

MIRDO

In Reply To: MS 5232

Mr. Mickey W. Shaw  
ATP Oil & Gas Corporation  
4600 Post Oak Place, Suite 200  
Houston, Texas 77027-9726

Dear Mr. Shaw:

Reference is made to the following application that has been reviewed by the Minerals Management Service:

Application Type: New Right-of-Way Pipeline

Application Date: May 23, 2005

Supplemental Data Date: June 7, 2005, June 7, 2005, November 17, 2005,  
November 17, 2005, November 23, 2005, November 17,  
2005, December 13, 2005

Work Description: Create 200-foot wide right-of-way and install, operate, and maintain the following:

One 6-3/4-inch pipeline 0.73 mile long to transport bulk oil from Subsea Well No. 6 through a PLET in Mississippi Canyon (MC) Block 711 and looping through Mississippi Canyon Block 755 back to Mississippi Canyon Block 711 "A". Also, an associated umbilical, 1.43 miles long, from the MC 711 "A" looping through MC 755 ending at the PLET in MC 711.

Assigned Right-of-Way Number: OCS-G26865

Assigned Segment Number: 15168

Umbilical Segment Number: 15169

Pursuant to 43 U.S.C. 1334(e) and 30 CFR 250.1000(d), your application is hereby approved.

The approval is subject to the following:

1) There is evidence that an historic period shipwreck may be located in the area of your proposed activities. If you discover any site, structure, or object of potential archaeological significance while conducting operations, the provisions of 30 CFR 250.194(c) requires you to immediately halt operations within the area of discovery and report this discovery to the Regional Director. Every reasonable effort must be taken to preserve the archaeological resource from damage until the Regional Director has told you how to protect it.

2) Our review of your application indicates that the proposed pipeline route is in the vicinity of the unidentified side-scan sonar target listed in the Enclosure, a feature that may represent a significant archaeological resource. In accordance with 30 CFR 250.194(b), you will either (1) conduct an underwater

archaeological investigation prior to commencing construction activities to determine whether this feature represents an archaeological resource, or (2) ensure that all seafloor disturbing actions required by pipeline construction avoid the unidentified feature by a distance greater than that listed in the Enclosure. Submit lay barge anchor position plats, at a scale of 1-in. = 1,000-ft. with DGPS accuracy, with your pipeline construction report required by 30 CFR 250.1008(b) that demonstrate that the feature was not physically impacted by the construction activities. If you conduct an underwater archaeological investigation prior to commencing operations, comply with the investigation methodology and reporting requirements found at: <http://www.gomr.mms.gov/homepg/regulate/envir/archaeological/evaluation.html>.

Your request to use navigational positioning equipment to comply with Notice to Lessees and Operators No. 98-20, Section IV.B, is hereby approved.

Segment No.	MAOP (psig)	MAOP Determination
-----	-----	-----
15168	7500	Hydrostatic Test Pressure

Please be reminded that, in accordance with 30 CFR 250.1008(a), you must notify the Regional Supervisor at least 48 hours prior to commencing the installation or relocation of a pipeline or conducting a pressure test on the pipeline. Commencement notification(s) should be faxed to (504) 736-2408. In accordance with 30 CFR 250.1008 (b), you are reminded to submit a report to the Regional Supervisor within 90 days after completion of any pipeline construction. Also in accordance with a Letter to Lessees dated April 18, 1991, a copy of the as-built plat(s) must be submitted to the National Ocean Service, N/CS26 Room 7317, 1315 E-W Highway, Silver Spring, MD 20910-3282

Sincerely,

Donald C. Howard  
Regional Supervisor  
Field Operations

bcc: 1502-01 Segment No. 15168, 15169, ROW OCS-G26865 (MS 5232)  
MS 5250 New Orleans District w/flow schematic  
MS 5232 Cartography  
✓ bshrestha:bs:15168

## Side-Scan Sonar Targets

Area/ Block		Magnetometer Association	Dimensions LxWxH (Feet)	Coordinates	Minimum Avoidance Distance (Feet)
MC	711	YES	200x30x16	X= 801546.19 Y= 10248459	1000

SH 1516869  
G 26865

Micro

\*\*\*\*\*  
\*  
\* Proposed Pipeline Application Review Report \*  
\*  
\* Segment number: 15170 \*  
\* Right\_of\_Way Number: G26866 \*  
\* Application Date: 05/23/2005 0:00:00 \*  
\* Operator: ATP Oil & Gas Corporation \*  
\* Operator Code: 01819 \*  
\*  
\* Review User: shresthb \*  
\* Review Run Date: Fri Aug 12 09:44:01 2005 \*  
\*  
\*\*\*\*\*

----- The Proposed Pipeline Pass Following Blocks -----  
- MC711 -  
- MC755 -  
-----

(1) Blocks and Leases  
Area Lease No. Status Operator  
MC711 G14016 SOP Anadarko E&P Company LP  
MC755 G24105 PRIMRY Nexen Petroleum U.S.A. Inc.

(2.3) --- Crossed Proposed Pipelines ---  
Seg.No. Row No. Area Product Status H2S Operator-Lease/ROW Holder-ROW  
15169 MC711-MC711 UMBH PROP N  
15168 G26865 MC711-MC711 BLKO PROP N ATP Oil & Gas Corporation  
15171 MC711-MC711 UMBH PROP N  
NO

(8) Fish and Wildlife Service  
902

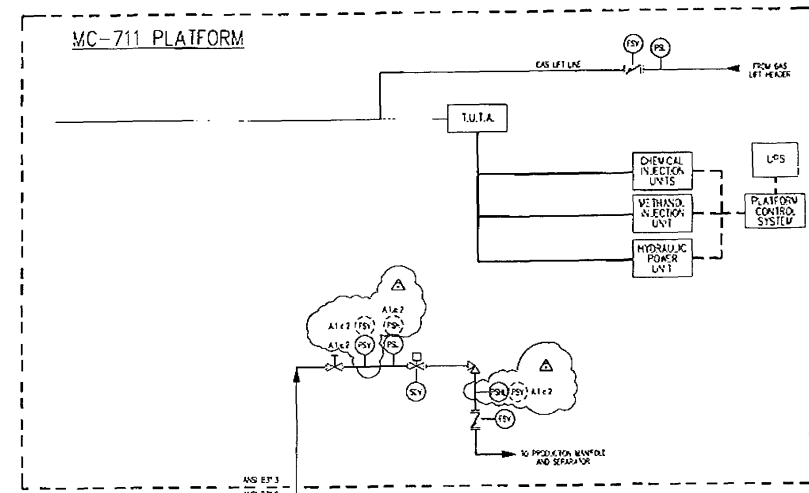
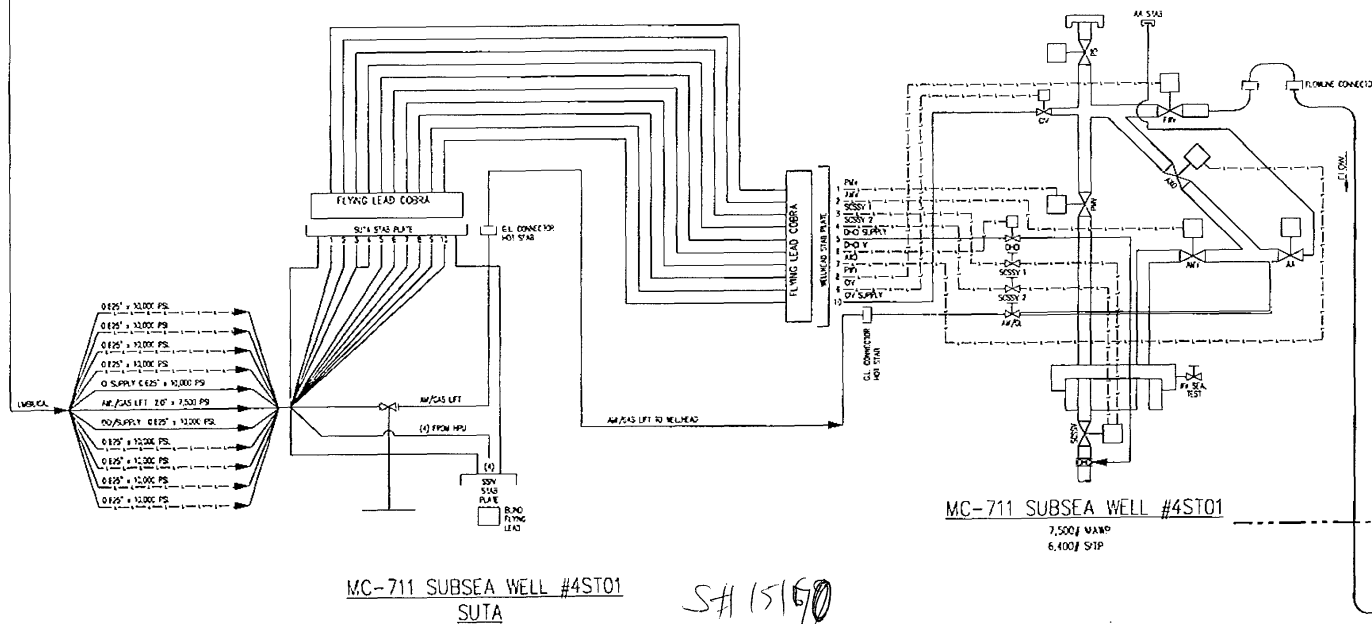
(10) MMS District  
New Orleans

(11) U.S. Coast Guard  
Morgan City COTPZ

(15) 400 Meter Water Depth  
The Proposed pipeline crosses water depth greater than 400 meter area

(17) CZM cheking  
louisiana CZM is required

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Minerals Management Service  
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 DEC 13 2005  
 Office of Field Operations  
 Pipeline Section  
 Minerals Management Service  
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 DEC 13 2005

Office of Field Operations  
 Pipeline Section  
 Minerals Management Service  
 NOTES:  
 1. PSL & PSH AND PLATFORM ESS  
 2. FIRE SAFE SOV  
 3. INDICATES DEVICES SHOWN ON THE SAFETY  
 ANALYSIS TABLE (SAT) WHICH ARE NOT  
 REQUIRED AS DEFINED BY THE SAFETY  
 ANALYSIS CHECKLIST (SAC) IN A3 RPT-1C.

NO	DATE	BY	REVISION DESCRIPTION	ENGINEER'S SIGNATURE	DESIGNED BY: A. P. HART
					CHECKED BY: A. DROPPA
					CATE: 05/06/05
					APPROVED BY: J. HINES
					CATE: 3/24/06
					PLAT SCALE: 1/8"
					SCALE: N.T.S.
					REVISED FOR PSL AND PSH

ATP OIL & GAS CORPORATION BLUEWATER INDUSTRIES	PEGASUS International	MC-711 FIELD DEVELOPMENT PHASE 1
WELL #4ST01 PRODUCTION RISER R.O.W. FLOWLINE SAFETY SCHEMATIC		
1166190	1166190/W029	00 D

G-2 6865  
STA 15168, 19

**Shrestha, Bimal**

**From:** Sharon DeSimoni [Sharon.DeSimoni@jccteam.com]  
**Sent:** Tuesday, August 09, 2005 1:55 PM  
**To:** Dunlap, Karen; Shrestha, Bimal  
**Cc:** Wetzal, Nick; Gregory Roland  
**Subject:** ATP - (Gomez) MC 711- Plan Control No. N-8389 & Pipeline Segment No's 15168, 15169, 15170 & 15171

*To all,*

*Please be advised that ATP met with Nexen last week regarding their objection to ATP's MC 711 Gomez Project and came to a tentative agreement. As a result Nexen will (soon) withdraw their objection to the Project.*

*At this time it does not appear that a meeting will be necessary.*

*I will keep you posted.*

*Thanks*

*Sharon*

*Sharon DeSimoni*

*J.Connor Consulting, Inc.*

*16225 Park Ten Place, Suite 700*

*Houston, Texas 77084*

*281-578-3388*

8/11/2005

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NEXEN PETROLEUM U.S.A. INC.  
12790 Merit Drive Suite 800 Dallas Texas 75251 1270  
T 972 450.4600 www.nexeninc.com

*Letter of No objection*

October 21, 2005

U.S. Department of the Interior  
Minerals Management Service  
1201 Elmwood Park Blvd.  
New Orleans, LA 70123-2394

Attn: Mr. Alex Alvarado

RE: ATP Oil & Gas Corporation Lease OCS-G-14016, Mississippi Canyon Block 711  
Nexen Petroleum U.S.A. Inc. Lease OCS-G-24105 Mississippi Canyon Block 755

Dear Mr. Alvarado:

In letter dated May 23, 2005, from Mickey W. Shaw with ATP Oil & Gas Corporation (ATP), it was requested that Nexen Petroleum U.S.A. Inc. ("Nexen") concur with ATP's proposal for installation of the a 6.895-inch OD bulk oil pipeline and associated umbilical originating at Subsea well No. 006 located on ATP's Lease OCS-G-14016, Mississippi Canyon Block 711. The proposed routing comes into close proximity of the existing Nexen Well No. 2 in Mississippi Canyon Block 755 Lease OCS-G-24105. ATP also sent a proposal letter dated May 9, 2005 in which Right-of-Use and Easement covering proposed anchor placement was presented.

Additionally, Nexen has submitted in their Revised Exploration Plan to drill MC 755 Well No. 3, a proposed mooring arrangement for the "GSF Arctic I" which poses potential conflicts associated with the ATP flowline and umbilical installation proposal. In letters dated June 2, 2005 and June 20, 2005, signed by Larry McRae of Nexen, it was requested that the MMS not approve ATP's proposed plans until both companies could discuss these conflicts.

After extensive discussions and negotiations between Nexen and ATP, both parties have agreed to a resolution of the mooring conflicts associated with development of resources on the two leases.

Please let this letter serve as Nexen's Letter of No Objection to ATP's mooring and subsea equipment installation in MC 755 and MC 711 as agreed by both parties in the letter agreement dated October 14, 2005.



If you should need further information on the activities subject to this waiver letter, please feel free to contact me at 972-450-4757.

Very truly yours,

NEXEN PETROLEUM U.S.A. INC.

A handwritten signature in cursive script, appearing to read "Larry D. McRae".

Larry D. McRae  
Vice President - Operations

LDM:mcp

cc: MMS: Nick Wetzel, Plans Unit  
ATP/M. Shaw  
ATP/Robert M. Shivers  
L. Bohot  
R. Sommer  
M. Patton  
B. Bagley  
C. Gill  
J. Connor Consulting, Inc. - Ms. Sharon DeSimoni



SCANNED

AMENDMENT

JUN 21 2005

**nexen**

NEXEN PETROLEUM U.S.A. INC.

12790 Merit Drive Suite 800 Dallas Texas 75251 1270

T 972 450.4600 www.nexeninc.com

June 20, 2005

J. Connor Consulting, Inc.  
Attn: Ms. Sharon DeSimoni  
16225 Park Ten Place, Suite 700  
Houston, TX 77084

RE: ATP Oil & Gas Proposal Letter dated May 23, 2005

Dear Sharon:

This letter is a formal response to a proposal letter dated May 23, 2005, from Mickey W. Shaw with ATP Oil & Gas Corporation in which he requested Nexen Petroleum U.S.A. Inc. concur with ATP's proposal for installation of the a 6.895-inch OD bulk oil pipeline and associated umbilical originating at Subsea well No. 006 located on ATP's Lease OCS-G-14016, Mississippi Canyon Block 711. The proposed routing loops onto the northern section of Nexen Petroleum U.S.A. Inc. Mississippi Canyon Block 755 Lease OCS-G-24105 and comes into close proximity of the existing Well No. 2. After careful consideration of all of the issues surrounding this proposal, we regretfully inform you that Nexen will strongly oppose ATP's proposed application as it currently exists.

Nexen Petroleum cannot concur with the flowline routing due to the lack of resolution surrounding the previous ATP Oil and Gas proposal letter dated May 9, 2005 in which Right-of-Use and Easement covering proposed anchor placement was discussed and rejected due to considerable mooring conflicts. Nexen has considerable concerns associated with the flowline placement severely limiting the options for the mooring conflict resolution. Nexen Petroleum would prefer a north routing for the proposed bulk flowline to limit the effects to ongoing mooring analysis surrounding future re-entry of the Mississippi Canyon 755 Well No.2. The proposed ATP bulk flowline and umbilical increases hardship and financial burden on Nexen's future operations due to the need to install a preset mooring system and potential use of highbred mooring systems to accommodate the associated risk of the close proximity of the drilling and FOI mooring systems. The additional commercial burden and associated risk are currently being



evaluated and it is our intent to work towards a win-win solution for both parties. This will require considerable effort and cooperation from both parties and will include reduction of safe zones and careful SIMOPs planning. We have included a proposed mooring arrangement for the "GSF Arctic I" which illustrates the potential conflicts associated with the flowline and umbilical installation.

We hope that this detail will help you to understand why we cannot assent to your proposed application and we welcome the opportunity to meet with you at a future date to discuss alternatives and solutions.

Very truly yours,

NEXEN PETROLEUM U.S.A. INC.

