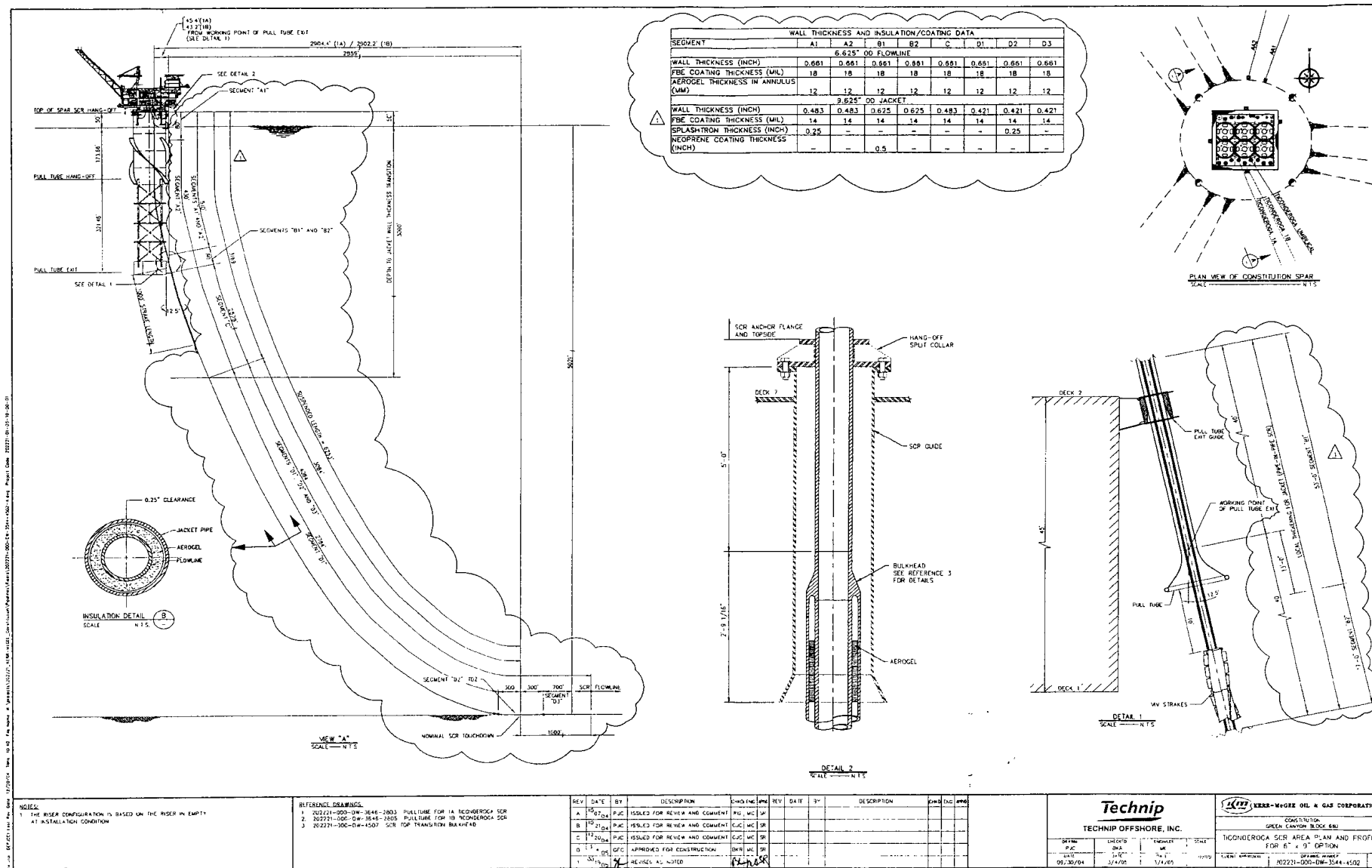
Please be reminded that, in accordance with 30 CFR 250.1008(a), you must notify the Regional Supervisor at least 48 hours prior to commencing the installation or relocation of a pipeline or conducting a pressure test on the pipeline. Commencement notification(s) should be faxed to (504) 736-2408. In accordance with 30 CFR 250.1008 (b), you are reminded to submit a report to the Regional Supervisor within 90 days after completion of any pipeline construction. Also in accordance with a Letter to Lessees dated April 18, 1991, a copy of the as-built plat(s) must be submitted to the National Ocean Service, N/CS26 Room 7317, 1315 E-W Highway, Silver Spring, MD 20910-3282

Sincerely,

*Orig sgn A. Gobert*

Donald C. Howard  
Regional Supervisor  
Field Operations

bcc: 1502-01 Segment No. 15229, 15230, 15231 ROW OCS-G26898 (MS 5232)  
1502-01 ROW OCS-G26898 (Microfilm) (MS 5033)  
MS 5260 Houma District w/flow schematic  
MS 5232 Cartography



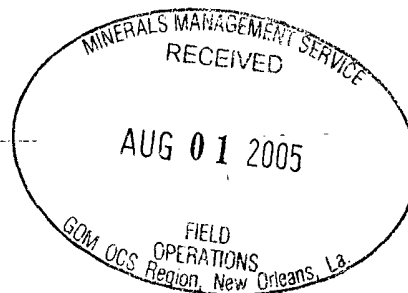
15229  
MICRO



**KERR-McGEE OIL & GAS CORPORATION**

July 29, 2005

Regional Director, Field Operations  
Attn: Mr. Manny Gagliano  
Minerals Management Service  
1201 Elmwood Park Blvd  
New Orleans, LA 70120



Re: Ticonderoga Pipelines; S-15227, 15228, 15229, 15230, 15231  
Proof of Notification

Dear Mr. Gagliano:

Please find enclosed proof of notification to Noble Energy, Inc concerning the crossing of a block they operated by the proposed pipelines referenced above.

If you have any questions or concerns, or need additional information, please contact me at 972-516-1177 or by e-mail at [wanda.parker@wjpenterprises.com](mailto:wanda.parker@wjpenterprises.com).

Very truly yours,

*Wanda June Parker*

Wanda June Parker, P. E.  
Deepwater Regulatory Manager  
Worldwide Facilities Engineering

**Lease Blocks Crossed  
Notification List**

Confirmation Number 2301 3460 0001 5856 XXXX	Delivery Confirma tion	Block	OCS G-	Operator Name	Address	City	State	Zip	Attn
NA	NA	GC 768	21817	Kerr-McGee					
NA	NA	GC 724., S/2	21814	Kerr McGee					
8673	July 20, 2005	GC 724, N/2	21814	Noble Energy, Inc	100 Glenborough, Suite 100	Houston	TX	77067	Mr. Dan Mills
NA	NA	GC 680	22987	Kerr-McGee					

Note: GC 768, the S/2 of GC 724 and GC 680 are operated by Kerr-McGee; therefore, notification is not required. Noble is the designated operator of the N/2 of GC 724.

[Track & Confirm](#)[FAQs](#)

## Track & Confirm

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Label/Receipt Number: **2301 3460 0001 5856 8673**  
Status: **Delivered**

Your item was delivered at 9:19 am on July 20, 2005 in HOUSTON, TX 77067. The item was signed for by G GOINS.

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MICRO  
15229



## KERR-McGEE OIL & GAS CORPORATION

November 16, 2005

Regional Supervisor, Field Operations  
Attn: Mr. Manny Gagliano (MS 5232)  
Minerals Management Service  
1201 Elmwood Park Blvd  
New Orleans, LA 70123

Re: Ticonderoga Pipelines; S-15227 and S-15228  
Riser Design

~~S-15227, S-15230~~

Gentlemen:

As stated in the pipeline applications submitted on July 19, 2005, the subject SCRs are installed on the Constitution spar platform through pull tubes routed through the truss section of the spar and inside the centerwell and hung off from the spar deck, 50 ft above the mean water line. With this design, no flex joint or titanium stress joint is required. Kerr-McGee recognizes that many SCR's installed on floating platforms in the Gulf of Mexico utilizes flex joints and titanium stress joints; however, Kerr-McGee believes the design of the Ticonderoga SCRs utilizing installation through pull tubes is prudent, adequate and appropriate for the project. Further, Kerr-McGee has successfully utilized this same design methodology (pull tubes in lieu of flex joints and titanium stress joints) on other SCR's installed on spars in the Gulf of Mexico including the following:

- Red Hawk Spar: S-14565 and S-14566
- Boomvang Spar: S-13281 and S-13284
- Nansen Spar: S-13280 and S-13283

If you have any questions or concerns, or need additional information, please contact me at 972-516-1177 or by e-mail at [wanda.parker@wjpenenterprises.com](mailto:wanda.parker@wjpenenterprises.com). Also, please fax a copy of any correspondence to 972-516-1188.

Very truly yours,

*Wanda June Parker*

Wanda June Parker, P. E.  
Deepwater Regulatory Manager  
Worldwide Facilities Engineering

Concurred by:

*Mike Beattie*

Mike Beattie  
Project Manager - Facilities

Minerals Management Service  
**RECEIVED**  
NOV 16 2005  
NOV 17 2005  
Office of Field Operations  
Office of Pipeline Operations  
Pipeline Section



November 16, 2005

Regional Supervisor, Field Operations  
Attn: Mr. Manny Gagliano (MS 5232)  
Minerals Management Service  
1201 Elmwood Park Blvd  
New Orleans, LA 70123

Re: Ticonderoga Pipelines, S-15227 and S-15228  
Riser Design

15229, 15230

Gentlemen:

As stated in the pipeline applications submitted on July 19, 2005, the subject SCRs are installed on the Constitution spar platform through pull tubes routed through the truss section of the spar and inside the centerwell and hung off from the spar deck, 50 ft above the mean water line. With this design, no flex joint or titanium stress joint is required. Kerr-McGee recognizes that many SCR's installed on floating platforms in the Gulf of Mexico utilizes flex joints and titanium stress joints; however, Kerr-McGee believes the design of the Ticonderoga SCRs utilizing installation through pull tubes is prudent, adequate and appropriate for the project. Further, Kerr-McGee has successfully utilized this same design methodology (pull tubes in lieu of flex joints and titanium stress joints) on other SCR's installed on spars in the Gulf of Mexico including the following:

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- Nansen Spar: S-13280 and S-13283

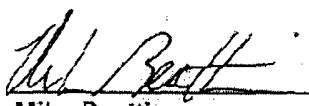
If you have any questions or concerns, or need additional information, please contact me at 972-516-1177 or by e-mail at [wanda.parker@wjpenterprises.com](mailto:wanda.parker@wjpenterprises.com). Also, please fax a copy of any correspondence to 972-516-1188.

Very truly yours,

Wanda June Parker

Wanda June Parker, P. E.  
Deepwater Regulatory Manager  
Worldwide Facilities Engineering

Concurred by:

  
Mike Beattie  
Project Manager - Facilities

Minerals Management Service  
Minerals Management Service  
**RECEIVED**  
NOV 16 2005  
NOV 17 2005  
Office of Field Operations  
Office of Field Operations  
Pipeline Section



15227  
229  
232**Gagliano, Manny**

**From:** wanda.parker@wjpenenterprises.com [wjpenenterprises@comcast.net]  
**Sent:** Wednesday, November 16, 2005 1:05 PM  
**To:** Gagliano, Manny  
**Subject:** Ticonderoga  
**Attachments:** Red Hawk Subsea Well Lease Term Pipeline Application-Rev 0.doc

Manny, here is the text of the pipeline application for the Red Hawk tiebacks (s-14565 and 14566) that were also installed through pulltubes and hung off from the topsides without the use of a stress joint and flex joint.

Segment 14198, the Phoenix export pipeline was also installed on Red Hawk without the use of a stress joint and flex joint. I was able to down load that application from the MMS website, so I assume it is available to you.

--

Wanda June Parker  
WJP Enterprises  
972-516-1177 (O)  
972-516-1188 (f)  
972-679-5554 (cell)  
wanda.parker@wjpenenterprises

11/16/2005

## Ticonderoga SCR and Pulltube Design Methodology Summary

The Ticonderoga SCRs are designed to be installed thru pulltubes located on the Spar hull and hung off from the spar deck of the Spar topsides. The spar deck is located 50 ft above the Mean Water Level. The SCR exists the pull tube near the soft tank of the spar. This is shown on Drawing 202221-000-DW-354-4502, Rev 1. Since the pipelines are hung off from the topsides versus the keel of the spar, a stress joint or flex joint does not need to be utilized.

Detailed design of the SCRs and pull tubes was conducted by Technip. The following is a summary of the design methodology utilized for the project.

Riser analysis is carried out using the non-linear time domain analysis program ABAQUS. A suite of postprocessors developed by Technip are used for assessment of response. The relevant software used in this project is as follows:

- ABAFER Riser wave interference subroutines for ABAQUS
- ABATERP Reads MLTSIM motions into ABAQUS for riser analysis
- DYNAFAT Post processor of ABAQUS for dynamic fatigue analysis using Rainflow counting method
- DYNAWEAR Dynamic wear for pulltube guides
- SHEARRUN Predict VIV motions and fatigue damage in connection with SHEAR7
- RSTRESS Post processor of ABAQUS for riser stresses
- STRESSJ Preliminary design of cantilever section for pulltubes
- VIVFAT Assessment for riser fatigue due to SPAR VIM response

The following table defines the load case matrix for SCR strength analysis. It covers SCR installation, hydrotest, normal operation, design extreme, and survival conditions. Each case includes in-plane (taut and slack) and one out-of-plane Spar offset to the riser plane. The load cases conservatively use shut-in pressure combined with design content to result in the maximum hoop stressed for the flowline. However, separate design and shut-in conditions are considered for the cases which result in high utilization ratio for Von Mises strength check. Selected window which covers Spar motion for 200 sec will be used in the strength analysis. The selected window captures maximum and minimum Spar heel angle and offset motion which govern SCR and pulltube design.