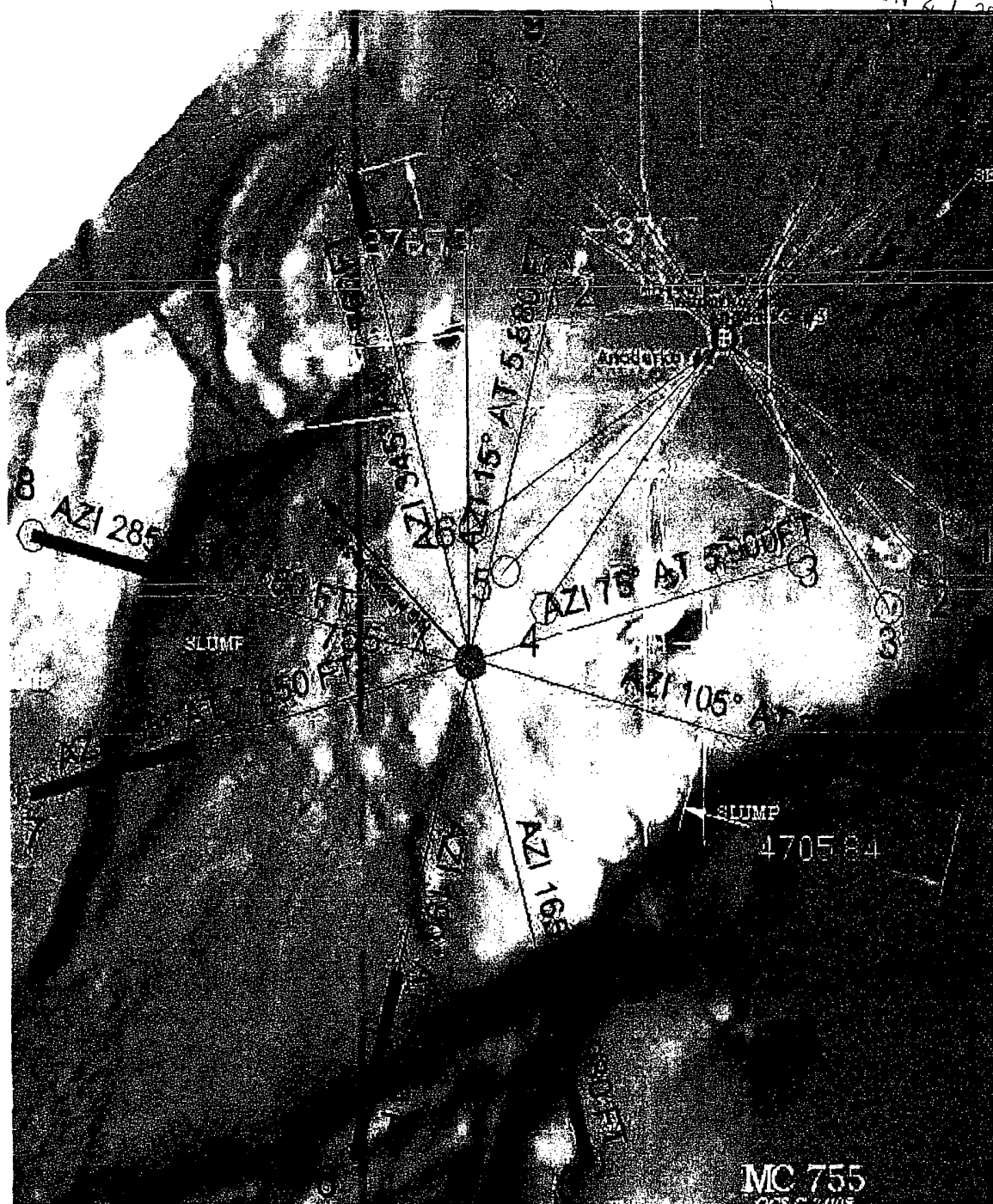
A handwritten signature in black ink, appearing to read "Larry D. McRae". The signature is fluid and cursive, with the first name "Larry" being more prominent.

Larry D. McRae  
V.P. Operations

LDM/bj

Enclosures

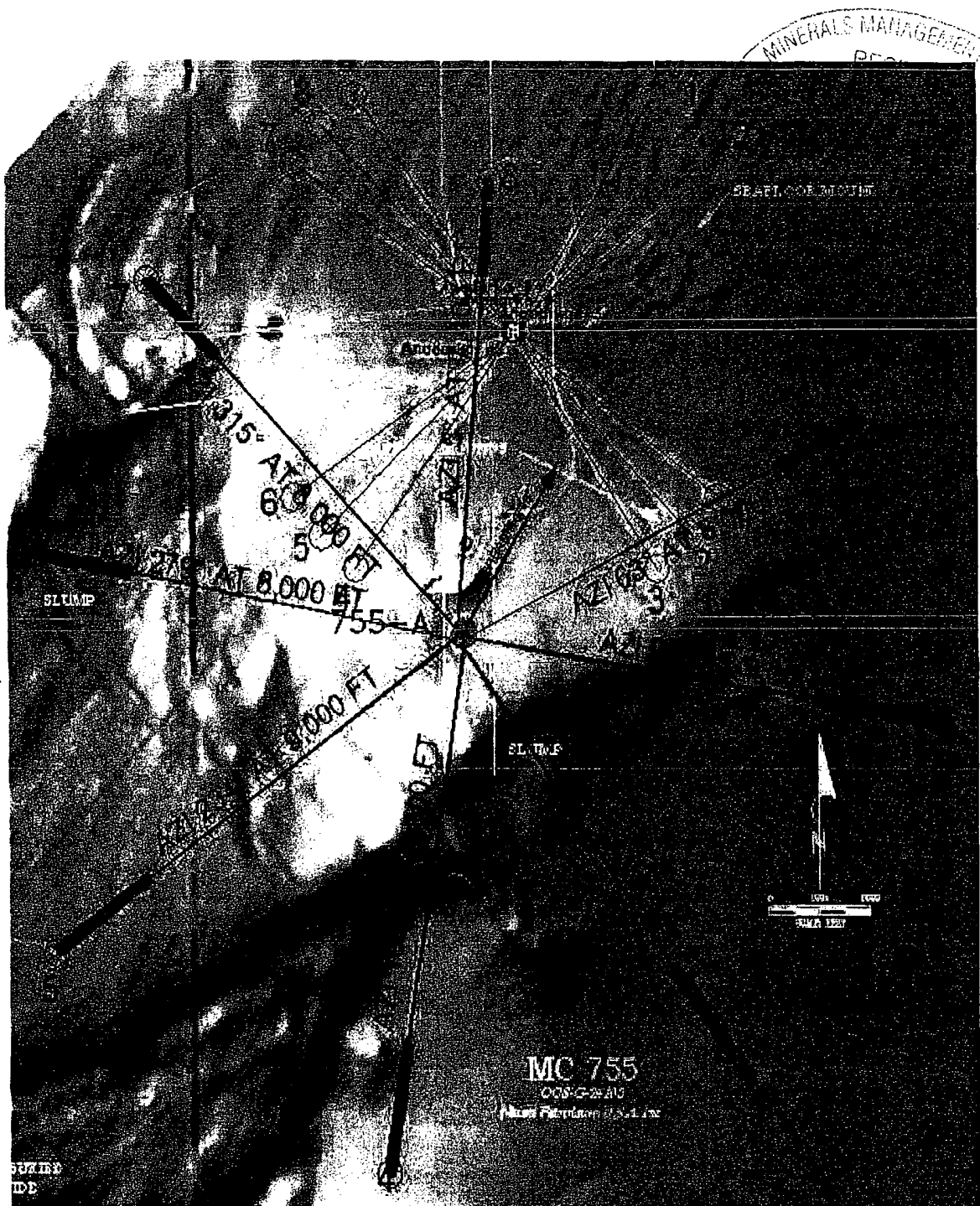
cc: Minerals Management Service  
Attn: Mr. Nick Wetzel, Plans Unit  
ATP / Attn: M. Shaw  
L. Bohot  
R. Sommer  
M. Patton  
B. Bagley  
C. Gill  
B. Whitncy



**GSF Arctic I Mooring Pattern**

This system has been designed using single line catenary analysis, and no mooring analysis has been completed. Prior to final approval, a mooring analysis should be carried out to verify the feasibility of this system.

The following figure depicts the As-Installed mooring pattern for the *GSF Celtic Sea* when it was previously located on MC 755 January of 2005



**GSF Celtic Sea Mooring Pattern**

If you have any questions or comments, please feel free to contact us.

Best regards,

David Adam Adair  
Staff Engineer  
Delmar

&

Evan Zimmerman, JD  
Engineering Manager  
Delmar

## **Production System Cathodic Protection**

### **Scope**

This Document summarizes the Cathodic Protection provided for the MC-711 production system. A thorough overall Cathodic Protection check has been performed on the jumpers, PLETs, flexible risers and end fittings.

### **General**

The production system is composed of the tree connectors (CRA and 4130), the rigid jumpers (Duplex/SDuplex CRA) c/w connectors (CRA and 4130), the PLET connector (CRA and 4130) and pipework (Duplex/SDuplex CRA), the flexible (316 CRA and steel wires) with 4130 end fittings and the interface with topsides pipework.

The Cathodic Protection of the Tree is not addressed in this document, it is in the scope of the tree manufacturer.

From the Tree connectors all the way to the flexible riser end fittings, the protection is provided by the anodes on the PLET as follows:

- To protect the tree connector, the jumper and the connector to the PLET, 30lb of aluminum anode are required (Annex A). The anodes at the PLET are sufficient to provide this mass requirement for protection over 20 years.
- To protect the Production PLET structure, pipework and connectors, 669 lb of aluminum anodes are required (Annex B). The anodes at the PLET structure can provide this mass requirement for protection over 20 years.
- To protect the flexible riser and end fittings, 149 lb of aluminum anode are required (Annex C). The anodes at the PLET are sufficient to provide this mass requirement for protection over 20 years.

The PLET is designed with 10 anodes of 87 lb each for a total aluminum anode mass of 870 lb. From the 870 lb, 30 lb are allocated to protect the tree connector, the jumper and

PLET connector; 669 lb are allocated to protect the PLET structure, pipework and connectors; and 149 lb are allocated to protect the flexible riser and end fittings. The remainder of 22 lb can be retained to cover against any contingency thereafter.

## **Annex A**

## GOMEZ PROJECT - PRODUCTION JUMPERS AND CONNECTORS

### Cathodic Protection Calculation using DEP 30.10.73.32-Gen

Design Life;	$T_{\text{design}} := 20 \cdot \text{yr}$	Coating constants;	$k_1 := 0.05$	$k_2 := 0.005$
<b><u>Inputs</u></b>				
<u>Jumper Details(Including connectors):</u>		<u>Coating Breakdown Factors: FBE</u>		
4.5" Jumper Length;	$L_j := 43 \text{ m}$	$f_{\text{initial}};$	$f_{\text{initial}} := 5\%$	
Jumper Connectors length;	$L_c := 17 \text{ m}$	$f_{\text{average}};$	$f_{\text{average}} := k_1 + T_{\text{design}} \cdot \frac{k_2}{2 \cdot \text{yr}}$	$f_{\text{average}} = 0.1$
Overall Length;	$L_{16\text{pipe}} := L_j + L_c$	$f_{\text{final}};$	$f_{\text{final}} := k_1 + T_{\text{design}} \cdot \frac{k_2}{\text{yr}}$	$f_{\text{final}} = 0.15$
4.5" Pipe Diameter;	$D_{16\text{pipe}} := 114.3 \text{ mm}$			
4.5" Coating Thickness;	$t_{16\text{coat}} := 0.5 \text{ mm}$	<u>Current Densities:</u>		
Pipe Joint Length;	$L_{\text{joint}} := 12.2 \text{ m}$	Initial;	$C_{\text{initial}} := 20 \text{ mA} \cdot \text{m}^{-2}$	
<u>Anode Details: Details of the anodes on the PLET</u>		Average;	$C_{\text{average}} := 20 \text{ mA} \cdot \text{m}^{-2}$	
Anode Length;	$L_{\text{anode}} := 750 \text{ mm}$	Final;	$C_{\text{final}} := 20 \text{ mA} \cdot \text{m}^{-2}$	
Anode Thickness;	$t_{\text{anode}} := 40 \text{ mm}$	<u>Environment and Potentials:</u>		
Anode Gap;	$t_{\text{gap}} := 40 \text{ mm}$	Steel Potential;	$E_{\text{steel}} := -0.8 \text{ V}$	
Anode Utilisation;	$u := 80\%$	Anode Potential;	$E_{\text{anode}} := -1.05 \text{ V}$	
Anode Temperature;	$T_{\text{anode}} := 10 \text{ C}$	Env. Resistance;	$R_{\text{env}} := 0.3 \cdot \Omega \cdot \text{m}$	
4.5" Steel Temperature;	$T_{16\text{steel}} := 70 \text{ C}$			
Anode Material Density;	$\rho_{\text{anode}} := 2750 \text{ kg} \cdot \text{m}^{-3}$			
Base Anode Efficiency;	$E_{\text{base}} := 2500 \text{ A} \cdot \text{hr} \cdot \text{kg}^{-1}$			
can use 2500 A-hr/kg because the anodes are cooled on the PLET/tree				



## Calculation of Current Demand

### Lengths and Areas

4.5" Length protected:  $L_{16\text{pipe}} = 60 \text{ m}$

4.5" Area protected:  $A_{16\text{protect}} := \pi \cdot D_{16\text{pipe}} \cdot L_{16\text{pipe}}$   $A_{16\text{protect}} = 21.545 \text{ m}^2$

### Increase in Current Demand due to Temperature:

Increase per unit temp above 25deg C;  $i := 1 \cdot \text{mA} \cdot \text{m}^{-2} \cdot \text{C}^{-1}$   $T_{\text{ref}} := 25 \cdot \text{C}$

$I_{16\text{initial}} := \begin{cases} C_{\text{initial}} & \text{if } T_{16\text{steel}} < 25 \cdot \text{C} \\ C_{\text{initial}} + i \cdot (T_{16\text{steel}} - T_{\text{ref}}) & \text{if } T_{16\text{steel}} > 25 \cdot \text{C} \end{cases}$   $I_{16\text{initial}} = 65 \text{ mA} \cdot \text{m}^{-2}$

$I_{16\text{average}} := I_{16\text{initial}}$   $I_{16\text{final}} := I_{16\text{average}}$

### Current Demands

4.5" jumper and connectors

Initial  $I_{16\text{init}} := f_{\text{initial}} \cdot I_{16\text{initial}} \cdot A_{16\text{protect}}$   $I_{16\text{init}} = 0.07 \text{ A}$

Average  $I_{16\text{avg}} := f_{\text{average}} \cdot I_{16\text{average}} \cdot A_{16\text{protect}}$   $I_{16\text{avg}} = 0.14 \text{ A}$

Final  $I_{16\text{final}} := f_{\text{final}} \cdot I_{16\text{final}} \cdot A_{16\text{protect}}$   $I_{16\text{final}} = 0.21 \text{ A}$

$T_{\text{refl}} := 20 \cdot \text{C}$

### Anode Mass and Requirements

$\text{Corr} := 27 \cdot \text{A} \cdot \text{hr} \cdot \text{kg}^{-1} \cdot \text{C}^{-1}$

Temperature Corrected Efficiency;  $E := \begin{cases} E_{\text{base}} & \text{if } T_{\text{anode}} < 20 \cdot \text{C} \\ E_{\text{base}} - \text{Corr} \cdot (T_{\text{anode}} - T_{\text{refl}}) & \text{if } T_{\text{anode}} > 20 \cdot \text{C} \end{cases}$

$E = 2500 \text{ kg}^{-1} \cdot \text{A} \cdot \text{hr}$

Total Anode Mass Required, based upon average current;

$$M_{\text{req}} := \frac{I_{16\text{avg}} \cdot T_{\text{design}}}{E \cdot u}$$

$M_{\text{req}} = 12.276 \text{ kg}$

From the calculations, it is evident that 27 lb total anode material is needed to provide Cathodic Protection for the jumper and the connectors.

## **Annex B**

**PEGASUS INTERNATIONAL, INC.**  
**OFFSHORE STRUCTURE CATHODIC PROTECTION DESIGN**

CLIENT: Bluewater Industries  
PROJECT: "MC 711 - 4" Production Plets - PLET"  
JOB NUMBER: 116-6865  
ENGINEER: Matias Wilson

**GULF OF MEXICO DESIGN CRITERIA:**

**Current Density:**

above mudline: (Cs) 0.006 Amp/Ft.<sup>2</sup>

below mudline: (Cp) 0.002 Amp/Ft.<sup>2</sup>

Utilization Factor: (U) 0.900

Life Expectancy: (T) 20 Yrs.

Energy Capabilities: (Ec) 1100 Amp-Hr./Lb.

**Surface Area:**

above mudline: (As) 552.00 Ft.<sup>2</sup>

below mudline: (Ap) 0.00 Ft.<sup>2</sup>

Weight of Single Anode: (W) 87 Lb.

**RESULTS:**

Combined Current (CC) **3.08** Amp  $CC=(Cs)(As)+(Cp)(Ap)$

Total Weight Required: (Wt) **545.47** Lb.  $Wt=CC(8766)(T)/[(Ec)(U)]$

NUMBER OF ANODES REQUIRED: (N) **7**  $N=(Wt/W)$

**References:**

"NACE Standard RP0176-83, Item No. 53036"

**PEGASUS INTERNATIONAL, INC.**  
**OFFSHORE STRUCTURE CATHODIC PROTECTION DESIGN**

CLIENT: Bluewater Industries  
PROJECT: "MC 711 - 4"" Production Plets - YOKE"  
JOB NUMBER: 116-6865  
ENGINEER: Matias Wilson

**GULF OF MEXICO DESIGN CRITERIA:**

**Current Density:**

above mudline: (Cs) 0.006 Amp/Ft.<sup>2</sup>

below mudline: (Cp) 0.002 Amp/Ft.<sup>2</sup>

Utilization Factor: (U) 0.900

Life Expectancy: (T) 20 Yrs.

Energy Capabilities: (Ec) 1100 Amp-Hr./Lb.

**Surface Area:**

above mudline: (As) 125.00 Ft.<sup>2</sup>

below mudline: (Ap) 0.00 Ft.<sup>2</sup>

Weight of Single Anode: (W) 87 Lb.