Case	Design Environment		Spar Condition	Riser Condition		Selected Window
	Wave	Current		Pressure	Content	Max / Min
Installation						
1	1-yr winter storm (w/rig)	Assoc. w/wave	Intact	Empty	Empty	heel, offset
2	Assoc. w/current	10-yr loop (w/rig)	Intact	Empty	Empty	offset
Hydrotest						
3	1-yr winter storm (w/rig)	Assoc. w/wave	Intact	Hydrotest	Sea Water	heel, offset
4	Assoc. w/current	10-yr loop (w/rig)	Intact	Hydrotest	Sea Water	offset
Operation						

5	10-yr winter storm (w/rig)	Assoc. w/wave	Intact	Shut-in	Design	heel, offset
6	Assoc. w/current	10-yr loop (w/rig)	Intact	Shut-in	Design	offset
7	10-yr winter storm (w/o rig), off. drill	Assoc. w/wave	Intact	Shut-in	Design	heel, offset
8	Assoc. w/current	10-yr loop (w/o rig), off. drill	Intact	Shut-in	Design	offset
<b>Extreme</b>						
9	50-yr hurricane wind (w/rig)	Assoc. w/wave	Intact	Shut-in	Design	heel, offset
10	50-yr hurricane wave (w/rig)	Assoc. w/wave	Intact	Shut-in	Design	heel, offset
11	100-yr hurricane wind (w/o rig)	Assoc. w/wave	Intact	Shut-in	Design	heel, offset
12	100-yr hurricane wave (w/o rig)	Assoc. w/wave	Intact	Shut-in	Design	heel, offset
13	Assoc. w/current	100-yr loop (w/rig)	Intact	Shut-in	Design	offset
<b>Survival</b>						
14	50-yr hurricane wind (w/rig)	Assoc. w/wave	1 line dam.	Shut-in	Design	heel, offset
15	50-yr hurricane wave (w/rig)	Assoc. w/wave	1 line dam.	Shut-in	Design	heel, offset
16	100-yr hurricane wind (w/o rig)	Assoc. w/wave	1 line dam.	Shut-in	Design	heel, offset
17	100-yr hurricane wave (w/o rig)	Assoc. w/wave	1 line dam.	Shut-in	Design	heel, offset
18	10-yr hurricane wind (w/rig)	Assoc. w/wave	Comp dam.	Shut-in	Design	heel, offset

## FEA Modeling

A Finite Element Analysis (FEA) model for the SCR system is created in ABAQUS. The model includes SCR, pulltube, seafloor and the spar CG. Essential details of this system are modeled from the upper hang-off point on the Spar down to the flowline end of the SCR on the seabed.

Three dimensional hybrid beam elements, which allow for accurate modeling of slender beams such as SCR and pipelines, are to be used for pulltube/SCR models. Fine meshes are to be used in the areas with higher stress gradients such as pulltube exit and SCR touchdown region. SCR total length is determined from catenary equations. For inplace strength analysis, buoyant weight of the riser is used, and pressure effects are included during the post processing. Contact between jacket pipe and the flowline will be modeled using multi-point constraint (MPC) option available in ABAQUS.

Pull-in chain is also modeled by beam elements with very low bending stiffness. The pullin chain is suspended inside the pulltube initially and connects to the pullhead of the SCR. Pull-in chain contacts the pulltube similar to the riser. Pre-strain in the SCR is modeled by pulling the SCR through the pulltube up to its hangoff point.

The Spar motion (displacement boundary conditions) is defined at the center of gravity of the Spar platform. Hull and pulltube contact locations are attached to the center of gravity with rigid elements. Spring elements are used to connect the rigid elements to the pulltube. Only lateral restraint is provided by the spring element. Pulltube at hangoff elevation is modeled with a spring in the vertical direction.

The seafloor is to be modeled as a continuous contact surface with appropriate friction and stiffness at seabed elevation with or without slope. Seafloor contact elements are defined on the riser that allows the riser to contact and transmit forces to and from the seafloor. Soil stiffness has negligible effect on the design of the pulltube and SCR in the pulltube region.

Pulltube-to-SCR interaction is modeled with tube-to-tube contact elements. The contact elements allow for normal interaction relationship between the surfaces as well as friction between the contact surfaces. The contact elements are defined on the SCR while the pulltube is defined as a slide line over which the contact elements are restrained. The annulus between the SCR and the pulltube is specified as initial clearance between the contact elements and the sliding surface. Normal interaction between the SCR and the pulltube is modeled with non-linear force displacement relationship representing the characteristics of the coating material on the SCR in general.

### **Strength Analysis**

Strength analysis is carried out to determine the acceptability of riser response under installation, normal operation, extreme and survival load conditions. Key issues addressed in the strength analysis are:

- Maximum stresses;
- Interface loads at the pulltubes and guide supports and riser interface with flowline on the seabed.

Strength analysis is performed both statically and dynamically. The static analysis was essentially a screening exercise whose purpose is to check if the sized pulltube and SCR are feasible.

Dynamic strength analysis is performed by running the FE model dynamically for 200 seconds around the selected peak occurrences of heel or offset, using motion time history generated from MULTISIM. Motion headings most onerous to the SCR / pulltube system (in-plane & out-of-plane) are selected for strength analysis.

### **Motion Fatigue Analysis**

First and second order fatigue analysis is carried out using time domain random sea Analyses. Fatigue damage is determined using rainflow counting analysis.

The effects of the static offset, the wave first and second order platform motions, waves and currents acting directly on the riser, are considered in the analysis.

Fatigue life is calculated in eight points around each welded joint cross-sections chosen along the hot spots or critical regions. The eight circumferences are 45° apart along the extreme fiber of the cross section. The fatigue damage is factored by its probability of occurrence and summed using the Miner rule.

Rainflow counting is a stress cycle counting approach. To reduce the number of analysis runs to be carried out, reduced fatigue scatter diagram is derived from the original scatter diagram.

### **Riser VIV Analysis**

The most severe VIV damage to an SCR normally occurs in the touch down zone. The analysis considers separate cases of the current direction in-line with and normal to the riser plane. The first case excites out-of-plane modes and the second case excites inplane modes. The governing case determines the requirement of strake coverage. Both long term and short term VIV analyses are performed with the single slope DoE-E curve. Shear7 Version 4.2f is used to evaluate VIV fatigue damage. The steps in the analysis are as follows:

#### **Step 1 – Mode Analysis**

For the PIP production SCR, an equivalent single pipe ABAQUS model will be created to generate modal information including natural frequencies, modes, and mode curvatures. ShearRun (v4.2f), an in-house program in conjunction with ABAQUS, is used to extract in-plane and out-plane modal data in the Shear7 format. The mode shapes are usually generated considering riser in neutral position. Fatigue damages coming from the complete set of current profiles are usually added considering the TDP on the same position. This procedure may lead to an over-conservative result. Therefore methodologies to distribute the damage at the TDP will be investigated.

#### **Step 2 – Shear7 Input Current Profiles**

Current data are based on the Constitution metocean data in the design basis [9]. The current profiles include eddy and deepwater submerged currents. They are used for long term and short term fatigue analyses, respectively. The current is converted into Shear7 required format.

#### **Step 3 – Shear7 Input Parameters**

Shear7 input files are set up using the design data presented in Section 6.2.13 of this report.

#### **Step 4 – Overall VIV fatigue damage**

The VIV fatigue damage corresponding to each current profile is found by running Shear7. Cumulative damage is obtained by summing the damages from all current profiles and accounting for the associated annual occurrence probability of each individual current profile. The governing damage and its position are found from the overall fatigue damage distribution along the riser arc length.

### **Pulltube VIV Analysis**

Current induced VIV fatigue damage to the pulltube was analyzed with the two-slope ABS 2002 curve. Preliminary frequency analysis is performed for the pulltube with and without the riser coupling. Analysis is to be performed for Cross flow VIV and in-line

VIV. The in-line VIV of the pulltube is calculated in accordance to DNV recommended practice of DNV-RP-F105. The analysis consisted of the following steps:

1. Average current within the depth range of pulltube was used in the analysis.
2. Reduced velocities for each of the current profiles were calculated.
3. In-line response amplitude (A/D) was calculated by constructing response model.
4. RMS stress range was obtained by means of mode curvature.
5. Finally the fatigue life was calculated in years by summing up all the damages associated with omni-directional probability.

The approximation approach using Shear7 is used to evaluate the requirement of stake coverage. The Strouhal number and bandwidth are derived from the DNV rule.

### **Spar VIM Analysis Requirements**

Vortex shedding vibrations during current events can occur for Constitution SPAR. SPAR VIV response characteristics were studied using model tests. SPAR VIV can induce VIV to the SCRs attached to it, thus contributing to the overall fatigue damage of the attached SCRs. SCR touchdown / sag bend and hang-off / pulltube exit (for pulltube system) regions are susceptible to the highest fatigue damage.

Eddy current probability distribution was evaluated from the Met Ocean report. In the absence of specific data, total eddy current occurrence is set at 100% of the time. SCR fatigue requires analysis of the riser using ABAQUS and VIVFAT (TOI's In-House Program), which computes the fatigue damage at each riser node based on the kinematics of the riser hang-off point.

The following outline the steps for VIM motion to SCR fatigue analysis.

- Time domain simulation of Spar response with quasi-static mooring lines captured with look-up tables and SCRs simulated by catenary lines
- Wave and wind forces applied explicitly
- VIM motion superimposed by adding transverse and in-line forces which result in same A/D values determined from model test (A/D criteria)
- Identify the Spar VIM response caused by current perpendicular to riser plane
- Apply VIM data at riser hang off location in riser plane and calculate riser response and associated fatigue damage

### **Installation Analysis**

Installation analyses shall be conducted to determine limiting conditions for installation and hand-over procedures. These limits shall be reviewed in conjunction with the metocean data to determine seasonal requirements for installation and the acceptability of proposed installation procedures.

### **Interference Analysis**

Interference analysis considers the wake effects. The mean flow velocity is reduced at the

downstream cylinder, which leads to a reduction in the drag load. There is a mean lift force on the downstream cylinder, which always pulls it towards the center of the wake. The mean lift and drag forces acting on the downstream cylinder depend on the separation between the two cylinders and the cylinder diameter. The drag coefficient and mean lift coefficient of the cylinders are established by running the SHEAR7 program. The in-house computer program ABAFER, which links ABAQUS and SHEAR7, considers all these factors and are used to perform the analysis.



# KERR-McGEE OIL & GAS CORPORATION

Row 6-26878  
S-15229  
S-15230  
S-15231  
MICRO

July 19, 2005

Regional Supervisor, Field Operations

Attn: Mr. Alex Alvarado, MS 5232

Minerals Management Service

1201 Elmwood Park Blvd

New Orleans, LA 70123-2394

Re: Application for a 6" X"9" Pipe-in-Pipe Bulk Oil Right-of-Way Pipeline (Ticonderoga Pipeline 1B) and Umbilical to be Installed in and/or Through Green Canyon Blocks 768, 724, and 680 OCS Federal Waters, Gulf of Mexico, Offshore, Louisiana

Gentlemen:

Pursuant to the authority granted to the Secretary of the Interior in 43 U.S.C. 1334(e) and Section 5(e) of the Outer Continental Shelf Lands Act (67 Stat. 462) (43 U.S.C. 1331), as amended (92 Stat. 629), and in compliance with the regulations contained in Title 30, CFR Part 250, Subpart J, Kerr-McGee Oil and Gas Corporation is filing this application in quadruplicate for a right-of-way two hundred (200) feet in width for the construction, maintenance, and operation of a 10-inch bulk oil right-of-way pipeline to be installed in and/or through Green Canyon 768, 724 and 680 OCS Federal Waters, Gulf of Mexico, Offshore Louisiana. Kerr-McGee agrees that said right-of-way, if approved, will be subject to the terms and conditions of said regulations.

The proposed Ticonderoga Pipeline 1B will transport bulk oil from a subsea development located in GC 768 to a proposed floating spar platform, Constitution spar, Green Canyon 680, Platform A operated by Kerr-McGee. An electric/hydraulic control umbilical will be laid approximately parallel to the 1B pipeline.

The proposed right-of-way for the 1B pipeline is 22,889.04 feet (4.34 miles) in length. The right-of-way commences at the 1B PLET located in GC 768 in 5255 feet of water to the SCR touchdown point in GC 680 which is located in 5020 ft of water.

Enclosed is a check in the amount of \$2425 covering the application fee of \$2350 as required in 30 CFR 250.1010(b) and the first year's rental of \$75 (5 miles at \$15/mile) as required in 30 CFR 250.1009(c)(2).

Kerr-McGee Oil and Gas Corporation will be the operator of the pipeline installed in the right-of-way. Kerr-McGee's corporate qualifications have been filed with the Minerals Management Service in New Orleans, as operator 02219. In accordance with 30 CFR 250.1009(b)(1)(i), Kerr-McGee will maintain a \$300,000 bond that guarantees compliance with all terms and conditions of the rights-of-way Kerr-McGee holds in the Gulf of Mexico OCS region.

An original and three copies of the completed Nondiscrimination in Employment form are attached.



Kerr-McGee agrees that if archaeological resources should be discovered while conducting operations within the right-of-way, Kerr-McGee shall immediately halt operations within the area of discovery and report the discovery to the Regional Director. If investigations determine that the resource is significant, the Regional Director will inform Kerr-McGee on how to protect the resource.

Kerr-McGee hereby agrees to keep open at all reasonable times for inspection by the Minerals Management Service the area covered by the right-of-way and all improvements, structures, and fixtures thereon and all records relative to the design, construction, operation, maintenance, and repairs, or investigations on or with regard to such area.

The information required in 30 CFR 250.1007 is attached to this cover letter for the pipeline.

In accordance with 30 CFR 250.1010(c), a list of every designated oil and gas lease operator, right-of-way holder and easement holder whose lease, right-of-way or easement is intersected by the proposed pipeline right-of-way is attached. Proof of delivery showing date delivered as evidence of service upon such operators will be forwarded to your office when received. In order to expedite the permitting process, we have requested a letter of no objection from the designated operator. When obtained, these letters will be forwarded to your office.

The proposed pipeline right-of-way does not adjoin or subsequently cross state submerged lands. No safety fairways are crossed. The pipeline is located within Military Warning Area W-92. Agreements will be entered into concerning the control of electromagnetic emissions and use of boats and aircraft within the Military Warning Area.

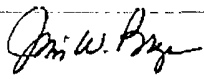
Kerr-McGee agrees to allow the occupancy and the use by the United States, its lessees, or other right-of-way holders of any part of the right-of-way grant not actually occupied or necessarily incident to its use for any necessary operators involvement in the management, administration, or the enjoyment of such other granted rights.

In accordance with NTL 2002-G15, a consistency certification and supporting documentation has been sent to the state of Louisiana. A copy of the consistency certification is enclosed. Proof of delivery will be forwarded to your office.

The anticipated construction start date for the pipeline is November 1, 2005 with completion scheduled for December 15, 2005.

Kerr-McGee appreciates your review and approval of this application. Please contact our regulatory consultant, Wanda Parker, WJP Enterprises, at 972-516-1177 or [wanda.parker@wjpen enterprises](mailto:wanda.parker@wjpen enterprises) with all questions or comments regarding this application. Please fax a copy of the approval letter to 972-516-1188 when it is available.

Very truly yours,

A handwritten signature in cursive script, appearing to read "Jim W. Bryan".

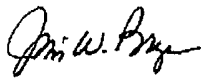
Jim W. Bryan  
Attorney-in-Fact

UNITED STATES  
DEPARTMENT OF THE INTERIOR  
MINERALS MANAGEMENT SERVICE  
NONDISCRIMINATION IN EMPLOYMENT

As a condition precedent to the approval of the granting of the subject pipeline right-of-way, the grantee, Kerr-McGee Oil and Gas Corporation hereby agrees and consents to the following stipulation, which is to be incorporated into the application for said right-of-way.

During the performance of this grant, the grantee agrees as follows:

During the performance under this grant, the grantee shall fully comply with paragraphs (1) through (7) of section 202 of Executive Order 11246, as amended (reprinted in 41 CFR 60-1.4(a)), which are for the purpose of preventing discrimination against persons on the basis of race, color, religion, sex or national origin. Paragraphs (1) through (7) of section 202 of Executive Order 11246, as amended, are incorporated in this grant by reference.



July 18, 2005

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**Lease Blocks Crossed**  
**Notification List**

Confirmation Number 2301 3460 0001 5856 XXXX	Delivery Confirmation	Block	OCS G-	Operator Name	Address	City	State	Zip	Attn	
NA	NA	GC 768	21817	Kerr-McGee						
NA	NA	GC 724., S/2	21814	Kerr McGee						
8673		GC 724, N/2	21814	Noble Energy, Inc	100 Glenborough, Suite 100	Houston	TX	77067	Mr. Dan Mills	
NA	NA	GC 680	22987	Kerr-McGee						

Note: GC 768, the S/2 of GC 724 and GC 680 are operated by Kerr-McGee; therefore, notification is not required. Noble is the designated operator of the N/2 of GC 724.

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## **PROJECT DESCRIPTION**

Kerr-McGee Oil and Gas Corporation is the operator of the Ticonderoga Project which is a two-well subsea development in Green Canyon 768 in 5,255 ft of water which will be tied back to the proposed Kerr-McGee Constitution spar to be located in Green Canyon 680 in 4,970 ft of water.

The Constitution spar (GC 680, Platform A) is currently planned to be installed commencing in August, 2005. The two subsea wells in Green Canyon 768 will be tied back to the Constitution spar utilizing dual bulk oil rigid right-of-way pipelines, SCRs, Pipeline End Termination Manifolds (PLEMS), Pipeline End Termination Units (PLETS) and rigid well jumpers. A control umbilical and Subsea Umbilical Termination Assembly (SUTA) will also be utilized. The two well jumpers and pigging loop jumper are lease term pipelines. The dual pipelines and umbilical are right-of-way pipelines. The 1B bulk oil ROW pipeline and umbilical is the subject of this application. Separate applications for the 1A bulk oil ROW pipeline and for the lease term jumpers are being filed concurrent with this application.

Production from the subsea wells will flow from the well through individual well jumpers to the PLET or PLEM and back to the spar through one or both of the dual pipelines. The pipelines have been designed as bi-directional pipelines to accommodate pigging.

The installation of the subsea pipelines is currently anticipated to commence in November, 2005. First production from the subsea wells is anticipated to occur in mid December, 2005.

The proposed project was described in detail in a preliminary Deep Water Operations Plan (DWOP) dated February 2, 2005 and approved by MMS by letter dated March 21, 2005. A Development Operations Coordination Document (DOCD), Control Number N-8324, was filed with MMS on January 24, 2005. Please refer to those documents for additional general information about the project.

## **PLATS**

A plan and profile pipeline route map has been prepared in accordance with the LTL dated April 18, 1991 for 1B pipeline and.

- Proposed 6" X 9" Pipe-in Pipe from PLEM 1B to the proposed GC 680, Platform A (Constitution Spar)
- Proposed 1U Umbilical Route

In accordance with NTL 98-09, a diskette is provided with the digital data.

## **SCHEMATIC**

A schematic diagram is enclosed showing the safety system for the subsea tieback system, including the well jumpers and pigging loop. (Drawing 83090-50-J-DW-201)

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### **METHOD OF INSTALLATION**

A dynamically positioned vessel will be used to install the proposed associated right-of-way pipelines, PLEM, PLET well jumpers, pigging loop and umbilical. A suction pile will be used to initiate pipelay, but it will be recovered following installation.

### **ONSHORE BASE**

Support activities during the installation and operational life of the pipelines will be from Kerr-McGee's existing shorebase in Cameron, Louisiana. No new facilities or personnel will be required for these activities.

### **MAXIMUM WORST CASE DISCHARGE**

The maximum worst case discharge scenario for the right-of-way pipeline is based on complete failure of the pipeline at the PLET:

Release Detection Time: 2 minutes

Time to Shut-in subsea well following detection: 4 minutes

Maximum Flowrate: 70,000 BOPD

Spill Size to well Shut-In = 70,000 Bbls/day X 6 min X hr/60 min X day/24 hr = 292 Bbls

Max Spill Volume After Shut-in:

Riser:  $\pi \times (2.982 \text{ in} \times \text{ft}/12 \text{ in})^2 \times 7253 \text{ ft} \times \text{bbl}/5.61 \text{ ft}^3 = 251 \text{ bbls}$

Flowline:  $\pi \times (3.928 \text{ in} \times \text{ft}/12 \text{ in})^2 \times 21651 \text{ ft} \times \text{bbl}/5.61 \text{ ft}^3 = 1299 \text{ bbls}$

Total Max Volume:

$292 + 251 + 1299 = 1842 \text{ bbls}$

Response to an oil spill from the ROW pipeline will be in accordance with Kerr-McGee's Regional Oil Spill Contingency Plan.

### **SHALLOW GEOHAZARD DATA**

A site specific high resolution geohazards survey was conducted by C&C Technologies, August 2004 "Engineering and Hazard Study Proposed 1A and 1B 6.625" Bulk Oil Flowline Routes and 1U Umbilical Route, Constitution Development Project, Block 768 to Block 680 Green Canyon Area. The report was submitted with the 1A right-of-way pipeline application. This area was also covered by the shallow hazard report and assessment for the surface location of the subsea wells that was submitted with the Exploration Plan (Control Number N-7895).

The water depth along the proposed pipeline route ranges from 5255 ft near the subsea wells to 4870 ft near the Constitution spar. No faulting or venting was noted along the proposed pipeline routes. A total of thirty-nine unidentified sonar targets were delineated in the survey area, probably associated with field development operations. The closest contact to the proposed pipelines is Contact No. 10 which is located in GC 680 approximately 360 ft west of the

proposed pipeline route and will not propose a hazard to the pipelines. All unidentified sonar contacts will be avoided.

#### **DEEPWATER CHEMOSYNTHETIC COMMUNITIES**

The proposed pipelines are located in water depths greater than 400 meters; therefore, there is the possibility of chemosynthetic communities to be present. Please see the map included in the shallow hazard report referenced above which shows bathymetry, seafloor and shallow geological features and areas that could be disturbed by the proposed pipeline activities. A dynamic lay barge will be used; therefore, no anchors are proposed to be utilized. No faults or subsea vents were noted along the pipeline route; therefore, the potential for chemosynthetic communities is low.

In accordance with NTL 2000-G20, the following summary statement is provided:

#### **(1) NO DISTURBANCES WITHIN 500 FEET OF CHEMOSYNTHETIC COMMUNITIES**

Proposed ROW Pipeline 1B:

Features or areas that could support high-density chemosynthetic communities are not located within 500 feet of any seafloor disturbances resulting from our proposed pipeline construction (including those caused by anchors, anchor chains, and wire ropes, if applicable).

#### **MARKING OF HAZARDS**

In lieu of the requirement to buoy all existing pipelines and other potential hazards within 150 meters (490 feet) of the operation as required in NTL 98-20, a state-of-the-art positioning system (e.g. differential global positioning systems) will be utilized on the pipeline laying vessel to ensure any hazards are avoided. A plat with a minimum scale of 1:12,000 depicting the location of the proposed activity, any existing pipelines and other hazards in the area will be provided to the key personnel on the pipeline-lay barges and anchor-handling vessels associated with the operations.

#### **PIPELINE CROSSINGS, SUBSEA TAPS AND VALVES**

No pipelines are planned to be crossed by the proposed pipeline.

#### **BURIAL REQUIREMENTS**

The pipeline will be installed in water depths greater than 200 feet; therefore, jetting or burial is not required.

#### **FAIRWAY OR ANCHORAGE AREA CROSSINGS**

No fairways or anchorage areas will be crossed by the proposed pipelines; therefore, a Corps of Engineers permit will not be required.

#### **PRODUCT TO BE TRANSPORTED**

Bulk oil

### SPECIFIC GRAVITY OF THE PRODUCT

Specific Gravity is 0.89

### DESIGN CAPACITY

The pipeline has been designed for a maximum flowrate of 70,000 BOPD/390 MCFPD.

### DESCRIPTION OF PIPELINE SECTIONS

The following pipeline sections are contained in this application.

Pipeline Section		Approximate Length (feet)	Material	Grade	O. D. (in)	I. D. (in)	W. T. (in)
SCR A1	Carrier Pipe	80	Steel, SMLS	X-65	6.625	5.964	0.661
	Jacket Pipe	80	Steel, SMLS	X-65	9.625	9.142	0.483
SCR A2	Carrier Pipe	430	Steel, SMLS	X-65	6.625	5.964	0.661
	Jacket Pipe	430	Steel, SMLS	X-65	9.625	9.142	0.483
SCR B1	Carrier Pipe	10	Steel, SMLS	X-65	6.625	5.964	0.661
	Jacket Pipe	10	Steel, SMLS	X-65	9.625	9.000	0.625
SCR B2	Carrier Pipe	60	Steel, SMLS	X-65	6.625	5.964	0.661
	Jacket Pipe	60	Steel, SMLS	X-65	9.625	9.000	0.625
SCR B3	Carrier Pipe	10	Steel, SMLS	X-65	6.625	5.964	0.661
	Jacket Pipe	10	Steel, SMLS	X-65	9.625	9.000	0.625
SCR C1	Carrier Pipe	2579	Steel, SMLS	X-65	6.625	5.964	0.661
	Jacket Pipe	2579	Steel, SMLS	X-65	9.625	9.142	0.625
SCR D1	Carrier Pipe	2764	Steel, SMLS	X-65	6.625	5.964	0.661
	Jacket Pipe	2764	Steel, SMLS	X-65	9.625	9.204	0.421
SCR D2	Carrier Pipe	600	Steel, SMLS	X-65	6.625	5.964	0.661
	Jacket Pipe	600	Steel, SMLS	X-65	9.625	9.204	0.421
SCR D1	Carrier Pipe	700	Steel, SMLS	X-65	6.625	5.964	0.661
	Jacket Pipe	700	Steel, SMLS	X-65	9.625	9.204	0.421
Flowline	Carrier Pipe	21651	Steel, SMLS	X-65	6.625	6.055	0.570
	Jacket Pipe	21651	Steel, SMLS	X-65	9.625	9.204	0.421

### RISER PROTECTION

The pipeline SCRs will be installed through pull tubes routed inside the truss section of the spar and inside the centerwell; therefore, no additional riser protection has been provided. The SCRs will be hung off from the spar deck, 50 ft above the mean water level.