**RESULTS:**

Combined Current (CC) **0.70** Amp  $CC=(Cs)(As)+(Cp)(Ap)$

Total Weight Required: (Wt) **123.52** Lb.  $Wt=CC(8766)(T)/[(Ec)(U)]$

NUMBER OF ANODES REQUIRED: (N) **2**  $N=(Wt/W)$

**References:**

"NACE Standard RP0176-83, Item No. 53036"

## **Annex C**

**PEGASUS INTERNATIONAL, INC.**  
**FLOWLINE CATHODIC PROTECTION DESIGN**

**CLIENT:** Bluewater Industries  
**PROJECT:** "MC 711 - 4" Production Flexible Risers"  
**JOB NUMBER:** 116-6190  
**ENGINEER:** Ernesto Forero

**GULF OF MEXICO DESIGN CRITERIA:**

Design Life:	(tf)	20	Yrs.
Pipe OD:	(D)	9.76	in
		247.90	mm
Coating Thickness:	(tcor)	0.168	in
		4.27	mm
Flowline Length:	(Ltot)	8711	ft
		2655.11	m
Flowline Surface Area:	(Ac)	22258	ft <sup>2</sup>
		2067.84	m <sup>2</sup>
Mean Design Current Density:	(icm)	0.060	A/m <sup>2</sup>
Coating Breakdown Factors:			
	mean: (fcm)	0.007	
	final: (fcf)	0.009	
Anode Properties:			
Weight of Single Anode:	(W)	87	Lb.
Utilization Factor:	(u)	0.9	
RESULTS:			
Mean Current Demand:	(Icm)	0.87	Amp
Net Mass Required:	(Mb)	68	kg
		149.09	lb

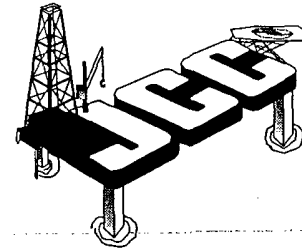
**NUMBER OF ANODES REQUIRED:** (N) 1.7

**References:**

Reference 1. DNV-RP-F103 OCTOBER 2003  
Reference 2. ISO 15589-2 2004

BS

J. Connor Consulting, Inc.



**DOCUMENT TRANSMITTAL**

**DATE:** November 17, 2005

**TIME:** 3:55 pm

<b>Attention:</b>  Bimal Shrestha	<b>From:</b>  Sharon DeSimoni
<b>Company Name:</b>  Minerals Management Service	
1201 Elmwood Park New Orleans, Louisiana 70123-2394	

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Bimal,

Enclosed please find the certified plats for ATP Oil & Gas Corporation's proposed flowline and umbilical Segment No.'s 15168, 15169, 15170, & 15171 to be located in MC 711.

I think that I sent you everything that you needed except for the Corrosion Inhibition Program and I am still waiting for that. I will forward to you upon receipt

Please let me know if you need additional information.

Thanks

From the desk of:

Sharon DeSimoni  
Regulatory Consultant  
J. Connor Consulting, Inc.  
Telephone: 281-578-3388  
Fax: 281-578-8895  
E-mail: Sharon.desimoni@jccteam.com

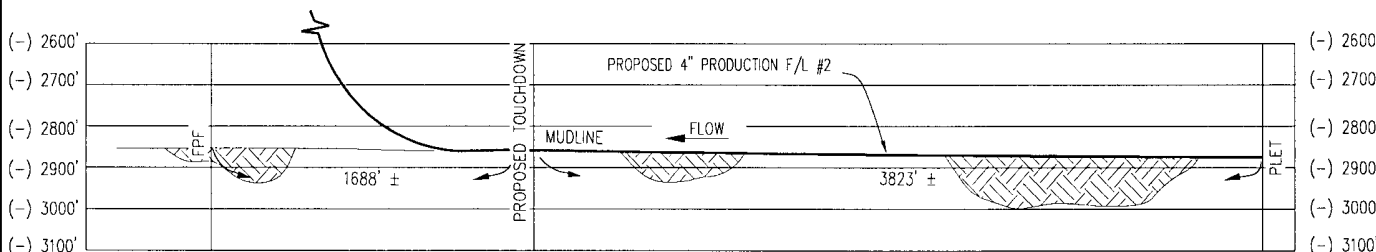
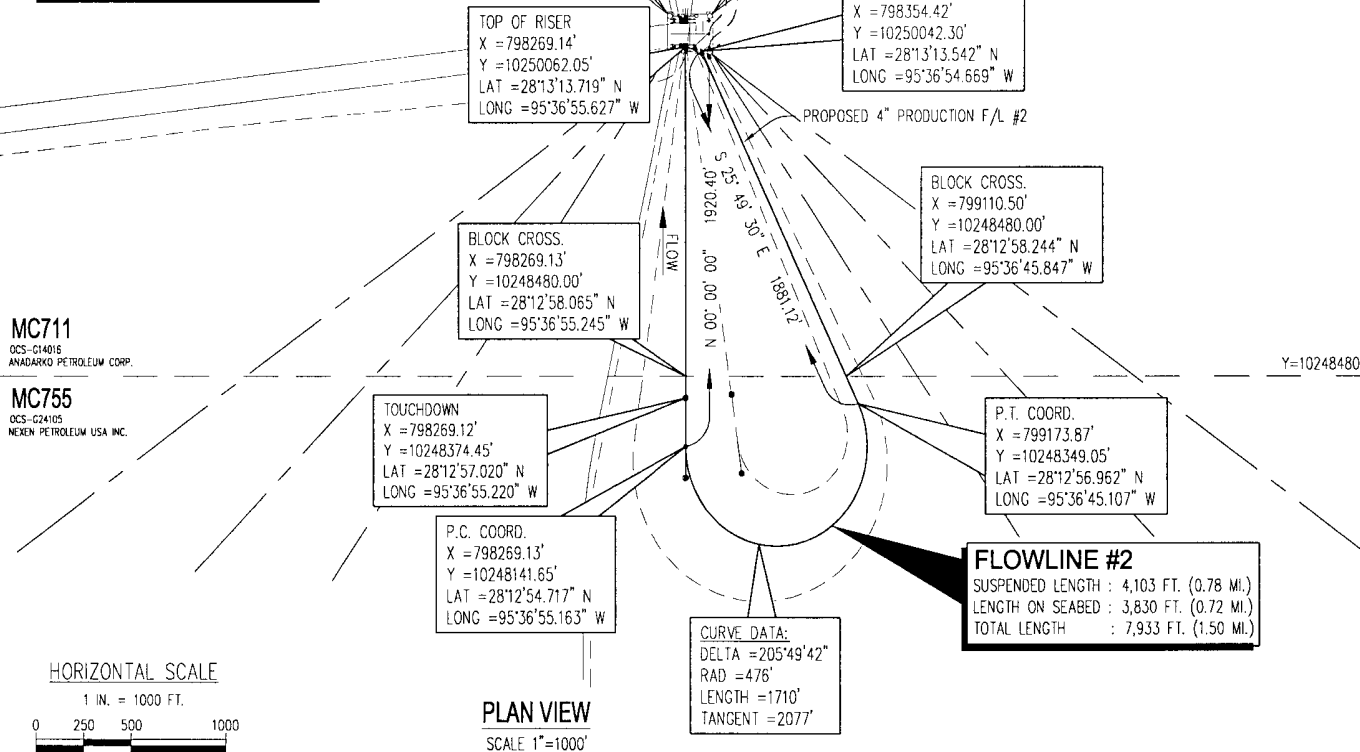
Minerals Management Service  
**RECEIVED**

NOV 18 2005

Office of Field Operations  
Pipeline Section

NOTE:  
TOUCHDOWN LOCATION & FLEXIBLE  
RISER ALIGNMENT MAY VARY DUE TO TIDE,  
CURRENT & OTHER CONDITIONS

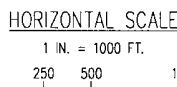
GULF OF MEXICO  
MISSISSIPPI CANYON AREA



*D. E. West*  
D.E. WEST 11/12/05

BEST AVAILABLE COPY

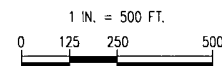
REGISTERED PROFESSIONAL LAND SURVEYOR  
TEXAS REGISTRATION No. 1229  
9821 KATY FREEWAY, SUITE 750  
HOUSTON, TX. 77024  
713-465-5777  
EMPLOYEE OF PEGASUS INTERNATIONAL



MAP EXPLANATION

MAP PROJECTION BASED UPON UNIVERSAL TRANSVERSE MERCATOR  
GRID SYSTEM, ZONE 15. (GRID UNITS IN US SURVEY FEET) NAD 27  
ALL LATITUDE / LONGITUDE COORDINATES ARE BASED ON NAD 27,  
CLARKE 1866 SPHEROID.

VERTICAL SCALE



**ATP** OIL & GAS  
CORPORATION  
BLUEWATER INDUSTRIES

MC-711 FIELD DEVELOPMENT

PROPOSED 4" PRODUCTION FLOWLINE TO WELL #6

DWG NO. 1166190W023  
JOB NO. 1166190  
SCALE: AS SHOWN  
SCALE VALID FOR A-SIZE  
DRAWING (8.5" x 11") ONLY. REV. A1

FILE NAME: I:\BLUEWATER\1166190\1166190W023  
BY: RICK ACREE LAST SAVE: 6/23/2005 10:11:11 AM  
PLOT: Thursday, November 17, 2005 9:16:12 AM  
DRAWN BY: R. ACREE ORIGIN DATE: 02/24/05 REV. DATE:



**Shrestha, Bimal**

**From:** Sharon DeSimoni [Sharon.DeSimoni@jccteam.com]  
**Sent:** Thursday, November 17, 2005 11:11 AM  
**To:** Shrestha, Bimal  
**Subject:** FW: UMBILICALS : More Questions From MMS  
**Attachments:** CSP-1135-B1 rev B - umbilical cross section.pdf

*Bimal,*

*The emails below came from Pegasus regarding the gas lift line and the lengths of the umbilicals.*

*I am working on the remainder of the information.*

*Sharon*

-----Original Message-----

**From:** John Hines [mailto:jhines@Pegasus-International.com]  
**Sent:** Thursday, November 17, 2005 11:08 AM  
**To:** Sharon DeSimoni  
**Cc:** Robert Shivers (rshivers@atpog.com); Phillip Shin; Carlos Pernalet; Don Ross; Gary Ford; Norman Driskill  
**Subject:** RE: UMBILICALS : More Questions From MMS

Sharon,

The umbilicals are bundled:

They comprise a 1.75" ID gas lift line at the center, surrounded by 10 x 0.5" ID hydraulic lines with a nominal bundled OD of 4.04".

I have attached the manufacturer's cross section for information.

The umbilical lengths are as follows:

Umbilical number 1, total length 6,879ft comprising 2,567ft on seabed and 4,312ft suspended

Umbilical number 2, total length 7,576ft comprising 3,264ft on seabed and 4,312ft suspended

Regards

John Hines

Pegasus International Inc

777 North Eldridge Parkway, Suite 300

Houston Texas 77079

Direct:713-463-4939

Main:713-465-5777

-----Original Message-----

**From:** Sharon DeSimoni [mailto:Sharon.DeSimoni@jccteam.com]  
**Sent:** Thursday, November 17, 2005 10:47 AM  
**To:** John Hines  
**Subject:** RE: FLYING LEADS RE: More Questions From MMS

*John,*

*What about the length of the umbilicals - each one and are they bundled?*

umbilical  
SH 1517  
SH 1518

*Sharon*

-----Original Message-----

**From:** John Hines [mailto:jhines@Pegasus-International.com]

**Sent:** Thursday, November 17, 2005 10:35 AM

**To:** Sharon DeSimoni

**Cc:** Robert Shivers (rshivers@atpog.com); Phillip Shin; Carlos Pernalet; Don Ross; Gary Ford; Norman Driskill

**Subject:** FLYING LEADS RE: More Questions From MMS

Sharon,

The gas lift and hydraulic flying leads will be installed during this phase.

The gas lift flying lead is a single tube of 1.25" ID.

The hydraulic flying lead is a bundle of 0.5" ID hydraulic tubes

There are two gas lift flying leads, one nominally 400ft and the other nominally 500ft

Similarly there are two hydraulic flying leads, one nominally 400ft and the other nominally 500ft

Regards J Hines

John Hines  
Pegasus International Inc  
777 North Eldridge Parkway, Suite 300  
Houston Texas 77079

Direct:713-463-4939

Main:713-465-5777

-----Original Message-----

**From:** Sharon DeSimoni [mailto:Sharon.DeSimoni@jccteam.com]

**Sent:** Thursday, November 17, 2005 9:22 AM

**To:** John Hines

**Subject:** More Questions From MMS

*John,*

*The additional questions this morning...*

*On Drawing No, 1166190W025 - Subsea Infield Layout - there are gas lift lines shown. Will those be installed during this phase? They have not been discussed at all in the applications. And second, Bimal needs the length of each umbilical - and to know if they will be bundled. If I remember correctly - they will not be bundled. Please confirm.*

*Thanks for your assistance.*

*Sharon*

*Sharon DeSimoni  
J.Connor Consulting, Inc.  
16225 Park Ten Place, Suite 700  
Houston, Texas 77084  
281-578-3388*

~~~~~

## API 1111

### Internal Pressure (Burst) Design

The following formulas were used in determining the wall thickness with respect to internal pressure design:

$$P_i \leq f_d f_e f_t P_b$$

$$P_d \leq 0.80 P_i$$

$$P_a \leq 0.90 P_i$$

where:

$f_d$  = internal pressure design factor (0.90 for pipelines, 0.75 for risers)

$f_e$  = weld joint factor (only materials with a factor of 1.0 are acceptable)

$f_t$  = temperature de-rating factor as specified in ASME B31.8

$P_a$  = incidental overpressure (internal minus external pressure)

$P_b$  = specified minimum burst pressure of pipe

$P_d$  = pipeline design pressure

$P_i$  = hydrostatic test pressure (internal minus external pressure)

$$P_b = 0.45(S + U) \ln \left( \frac{D}{D_i} \right)$$

where:

$D$  = outside diameter of pipe

$D_i = D - 2t$  = inside diameter of pipe

$S$  = specified minimum yield strength (SMYS) of pipe

$U$  = specified minimum ultimate tensile strength of pipe

$t$  = nominal wall thickness of pipe

$\ln$  = natural log

### Collapse Due to External Pressure

$$(P_o - P_i) \leq f_o P_c$$

where:

$f_o$  = collapse factor (0.7 for seamless or ERW pipe, 0.6 for cold expanded pipe)

$P_c$  = collapse pressure of pipe

$$P_c = \frac{P_y P_e}{\sqrt{P_y^2 + P_e^2}}$$

$$P_y = 2S \left( \frac{t}{D} \right)$$

$$P_e = 2E \frac{\left( \frac{t}{D} \right)^3}{(1 - \nu^2)}$$

where:

E = modulus of elasticity

P<sub>e</sub> = elastic collapse pressure of the pipe

P<sub>y</sub> = yield pressure at collapse

ν = Poisson's ratio (0.3 for steel)

#### ASME B31.8

Hoop stress :  $Sh = (P_i - P_e) * (D/2t)$

P<sub>i</sub> = internal pressure

P<sub>e</sub> = external pressure

D = nominal outside diameter of pipe

t = wall thickness

#### ASME B31.4

Hoop stress :  $Sh = (P_i - P_e) * (D/2t)$

P<sub>i</sub> = internal pressure

P<sub>e</sub> = external pressure

D = nominal outside diameter of pipe

t = wall thickness

#### ASME B31.3

Not applicable for this case

### Wall Thickness Requirements

Note: Highlighted Cells are User input cells

|                                                                        |   |          |
|------------------------------------------------------------------------|---|----------|
| Pipe Outside Diameter (D) (in)                                         | = | 4.500    |
| Internal Design Pressure (P) (psi)                                     | = | 7500     |
| Corrosion Allowance (CA) (in)                                          | = | 0.000    |
| Design Water Depth (WD) (ft)                                           | = | 3000     |
| SMYS (Sy) (psi)                                                        | = | 80000    |
| Specified Minimum Ultimate Tensile Strength (U) (psi)                  | = | 109000   |
| Modulus of Elasticity (E) (psi)                                        | = | 29000000 |
| Poisson's Ratio (v)                                                    | = | 0.3      |
| Mil Tolerance                                                          | = | 12.5%    |
| Allowable Tensile Stress at Temperature (for B31.3 Calculations) (psi) | = | 36220    |

**Design Wall Thickness (in)** = **0.674**

Actual Wall Thickness (less corrosion) (in) = 0.674

| Complies with Code?   |    |
|-----------------------|----|
| API 1111              | OK |
| B31.4 Ch. IX          | OK |
| B31.8 Ch. VIII        | OK |
| B31.3 Normal Pressure | OK |
| B31.3 High Pressure   | OK |

## API 1111

Hydrostatic Test Pressure (Pt) (psi)

11250

### INTERNAL BURST

fd (0.75 for pipeline risers; 0.90 for pipelines) =

0.9

fe =

1.0

ft (see ASME B31.8; 1.0 for T < 250 deg F) =

1.0

Pt =

11250

Pd =

7500

Pi =

7500

External Pressure (Po) (psi) =

1333.33

Inside Diameter of Pipe (Di) (in) =

3.152

Incidental Overpressure (Pa = Pi-Po) (psi) =

6166.67

Specified Minimum Burst Pressure (Pb = 0.45(Sy+U)ln(D/Di))

30281.22

fd\*fe\*ft\*Pb

27253.10

Check :  $P_t \leq f_d f_e f_t P_b$  ?

OK

Check :  $P_d \leq 0.80 P_t$  ?

OK

Check :  $P_a \leq 0.90 P_t$  ?

OK

### EXTERNAL COLLAPSE

$(P_o - P_i) \leq f_o P_c$

fo (0.7 for seamless or ERW; 0.6 for cold expanded pipe such as DSAW) =

0.7

External Pressure (Po) (psi) =

1333.33

Yield Pressure at Collapse (Py) (psi) =

23964.44

Elastic Collapse Pressure (Pe) (psi) =

214155.26

Collapse Pressure of Pipe (Pc) (psi) =

23815.80

$P_o - P_i$  =

1333.33

Check :  $P_o - P_i \leq f_o P_c$  ?

OK

### B31.4 Ch. IX

(t used in calcs is NOT decreased by mil tolerance)

Hoop Stress Design Factor (F) (0.72 for Pipeline; 0.6 for Riser and Platform Piping) =

0.72

Internal Pressure (Pi) =

7500

External Pressure (Pe) =

1333.33

$P_i - P_e$  =

6166.67

Hoop Stress ( $S_h$ ) = 20586.05

Check  $S_h \leq F \cdot S_y$

OK

### **B31.8 Ch. VIII**

(t used in calcs is decreased by mil tolerance)

Hoop Stress Design Factor (F) (0.72 for Pipeline; 0.5 for Riser and Platform Piping) = 0.72  
Temperature Derating Factor (T) (from Table 841.116A; 1.00 for Temp  $\leq 250$  deg F) = 1.00

Internal Pressure ( $P_i$ ) = 7500  
External Pressure ( $P_e$ ) = 1333.33

Hoop Stress ( $S_h$ ) = 23526.92

Check  $S_h \leq F \cdot S_y$

OK

### **B31.3 - Normal Pressure (Ch. II)**

(note: this calc includes external pressure to help against internal overpressure)

$t_m$  = 0.58975

Coefficient (Y) = 0.4  
Quality Factor ( $E_1$ ) (=1.00 for API 5L seamless pipe) = 1.00

$t_{calc}$  = 0.3538

Check  $t_m \geq t_{calc}$

OK

### **B31.3 - High Pressure (Ch. IX)**

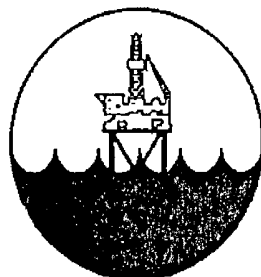
(note: this calc includes external pressure to help against internal overpressure)

$t_m$  = 0.58975

$t_{calc}$  = 0.4017

Check  $t_m \geq t_{calc}$

OK



**BLUEWATER INDUSTRIES**

**MC-711 FIELD DEVELOPMENT**

**PHASE 1 RIGID JUMPER AND PRODUCTION PLET PIPEWORK  
DESIGN REPORT**



**PEGASUS**  
International

|                               |                    |         |            |              |                  |                  |                 |
|-------------------------------|--------------------|---------|------------|--------------|------------------|------------------|-----------------|
|                               |                    |         |            |              |                  |                  |                 |
|                               |                    |         |            |              |                  |                  |                 |
|                               |                    |         |            |              |                  |                  |                 |
|                               |                    |         |            |              |                  |                  |                 |
| A                             | Issued for Comment | 8/25/05 | P. Fry     | O. Mauvoisin | N. Driskill      |                  |                 |
| Rev                           | Description        | Date    | Originator | Checker      | Project Approval | Pegasus Approval | Client Approval |
| DOCUMENT NO.: 1166-190-TR-364 |                    |         |            |              |                  |                  |                 |



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## **1.0 INTRODUCTION**

### **1.1 Project Description**

ATP Oil & Gas Corporation (ATP) is developing the MC-711 field in Mississippi Canyon located in the Gulf of Mexico.

The development will comprise up to four wells tied-back to a converted drill rig semi-submersible floating production facility (FPF).

Two export lines are required, one oil export line and one gas export line, using dynamic flexible risers and rigid pipeline. Provision for a future third-party tie-in to the FPF is to be made.

All subsea well tiebacks to the FPF are provided using flexible flowlines. The subsea well controls will be provided by using direct hydraulic, closed loop, systems via individual dynamic umbilicals.

The FPF topsides process facilities for the oil and gas production from the subsea wells will be provided in the form of pre-fabricated pancakes or modules which are independent to the existing rig facilities.

Pegasus-International Inc has been contracted to undertake the subsea, controls, pipelines and topsides design engineering for the project. Excluded from the scope of work is the conversion design of drilling rig semi-submersible and its mooring system.

### **1.2 Scope**

This rigid jumper and PLET pipework design report, prepared by Pegasus International, Inc., details the engineering work performed and technical basis for the design of the two proposed Phase 1 4-inch rigid jumpers connecting well 1 and well 2 to their respective PLETs. The overall field layout, shown on Drawing No. 1166190F004 (Ref. 2), illustrates the location of the proposed wells and PLETs.

The remainder of this report is arranged as follows:

- Section Two presents the basis for the design
- Section Three presents the method of analysis
- Section Four contains the computer model description
- Section Five contains the output for PLET design
- Section Six contains the output for jumper design
- Section Seven contains a demonstration of compliance with serviceability limits of the connectors

### **1.3 Summary**

From the analysis of the jumpers for various lengths, it was found that the M-shaped jumpers presented in section 4 of this report are able to pass the code check for both oil and gas production for tree movements ranging of  $\pm 24"$ . Since the M-shape jumper requires more pipe and bends, it is more expensive than a simple U-shaped jumper. If it can be shown that the maximum amount of displacement that the jumper will see is less than or equal to  $\pm 5"$  and the length of the jumper is 30 ft or less, than the 30 ft simple U-shaped jumper can be utilized as a more economical solution.

From the analysis of the jumpers for stress considerations as well as VIV considerations, it was found that the jumper dimensions provided in this report are adequate for the design criteria.

From the flow assurance data available, it was found that there was no significant slugging observed under any conditions of varying flowrate and reservoir pressure for either oil or gas production and therefore no stress analysis was performed for slug presence. The "Production Jumpers" drawing (Ref. 12) presents the design details and the seabed layout for the jumpers.

## 2.0 DESIGN BASIS

### 2.1 Introduction

The overall design premise is presented in Document No: 1166-190-TR-300 (Ref. 1). This section presents the design data to be utilized during the design of the Phase 1 rigid jumpers connecting the wells to their respective PLETs.

### 2.2 Design Codes and Standards

The general acceptance criteria for the design of the jumpers is as given in the following codes and standards:

- ASME B31.4 - Pipeline Transportation Systems for Liquid Hydrocarbons and Other Liquids (Ref. 9)
- ASME B31.8 - Gas Transmission and Distribution Piping Systems (Ref. 8)
- DnV-RP-F105 – Free Spanning Pipelines (Ref. 10)
- DnV-RP-C203 – Fatigue Strength Analysis of Offshore Steel Structures (Ref. 11)

All wells and jumpers are considered to be subject to both oil and gas production and therefore all of the jumpers will comply with all of the above codes.

For other project codes, regulations and standards, refer to the Design Premise, Pegasus document number 1166-190-TR-300 (Ref. 1).

### 2.3 Mechanical Data

The generic material properties summarized in Table 2.1 are established values within the industry for rigid pipelines. Due to the highly corrosive nature of the produced fluid, carbon steel will not be considered for the rigid jumper material (Ref. 3).

#### 4-inch Rigid Jumpers #1 and #2

- |                        |                                           |
|------------------------|-------------------------------------------|
| • Outside Diameter:    | 4.5 inch                                  |
| • Corrosion allowance: | 0.000 inch (corrosion resistant material) |
| • Wall thickness:      | 0.674 inch                                |
| • FBE Coating:         | 18 mils                                   |

#### PLET Pipe

- |                        |                                           |
|------------------------|-------------------------------------------|
| • Outside Diameter:    | 4.5 inch                                  |
| • Corrosion allowance: | 0.000 inch (corrosion resistant material) |
| • Wall thickness:      | 0.531 inch                                |
| • FBE Coating:         | 18 mils                                   |

Table 2.1 below, presents the properties of the Duplex steel.

Table 2.1 – Duplex Steel Properties

| Property                        | Super Duplex (UNS 32740/50/60) |
|---------------------------------|--------------------------------|
| Steel Density                   | 7790kg/m <sup>3</sup>          |
|                                 | 486.3lb/ft <sup>3</sup>        |
| Young's Modulus of Elasticity   | 200 x 10 <sup>3</sup> MPa      |
|                                 | 29 x 10 <sup>3</sup> ksi       |
| Poisson's Ratio                 | 0.3                            |
| Coefficient of Linear Expansion | 13.0 x 10 <sup>-6</sup> /°C    |
|                                 | 7.2 x 10 <sup>-6</sup> /°F     |
| Steel Thermal Conductivity      | 16.0 W/m.K                     |
|                                 | 9.24Btu/ft.hr.°F               |
| Yield Strength                  | 550MPa                         |
|                                 | 79.8ksi                        |
| Yield Strength (at 100°C)       | 480MPa                         |
|                                 | 69.6ksi                        |

## 2.4 Environmental Data

Wave and current data for the proposed pipelines for the MC-711 field in the Gulf of Mexico is provided by A.H. Glenn and Associates (Ref. 5). The data presented in this section is a summary of the environmental data which will govern the design of the rigid jumpers. Refer to the Design Premise (Ref. 1) for complete listings of the environmental data.

- Surface Current Velocity 7.8 ft/s
- Current Velocity on Bottom (for static analysis) 1.7 ft/s
- Current Velocity on Bottom (for VIV analysis) 0.4 ft/s
- Wave Height (Hmax) 74 ft
- Wave Period (Tmax) 14.4 sec
- Kinematic Viscosity  $1.63 \times 10^{-5}$  ft<sup>2</sup>/s
- Density 64 lb/ft<sup>3</sup>
- Ambient Temperature 39.2 °F

The wave and current are assumed to be perpendicular to the jumpers for the purpose of this analysis. The current velocity on bottom for static analysis is the value presented in the project Design Premise (Ref. 1) for pipeline design is used for stress analysis of the rigid jumpers. The current velocity on bottom for VIV analysis is the 100 year storm eddy ("Loop") current at the jumper depth (Ref. 5) is used for the natural frequency analysis of the jumpers. Note that from the current data in Ref. 5, the current velocity is 0.4 ft/s for depths of 70% to 100% of water depth which would incorporate any height of the jumper above the seabed.

## 2.5 Process Data

The following data is a list of the properties used for the design. The pressures and temperatures can be found in section 5.2 of the Design Premise (Ref. 1).

### Oil Production:

|                              |   |                            |
|------------------------------|---|----------------------------|
| Fluid Density                | = | 0.02818 lb/in <sup>3</sup> |
| Normal Operating Temperature | = | 120 F                      |
| Ambient Temperature          | = | 39.2 F                     |
| MAOP                         | = | 7500 psi                   |
| Hydrotest Pressure           | = | 9375 psi                   |
| Code Check                   | = | B31.4 Ch. IX (Ref. 9)      |

### Gas Production:

|                              |   |                            |
|------------------------------|---|----------------------------|
| Fluid Density                | = | 0.00325 lb/in <sup>3</sup> |
| Normal Operating Temperature | = | 110 F                      |
| Ambient Temperature          | = | 39.2 F                     |
| MAOP                         | = | 7500 psi                   |
| Hydrotest Pressure           | = | 9375 psi                   |
| Code Check                   | = | B31.8 Ch. VIII (Ref. 8)    |

## 2.6 Jumper Lengths

The exact lengths of the jumpers connecting the PLETs to the wells are not known at this time. Due to the large water depth, the location of the PLETs will vary from the designed location. For this reason, a range of lengths will be designed for. The drawing of the seabed layout at the wells is provided in Pegasus drawing number 1166190F004 (Ref. 2). From this drawing, a nominal jumper length is assumed. The lengths of jumpers designed for are:

|                          |   |       |
|--------------------------|---|-------|
| Jumper #1 Nominal Length | = | 90 ft |
| Jumper #2 Nominal Length | = | 37 ft |

## 2.7 Design Requirements

During analysis of the rigid jumpers, loadings from the flowlines, expansion loads (due to pressure and temperature), well movements during workover, and measurement tolerances must be taken into account. The table below provides the values to be used during analysis:

**Table 2.2 – List of Values Assumed for Analysis**

| Description                    | Value Assumed                         |
|--------------------------------|---------------------------------------|
| Loading from Flowlines         | None                                  |
| Expansion Loads                | Cacsar will calculate during analysis |
| Well Movements during Workover | Analysis run with 20" movement        |
| Measurement Tolerances         | +/- 4" inline with the jumper         |

It is assumed that there is no loading on the jumpers from the flowlines because there is a tether on the flowline which will remove any loading from the risers (Ref. 2). Also, the flowlines are flexible pipe so most of the forces will be transferred to the end with least resistance (the bend end away from the PLET) and the PLET will be able to resist any movement due to the remaining load that it faces from the flowlines.

### 3.0 METHOD OF ANALYSIS

Caesar II pipe modeling software was used to run the analysis of the jumper design. Due to the various design requirements presented in section 2.7 of this report, many cases had to be run in order to insure that the jumpers complied with the codes.

- Case 1 – Nominal position of PLET and well
- Case 2 – Well moved 24" towards PLET (this includes the maximum well movement during workover and the measurement tolerance in the same direction)
- Case 3 – Well moved 24" away from PLET (this includes the maximum well movement during workover and the measurement tolerance in the same direction)

Due to the fact that each jumper is to be designed for both oil and gas production, each of the three cases presented above were run to check for code compliance containing oil or gas.

Input and output files from the Caesar II analysis are presented in Appendix A.