### DESCRIPTION OF THE PLEM DESIGN

The 1B PLEM will be a gravity based structure with a mudmat. The PLEM will terminate the main flowline and will consist of two FMC Max-8 5-1/8-inch bore vertical connection hubs (for tree jumpers), two 5-1/8 inch ROV operated gate valves, a 5-1/8-inch hydraulic actuated PLEM



isolation gate valve, a 5-1/8-inch hydraulic actuated pigging isolation gate valve, and a FMC Max-8 5-1/8-inch bore vertical connection hub (for pigging access and future tie-in). All equipment on the PLEM is rated for 10,000 psi and will have a minimum internal bore of 5-1/8-inch for the 6-inch nominal equipment. The PLEM piping, valves, and hubs will be thermally insulated. The PLEM piping will match the flowline MAOP of 6,000 psig and be hydrotested to 7500 psig. The PLEM's main header pipe bends will have 5D minimum bend radii to accommodate pigging operations. All parts of the PLEM piping and valves are integrally welded. The PLEM will be designed to resist flowline thermal expansion loads with compliance or slide mechanisms. The hydraulic actuated valves on the PLEM are operated from the tree mounted SCMs via hydraulic flying leads from the trees. The PLEM is connected to the subsea trees via rigid jumpers based on the vertical stab method. The PLEM is designed for pigging using a rigid pigging loop and includes a pig sensing system.

#### **MARINE CATHODIC PROTECTION SYSTEM**

The cathodic protection system for the pipeline and SCR has been designed for a minimum life expectancy of 20 years and calculated using DNV RP F103. The following summarizes the design of the cathodic protection system:

##### **Pipeline**

To be installed on the pipeline:

Type:	Alum-Zinc-Indium (Galvotec III)
Size & Weight:	Bracelet Anodes, 15-in long X 1.75 in thick, 72.2 lbs each
Spacing Interval	800

##### **Riser**

649.8 lbs of Galvotec III anodes as described above will be congregated at the base of the riser within the 500 ft section prior to touchdown.

##### **PLEM**

460 lbs of Gavotec III anodes will be installed on the PLET to protect the PLET and the jumpers connected to the PLEM.

#### **EXTERNAL PIPE COATING SYSTEM**

On the carrier pipe of the pipe-in-pipe system, 0.018 in of FBE will be utilized. On the outer pipe (jacket pipe), 0.014 in of FBE will be utilized with Splashtron used on Sections A2, B2 and D2 on the SCR.

#### **INTERNAL COATING OR PROTECTIVE MEASURES**

There will be no internal coatings applied to the interior bore of the proposed pipelines.

Internal corrosion is not expected to be a problem. Provisions have been made for injecting chemical corrosion inhibitor through the wellhead via the control umbilical should such measures become necessary.

### **THERMAL INSULATION**

Thermal insulation with a maximum U value of 0.25 BTU/hr-ft<sup>2</sup>-°F will be installed on the carrier pipe for both the flowline and SCR. The insulation will be the Aspen Aerogel wrap on coating. Please see the attached brochure on Aspen Aerogel.

### **SPECIFIC GRAVITY OF PIPE**

Pipeline Section	Air Weight Empty, (lb/ft)	Submerged Weight Empty (lb/ft)	Specific Gravity Empty
SCR A1	95.9	60.1	2.68
SCR A2	91.1	58.6	2.8
SCR B1	103.8	71.3	3.19
SCR B2	113.9	74.5	2.89
SCR B3	103.8	71.3	3.19
SCR C1	91.1	58.6	2.8
SCR D1	85.4	52.9	2.63
SCR D2	90.2	54.4	2.52
SCR D3	85.4	52.9	2.63
Flowline	80.1	47.6	2.46

### **MAXIMUM SOURCE PRESSURE**

The maximum source pressure (MSP) is expected to be the maximum SITP of the subsea wells which is expected to not exceed 4800 psi.

### **MAXIMUM OPERATING PRESSURE**

The anticipated maximum operating pressure of the line is 2670 psig at sea level.

### **MAXIMUM ALLOWABLE OPERATING PRESSURE & CALCULATIONS**

The proposed MAOP for the flowline and SCR is 6,000 psi which is equal to or higher than the maximum expected SITP of the subsea wells of 4800 psi.

### **Carrier Pipe Design Pressure**

$$P = \frac{2 \times S \times t}{D} \times F \times E \times T$$

$S$  = SMYS = 65,000 psi

$t$  = wall thickness = .57 in

$D$  = outside diameter = 6.625 in

$F$  = design utilization factor = 0.72

$E$  = longitudinal joint factor = 1.0 for API 5L seamless line pipe

$T$  = temperature derating factor = 1.0 (Max. Temp. = 140 °F)

$$P = \frac{2 \times (65000 \text{ psi}) \times (.57 \text{ in})}{6.625} \times 0.72 \times 1 \times 1$$
$$P = 8053 \text{ psig}$$

**Jacket Pipe Design:**

Kerr-McGee requests approval to utilize RP1111 for the design of the jacket pipe. The jacket pipe is design in accordance with RP 1111, Section 4.3.1 such that the flowline leak containment pressure will not exceed 90% of the pipe specified burst pressure as follows:

$$Pb = .45 * (S + U) * \ln\left(\frac{OD}{OD - 2t}\right)$$

$$Pb = .45 * (66,000 + 77,000) * \ln\left(\frac{9.625}{9.625 - 2 * .421}\right)$$

$$Pb = 5891 \text{ psi}$$

**Valves, Flanges and Fittings Design Pressure**

All valves and flanges are rated for 10,000 psi API.

**FIELD HYDROSTATIC PRESSURE TESTING CERTIFICATION**

The right-of-way pipelines, SCR, PLEM, PLET and pigging loop, will be tested as an integral unit in the field, following installation.

Hydrostatic Test Media:	Sea Water
Test Duration:	8 Hours Minimum
Hydrostatic Test Pressure: (HTP)	7500 PSIG

Calculation:

HTP = 1.25 x Lowest Maximum Design Pressure  
HTP = 1.25 x 6000  
HTP = 7500 PSIG

**ADDITIONAL DESIGN CONSIDERATIONS**

**Buckle Arrestor**

**Carrier Pipe**

The water depth,  $W_d$ , requiring buckle arrestors (buckle propagation depth) is calculated per API RP 1111 (1999) as follows:

$$WD_p = 0.8 \times 2.25 \times 24 \times S \left[ \frac{t}{OD} \right]^{2.4}$$

where 0.8 is the design factor and 2.25 is a factor to convert hydrostatic pressure to water depth.

**Calculation:**

$$WD_p = 0.8 \times 2.25 \times 24 \times 65,000 \text{ psi} \left[ \frac{0.57''}{6.625} \right]^{2.4} = 7792 \text{ ft}$$

$W_{ad} = 7792 \text{ ft} > \text{Design Water Depth of } 5255 \text{ ft}$

**No buckle arrestors are required.**

**Jacket Pipe**

$$WD_p = 0.8 \times 2.25 \times 24 \times 65,000 \text{ psi} \left[ \frac{0.421''}{9.625} \right]^{2.4} = 1536 \text{ ft}$$

$W_{ad} = 1536 \text{ ft} < \text{Design Water Depth of } 5255 \text{ ft}$

**Buckle arrestors are required**

Based on the calculations shown above, the jacket pipe will be provided with buckle arrestors, but not buckle arrestors will be required for the carrier pipe.

**Spanning**

Maximum allowable span lengths are to be determined for PIP flowlines such that static stresses allowed by ASME B31.8 can be maintained and also to prevent fatigue damage due to vortex induced vibration (VIV). The loads considered for static stresses are due to submerged self weight, thermal expansion, internal and external pressures, waves, currents and residual seabed tension. Span length limit due to VIV fatigue are to be evaluated in accordance with DNV RP F105. A post installation survey will be conducted. If necessary, engineering solutions will be utilized to mitigate any spans which exceed the maximum allowable length.

**Collapse Pressure**

**Carrier Pipe**

Pipe collapse pressure ( $P_c$ ) due to external pressure is calculated using the equations in API RP 1111 (1999).

$$P_c = \frac{P_y P_e}{\sqrt{P_y^2 + P_e^2}}$$

$$P_y = \frac{2(S)t}{D}$$

$$P_e = 2 E \frac{(t/D)^3}{(1 - \nu^2)}$$

Then the following condition must be satisfied:

$$P_c > \frac{P_{hmax}}{F_c}$$

Where:

E = Pipe elastic modulus  
ν = Pipe poisson's ratio  
P<sub>hmax</sub> = Hydrostatic pressure at maximum water depth  
F<sub>c</sub> = 0.7 for seamless pipe

Calculations:

$$P_y = \frac{2 \times (65,000 \text{ psi}) \times (0.57")}{6.625} = 11,185 \text{ psi}$$

$$P_e = 2 \times (30,000,000 \text{ psi}) \times \frac{\{(0.57") / 6.625"\}^3}{(1 - 0.3^2)} = 41993 \text{ psi}$$

$$P_c = \frac{(11185 \text{ psi}) \times (41993 \text{ psi})}{\sqrt{(11185 \text{ psi})^2 + (41993 \text{ psi})^2}} = 10,808 \text{ psi}$$

$$\frac{P_{hmax}}{F_c} = \frac{(5255 \text{ ft}) \times \left(64 \frac{\text{lb}}{\text{ft}^3}\right)}{\left(144 \frac{\text{in}^2}{\text{ft}^2}\right) \times 0.7} = 3336 \text{ psi}$$

$$P_c = 10,808 \text{ psi} > \frac{P_{hmax}}{F_c} = 3336 \text{ psi} \quad \therefore \text{OK}$$

### **Jacket Pipe**

$$P_y = \frac{2 \times (65,000 \text{ psi}) \times (0.421'')}{9.625} = 5686 \text{ psi}$$

$$P_e = 2 \times (30,000,000 \text{ psi}) \times \frac{\{(0.421'') / 9.625''\}^3}{(1 - 0.3^2)} = 5518 \text{ psi}$$

$$P_c = \frac{(5686 \text{ psi}) \times (5518 \text{ psi})}{\sqrt{(5686 \text{ psi})^2 + (5518 \text{ psi})^2}} = 3960 \text{ psi}$$

$$\frac{P_{h \max}}{F_c} = \frac{(5255 \text{ ft}) \times \left(64 \frac{\text{lb}}{\text{ft}^3}\right)}{\left(144 \frac{\text{in}^2}{\text{ft}^2}\right) \times 0.7} = 3336 \text{ psi}$$

$$P_c = 3960 \text{ psi} > \frac{P_{h \max}}{F_c} = 3336 \text{ psi} \quad \therefore \text{OK}$$

### **Fatigue**

The minimum acceptable fatigue life is 200 years which is 10 times the design life.

Approximately 260 ft of 16D/0.25D VIV strakes will be added to the area of the SCR from the pull tube bell-mouth (+45'-0") to +310'-0". The primary benefit of the strakes will be to resist VIV due to submerged or cold core currents.

### **Umbilical**

An electro/hydraulic umbilical will be used to control the two subsea wells and subsea equipment. The umbilical will be designed to support four wells. The umbilical will be connected at the Topsides Umbilical Termination Assembly (TUTA) located on the spar and then terminate subsea with a Subsea Umbilical Termination Assembly (SUTA) in the vicinity of the subsea trees.

It will include a total of 11 conduits of super duplex steel tubes and two electrical cables as shown in the table below:

Control Line Function	Size, ID, inches	Pressure Rating, psi
High Pressure Hydraulic Line	1/2	10,000
Low Pressure Hydraulic Line	1/2	10,000
Methanol Line for Well #1	3/4	10,000
Methanol Line for Well #2	3/4	10,000
Methanol Line for Well #3 (future)	3/4	10,000
Methanol Line for Well #4 (future)	3/4	10,000
Chemical Injection for Well #1	1/2	10,000
Chemical Injection for Well #2	1/2	10,000
Chemical Injection for Well #3 (future)	1/2	10,000
Chemical Injection for Well #4 (future)	1/2	10,000
Annulus Access Line	3/4	10,000
Armoured Screened Twisted Quad-signal	6mm <sup>2</sup>	1000 VDC
Armoured Screened Twisted Quad-power	6mm <sup>2</sup>	1000 VDC

The hang-off assembly will support the umbilical at the spar topsides and all conduits and electrical cables will terminate in a junction box (TUTA). The spar end of the umbilical will be suitable for resisting fatigue due to dynamic loading conditions.

The SUTA will be equipped with hydraulic and electrical distribution points to support the subsea wells and a flying lead parking location. The SUTA will be connected to each subsea tree using two flying leads. Hydraulic/chemical flying leads will be provided for all hydraulic supplies, chemicals and the annulus monitoring lines. The electrical flying leads will connect directly to the subsea control module and will provide electrical power and signal lines.

A hydraulic flying lead from each tree will connect to the PLEM for operation of the pigging valve. An electrical flying lead will connect from the tree to the PLEM for the pig detector signal.

#### **CONSTRUCTION INFORMATION AND SCHEDULE**

Schedule:

1. Estimated Starting Date: November 1, 2005
2. Estimated Completion Date: December 15, 2005
3. Number of Days: 10

#### **LOUISIANA COASTAL ZONE CONSISTENCY CERTIFICATION**

In accordance with NTL 2002-G15, a consistency certification and supporting documentation has been sent to the state of Louisiana. A copy of the consistency certification is enclosed.