Due to VIV considerations, an Abaqus model was analyzed and the natural frequency obtained was used in conjunction with DnV-RP-F105 (ref. 10) to obtain a fatigue analysis. The fatigue analysis methodology and results are presented in Appendix B along with the Abaqus files and the fatigue calculation spreadsheet.



## 4.0 CAESAR II MODEL DESCRIPTION AND GEOMETRY

### 4.1 Rigid Jumper and PLET Piping

The PLET was assumed to have no clamps on the PLET piping on the Caesar model. The point where the production pipe (flexible) and the PLET pipe connect was modeled as an anchor point on the Caesar model. Also, the PLET was assumed to have a hub support height of 2'-6" above the centerline of the PLET piping. The PLET piping is at 110 deg angle and 103 deg angle from the jumper piping (Ref. 2) for well 1 and well 2 respectively. The PLET piping was assumed to have a length of 10' from the anchor flange at the flowline connection point to the centerline of the vertical portion of the PLET piping.

The Caesar analysis was performed for a hub support as a mix between an anchor and a pin support. The support is modeled as a pin with the following spring rates which were found using a model of the hub support on StruCad (Ref. 13):

$$K_x = K_z = 37.5 \text{ kip/in}$$

$$K_y = 3250 \text{ kip/in}$$

$$R_x = R_z = 5885 \text{ ft.kip/rad} = 1232551.5 \text{ in.lb/deg}$$

$$R_y = 955 \text{ ft.kip/rad} = 200014.7 \text{ in.lb/deg}$$

Each of the jumpers was designed as an M-shaped jumper in order to satisfy the stress check. A simple, U-shaped jumper was also tested for various lengths in order to determine the maximum length that this type of jumper could span without failing the stress check but no length of this type of jumper could pass the stress check with either 12" or 24" of tree displacement. Therefore, the simple U-shaped jumper is not a valid option for our jumpers under the 12" or 24" tree displacement criteria. A simple U-shaped jumper has been analyzed for 30 ft and 63 ft jumper lengths in order to determine the maximum amount of tree displacement that it could handle. Results of each of the M-shape jumpers analyzed as well as the results of the U-shaped jumper are presented in section 6 of this report.

### 4.2 Hub Modeling

The male and female hubs were modeled into Caesar as rigid elements with applied weights as follows:

$$\text{Male Hub length} = 3'-1.25''$$

$$\text{Male Hub weight} = 480 \text{ lb}$$

$$\text{Female Hub length} = 4'-8.219''$$

$$\text{Female Hub weight} = 800 \text{ lb (assumed)}$$

The values presented above are from their respective Oil States drawings (Ref. 6 and Ref. 7). The female hub weight had to be assumed due to that information not being available.

### 4.3 Load Cases and Loadings

For each of the Caesar models, the following load cases were used for analysis:

Case 1 - W+T1+P1+D1 (OPE)

Case 2 - W+T1+P1+D1+WAV1 (OCC)

Case 3 - W+T1+P1+D2+WAV1 (OCC)

Case 4 - W+T1+P1+D3+WAV1 (OCC)

Case 7 - W+P1 (SUS)

#### Case 8 - WW+HP (HYD)

Where:

W = weight (submerged weight of pipe and contents)

T1 = temperature

P1 = pressure

D1 = applied tree displacement of 0"

D2 = applied tree displacement of 24" towards PLET (includes 4" measurement tolerance)

D3 = applied tree displacement of 24" away from PLET (includes 4" measurement tolerance)

WAV1 = environmental loads (acting perpendicular to the piping)

HP = hydrotest pressure

WW = Water weight (pipe filled with water)

For a description of the Cases run, refer to section 3.0 of this report. The temperature, pressure and environmental loads are presented in section 2 of this report.

Each of the load cases presented above were used for the stress check of the jumpers. However, only the middle load cases (OCC) were used to present the output on the hub support since this would be the worst case scenario.

#### 4.4 90 ft Jumper (Jumper #1)

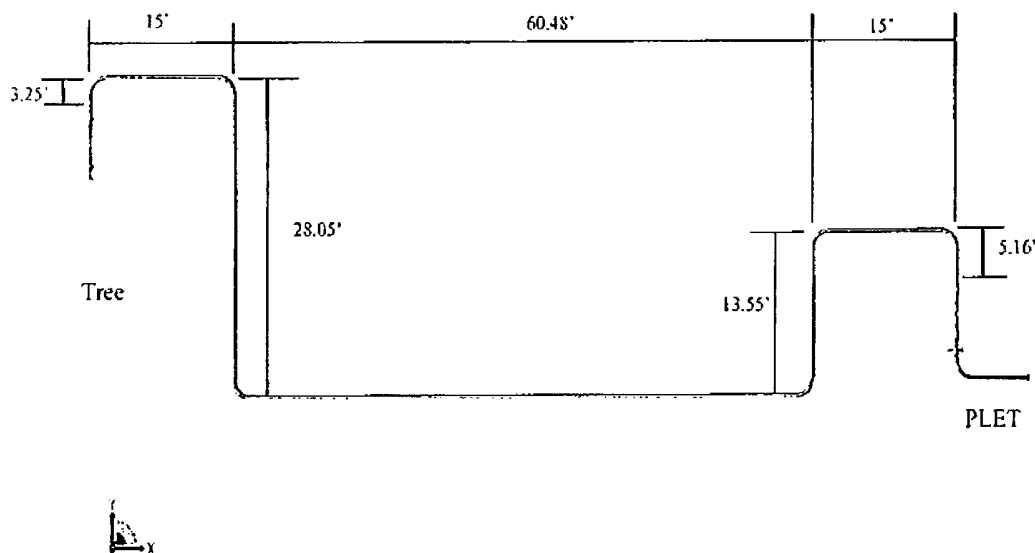
##### Hub Weights

Male = 480 lb

Female = 800 lb (assumed)

Figure 4.1 below presents the dimensioned Caesar model of the 90 ft rigid jumper. All bends are 5D bends. Note that the middle of the jumper is resting on the seabed.

Figure 4.1 Model of 90 ft Rigid Jumper



Note: The horizontal PLET piping is assumed 10' long in the x-z plane at an angle of 110 deg from the z-axis (Ref. 2).

#### 4.5 37 ft M-shaped Jumper (Jumper #2)

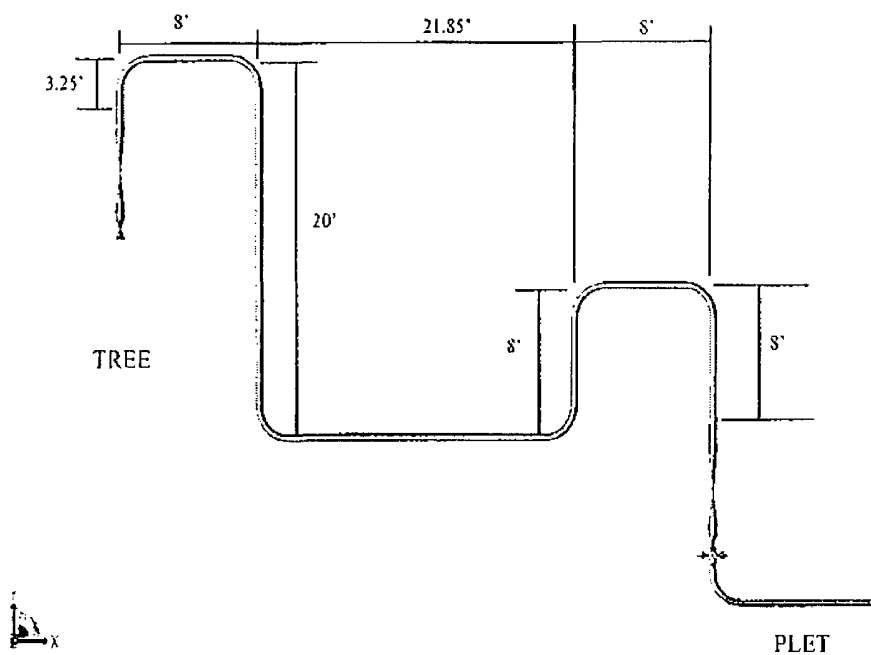
##### Hub Weights

Male = 480 lb

Female = 800 lb (assumed)

Figure 4.2 below presents the dimensioned Caesar model of the 37 ft rigid jumper. Note that all bends are 5D bends.

Figure 4.2 Model of 37 ft Rigid Jumper



Note: The horizontal PLET piping is assumed 8' long in the x-z plane at an angle of 103 deg from the z-axis (Ref. 2).

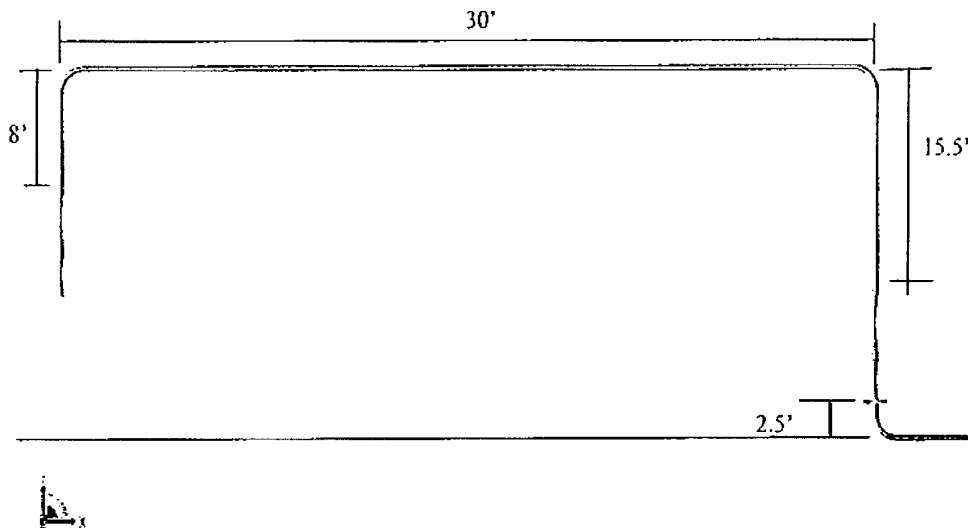
#### 4.6 Simple U-shaped Jumper (Option)

##### Hub Weights

Male = 480 lb  
Female = 800 lb (assumed)

Figure 4.3 below presents the dimensioned Caesar model of the 30 ft rigid jumper. Note that all bends are 5D bends.

Figure 4.3 Model of 30/63 ft U-Shaped Rigid Jumper



Based on the dimensions provided in Figure 4.3 above, it was found that the simple U-shaped rigid jumper is a viable option for tree displacements up to  $\pm 5''$ . At  $\pm 5''$  of tree displacement, the code stress check resulted in a maximum stress in the 90% range of allowable code stress for the 30 ft and 63 ft options. Increasing the displacement to  $\pm 6''$  results in the jumper overstressing.

#### 4.7 Product Vibration

From the flow assurance data available, it was found that there was no significant slugging observed under any conditions of varying flowrate and reservoir pressure for either oil or gas production and therefore no stress analysis was performed for slug presence.

## 5.0 RESULTS OF ANALYSIS

The 4-inch rigid jumpers were analyzed using the Caesar II pipe modeling software. Based on this analysis, the results for jumper design in order to pass the stress check as well as being available in the restricted time frame are provided in this section.

### 5.1 Static Analysis Stress Results

From the static analysis, the jumper design passes the stress check for each of the cases run. Tables 5.1 and 5.2 below present the stress results vs. the allowable stress for each of the cases.

Table 5.1 – Stress Results vs. Allowable Stress for 90 Ft. Jumper

|     | Case   | Stress (psi) | Allowable Stress (psi) | % of Allowable |
|-----|--------|--------------|------------------------|----------------|
| OIL |        |              |                        |                |
|     | Case 2 | 41166        | 58770                  | 70.0%          |
|     | Case 3 | 51144        | 58770                  | 87.0%          |
|     | Case 4 | 45875        | 71820                  | 63.9%          |
| GAS |        |              |                        |                |
|     | Case 2 | 42786        | 58770                  | 72.8%          |
|     | Case 3 | 53892        | 58770                  | 91.7%          |
|     | Case 4 | 47970        | 71820                  | 66.8%          |

Table 5.2 – Stress Results vs. Allowable Stress for 37 Ft. Jumper

|     | Case   | Stress (psi) | Allowable Stress (psi) | % of Allowable |
|-----|--------|--------------|------------------------|----------------|
| OIL |        |              |                        |                |
|     | Case 2 | 22819        | 57456                  | 39.7%          |
|     | Case 3 | 52517        | 71820                  | 73.1%          |
|     | Case 4 | 56500        | 71820                  | 78.7%          |
| GAS |        |              |                        |                |
|     | Case 2 | 22819        | 55314                  | 41.3%          |
|     | Case 3 | 61208        | 71820                  | 85.2%          |
|     | Case 4 | 61148        | 71820                  | 85.1%          |

### 5.2 90 ft Jumper (Jumper #1) VIV Analysis

For a jumper length greater than 37 ft, there is a risk for VIV. For this reason, a fatigue analysis was performed to determine the fatigue life of the jumper. Based on calculations performed in accordance with DnV-RP-F105 (ref. 10), it was found that the fatigue life of the jumpers is greater than the minimum required code life. The calculations are presented in Appendix B.

### 5.3 37 ft Jumper (Jumper #2) VIV Analysis

As stated in section 5.1, if the distance between the PLET and tree exceeds the 37' length, then the jumper is at risk for VIV. Based on calculations in accordance with DnV-RP-F105, the fatigue life is adequate for this jumper use. The fatigue analysis is provided in Appendix B.

#### 5.4 Demonstration of Compliance with Serviceability Limits

In order for this system to work, it is necessary to ensure that every aspect of the system is able to withstand the forces acting on them. One of the limiting factors in our system are the connectors. Table 5.3 below provides the limits of the connectors (Ref. 4) and Table 5.4 provides the forces and moments that the connector will face from the M-shaped jumper designs.

**Table 5.3 – Connector Capacities**

| Size (in) | OD (in) | ID (in) | Bending Capacity (ft.lb) | Torsion Capacity (ft.lb) | Axial Capacity (lb) |
|-----------|---------|---------|--------------------------|--------------------------|---------------------|
| 3         | 4.75    | 3.06    | 40,798                   | 19,583                   | 388,289             |
| 4         | 5.75    | 4.06    | 65,688                   | 31,530                   | 487,691             |
| 6         | 7.19    | 5.13    | 126,702                  | 60,817                   | 747,931             |

**Table 5.4 – Connector Loads**

|                     | Size (in) | Bending Moment (ft.lb) | Torsion Moment (ft.lb) | Axial Force (lb) |
|---------------------|-----------|------------------------|------------------------|------------------|
| Loads from Analysis | 4         | 21,705                 | 1,283                  | 3,160            |

The results presented in Table 5.4 are for the worst case of the 90 ft and 37 ft jumpers. Comparing the results in Table 5.4 to the values provided in Table 5.3 for the 4 inch connector, it appears that the connectors for the oil production and gas production piping should be sufficient for this model.

## 6.0 OUTPUT FOR PLET DESIGN

In order to design the PLET correctly, the forces acting on the hub support must be taken into account. Table 6.0 provides a summary of the loads and moments that the hub support on the PLET is to be designed for (maximum loads from analysis with some conservatism added). The actual forces and moments found from the analysis are given in the tables that follow. Tables 6.1 and 6.2 below present the forces and moments on the hub support for the 90 ft option (Jumper #1), and Tables 6.3 and 6.4 present the forces and moments on the hub support for the 37 ft Jumper #2. Ref. 13 is the PLET structure engineering design report.

The PLET was assumed to have a hub support height of 2'-6" above the centerline of the PLET piping. The PLET piping is at 110 deg angle from the jumper piping (Ref. 2) and has the same pipe properties as the rigid jumper. The PLET piping was assumed to have a length of 10' from the anchor flange at the flowline connection point to the centerline of the vertical portion of the PLET piping. The x, y, and z directions are as seen in Figures 4.1 and 4.2.

Table 6.0 – Summary of Max Loads and Moments for PLET Design

|            |                   |
|------------|-------------------|
| Fx (lb)    | -4,500            |
| Fy (lb)    | -3,000            |
| Fz (lb)    | +2,000            |
| Mx (ft.lb) | -2,000            |
| My (ft.lb) | +1,500            |
| Mz (ft.lb) | -16,000 / +18,000 |

Table 6.1 – 90 ft Oil Jumper Results

|            | Case 1 | Case 2 | Case 3 |
|------------|--------|--------|--------|
| Fx (lb)    | -2910  | -2680  | -3140  |
| Fy (lb)    | -2473  | -2485  | -2460  |
| Fz (lb)    | 946    | 1041   | 851    |
| Mx (ft.lb) | -1440  | -1573  | -1307  |
| My (ft.lb) | 927    | 951    | 902    |
| Mz (ft.lb) | 13291  | 12969  | 13612  |

**Table 6.2 – 90 ft Gas Jumper Results**

|                        | Case 1 | Case 2 | Case 3 |
|------------------------|--------|--------|--------|
| F <sub>x</sub> (lb)    | -2616  | -2387  | -2846  |
| F <sub>y</sub> (lb)    | -2319  | -2332  | -2306  |
| F <sub>z</sub> (lb)    | 869    | 964    | 774    |
| M <sub>x</sub> (ft.lb) | -1296  | -1429  | -1163  |
| M <sub>y</sub> (ft.lb) | 916    | 941    | 892    |
| M <sub>z</sub> (ft.lb) | 12021  | 11699  | 12342  |

**Table 6.3 – 37 ft Oil Jumper Results**

|                        | Case 1 | Case 2 | Case 3 |
|------------------------|--------|--------|--------|
| F <sub>x</sub> (lb)    | -2164  | 104    | -4433  |
| F <sub>y</sub> (lb)    | -1743  | -2293  | -1194  |
| F <sub>z</sub> (lb)    | 543    | 586    | 500    |
| M <sub>x</sub> (ft.lb) | -317   | -128   | -505   |
| M <sub>y</sub> (ft.lb) | 183    | 166    | 201    |
| M <sub>z</sub> (ft.lb) | 679    | -15779 | 17136  |

**Table 6.4 – 37 ft Gas Jumper Results**

|                        | Case 1 | Case 2 | Case 3 |
|------------------------|--------|--------|--------|
| F <sub>x</sub> (lb)    | -1947  | 321    | -4216  |
| F <sub>y</sub> (lb)    | -1662  | -2211  | -1113  |
| F <sub>z</sub> (lb)    | 497    | 540    | 454    |
| M <sub>x</sub> (ft.lb) | -241   | -52    | -429   |
| M <sub>y</sub> (ft.lb) | 182    | 165    | 200    |
| M <sub>z</sub> (ft.lb) | 643    | -15815 | 17101  |

\*NOTE: The results provided are based on an assumed female hub weight of 800 lb. All results are for the analysis including wave/current loading, temperature, pressure and the displacement of the tree where applicable.



## 7.0 CONCLUSION

From the analysis of the jumpers for various lengths, it was found that the M-shaped jumpers presented in section 4 of this report are able to pass the code check for both oil and gas production for tree movements ranging of  $\pm 24"$ . Since the M-shape jumper requires more pipe and bends, it is more expensive than a simple U-shaped jumper. If it can be shown that the maximum amount of displacement that the jumper will see is less than or equal to  $\pm 5"$  and the length of the jumper is 30 ft or less, than the 30 ft simple U-shaped jumper can be utilized as a more economical solution.

From the analysis of the jumpers for stress considerations as well as VIV considerations, it was found that the jumper dimensions provided in this report are adequate for the design criteria.

From the flow assurance data available, it was found that there was no significant slugging observed under any conditions of varying flowrate and reservoir pressure for either oil or gas production and therefore no stress analysis was performed for slug presence. The "Production Jumpers" drawing (Ref. 12) presents the design details and the seabed layout for the jumpers.

## 8.0 REFERENCES

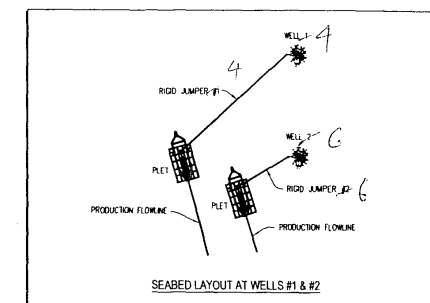
- 1 MC-711 Field Development  
"Design Premise"  
Document Number 1166-190-TR-300
- 2 MC-711 Field Development  
"Overall Field Layout at MC-711 Phase 1 – Manifold on West Option"  
Drawing Number 1166190F004
- 3 MC-711 Field Development  
"Materials Selection and Corrosion Protection Report"  
Document Number 1166-190-TR-320
- 4 Remote Articulated Connector  
Table provided by Oil States
- 5 A. H. Glenn and Associates Services  
"Selected Meteorological and Oceanographic Data: Mississippi Canyon Block 711 (3000 Foot Mean Lower Low Water Depth) and Grand Isle Block 115 (350 Foot Mean Lower Low Water Depth): Offshore Louisiana."
- 6 Oil States Drawing  
"4 1/16" – 10,000 RAC Male Hub General Arrangement"  
Drawing Number RA041100MHA\GAA0000C
- 7 Oil States Drawing  
"4 1/16" – 10,000 Remote Articulated Connector Female Hub Assembly"  
Drawing Number RA041100FHA\GAA0000E
- 8 ASME B31.8  
"Gas Transmission and Distribution Piping Systems"  
2003 Edition
- 9 ASME B31.4  
"Pipeline Transportation Systems for Liquid Hydrocarbons and Other Liquids"  
1998 Edition
- 10 DnV RP-F105  
"Free Spanning Pipelines"  
2002 Edition
- 11 DnV RP-C203  
"Fatigue Strength Analysis of Offshore Steel Structures"  
2001 Edition
- 12 Pegasus Drawing  
"Production Jumpers"  
Drawing No. 1166190N006
- 13 MC-711 Field Development  
"Export PLET Structure Engineering Design Report"  
Document No. 1166-190-TR-367

# BILL OF MATERIAL - JUMPER SPOOL

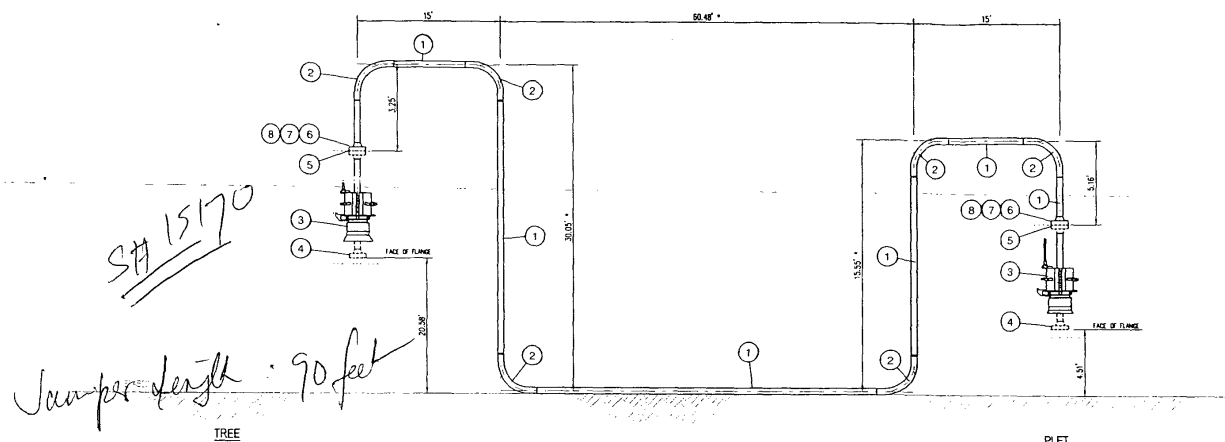
| ITEM | QTY.   | DESCRIPTION                                                                                                                       |
|------|--------|-----------------------------------------------------------------------------------------------------------------------------------|
| 1    | 225 LF | 4.500" O.D. x 0.438" W.T. UNS S32740/50/60 DUPLEX SMLS LINE PIPE, WITH 18 MILS FBE COATING                                        |
| 2    | 12     | 4.500" O.D. x 0.438" W.T. UNS S32740/50/60 DUPLEX SMLS REDUCION HEAD, 90 DEG, 50 (207) RAD, 12" TANGENT, WITH 18 MILS FBE COATING |
| 3    | 4      | FEMALE 4"-10,000 RAC (REMOTE ARTICULATED CONNECTOR) IS MANUFACTURED BY OIL STATES (FREE ISSUE)                                    |
| 4    | 4      | MALE 4"-10,000 RAC (REMOTE ARTICULATED CONNECTOR) IS MANUFACTURED BY OIL STATES (TWO ON WELLHEAD, TWO ON PRODUCTION PLET)         |
| 5    | 4      | 4 1/2" API 10000 PSI WFL FLANGE, 4.09" DIA BORE, ASH 4130 (FREE ISSUE BY OIL STATES)                                              |
| 6    | 4      | 4 1/2" API 10000 PSI WFL FLANGE, 3.674" DIA BORE TAPER TO 4.09" DIA AT FLANGE FACE TND, A182 F53, F54, F55, UNS 32760             |
| 7    | 4      | RING TYPE METALLIC GASKET, R-150, TYPE BX, FOR API 4 1/2" 10000 PSI FLANGE, UNS 30430                                             |
| 8    | 4      | SET OF (8) 1 1/8" DIA x 8" LG. PLG STUDS, ASTM A320 L7M, W/ 2 HEAVY HEX NUTS, ASTM A194 2H4                                       |

NOTES: 1. ITEM 4 IS NOT IN THE SCOPE OF WORK FOR THE JUMPERS. THEY ARE SHOWN FOR INFORMATION PURPOSES ONLY.  
 2. 78FT. ADDITIONAL PIPE TO BE PROVIDED FOR FIELD DETERMINED LENGTHS.  
 3. THE FLANGES ON THE FEMALE HUBS (FREE ISSUE) WILL BE OVERLAP WITH UNS 30430.

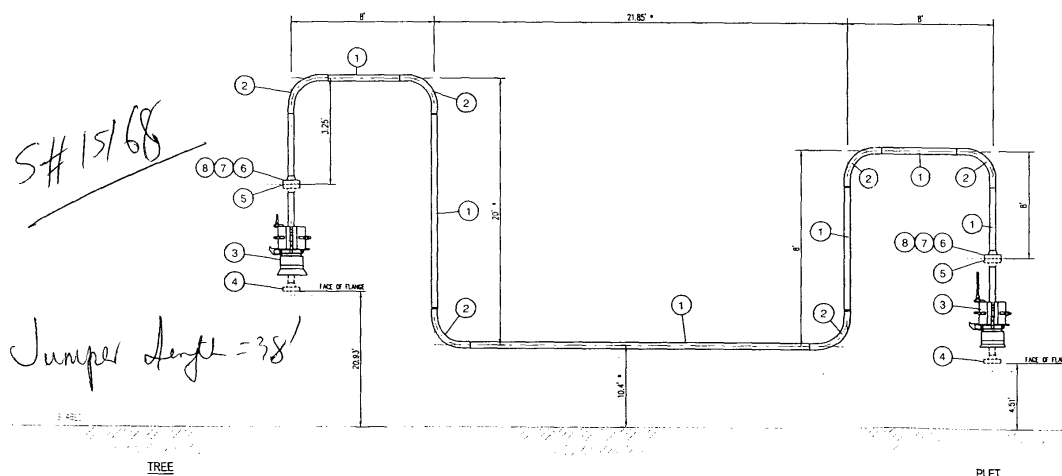
\* NOTE: FIELD DETERMINATION OF VALUES



BEST AVAILABLE COPY



PRODUCTION JUMPER TYPE 1 - SEABED SUPPORTED



PRODUCTION JUMPER TYPE 2 - UNSUPPORTED SPAN

NOTE: THE DIMENSIONS PROVIDED FOR PRODUCTION JUMPER TYPE 2 ARE THE MAXIMUM ALLOWABLE LENGTHS FOR AN UNSUPPORTED SPAN. IF ANY OF THE DIMENSIONS ARE INCREASED, THEN THE NON FIELD DETERMINED DIMENSIONS OF JUMPER TYPE 1 SHOULD BE USED AND THE JUMPER SHOULD BE GROUND SUPPORTED.

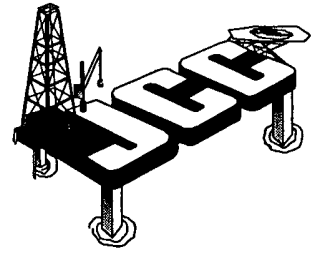
| NO. | DATE     | BY  | REVISION DESCRIPTION          | ENGINEER'S STAMP | DRAWN BY: R. ADORE | DATE: 03/10/05 | CHECKED BY: P.J. | DATE: 04/19/05 | APPROVED BY: M.G.D. | DATE: 04/21/05 | SCALE: 1:1 | PLT SCALE: N.T.S. | SCALE: N.T.S. | DATE THIS PLAN WAS DRAWN: 05/10/05 |
|-----|----------|-----|-------------------------------|------------------|--------------------|----------------|------------------|----------------|---------------------|----------------|------------|-------------------|---------------|------------------------------------|
| 0   | 05/16/05 | RKA | APPROVED FOR CONSTRUCTION     |                  |                    |                |                  |                |                     |                |            |                   |               |                                    |