**CONTACT PERSON**

Wanda Parker

c/o Kerr-McGee Oil and Gas Corporation  
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972-679-5554 (cell)

wanda.parker@wjpenprises.com



**Kerr-McGee Oil and Gas Corporation**  
**Ticonderoga Project**  
**GC 768, 724, 680**  
**ROW Bulk Oil Pipeline 1B and Umbilical**

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**COASTAL ZONE MANAGEMENT**  
**CONSISTENCY CERTIFICATION**

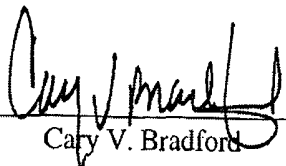
**Right-of Way Pipeline Application**

**From Green Canyon Block 768 to Green Canyon Block 680**

Pipeline: 22,889.04 ft in length  
Umbilical: 23,480.60 ft in length

The proposed activities described in detail in this Plan comply with the State of Louisiana approved Coastal Management Program and will be conducted in a manner consistent with such Program. All of Louisiana's relevant enforceable policies were considered in certifying consistency.

Kerr-McGee Oil and Gas Corporation

  
Cary V. Bradford

July 18, 2005

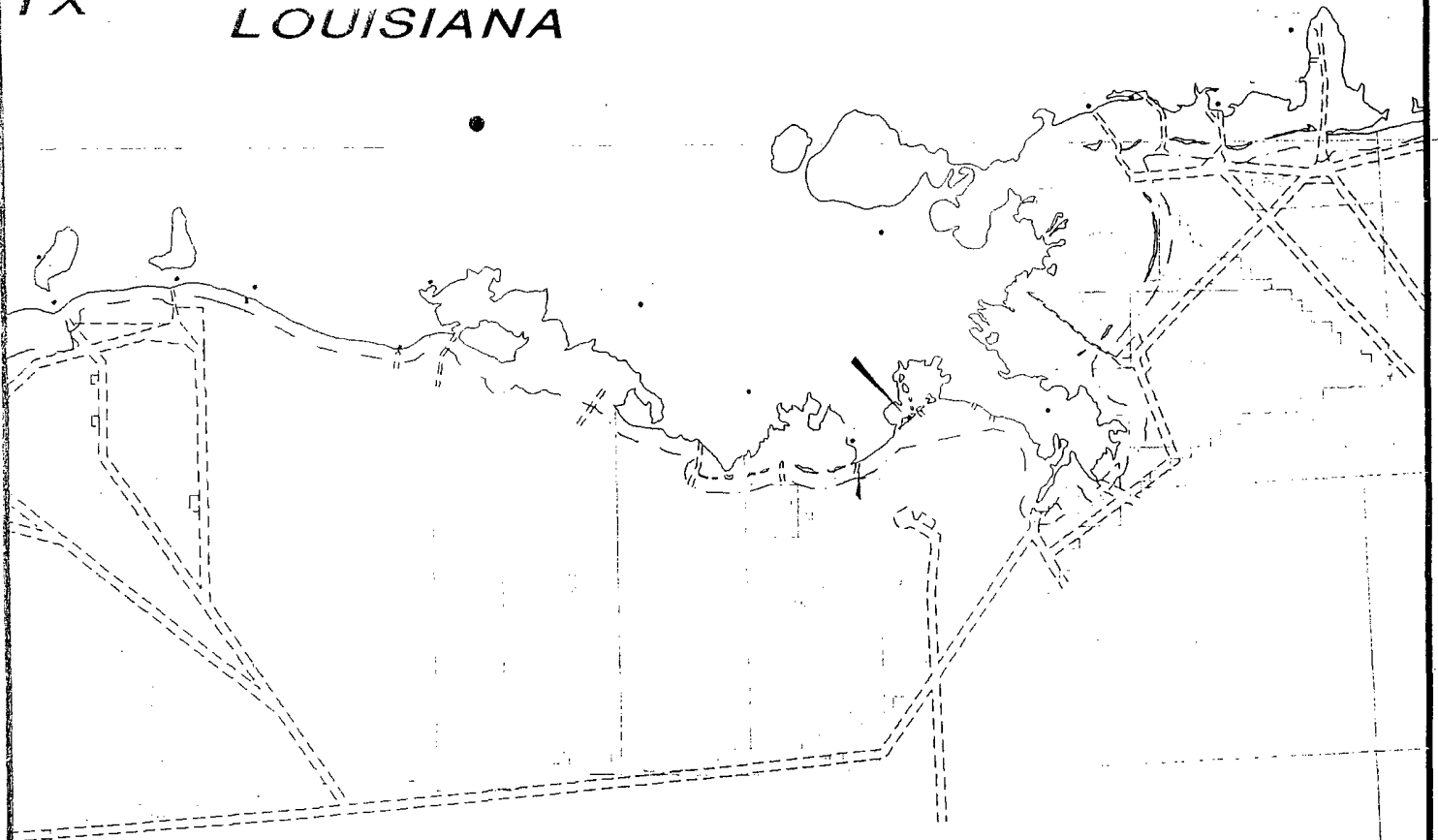
# VICINITY MAP

15230  
15231 AL

MISSISSIPPI

TX

LOUISIANA



PROPOSED ROUTE



SCALE IN MILES

GULF OF MEXICO

DATE: 06/16/2005 TIME: 11:22 FILENAME: J:\4590-4743\8008\PERMITS\PRM8008CVR.DWG



**KERR-MCGEE**  
OIL & GAS CORPORATION  
16666 Northchase  
Houston, Texas 77060

**PROPOSED 1B 6.625" BULK OIL PIPELINE**  
Block 768 PLEM 1B-C1 to Block 680 SPAR  
Green Canyon Area



**C&C Technologies**  
SURVEY SERVICES

JOB No: 4590-4743, 8008

FILENAME: PRM8008CVR.DWG

REVISED: 1/25/2005  
6/16/2005

DATE: Aug. 20, 2004

**SHEET 1 of 4**

15229  
15230

TOTAL LENGTH = 22,889.04' = 4.34 statute miles

**PROPOSED 1B 6.625" BULK OIL PIPELINE ROUTE**

PROPOSED 1U  
UMBILICAL ROUTE

Military  
Warning Area  
W-92

**GC723**  
OCS-G-21813

NOBLE

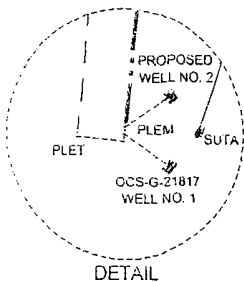
N06°40'14"E  
10,299.61'

**GC724**

OCS-G-21814  
KERR-McGEE/NOBLE

PROPOSED 1A 6.625"  
PIPELINE ROUTE

00+99.65'  
BLOCKLINE CROSSING  
X= 2,300,031.48'  
Y= 9,884,160.00'  
Lat= 27°13'26.095"N  
Lon= 90°58'11.410"W



SEE  
DETAIL

OCS-G-21817  
Well #1

**GC767**  
OCS-G-24182

00+00.00'  
PLEM 1B-C1  
X= 2,300,019.88'  
Y= 9,884,061.02'  
Lat= 27°13'25.117"N  
Lon= 90°58'11.556"W

PLEM 1B		
POINT	X COORDINATE	Y COORDINATE
C1	2,300,019.88'	9,884,061.02'
C2	2,300,019.29'	9,884,055.81'
C3	2,300,018.48'	9,884,048.85'
C4	2,300,017.61'	9,884,041.40'

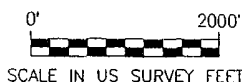
**GC768**

OCS-G-21817  
KERR-McGEE/NOBLE

THE PROPOSED ROUTE IS ACCURATELY  
REPRESENTED BY THIS PLAN.

RALPH A. COLEMAN  
REG. No. 4681  
REGISTERED  
PROFESSIONAL  
SURVEYOR  
RALPH A. COLEMAN  
PROFESSIONAL LAND SURVEYOR  
LOUISIANA REGISTRATION No. 4681

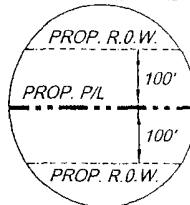
**PLAN**



SCALE IN US SURVEY FEET

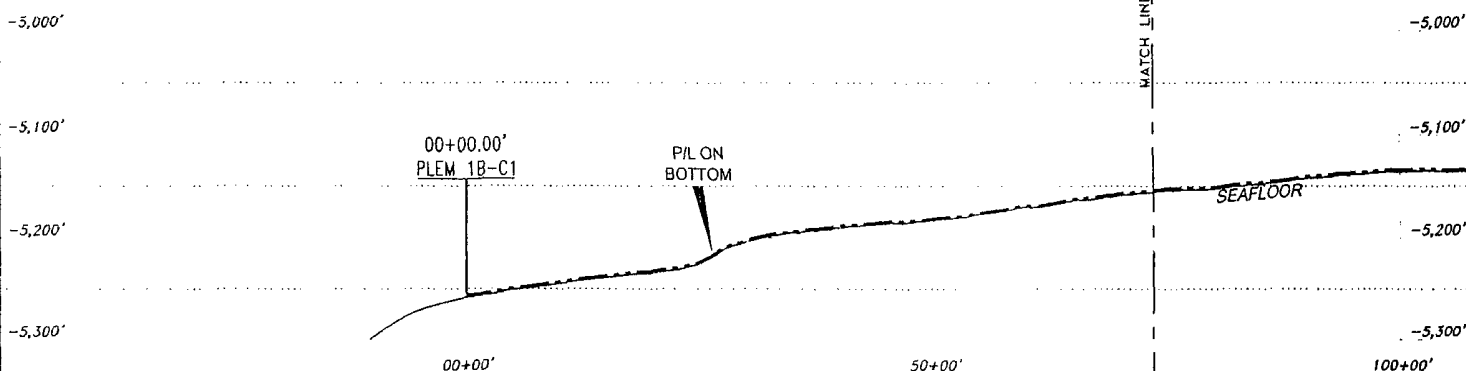
NADCON version 2.1 utilized for  
WGS84-NAD27 conversions.

RIGHT-OF-WAY DETAIL



FOR PERMITTING ONLY. LENGTH OF RISERS NOT  
INCLUDED IN TOTAL LENGTH.

GEODETIC DATUM: NAD27  
ELLIPSOID: CLARKE 1866  
GRID UNITS: U.S. SURVEY FEET  
PROJECTION: UNIVERSAL TRANSVERSE MERCATOR  
ZONE: 15N  
CENTRAL MERIDIAN: 93° 00' W  
FALSE EASTING: 1,840,416.67 ft. at C.M.  
FALSE NORTHING: 0.00 ft. at 00° 00' N



**PROFILE**

HORIZONTAL SCALE:  
VERTICAL SCALE:



DATE: 06/16/2005 TIME: 11:40 FILENAME: J:\4590-4743\8008\PERMITS\PRM8008\_1B.DWG

VERTICAL EXAGGERATION = 10



**KERR-McGEE**  
OIL & GAS CORPORATION  
16666 Northchase  
Houston, Texas 77060

**PROPOSED 1B 6.625" BULK OIL PIPELINE ROUTE**  
Block 768 PLEM 1B-C1 to Block 680 SPAR  
Green Canyon Area



**C&C Technologies**  
SURVEY SERVICES

JOB No: 4590-4743, 8008

FILENAME: PRM8008\_1B.DWG

REVISED: 01/25/2005  
06/16/2005

DATE: 08/20/2004

**SHEET 2 of 4**

MATCH ——— LINE

15225  
15230

N14°47'14"E  
4,615.16'

161+60.85'  
BLOCKLINE CROSSING  
X= 2,302,516.14'  
Y= 9,900,000.00'  
Lat= 27°16'02.522"N  
Lon= 90°57'41.035"W

PROPOSED 1B 6.625" BULK OIL PIPELINE ROUTE

PROPOSED 1U  
UMBILICAL ROUTE

PROPOSED 1A 6.625" BULK OIL  
PIPELINE ROUTE

Military  
Warning Area  
W-92

**GC724**  
OCS-G-21814  
KERR-McGEE/NOBLE

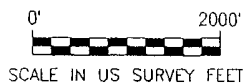
**GC723**  
OCS-G-21813  
NOBLE

N06°40'14"E  
10,299.61'

MATCH ——— LINE

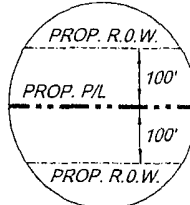
CURVE 1 DATA	
PC 1	102+99.61'
X=	2,301,216.31'
Y=	9,894,290.90'
Lat=	27°15'06.208"N
Lon=	90°57'56.465"W
PT 1	131+32.85'
X=	2,301,743.31'
Y=	9,897,072.29'
Lat=	27°15'33.661"N
Lon=	90°57'50.125"W
PI 1	
X=	2,301,381.14'
Y=	9,895,700.29'
R=	20,000.00'
T=	1,418.99'
Δ=	08°07'00"
L=	2,833.23'

## PLAN



NADCON version 2.1 utilized for  
WGS84-NAD27 conversions.