| A2  | 05/17/05 | RKA | ADDED PIPE COATING            |                  |                    |                |                  |                |                     |                |            |                   |               |                                    |
| A1  | 01/24/05 | RKA | ISSUED FOR REVIEW AND COMMENT |                  |                    |                |                  |                |                     |                |            |                   |               |                                    |

**ATP** OIL & GAS CORPORATION  
 BLUEWATER INDUSTRIES

**PEGASUS** International

|                          |                     |
|--------------------------|---------------------|
| MC-711 FIELD DEVELOPMENT |                     |
| PRODUCTION JUMPERS       |                     |
| JOB NO. 1166190          | DWG NO. 1166190N006 |
| SHEET NO. 00             | REV. 0              |

J. Connor Consulting, Inc.



**DOCUMENT TRANSMITTAL**

**DATE:** June 7, 2005

|                                                      |                                     |
|------------------------------------------------------|-------------------------------------|
| <b>Attention:</b><br><br>Bimal Shrestha              | <b>From:</b><br><br>Sharon DeSimoni |
| <b>Company Name:</b><br>Minerals Management Service. |                                     |
| 1201 Elmwood Park Boulevard                          |                                     |
| New Orleans, Louisiana 70123-2394                    |                                     |

Bimal,

Enclosed please find eight copies each of the technical specifications and drawing of the RIGID Jumpers for Pipeline Segment No.'s 15168 and 15170.

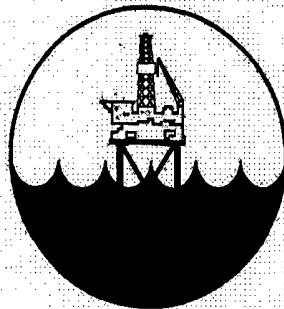
Please include same in the applications previously submitted.

Thanks again for your assistance!

Sharon

*From the desk of:*

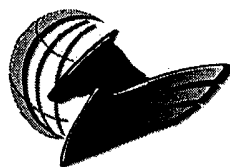
Sharon DeSimoni  
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**BLUEWATER INDUSTRIES**

**MC-711**

**SPECIFICATION FOR DUPLEX PIPE**



**PEGASUS**  
International

| 0                             | Approved for Tender | 04/05/05 | G .Stevenson | O. Mauvoisin | J. Hines         |                  |                 |
|-------------------------------|---------------------|----------|--------------|--------------|------------------|------------------|-----------------|
| Rev                           | Description         | Date     | Originator   | Checker      | Project Approval | Pegasus Approval | Client Approval |
| DOCUMENT NO.: 1166-190-SN-036 |                     |          |              |              |                  |                  |                 |

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## **1.0 INTRODUCTION**

### **1.1 Scope**

This specification, when read in conjunction with the contract referenced standards, specifications, and other listed documents, defines the minimum requirements for the application, inspection and testing of duplex or super duplex pipe to specification API 5LC, as modified by this specification.

CONTRACTOR shall be responsible for the manufacture, fabrication, certification, test and delivery of the pipe, as outlined in this specification.

### **1.2 Abbreviations**

Within this document the following abbreviations are used:

|       |                                           |
|-------|-------------------------------------------|
| API   | American Petroleum Institute              |
| ASTM  | American Society for Testing of Materials |
| AWS   | American Welding Society                  |
| BS    | British Standards                         |
| DPI   | Dye penetrant inspection                  |
| EN    | Euronorm                                  |
| EPIC  | Engineer, procure, install and commission |
| MPI   | Magnetic particle inspection              |
| NDE/T | Non-destructive examination/testing       |
| NPS   | Nominal pipe size                         |
| PREN  | Pitting resistance equivalent - nitrogen  |
| PREW  | Pitting resistance equivalent - tungsten  |
| SMYS  | Specified minimum yield stress            |
| UNS   | Unified numbering system                  |
| UT    | Ultrasonic testing                        |



## **2.0 APPLICABLE CODES AND STANDARDS**

### **2.1 Revisions**

Only the latest issues of the relevant standards, codes, statutory regulations and specifications referenced shall be applied to the WORK being performed.

### **2.2 Compliance**

This specification is complementary to the requisition for individual item(s) of equipment, legislative requirements and guidance notes issued by any relevant authority and specifications referenced herein.

### **2.3 Conflict of Information**

If there is any conflict between this specification or any other specification and related data sheets or with any applicable codes, standards and regulations, CONTRACTOR shall inform COMPANY in writing. Written clarification must be given by the COMPANY before CONTRACTOR commences work.

### **2.4 Project Specifications and Data Sheets**

It is the responsibility of the CONTRACTOR to ensure that it has received from the COMPANY all specifications, etc, which are referenced within applicable specifications, to enable it to understand and comply with all aspects of work it is performing for the COMPANY.

### **2.5 Codes and Standards**

It is the responsibility of the CONTRACTOR to ensure that only the latest issues of the following codes, standards and regulations shall be used in conjunction with this specification. Specific reference should be made to the following.

#### **2.5.1 American Petroleum Institute**

|         |                                |
|---------|--------------------------------|
| API 5LC | Specification for CRA Linepipe |
|---------|--------------------------------|

#### **2.5.2 British Standards**

|         |                                                                  |
|---------|------------------------------------------------------------------|
| BS 4515 | Specification for Welding of Steel Pipelines on Land or Offshore |
|---------|------------------------------------------------------------------|

|                    |                                                            |
|--------------------|------------------------------------------------------------|
| BS 7079/ISO 8503-1 | Preparation of Steel Substrate before Application of Paint |
|--------------------|------------------------------------------------------------|

|         |                                                                                                                                            |
|---------|--------------------------------------------------------------------------------------------------------------------------------------------|
| BS 7448 | Fracture Mechanics Toughness Tests Part 1 : Method for Determination of $K_{Ic}$ Critical CTOD and Critical J Values of Metallic Materials |
|---------|--------------------------------------------------------------------------------------------------------------------------------------------|

|                |                                                          |
|----------------|----------------------------------------------------------|
| BS 8010 Part 3 | Pipelines Subsea : Design, Construction and Installation |
|----------------|----------------------------------------------------------|

|             |                                                   |
|-------------|---------------------------------------------------|
| BS EN 10204 | Metallic Products - Types of Inspection Documents |
|-------------|---------------------------------------------------|

|                |                                            |
|----------------|--------------------------------------------|
| BS EN ISO 6507 | Metallic Materials - Vickers Hardness Test |
|----------------|--------------------------------------------|

|                |                                                    |
|----------------|----------------------------------------------------|
| BS EN ISO 9000 | Quality Management and Quality Assurance Standards |
|----------------|----------------------------------------------------|

#### **2.5.3 American Society for Testing and Materials**

|               |                                                                                                                                                    |
|---------------|----------------------------------------------------------------------------------------------------------------------------------------------------|
| ASTM A370     | Mechanical Testing of Ferritic Products                                                                                                            |
| ASTM A789     | Seamless and Welded Tube and Pipe                                                                                                                  |
| ASTM A790     | Seamless and Welded Ferritic/Austenitic Stainless Steel Pipe                                                                                       |
| ASTM E165     | Test Method for Liquid Penetrant Examination                                                                                                       |
| ASTM E562     | Practice for Determining Volume Fraction by Systematic Manual Point Count                                                                          |
| ASTM G48      | Standard Test Methods for Pitting and Crevice Corrosion Resistance of Stainless Steels and Related Alloys with the Use of Ferric Chloride Solution |
| 2.5.4         | National Association of Corrosion Engineers                                                                                                        |
| NACE MR-01-75 | Sulphide Stress Cracking Resistant Materials for Oil Field Equipment                                                                               |
| NACE TM-01-77 | Testing of Materials for Resistance to Sulphide Stress Cracking at Ambient Temperature                                                             |
| 2.5.5         | Euronorms                                                                                                                                          |
| EN 473        | Qualification and Certification of NDT Personnel                                                                                                   |
| 2.5.6         | EFC                                                                                                                                                |
| EFC 17        | Corrosion Resistant Alloys for Oil and Gas Production - Guidance on General Requirements and Test Methods for H <sub>2</sub> S Service             |

### **3.0 GENERAL REQUIREMENTS**

#### **3.1 General**

- 3.1.1 The material shall comply with the requirements of API 5LC, NACE MR-01-75 and NEN 3650, except where modified or supplemented by this specification.
- 3.1.2 Seamless pipe shall be manufactured by hot forming. Solution annealing heat treatment shall be conducted.
- 3.1.3 CONTRACTOR shall provide COMPANY representatives with unhindered inspection access to all work sites and plant used in the execution of the work, both during procedure qualification and during production.

## **4.0 QUALITY ASSURANCE AND QUALITY CONTROL**

### **4.1 General**

- 4.1.1 All certification, test results, reports or any other documentation submitted to the COMPANY shall be in the English language.
- 4.1.2 The CONTRACTOR shall establish and maintain a fully documented APPROVED quality control system, in accordance with the applicable parts of BS EN ISO 9000, to ensure:
- Adequate, effective inspection and objective evidence that items conform to contract requirements.
  - Adequate identification and suitable handling of items.
- 4.1.3 A quality assurance audit schedule shall be drawn up by CONTRACTOR to cover all aspects of the work.

### **4.2 Quality Plan**

- 4.2.1 CONTRACTOR shall, as part of its tender, submit a written inspection plan which describes the inspection to be performed. The inspection plan shall be re-submitted, with COMPANY comments addressed, prior to commencement of the work for COMPANY APPROVAL. The inspection plan, reference procedure and changes shall be subject to APPROVAL.
- 4.2.2 CONTRACTOR shall also provide COMPANY with an exhaustive list of all works procedures prior to commencement of the WORK and shall provide copies of all procedures subsequently requested by COMPANY within 5 working days of receiving any such request. CONTRACTOR shall also provide COMPANY's INSPECTORS with unhindered access to a full set of work specific and all other works procedures as COMPANY 's INSPECTORS see fit to consult.
- 4.2.3 The inspection plan shall include:
- A flowchart illustrating each inspection point, and its relative location in the procedure cycle, where conformance of characteristics is verified. The CONTRACTOR should include additional inspection points for CONTRACTOR's own verification of quality, which will be subject to APPROVAL.
  - The characteristics to be inspected at each inspection point, the procedures, the responsible person and acceptance criteria to be used. The procedures shall be provided to the COMPANY's INSPECTOR as requested.
  - Copies of specific forms used by the CONTRACTOR to record the results of each inspection.
  - A column for COMPANY to identify its inspection points.

### **4.3 Special Process Procedures**

The CONTRACTOR shall:

- Establish and maintain control of all special processes which are essential to production, inspection or safety. Equipment, processing environment and the CONTRACTOR's personnel shall be subject to appropriate qualifications, with certification, to the satisfaction of the COMPANY's INSPECTOR.
- Establish means to ensure that special processes are accomplished under controlled conditions by qualified personnel using APPROVED materials, procedures and equipment as required by specifications and THIRD PARTY requirements. APPROVAL shall be obtained prior to commencement of the work.
- Establish and maintain documented evidence of control of special processes.

- Establish and maintain documented status of personnel, processes or equipment according to the requirements of pertinent codes and standards.
- Ensure that all measuring and test equipment is calibrated. Records of all such calibrations shall be made available to the COMPANY's INSPECTOR for review and APPROVAL.

#### **4.4 Quality Records**

- 4.4.1 The CONTRACTOR shall maintain quality records as documentary evidence of compliance with quality requirements. Quality records shall be available to the COMPANY's INSPECTOR for analysis and review.
- 4.4.2 Quality records may include item identification by reference to drawing and revision number, acceptance criteria, specific inspections performed and results obtained (if measurements are not required, include, in the record, basis of acceptance), date of inspections, identification of inspector, data recorder charts, qualification of material, personnel procedures and equipment.

#### **4.5 Final Inspection**

- 4.5.1 The CONTRACTOR shall inspect the final item to ensure compliance with contract requirements. A check shall be made of all inspection records to verify that items were inspected at all points shown in the inspection plan. These records shall be complete and available to the COMPANY's INSPECTOR.
- 4.5.2 Visual inspection and dimensional checks shall be carried out at the point of discharge or receipt to confirm that no damage has occurred during transportation.

#### **4.6 Verification**

- 4.6.1 All CONTRACTOR inspection systems shall be subject to evaluation and surveillance by the COMPANY's INSPECTOR to ensure that the system meets the requirements of this specification and the contract documentation.
- 4.6.2 All CONTRACTOR operations required by this specification are subject to:
- Procedure compliance checking, at scheduled and unscheduled intervals, to determine that the CONTRACTOR's inspection system is effectively applied.
  - Product verification to determine compliance with control requirements. The method of verification shall be as per the agreed standards and procedures.
  - No items shall be released to COMPANY unless CONTRACTOR has been issued with an inspection release note (IRN) by COMPANY's INSPECTOR. A copy of the IRN shall form part of the delivery notes accompanying each dispatch of items.

#### **4.7 Preparation for Shipment**

- 4.7.1 The CONTRACTOR shall submit to the COMPANY a procedure detailing its method of packing and shipping for all items.
- 4.7.2 CONTRACTOR shall also detail its requirements for short (6 months) and long term storage, including any special maintenance procedures which may be required. CONTRACTOR shall provide APPROVED bevel protectors.
- 4.7.2 No welding of temporary attachments for handling or securing shall be permitted.
- 4.7.3 All handling, loading and unloading shall be performed in accordance with API recommended practices, as appropriate.

## **5.0 MATERIAL REQUIREMENTS**

### **5.1 General**

- 5.1.1 The pipe shall be seamless, as defined by Clause 2.1 of API 5LC, and supplied in the solution annealed and water quenched condition.
- 5.1.2 The finished straight pipe shall be suitable for the production of hot formed bends and, in such cases, shall possess the necessary dimensional and mechanical properties and chemical composition to satisfy these requirements, taking into account any changes that may occur during the bending process.
- 5.1.3 The pipe material shall be suitable for either manual, semi-automatic or automatic welding using inert gas shielded welding processes and conventional electrodes and filler wires. Welded joints shall be capable of meeting the metallurgical and mechanical properties and corrosion resistance as defined in this specification and specification for welding of pipelines, document number 1166-190-SN-038.
- 5.1.4 Pipes shall be solution annealed followed by water quenching. The heat treatment procedure shall be fully qualified as part of the manufacturing procedure, including transfer times from furnace to quenching medium and controls on quench bath.

### **5.2 Qualification and Manufacturing Trials**

- 5.2.1 The CONTRACTOR shall submit for APPROVAL a complete and detailed pipe manufacturing procedure, incorporating all the requirements of this specification. This shall include procedures for steel making, casting, pipe-making, heat treatment, quality control and assurance, testing, pipe tracking and traceability for each manufacturing location. The CONTRACTOR shall also submit previous relevant pre-qualification test results for 22% chromium duplex and/or 25% chromium super duplex stainless steel linepipe produced by the same manufacturing process.
- 5.2.2 A manufacturing procedure specification shall be submitted immediately after award of purchase order and prior to a pre-production meeting prior to production. A manufacturing procedure qualification shall be performed on pipes from the first production run in accordance with Appendix A. After COMPANY acceptance of the manufacturing procedure qualification, no change shall be made to the manufacturing procedure specification and quality plan without written APPROVAL from the COMPANY.

### **5.3 Material Properties**

#### **5.3.1 General**

Material properties shall be in accordance with API 5LC LC65-2205 (UNS S31803) or LC65-2506 as applicable and the modifications defined below. The following UNS designations or APPROVED equivalents are acceptable 25Cr alloys: UNS S32740, UNS S32750, UNS S32760 and UNS S39274.

#### **5.3.2 Chemical Composition**

- 5.3.2.1 The chemical composition shall be determined for each heat of steel used in the manufacture of linepipe specified on the data sheets. The chemical analysis shall conform to the requirements defined below.
- 5.3.2.2 Product analysis shall be performed for each lot of 50 pipes or once per heat as the minimum frequency as detailed in Table 5.1.

**Table 5.1 Product Analysis**

| Element | Product Weight % |               |
|---------|------------------|---------------|
|         | 25 Cr            | 22 Cr         |
| C       | 0.03 maximum     | 0.03 maximum  |
| Si      | 0.2-0.50         | 0.3-0.9       |
| Mn      | 1.00 maximum     | 1.8 maximum   |
| S       | 0.015 maximum    | 0.015 maximum |
| P       | 0.03 maximum     | 0.03 maximum  |
| Ni      | 6.0-8.0          | 5.0-6.0       |
| Cr      | 24.0-26.0        | 21.0-23.0     |
| Mo      | 3.0-5.0          | 2.8-3.5       |
| N       | 0.24-0.32        | 0.14-0.2      |
| W       | 2.50 maximum     | N/A           |
| Cu      | 1.0 maximum      | 0.20 maximum  |
| Al      | 0.03 maximum     | 0.03 maximum  |

5.3.2.3 The results of all chemical analyses shall be supplied to the COMPANY as mill material test certificates and these shall include the results of any additional mill control analyses.

5.3.2.4 Variations to analysis outside the above limits shall not be permitted.

5.3.2.5 The product analysis for 22 Cr duplex shall have a minimum PREN value of 35. The PREN is defined in weight % as follows:

$$\text{PREN} = \% \text{Cr} + 3.3 \times \% \text{Mo} + 16 \times \% \text{N}$$

5.3.2.6 The product analysis for 25 Cr duplex shall have a minimum PREW value of 40. The PREW is defined in weight % as follows:

$$\text{PREW} = \% \text{Cr} + 3.3 \times \% \text{Mo} + 1.65 \times \% \text{W} + 16 \times \% \text{N}$$

### 5.3.3 Material Condition

5.3.3.1 Mechanical testing shall be performed after final heat treatment. If performed prior to hydrotesting, then at least one pipe per size per heat shall be tested before and after hydrotesting. The requirement for repeated testing may, at COMPANY 's discretion and subject to prior written APPROVAL, be waived in favour of testing after heat treatment and prior to hydrotesting, provided the CONTRACTOR can demonstrate that hydrotesting results in no cold working of the finished pipe.

5.3.3.2 All mechanical and metallurgical test properties shall be performed on a pipe selected from each lot of 50 pipes or once per heat as the minimum frequency.

### 5.3.4 Tensile Tests

5.3.4.1 Longitudinal and transverse room and elevate temperature tests shall be carried out in accordance with Figure 4.1 of API 5LC and ASTM A370. The minimum requirements shall be as follows, in both the longitudinal and transverse directions:

**Table 5.2 Tensile Test Requirements**

|                                     | 5-20°C  |       |         |       | 90°C    |       |         |       |
|-------------------------------------|---------|-------|---------|-------|---------|-------|---------|-------|
|                                     | Minimum |       | Maximum |       | Minimum |       | Maximum |       |
|                                     | 25 Cr   | 22 Cr | 25 Cr   | 22 Cr | 25 Cr   | 22 Cr | 25 Cr   | 22 Cr |
| 0.2% Proof Stress N/mm <sup>2</sup> | 550     | 450   | 770     | 630   | 470     | 365   | 650     | 600   |
| Tensile Strength N/mm <sup>2</sup>  | Minimum |       | Maximum |       | Minimum |       | Maximum |       |
|                                     | 25 Cr   | 22 Cr | 25 Cr   | 22 Cr | 25 Cr   | 22 Cr | 25 Cr   | 22 Cr |
|                                     | 800     | 680   | 1120    | 950   | 700     | 620   | 980     | 800   |

5.3.4.2 The actual yield and ultimate stress values from any tensile test shall not exceed the specified minimum values by more than 40%. CONTRACTOR may offer guaranteed minimum values in excess of those specified.

5.3.4.3 Stress/strain curves shall be provided for all qualification tests.

#### 5.3.5 Hardness Tests

Vickers HV10 hardness tests using a 10kg load to BS 427 shall be carried out on longitudinal sections from each pipe selected for tensile testing, in accordance with Clause 4.20 of API 5LC. Hardness surveys shall be made parallel to and 2mm from each surface with 3 impressions at each location. The maximum hardness shall not exceed NACE MR-01-75 requirements, if applicable.

#### 5.3.6 Charpy Impact Tests

Charpy impact testing shall be carried out in accordance with ASTM A370 on specimens, in accordance with Figure 4.1 of API 5LC. The test conditions, orientation of samples and acceptance criteria for each size of pipe and all grades involved are defined in Table 5.3 below.

**Table 5.3 Minimum Impact Energies**

| Nominal Bore (inch) | Specimen Size (mm) and Orientation | Test <sup>(4)</sup> Temperature (°C) | Minimum Impact Energy (J) <sup>(1)</sup> |              |
|---------------------|------------------------------------|--------------------------------------|------------------------------------------|--------------|
|                     |                                    |                                      | Average                                  | Single Value |
| ≥ 6                 | Transverse 10 x 10                 | T-10                                 | 100                                      | 80           |
| < 6                 | Longitudinal 10 x 10               | T-10                                 | 100                                      | 80           |

**Note 1:** Specimens and test temperatures for bends shall be as per associated pipe.

**Note 2:** Specimen size for small diameter pipe is the maximum which can be taken from production pipe. The energy requirements shall be factored in accordance with Table 5.4.

**Note 3:** Lateral expansion values shall be reported for all test pieces. The criteria of acceptance shall be 0.38mm minimum lateral expansion value for each test.

**Note 4:** T = minimum design temperature

**Table 5.4 Energy Reduction Factors (ERFs)**

| Specimen Size | ERF  |
|---------------|------|
| 10 x 10mm     | 1    |
| 10 x 7.5mm    | 0.83 |
| 10 x 5mm      | 0.67 |

#### 5.3.7 Metallographic Examination



5.3.7.1 Longitudinal and transverse sections shall be prepared for metallographic examination and etched to reveal the microstructure in accordance with ASTM E3 and E407 using APPROVED procedures.

5.3.7.2 One production pipe per heat shall be subject to metallographic examination.

The microstructure shall be consistent with that of solution annealed type UNS S31803 or UNS S32740/32750/32760/32974 duplex, as applicable, and free of grain boundary carbides and inter-metallic phases, eg sigma, chi, Laves, etc phases.

5.3.7.3 Macros shall be handed over to COMPANY for retention.

#### 5.3.8 Ferrite Determination

5.3.8.1 Ferrite determinations shall be carried out on the metallographic specimens prepared as for Section 6.3.7 using the intercept method in accordance with ASTM E562, except that 30 fields shall be sampled per determination.

5.3.8.2 Ferrite levels shall be in the range 35-55%.

5.3.8.3 The ferrite lath size shall be taken into account when selecting the field size and magnification.

5.3.8.4 Photomicrographs of the areas sampled for ferrite determination shall be produced and included in the reports.

#### 5.3.9 Ferric Chloride Test

5.3.9.1 A ferric chloride test shall be performed on each procedure qualification and production test pipe, in accordance with ASTM G48, with a test temperature of 35°C for 25 Cr and 25°C for 22 Cr.

5.3.9.2 Samples 50mm x 40mm shall be exposed for 24 hours.

5.3.9.3 Visual examination aided by a low power microscope shall be carried out after exposure and likely corrosion sites probed with a sharp instrument.

5.3.9.4 Acceptance shall be based on no pitting being present on either the internal or external surface of the pipe when viewed with a microscope at 20 times magnification. End and side grain attack may be ignored.

#### 5.3.10 Flattening Test

Flattening tests shall be carried out in accordance with Clause 4.13 of API 5LC on each seamless pipe selected for evaluation for procedure qualification and production control.

#### 5.3.11 Re-Tests

In the event of one pipe failing to meet the chemical composition, micro-structural or mechanical property specified acceptance criteria, a re-test on four additional pipes from the same lot of 50 pipes shall be carried out. If these results are all acceptable, then only the pipe which gave the unacceptable results shall be rejected.

## 6.0 MANUFACTURING REQUIREMENTS

### 6.1 Hydrostatic Tests

6.1.1 Each length of pipe shall be hydrostatically tested in accordance with Section 5 of API 5LC.

6.1.2 The pipe shall be hydrostatically tested at a test pressure calculated to produce an outer fibre stress of 95% of the specified minimum yield stress. The test pressure shall be calculated using the following formula:

$$P = \frac{2 \sigma_y t_{\min}}{D} \times 0.95$$

Where:

|            |   |                                                        |
|------------|---|--------------------------------------------------------|
| P          | = | minimum hydrostatic test pressure (N/mm <sup>2</sup> ) |
| $\sigma_y$ | = | minimum specified yield stress (N/mm <sup>2</sup> )    |
| $t_{\min}$ | = | minimum wall thickness (mm)                            |
| D          | = | nominal outside diameter (mm) as per API 5L            |

6.1.3 The minimum time at test pressure shall be 10 seconds.

### 6.2 Dimensional Requirements

#### 6.2.1 General

6.2.1.1 All procedures used for dimensional checks on finished pipe shall be subject to APPROVAL by the COMPANY prior to commencement of pipe production.

6.2.1.2 The dimensional checks detailed in Sections 6.2.2, 6.2.3 (pipe ends), 6.2.4 and 6.2.5 shall be carried out on each production pipe.

#### 6.2.2 Pipe Length

All pipes shall be supplied in lengths as shown in Table 6.1 below. Jointers shall not be permitted.

Table 6.1 Pipe Lengths

| Minimum 95% | Maximum 5% |
|-------------|------------|
| 11.7-12.5m  | 10.7-11.7m |

#### 6.2.3 Diameter and Out-of-Roundness

##### 6.2.3.1 Diameter

Pipe Body: All pipes shall be checked and shall be within  $\pm 1.0\%$  of the nominal outside diameter.

Pipe Ends: The ID for a length of 100mm from each end of the pipe shall be within  $\pm 0.8\text{mm}$  of the nominal internal diameter with.

Nominal ID = nominal OD - 2 x nominal wall thickness

Pipe ends may be machined to achieve these tolerances. Machining shall be to a 1 in 20 taper.

Machining/dressing of pipe ends shall be performed to remove internal lips, burrs, etc that may give false indications on radiographs.

#### 6.2.3.2 Out of Roundness

The out of roundness measured at any point along the pipe length shall be within  $\pm 1\%$  of specified nominal outside diameter.

The out of roundness over the length 100mm from each end measured internally shall not exceed  $\pm 0.5\%$  of the nominal internal diameter.

#### 6.2.4 Wall Thickness

##### 6.2.4.1 Both ends of each pipe shall be checked for thickness with a limit gauge.

The specified thickness tolerance range shall be met along the whole length of the finished pipe which shall be checked using an ultrasonic method.

##### 6.2.4.2 The tolerances on wall thickness shall be $+15\%$ , $-12.5\%$ of the specified nominal wall thickness.

#### 6.2.5 Weight

The weight on car load shall not be less than 98.25% of the calculated weight based on nominal wall thickness. Each pipe shall be within  $+10\%$  and  $-3.5\%$  of the calculated weight. Each pipe shall be weighed.

#### 6.2.6 Straightness

The deviation from a straight line shall not exceed 1.5mm per metre length over the length of pipe joint.

#### 6.2.7 Pipe Ends

All pipe ends shall be supplied with a machined standard  $30^\circ$  bevel, in accordance with Clause 7.8 of API 5LC.

#### 6.2.8 Gauge Plate

A gauging pig shall be passed through all pipes in the finished supply condition. The gauge shall consist of two parallel 6mm thick stainless steel circular plates each 98% of the minimum pipe ID (pipe minimum ID = minimum OD - 2 x maximum WT) spaced by rigid spacers to give a distance of twice the nominal pipe OD overall. The gauge shall pass through without deforming the plates.

## **7.0 TESTING AND INSPECTION**

### **7.1 General**

- 7.1.1 All procedures proposed for non-destructive testing shall be submitted for APPROVAL.
- 7.1.2 NDE shall be carried out after final heat treatment of the pipe. Where NDE is performed before hydrostatic test, then the first 30 production pipes shall be subject to NDE before and after hydrotest and the results submitted to the COMPANY for review and APPROVAL.

### **7.2 Personnel**

NDE operators shall be qualified to EN 473 level 2 minimum. The supervisor shall be level 3. All operator qualification certificates shall be subject to APPROVAL by the COMPANY prior to commencing pipe production.

### **7.3 Visual Inspection**

The full length of each pipe shall be visually inspected on the external surface for defects and surface finish.

### **7.4 Ultrasonic Inspection**

- 7.4.1 Each length of pipe shall be fully examined in accordance with Section 8.16 (seamless pipe) of API 5LC.
- 7.4.2 The ultrasonic test equipment shall be calibrated using internal and external N5 notches in representative pipe material. Any defect indication in excess of that given by an N5 notch shall be cause for rejection.
- 7.4.3 The wall thickness shall also be checked by a compression probe scan along the whole length of the pipe. The test shall cover at least 25% of the pipe surface.

### **7.5 Radiographic Inspection**

Not required for seamless pipe.

### **7.6 Dye Penetrant Inspection**

- 7.6.1 The end 100m of each pipe and the bevel ends shall be examined by dye penetrant (DP).
- 7.6.2 DP shall be performed in accordance with ASME Section V Article 6 and Appendix 6.
- 7.6.3 Acceptance shall be in accordance with ASME Section VIII Appendix 8.
- 7.6.4 For pipe end bevel faces, indications of 3mm and greater shall be cause for rejection and such pipe shall be cut back and a new end bevel machined.

### **7.7 Magnetic Particle Inspection**

- 7.7.1 The outside surface of the pipe body shall be inspected by fluorescent magnetic particle inspection (MPI).
- 7.7.2 MPI shall be performed in accordance with ASME Section V Article 7.
- 7.7.3 Acceptance shall be in accordance with ASME Section VIII Appendix 8.

## **7.8 Acceptance Limits**

7.8.1 The requirements of API 5LC shall apply, together with the following:

- Any linear discontinuity or any other imperfections having a depth greater than 5% of the specified nominal wall thickness or which, on removal by grinding, cause the wall to be reduced locally below the minimum specified shall be cause for rejection.
- Surface laps, shells, slivers laminations and all sharp edged imperfections, eg gouges are unacceptable defects (see also Section 7.8.2 of this specification).
- Laminations in the pipe body exceeding 30mm length or a total area of 500mm<sup>2</sup> shall be cause for rejection.

7.8.2 Bulges, dents and flat areas. Deviations from the original contour of the pipe shall not exceed 3mm depth nor shall they extend in any direction greater than 25% of the pipe outside diameter.

## **7.9 Workmanship**

7.9.1 All pipe defect indications shall be assessed in accordance with Section 9 of API 5LC and Section 8.7 of this specification.

7.9.2 The entire external surface of each pipe shall be machine ground to St3 of BS 7079, with a surface roughness of:

- Ra = 60µm maximum
- Rz = 80µm maximum

7.9.3 Internal finish to be ground or blast finished.

## **7.10 Repair of Defects**

7.10.1 Weld repair of seamless pipe shall not be permitted.

7.10.2 Surface defects such as laps, slivers, shells may be removed by local grinding to a shallow surface contour, provided that defect removal is confirmed by dye penetrant examination and the wall thickness in the ground area is checked by ultrasonics to show that this has not been reduced below the design minimum.

7.10.3 All repairs to be APPROVED by COMPANY. Localised defects in weld bevels may be repaired by re-bevelling or by localised grinding to remove defects up to 3mm in depth, provided ground area is blended to a smooth transition suitable for welding. All repairs are to be subject to repeated NDT and wall thickness checks in the presence of COMPANY.

## **8.0 DOCUMENTATION**

### **8.1 Documentation to be Provided with Tender**

CONTRACTOR shall submit the following with its tender:

- Manufacturing details.
- Quality plan.
- Quality documentation (BS EN ISO 9000 and/or API).
- Packing and marking proposals.
- Proposed chemical analyses.
- Proposed mechanical properties.
- Any qualifications to this specification.
- Sample pipe tracking report.
- Level 1 schedule.

### **8.2 Documentation Required Prior to Commencement of WORK**

All documents to be presented for APPROVAL prior to commencement of pipe production or production qualification, whichever is earliest:

- Quality plan (including inspection plan).
- Manufacturing procedures.
- NDE procedures.
- Handling procedures.
- Production schedule.
- Pipe tracking procedure.

### **8.3 Documentation/Certification Requirements on Completion of WORK**

The following documentation is required with the supplied pipe:

- APPROVED copies of documents cited in Sections 9.1 and 9.2.
- Unique identification number of each pipe joint.
- Heat, heat treatment/lot (50 pipes) numbers from which the pipe joint originates.
- Length of bevelled pipes.
- Weight of pipe.
- Pipe material certificates according to BS EN 10204 3.2.
- Manufacturing procedure qualification reports.
- Complete statistics of chemical analysis and material properties.

## **APPENDIX A**

### **MANUFACTURING PROCEDURE QUALIFICATION**

#### **A1 General**

Prior to production or at CONTRACTOR's risk at the start of production, three pipes in each diameter and wall thickness shall be selected by the COMPANY and tested as follows.

#### **A2 Tensile Tests**

One longitudinal specimen shall be taken from each pipe and tested at room temperature and 90°C in accordance with Section 5.3.4 of this specification. Stress/strain curves shall be produced for each tensile test.

#### **A3 Charpy Impact Tests**

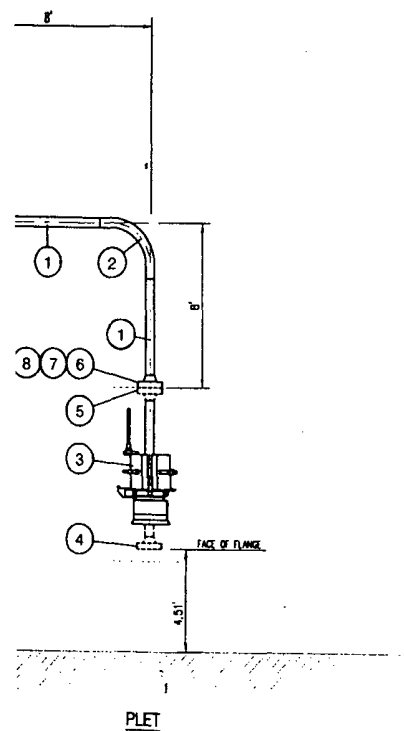
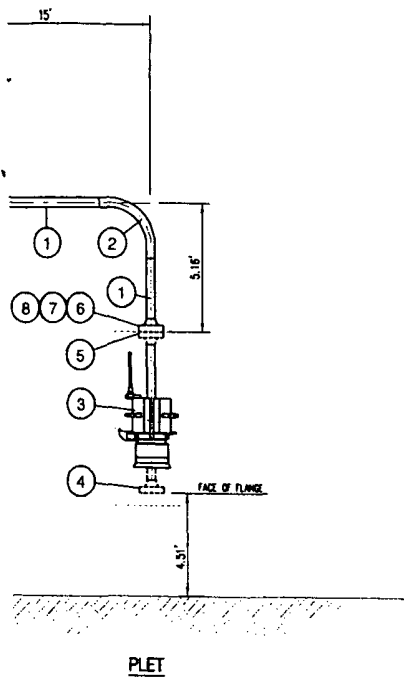
A Charpy transition curve shall be developed for each pipe by taking a set of 3 tests at 10°C intervals over the range -80°C to +20°C.

#### **A4 Pitting Corrosion Tests**

ASTM G48 pitting corrosion tests in accordance with Section 5.3.9 of this specification shall be carried out on a sample from each of the selected pipes.