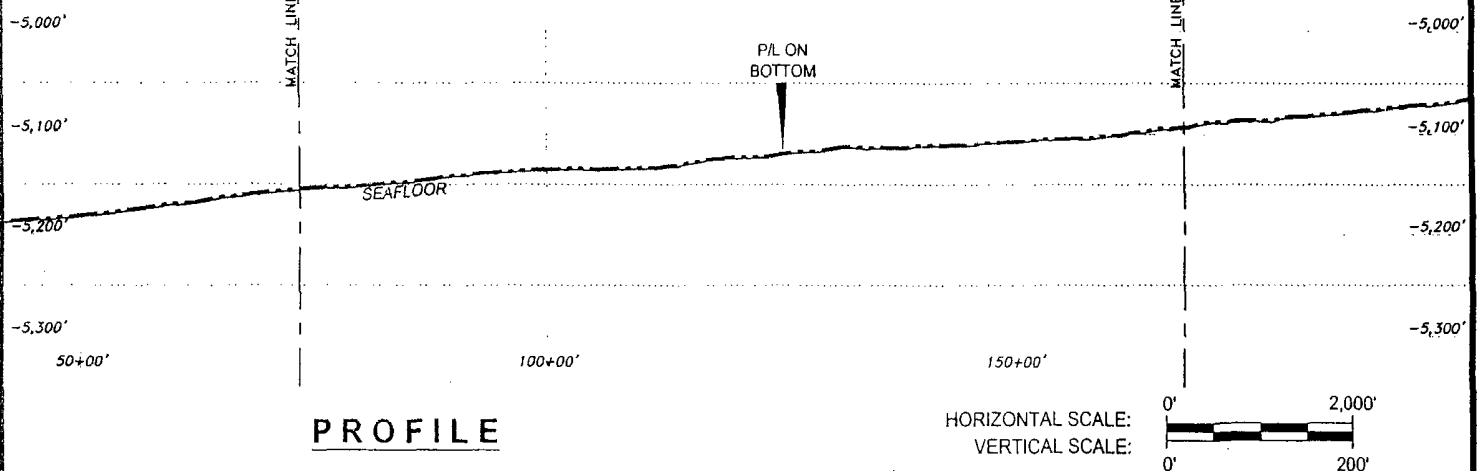
RIGHT-OF-WAY DETAIL



FOR PERMITTING ONLY. LENGTH OF RISERS NOT  
INCLUDED IN TOTAL LENGTH.

GEODETIC DATUM: NAD27  
ELLIPSOID: CLARKE 1866  
GRID UNITS: U.S. SURVEY FEET  
PROJECTION: UNIVERSAL TRANSVERSE MERCATOR  
ZONE: 15N  
CENTRAL MERIDIAN: 93° 00' W  
FALSE EASTING: 1,840,416.67 ft. at C.M.  
FALSE NORTHING: 0.00 ft. at 00° 00' N

## PROFILE



DATE: 06/16/2005 TIME: 11:40 FILENAME: J:\4590-4743\8008\PERMITS\PRM8008\_1B.DWG

VERTICAL EXAGGERATION = 10



**KERR-McGEE**  
OIL & GAS CORPORATION  
16666 Northchase  
Houston, Texas 77060

PROPOSED 1B 6.625" BULK OIL PIPELINE ROUTE  
Block 768 PLEM 1B-C1 to Block 680 SPAR  
Green Canyon Area



**C&C Technologies**  
SURVEY SERVICES

JOB No: 4590-4743, 8008

FILENAME: PRM8008\_1B.DWG

REVISED: 01/25/2005  
06/16/2005

DATE: 08/20/2004

SHEET 3 of 4

15229  
15230

257+92.93'  
X= 2,300,220.00'  
Y= 9,908,971.25'  
Lat= 27°17'31.714"N  
Lon= 90°58'04.857"W

Proposed Gas Export Route  
Proposed Oil Export Route

OCS-G-21811 Well #1  
OCS-G-22987 Well #3  
OCS-G-21811 Well #2  
OCS-G-22987 Well #2

SCR HANGOFF 1B  
X= 2,300,220.00'  
Y= 9,908,971.25'  
Lat= 27°17'31.714"N  
Lon= 90°58'04.857"W

228+89.04'  
SCR TOUCHDOWN  
X= 2,301,447.24'  
Y= 9,906,339.43'  
Lat= 27°17'05.459"N  
Lon= 90°57'51.733"W

N25°00'00"W  
2,903.89'

PROPOSED 1U UMBILICAL ROUTE

TOTAL LENGTH = 22,889.04' = 4.34 statute miles

PROPOSED 1B 6.625" BULK OIL PIPELINE ROUTE

N25°00'00"W  
1,000.00'

CURVE 2 DATA	
PC 2	177+48.00'
X=	2,302,921.23'
Y=	9,901,534.59'
Lat=	27°16'17.650"N
Lon=	90°57'36.270"W
PT 2	198+31.25'
X=	2,302,739.52'
Y=	9,903,568.13'
Lat=	27°16'37.813"N
Lon=	90°57'37.915"W
PI 2	
X=	2,303,198.31'
Y=	9,902,584.24'
R=	3,000.00'
T=	1,085.60'
Δ=	39°47'14"
L=	2,083.25'

**GC679**  
OCS-G-21811  
DOMINION/KERR-McGEE

**GC680**  
OCS-G-22987  
KERR-McGEE

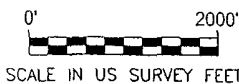
218+89.04'  
FL-SCR TRANSITION POINT  
X= 2,301,869.86'  
Y= 9,905,433.12'  
Lat= 27°16'56.418"N  
Lon= 90°57'47.214"W

N25°00'00"W  
2,057.79'

N14°47'14"E  
4,615.16'

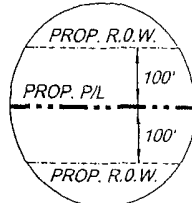
MATCH ——— LINE

**PLAN**



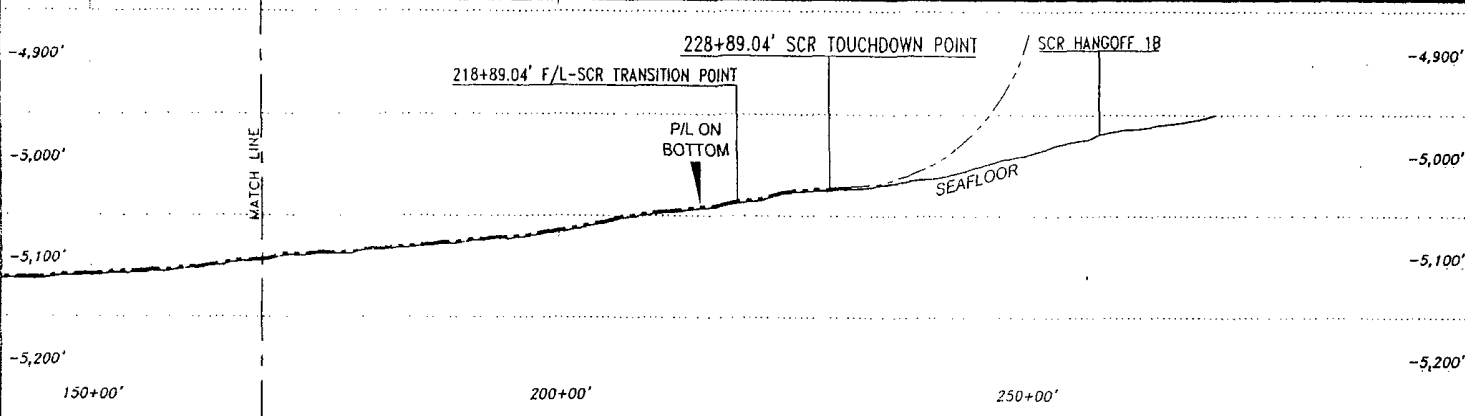
NADCON version 2.1 utilized for WGS84-NAD27 conversions.

**RIGHT-OF-WAY DETAIL**



FOR PERMITTING ONLY. LENGTH OF RISERS NOT INCLUDED IN TOTAL LENGTH.

GEODETIC DATUM: NAD27  
ELLIPSOID: CLARKE 1866  
GRID UNITS: U.S. SURVEY FEET  
PROJECTION: UNIVERSAL TRANSVERSE MERCATOR  
ZONE: 15N  
CENTRAL MERIDIAN: 93° 00' W  
FALSE EASTING: 1,540,416.67 ft. at C.M.  
FALSE NORTHING: 0.00 ft. at 00° 00' N



**PROFILE**

HORIZONTAL SCALE: 1" = 200'  
VERTICAL SCALE: 1" = 10'

DATE: 06/16/2005 TIME: 11:41 FILENAME: J:\4590-4743\8008\PERMITS\PRM8008\_1B.DWG

VERTICAL EXAGGERATION = 10



**KERR-McGEE**  
OIL & GAS CORPORATION  
16666 Northchase  
Houston, Texas 77060

**PROPOSED 1B 6.625" BULK OIL PIPELINE ROUTE**  
Block 768 PLEM 1B-C1 to Block 680 SPAR  
Green Canyon Area



**C&C Technologies**  
SURVEY SERVICES

JOB No: 4590-4743, 8008

FILENAME: PRM8008\_1B.DWG

REVISED: 01/25/2005  
06/16/2005

DATE: 08/20/2004

**SHEET 4 of 4**

15231

**GC679**

OCS-G-21811  
DOMINION/KERR-McGEE

Proposed Gas Export Route  
Proposed Oil Export Route  
OCS-G-21811 Well #1  
OCS-G-22987 Well #3  
OCS-G-21811 Well #2  
OCS-G-22987 Well #2

**RISER HANGOFF**  
X= 2,300,224.38'  
Y= 9,908,973.67'  
Lat= 27°17'31.737"N  
Lon= 90°58'04.808"W

00+00.00'  
**TOUCHDOWN POINT**  
X= 2,301,524.38'  
Y= 9,906,722.00'  
Lat= 27°17'09.235"N  
Lon= 90°57'50.809"W

**GC680**  
OCS-G-22987  
KERR-McGEE

530°00'00"E  
2,600.00'

530°00'00"E  
2,944.11'

CURVE 1 DATA	
PC 1	29+44.11'
X=	2,302,996.43'
Y=	9,904,172.33'
Lat=	27°16'43.754"N
Lon=	90°57'34.960"W
PT 1	53+95.41'
X=	2,303,270.06'
Y=	9,901,804.41'
Lat=	27°16'20.265"N
Lon=	90°57'32.356"W
PI 1	
X=	2,303,645.79'
Y=	9,903,047.60'
R=	3,000.00'
T=	1,298.73'
Δ=	46°48'59"
L=	2,451.30'

PROPOSED 1A 6.625" BULK OIL PIPELINE ROUTE

PROPOSED 1B 6.625" BULK OIL PIPELINE ROUTE

TOTAL LENGTH = 23,480.60' = 4.45 statute miles

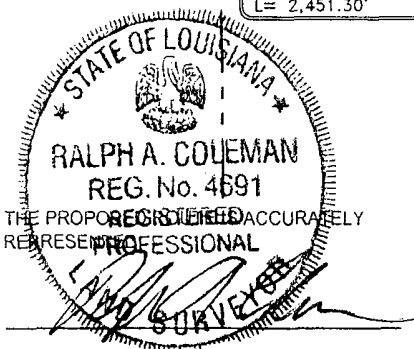
**PROPOSED 1U UMBILICAL ROUTE**

Military Warning Area W-92

OCS-G-22987 Well #4

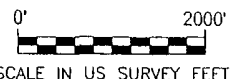
S16°48'59"W  
4,282.14'

MATCH ——— LINE



RALPH A. COLEMAN  
PROFESSIONAL LAND SURVEYOR  
LOUISIANA REGISTRATION No. 4691

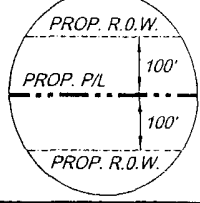
**PLAN**



SCALE IN US SURVEY FEET

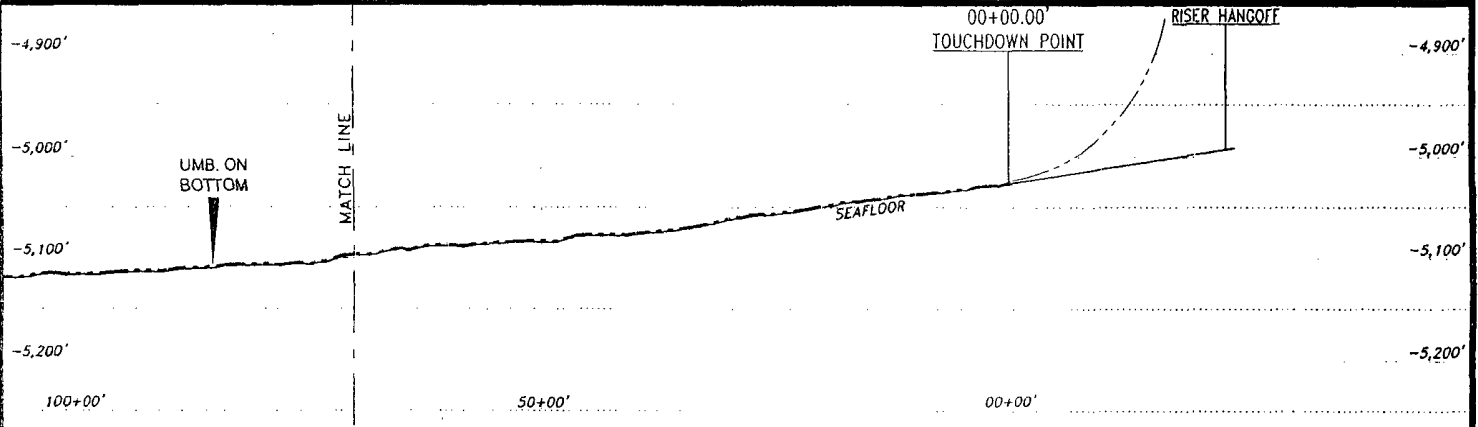
NADCON version 2.1 utilized for WGS84-NAD27 conversions.

RIGHT-OF-WAY DETAIL

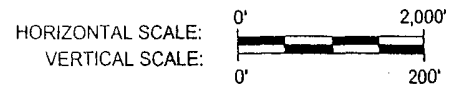


FOR PERMITTING ONLY. LENGTH OF RISERS NOT INCLUDED IN TOTAL LENGTH.

GEODETIC DATUM: NAD27  
ELLIPSOID: CLARKE 1866  
GRID UNITS: U.S. SURVEY FEET  
PROJECTION: UNIVERSAL TRANSVERSE MERCATOR  
ZONE: 15N  
CENTRAL MERIDIAN: 93° 00' W  
FALSE EASTING: 1,640,416.67 ft. at C.M.  
FALSE NORTHING: 0.00 ft. at 00° 00' N

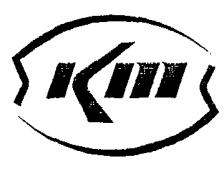


**PROFILE**



DATE: 06/16/2005 TIME: 11:46 FILENAME: J:\4590-4743\8008\PERMITS\PRM8008\_1U.DWG

VERTICAL EXAGGERATION = 10



**KERR-McGEE**  
OIL & GAS CORPORATION  
16656 Northchase  
Houston, Texas 77060

**PROPOSED 1U UMBILICAL ROUTE**  
Block 680 SPAR to Block 768 SUTA  
Green Canyon Area



**C&C Technologies**  
SURVEY SERVICES

JOB No: 4590-4743, 8008  
FILENAME: PRM8008\_1U.DWG

REVISED: 01/25/2005  
06/16/2005

DATE: 08/20/2004  
**SHEET 2 of 4**

15231

PROPOSED 1A 6.625" BULK  
OIL PIPELINE ROUTE

PROPOSED 1B 6.625" BULK  
OIL PIPELINE ROUTE

72+80.43'  
BLOCKLINE CROSSING  
X= 2,302,724.71'  
Y= 9,900,000.00'  
Lat= 27°16'02.489"N  
Lon= 90°57'38.724"W

S16°48'59"W  
4,282.14'

PROPOSED 1U UMBILICAL ROUTE

**GC723**  
OCS-G-21813  
NOBLE

Military  
Warning Area  
W-92

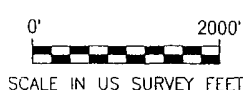
**GC724**  
OCS-G-21814  
KERR-McGEE/NOBLE

S06°40'14"W  
10,107.92'

CURVE 2 DATA	
PC 2	96+77.56'
X=	2,302,031.21'
Y=	9,897,705.38'
Lat=	27°15'39.882"N
Lon=	90°57'46.822"W
PT 2	132+19.15'
X=	2,301,311.33'
Y=	9,894,242.45'
Lat=	27°15'05.713"N
Lon=	90°57'55.421"W
PI 2	
X=	2,301,517.56'
Y=	9,896,005.87'
R=	20,000.00'
T=	1,775.44'
Δ=	10°08'45"
L=	3,541.59'

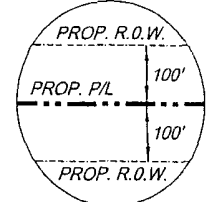
MATCH — LINE

### PLAN



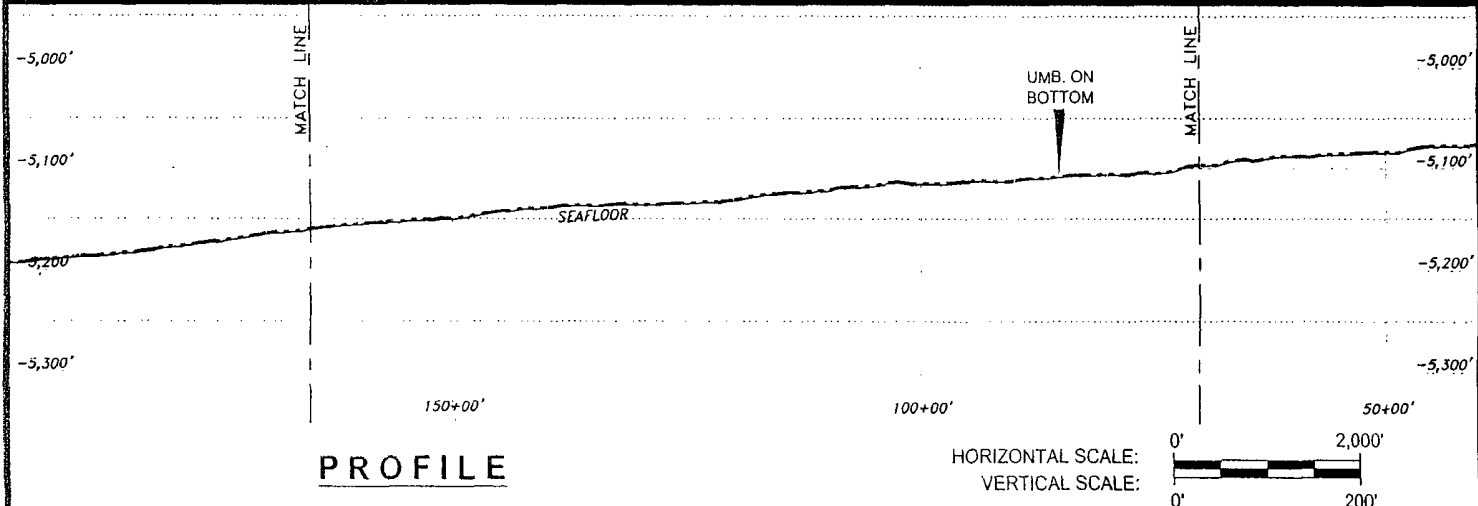
NADCON version 2.1 utilized for  
WGS84-NAD27 conversions.

### RIGHT-OF-WAY DETAIL



FOR PERMITTING ONLY. LENGTH OF RISERS NOT  
INCLUDED IN TOTAL LENGTH.

GEODETIC DATUM: NAD27  
ELLIPSOID: CLARKE 1866  
GRID UNITS: U.S. SURVEY FEET  
PROJECTION: UNIVERSAL TRANSVERSE MERCATOR  
ZONE: 15N  
CENTRAL MERIDIAN: 93° 00' W  
FALSE EASTING: 1,640,416.67 ft. at C.M.  
FALSE NORTHING: 0.00 ft. at 00° 00' N



### PROFILE

HORIZONTAL SCALE: 0' 2,000'  
VERTICAL SCALE: 0' 200'  
VERTICAL EXAGGERATION = 10

DATE: 06/16/2005 TIME: 11:46 FILENAME: J:\4590-4743\8008\PERMITS\PRM8008\_1U.DWG

VERTICAL EXAGGERATION = 10



**KERR-McGEE**  
OIL & GAS CORPORATION  
16666 Northchase  
Houston, Texas 77060

**PROPOSED 1U UMBILICAL ROUTE**  
Block 680 SPAR to Block 768 SUTA  
Green Canyon Area



**C&C Technologies**  
SURVEY SERVICES

JOB No: 4590-4743, 8008  
FILENAME: PRM8008\_1U.DWG

REVISED: 01/25/2005  
06/16/2005

DATE: 08/20/2004

**SHEET 3 of 4**

15231

MATCH ——— LINE

TOTAL LENGTH = 23,480.60' = 4.45 statute miles

**PROPOSED 1U UMBILICAL ROUTE**

**GC723**  
OCS-G-21813  
NOBLE

S06°40'14"W  
10,107.92'

PROPOSED 1B 6.625"  
PIPELINE ROUTE

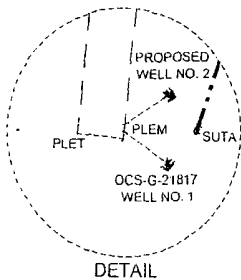
Military  
Warning Area  
W-92

PROPOSED 1A 6.625"  
PIPELINE ROUTE

**GC724**  
OCS-G-21814  
KERR-McGEE/NOBLE

CURVE 3 DATA	
PC 3	233+27.07'
X=	2,300,137.19'
Y=	9,884,202.96'
Lat=	27°13'26.504"N
Lon=	90°58'10.232"W
PT 3	234+43.34'
X=	2,300,110.42'
Y=	9,884,090.07'
Lat=	27°13'25.390"N
Lon=	90°58'10.548"W
PI 3	
X=	2,300,130.40'
Y=	9,884,144.95'
R=	500.00'
T=	58.40°
Δ=	13°19'27"
L=	116.28'

233+70.60'  
BLOCKLINE CROSSING  
X= 2,300,130.25'  
Y= 9,884,160.00'  
Lat= 27°13'26.080"N  
Lon= 90°58'10.316"W



SEE  
DETAIL

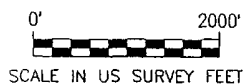
OCS-G-21817  
Well #1

S20°00'00"W  
37.26'

**GC767**  
OCS-G-24182  
KERR-McGEE

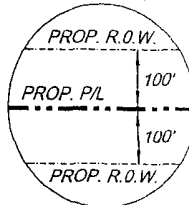
234+80.60'  
SUTA CONNECTION LOCATION  
X= 2,300,097.68'  
Y= 9,884,055.06'  
Lat= 27°13'25.046"N  
Lon= 90°58'10.696"W

**GC768**  
OCS-G-21817  
KERR-McGEE/NOBLE

**PLAN**

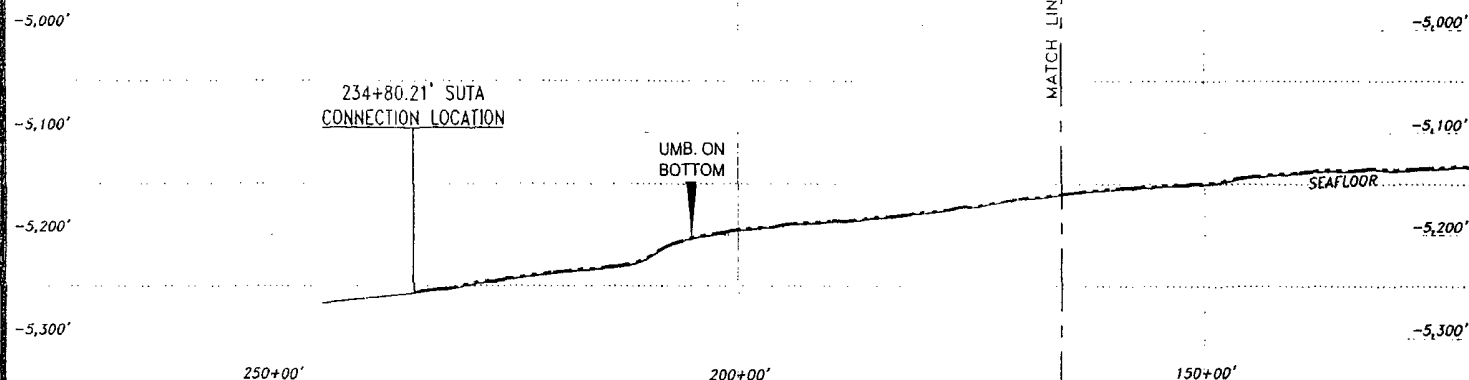
NADCON version 2.1 utilized for  
WGS84-NAD27 conversions.

RIGHT-OF-WAY DETAIL

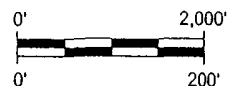


FOR PERMITTING ONLY. LENGTH OF RISERS NOT  
INCLUDED IN TOTAL LENGTH.

GEODETIC DATUM: NAD27  
ELLIPSOID: CLARKE 1866  
GRID UNITS: U.S. SURVEY FEET  
PROJECTION: UNIVERSAL TRANSVERSE MERCATOR  
ZONE: 15N  
CENTRAL MERIDIAN: 93° 00' W  
FALSE EASTING: 1,640,416.67 ft. at C.M.  
FALSE NORTHING: 0.00 ft. at 00° 00' N

**PROFILE**

HORIZONTAL SCALE:  
VERTICAL SCALE:



VERTICAL EXAGGERATION = 10

DATE: 06/16/2005 TIME: 11:47 FILENAME: J:\4590-4743\8008\PERMITS\PRM8008\_1U.DWG



**KERR-McGEE**  
OIL & GAS CORPORATION  
16666 Northchase  
Houston, Texas 77060

**PROPOSED 1U UMBILICAL ROUTE**  
Block 680 SPAR to Block 768 SUTA  
Green Canyon Area



**C&C Technologies**  
SURVEY SERVICES

JOB No: 4590-4743, 8008

FILENAME: PRM8008\_1U.DWG

REVISED: 01/25/2005  
06/16/2005

DATE: 08/20/2004

**SHEET 4 of 4**





# TICONDEROGA

## SUBSEA TIEBACK PLAN

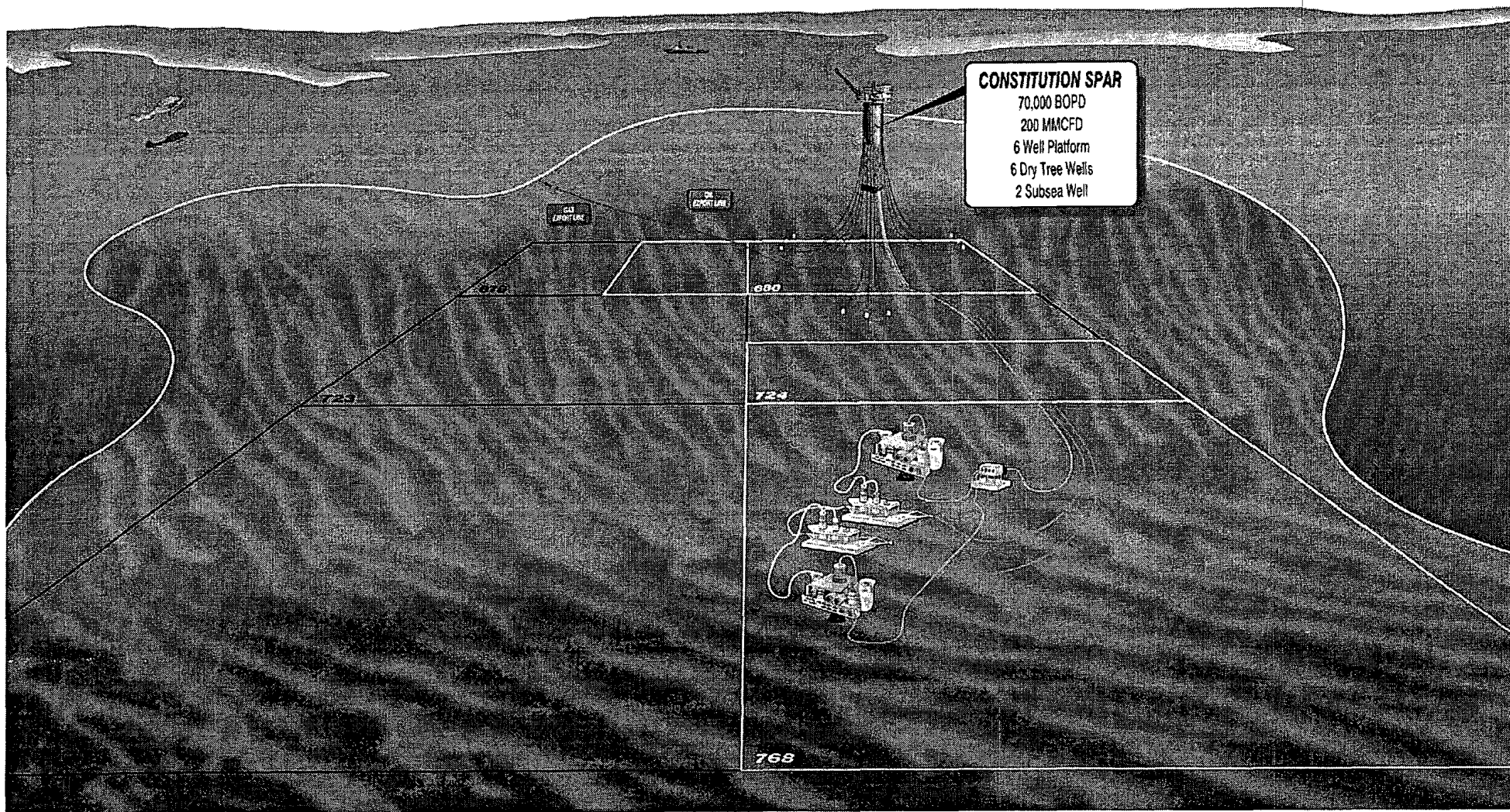
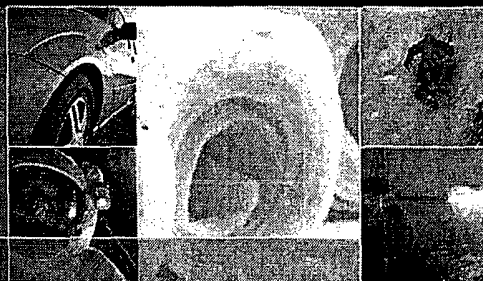


Figure 1



# Spaceloft<sup>TM</sup>

AR5101, AR5103

## Benefits

- Light Weight
- Low Thermal Conductivity
- Excellent Low Temperature Properties
- Easy to Apply and Handle
- Flexible
- Non-Toxic

## Applications

- Cryogenic tanks, pipes, equipment
- Liquefied gas transport
- Pipeline Insulation
- Fuel Systems
- Refrigeration

## Product Form

### Flexible Blanket

- Thickness:  
AR5101 - 1/16 in  
AR5103 - 1/4 in
- Width  
Up to 59 inches
- Lengths:  
Up to 200 feet



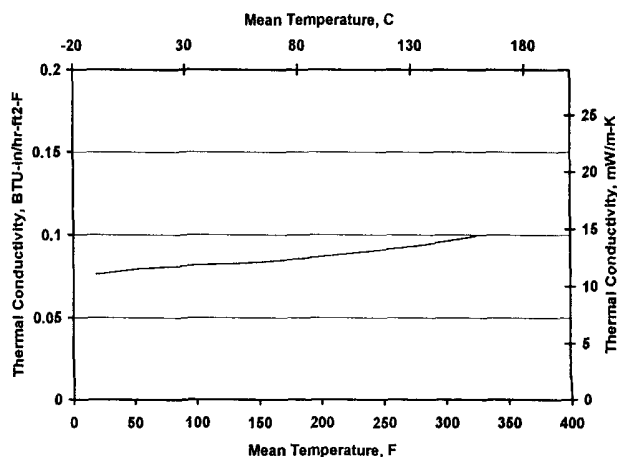
Spaceloft Products

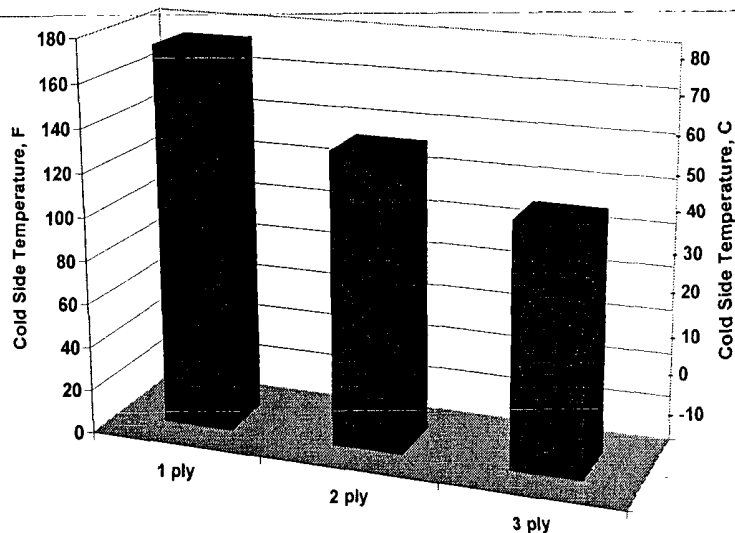
Spaceloft<sup>TM</sup> materials are flexible aerogel nanoporous insulation blankets designed to meet the demanding requirements of industrial and cryogenic applications. The unique properties of very low thermal conductivity, good flexibility and ease of use have made Spaceloft essential for those seeking the ultimate in thermal protection. Using patented technology the Spaceloft materials combine a silica aerogel with reinforcing fibers to deliver proven thermal performance in an environmentally safe and non toxic product.

Spaceloft – AR5100 series may be used to insulate oil and gas flowlines, cryogenic tanks, pipes, and equipment containing and transporting liquefied gases such as oxygen, nitrogen, hydrogen, and argon. It provides maximum thermal protection with minimal weight. Spaceloft has extremely low thermal conductivity and low outgassing properties under vacuum conditions.

## Material Properties

	AR5101	AR5103
Thickness	0.094 inch (2.4 mm)	0.24 inch (6.1 mm)
Maximum Use Temperature	390 °F (200 °C) (continuous)	
Color	Black	
Density	6.3 lb/ft <sup>3</sup> (0.11 g/cc)	
Hydrophobic	Yes	
Tensile Strength	12.1 psi (83 kPa)	
Specific Heat 100°F (38°C)	.25 BTU/lb-°F (1.046 J/g-K)	
Thermal Conductivity Mean Temp 100°F (38°C)	BTU-in/hr-ft <sup>2</sup> -°F (mW/m-K) 0.089 (13.0)	





### Handling Characteristics

Spaceloft can be cut using conventional textile cutting tools including scissors, and electric scissors. The material can be dusty and it is recommended gloves and dust mask be worn when handling material. See MSDS for complete health and safety information. For thicker solutions, layering may be used.

### Bonding and Limiting Dust

In most instances the flexible aerogel blankets can be applied without bonding. In applications where bonding is required, it is recommended that the Spaceloft materials be stitched to a fabric or encapsulated. Encapsulation helps to contain the material, prevent contamination of the insulation and assist in its attachment to a surface. Encapsulation can be done in numerous ways. For more information, contact Aspen Aerogels, Inc.

### Other Available Materials

Aspen Aerogels, Inc. produces several series of flexible aerogel blanket materials for thermal insulation, blast mitigation, energy absorption, and fire protection. Please contact Aspen Aerogels, Inc for additional information on these other products.

Information presented herein is typical and representative of material performance. Any and all warranties, either express or implied, are disclaimed. All products or materials supplied, including any recommendations or suggestions must be evaluated by the user to determine applicability and suitability for a particular use. Values should not be used directly for specification purposes. Aspen Aerogels, Inc. does not assume any liability for use or misuse of any products produced or supplied.

S-15229  
S-15230  
S-15231

State of Louisiana



KATHLEEN BABINEAUX BLANCO  
GOVERNOR

SCOTT A. ANGELLE  
SECRETARY

DEPARTMENT OF NATURAL RESOURCES  
OFFICE OF COASTAL RESTORATION AND MANAGEMENT

August 10, 2005

Wanda June Parker P. E.  
Worldwide Facilities Engineering  
16666 Northchase  
Houston, Texas 77060-6001

RE: **C20050411**, Coastal Zone Consistency  
**Kerr-McGee Oil & Gas Corp.**  
Minerals Management Service  
Federal License or Permit  
Installation of a 6" X 9" Pipe-in-Pipe Bulk Oil Right-of-Way Pipeline and Umbilical from Green Canyon 768 (Pipeline 1B) to Green Canyon 680 SPAR Platform, Gulf of Mexico, **Offshore Louisiana**

Dear Ms. Parker:

The above referenced project has been reviewed for consistency with the approved Louisiana Coastal Resources Program (LCRP) as required by Section 307 of the Coastal Zone Management Act of 1972, as amended. The project, as proposed in the application, is consistent with the LCRP.

If you have any questions concerning this determination please contact Brian Marcks of the Consistency Section at (225)342-7939 or 1-800-267-4019.

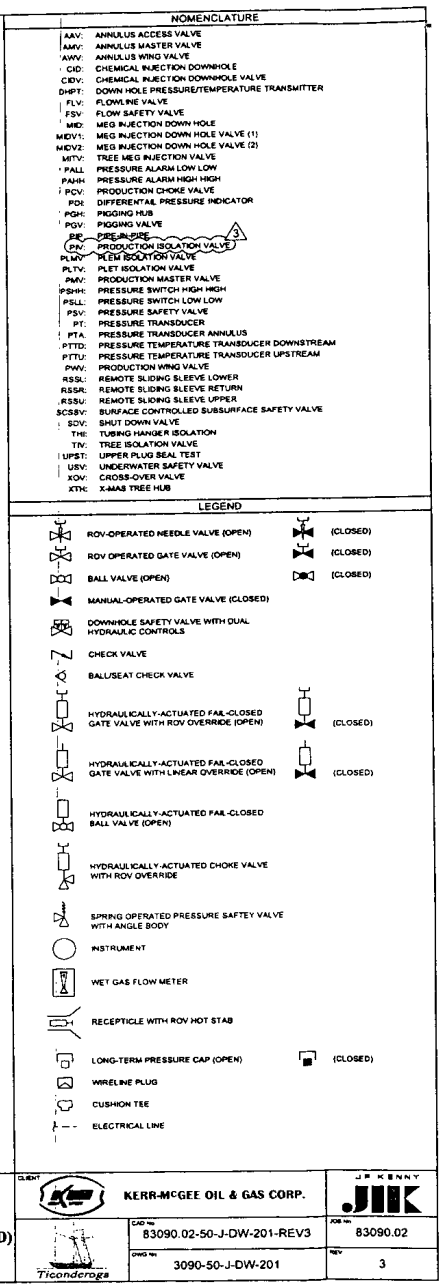
Sincerely,

A handwritten signature in cursive script, reading "David W. Frugé".

David W. Frugé  
Administrator

DWF/JH/bgm

cc: Alex Alvarado, MMS Pipeline Section  
Bonnie Johnson, MMS 5412  
Ronnie Duke, NOD-COE



1	DRAWING INDEX, NOTES AND LEGEND	K3090-50-A-DW-201	3	08/23/06	J5	J5	RH	HP	RH	AB	BB	RE-ISSUED FOR DESIGN	DRAWN BY J. STRANGE	DATE 8/30/04	<b>TICONDEROGA DEVELOPMENT GREEN CANYON BLOCK 768</b> <b>PIPING AND INSTRUMENTATION DIAGRAM (P&amp;ID)</b> <b>SUBSEA TREES AND CONTROL SYSTEM</b>
2	SUBSEA LAYOUT GA	K3090-50-P-DW-202	2	01/21/05	AG	AG	JM	HP	AB	BB	BB	RE-ISSUED FOR DESIGN	CHANGED H. PALANY	DATE 8/30/04	
3	P&ID SUBSEA GAS FLOW LINES & HEATERS (BY: MUSTANG ENGINEERING, INC.)	K012 (MEI PROJ. NO. 4307)	1	10/21/04	J5	JM	JM	HP	AB	BB	BB	RE-ISSUED FOR DESIGN	PROJECT ENGINEERING MANAGER R. HART	DATE 8/30/04	
			0	8/15/04	J5	JM	JM	HP	AB	BB	BB	ISSUED FOR DESIGN			
			A	8/24/04	J5	JM	JM	HP	AB	BB	BB	ISSUED FOR INTERNAL REVIEW			
NO	REFERENCE DRAWING TITLE	REF. DWG. NO.	REV	DATE	BY	ENG	CHK	PM	QA	CLIENT		DESCRIPTION	SCALE NONE		

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micko