#### **A5 Micro-Structural Examination and Ferrite Count**

A sample from each pipe shall be examined for ferrite content and presence of inter-metallic phases in accordance with Sections 5.3.7 and 5.3.8 of this specification.

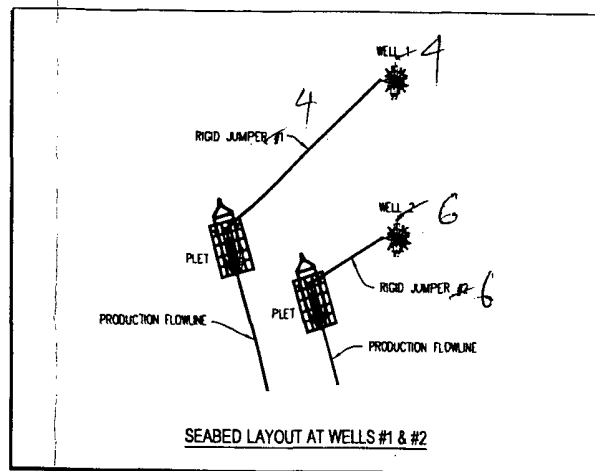


# BILL OF MATERIAL - JUMPER SPOOL

| ITEM | QTY.   | DESCRIPTION                                                                                                                       |
|------|--------|-----------------------------------------------------------------------------------------------------------------------------------|
| 1    | 225 LF | 4.500" O.D. x 0.438" W.T. UNS S32740/50/60 DUPLEX SMLS LINE PIPE, WITH 18 MILS FBE COATING                                        |
| 2    | 12     | 4.500" O.D. x 0.438" W.T. UNS S32740/50/60 DUPLEX SMLS INDUCTION BEND, 90 DEG, 50 (20) RAD, 12" TANGENT, WITH 18 MILS FBE COATING |
| 3    | 4      | FEMALE 4"-10,000# RAC (REMOTE ARTICULATED CONNECTOR) IS MANUFACTURED BY OIL STATES (FREE ISSUE)                                   |
| 4    | 4      | MALE 4"-10,000# RAC (REMOTE ARTICULATED CONNECTOR) IS MANUFACTURED BY OIL STATES (TWO ON WELLHEAD, TWO ON PRODUCTION PLETS)       |
| 5    | 4      | 4 1/16" API 10000# RTJ WN FLANGE, 4.09" DIA. BORE, AISI 4130 (FREE ISSUE BY OIL STATES)                                           |
| 6    | 4      | 4 1/16" API 10000# RTJ WN FLANGE, 3.624" DIA. BORE TAPER TO 4.09" DIA. AT FLANGE FACE END, A182 F53, F54, F55, UNS 32760          |
| 7    | 4      | RING TYPE METALLIC GASKET, R-155, TYPE BX, FOR API 4 1/16" 10000# RTJ FLANGE, UNS N06625                                          |
| 8    | 4      | SET OF (8) 1 1/8" DIA x 8" LG. FLG. STUDS, ASTM A320 L7M, W/ 2 HEAVY HEX NUTS, ASTM A194 2HM                                      |

NOTES: 1. ITEM 4 IS NOT IN THE SCOPE OF WORK FOR THE JUMPERS. THEY ARE SHOWN FOR INFORMATION PURPOSES ONLY.  
2. 78FT. ADDITIONAL PIPE TO BE PROCURED FOR FIELD DETERMINED LENGTHS.  
3. THE FLANGES ON THE FEMALE HUBS (FREE ISSUE) WILL BE OVERLAP WITH UNS N06625.

\* NOTE: FIELD DETERMINATION OF VALUES.



| DATE                                                                                                                                                                                                                     | BY  | REVISION DESCRIPTION          | ENGINEER'S STAMP | DRAWN BY: R. ACRE                                        | ATP OIL & GAS CORPORATION<br>BLUEWATER INDUSTRIES | MC-711 FIELD DEVELOPMENT |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|-------------------------------|------------------|----------------------------------------------------------|---------------------------------------------------|--------------------------|
|                                                                                                                                                                                                                          |     |                               |                  | DATE: 03/10/05                                           |                                                   |                          |
|                                                                                                                                                                                                                          |     |                               |                  | CHECKED BY: P.F.                                         |                                                   |                          |
|                                                                                                                                                                                                                          |     |                               |                  | DATE: 04/19/05                                           |                                                   |                          |
|                                                                                                                                                                                                                          |     |                               |                  | APPROVED BY: N.G.D.                                      |                                                   |                          |
|                                                                                                                                                                                                                          |     |                               |                  | DATE: 04/21/05                                           |                                                   |                          |
|                                                                                                                                                                                                                          |     |                               |                  | PLOT SCALE: 1=1                                          |                                                   |                          |
|                                                                                                                                                                                                                          |     |                               |                  | SCALE: N.T.S.                                            |                                                   |                          |
| 05/16/05                                                                                                                                                                                                                 | RKA | APPROVED FOR CONSTRUCTION     |                  |                                                          |                                                   |                          |
| 05/13/2005                                                                                                                                                                                                               | RKA | ADDED PIPE COATING            |                  |                                                          |                                                   |                          |
| 03/24/2005                                                                                                                                                                                                               | RKA | ISSUED FOR REVIEW AND COMMENT |                  |                                                          |                                                   |                          |
| VISION PROVIDED ON THIS DRAWING IS NOT TO BE ACCEPTED AS WELD UNLESS AN ORIGINAL PROFESSIONAL ENGINEER'S STAMP IS IN THE SPACE PROVIDED AND THE STAMP IS ACCOMPANIED BY THE ORIGINAL DATE AND SIGNATURE OF THE ENGINEER. |     |                               |                  | SCALE: 1/8" = 1'-0" (FOR 3-DIM DRAWING ONLY (24" X 36")) |                                                   |                          |
|                                                                                                                                                                                                                          |     |                               |                  |                                                          | PEGASUS International                             | PRODUCTION JUMPERS       |
|                                                                                                                                                                                                                          |     |                               |                  |                                                          | JOB NO. 1166190                                   | DWG. NO. 1166190N006     |
|                                                                                                                                                                                                                          |     |                               |                  |                                                          | SHEET NO. 00                                      | REV. 0                   |





ATP OIL & GAS CORPORATION

May 23, 2005  
*Revised 06/06/05*

Mr. Donald C. Howard  
Regional Supervisor  
U. S. Department of the Interior  
Minerals Management Service  
1201 Elmwood Park Boulevard  
New Orleans, Louisiana 70123-2394

Attention: Mr. Alex Alvarado  
MS 5232

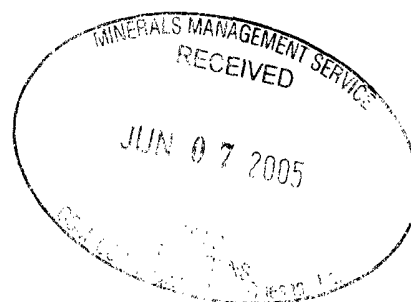
RE: Application for a 6.895-Inch OD Bulk Oil Right-of-Way Pipeline, Production Riser, Rigid Jumper And Associated Umbilical To Be Installed In and/or Through Blocks 711 and 755, Mississippi Canyon Area, OCS Federal Waters, Gulf of Mexico, Offshore, Louisiana

Gentlemen:

Pursuant to the authority granted in Section 5 (e) of the Outer Continental Shelf Lands Act (67 Stat. 462) (43 U.S.C. 1331), as amended (92 Sta. 629), and in compliance with the regulations contained in Title 30 CFR, Part 250, Subpart J, ATP Oil & Gas Corporation (ATP) is filing this application in quadruplicate (original and three copies) for a right-of-way easement two hundred feet (200') in width for the construction, maintenance and operation of a 6.895-inch bulk oil right-of-way pipeline with a flexible production riser, rigid jumper and associated umbilical to be installed in and/or through Blocks 711 and 755, Mississippi Canyon Area, OCS Federal Waters, Gulf of Mexico, Offshore, Louisiana. ATP agrees that said right-of-way, if approved, will be subject to the terms and conditions of said regulations.

The proposed right-of-way pipeline and umbilical will originate at Subsea Well No. 006 located on ATP' Oil & Gas Corporation's (ATP'S) Lease OCS-G 14016, Mississippi Canyon Block 711, also known as Gomez, and proceed in a southerly direction, looping back to the host facility, ATP's proposed Floating Offshore Installation (FOI) "A", also located on ATP's Lease OCS-G 14016, Mississippi Canyon Block 711. Total length of the proposed right-of-way pipeline is approximately **7933-feet (1.50 miles)**. The associated umbilical will originate at the host facility and terminate at the PLET (Pipeline End Termination) also located in Mississippi Canyon Block 711.

The proposed oil pipeline, one of two to be constructed, will transport production from Subsea Well No. 004ST01, Lease OCS-G 14016 to the Gomez FOI "A" (described above) for processing and measurement. Once processed and measured, the produced hydrocarbons will depart the platform via a 8-inch oil right of way pipeline to a tie-in point with Equilon's existing oil right-of-way



MLRO  
SA 15/168  
026865

|    | A                                                                                    | B                                                                                        | C                | D                | E                                                      | F | G | H |
|----|--------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------|------------------|------------------|--------------------------------------------------------|---|---|---|
| 1  | <b>Right-of-Way Pipeline Application</b>                                             |                                                                                          |                  | Segment No.:     |                                                        |   |   |   |
| 2  |                                                                                      |                                                                                          |                  |                  |                                                        |   |   |   |
| 3  | Instructions:                                                                        |                                                                                          |                  |                  |                                                        |   |   |   |
| 4  | 1. Complete one form for the pipeline segment submitted in your application. A ROW   |                                                                                          |                  |                  |                                                        |   |   |   |
| 5  | application may only contain one proposed pipeline segment.                          |                                                                                          |                  |                  |                                                        |   |   |   |
| 6  | 2. Complete one form for each unattached umbilical submitted in your application.    |                                                                                          |                  |                  |                                                        |   |   |   |
| 7  | 3. Provide response/data for all items that are shaded. Other items as required.     |                                                                                          |                  |                  |                                                        |   |   |   |
| 8  | 4. Provide one original and three identical copies of all application materials.     |                                                                                          |                  |                  |                                                        |   |   |   |
| 9  |                                                                                      |                                                                                          |                  |                  |                                                        |   |   |   |
| 10 | <b>Pipeline Route Data</b>                                                           |                                                                                          |                  |                  |                                                        |   |   |   |
| 11 | List all blocks and lease numbers contacted by the pipeline. (Insert rows as needed) | <b>Area</b>                                                                              | <b>Block No.</b> | <b>Lease No.</b> | <b>Operator</b>                                        |   |   |   |
| 12 | (If block is unleased, so note.)                                                     |                                                                                          |                  |                  |                                                        |   |   |   |
| 13 |                                                                                      | Mississippi Canyon                                                                       | 711              | G14016           | Anadarko E&P Company L.P./ ATP Oil and Gas Corporation |   |   |   |
| 14 |                                                                                      | Mississippi Canyon                                                                       | 755              | G24105           | Nexen Petroleum U.S.A. Inc.                            |   |   |   |
| 15 |                                                                                      |                                                                                          |                  |                  |                                                        |   |   |   |
| 16 |                                                                                      |                                                                                          |                  |                  |                                                        |   |   |   |
| 17 | <b>Contact Information</b>                                                           |                                                                                          |                  |                  |                                                        |   |   |   |
| 18 | Applicant company name (ROW permittee/holder)                                        | ATP Oil and Gas Corporation                                                              |                  |                  |                                                        |   |   |   |
| 19 | Name of company representative signing application                                   | Mickey W. Shaw                                                                           |                  |                  |                                                        |   |   |   |
| 20 | Phone No.                                                                            | 713-622-3311                                                                             |                  |                  |                                                        |   |   |   |
| 21 | Fax                                                                                  | 713-403-7002                                                                             |                  |                  |                                                        |   |   |   |
| 22 | E-Mail                                                                               | <a href="mailto:mshaw@atpog.com">mshaw@atpog.com</a>                                     |                  |                  |                                                        |   |   |   |
| 23 | Mailing address                                                                      | 4600 Post Oak Place Suite 200                                                            |                  |                  |                                                        |   |   |   |
| 24 |                                                                                      | Houston, Texas 77027-9726                                                                |                  |                  |                                                        |   |   |   |
| 25 |                                                                                      |                                                                                          |                  |                  |                                                        |   |   |   |
| 26 | ROW holder's MMS code (five digit)                                                   | 1819                                                                                     |                  |                  |                                                        |   |   |   |
| 27 |                                                                                      |                                                                                          |                  |                  |                                                        |   |   |   |
| 28 | Designated operator company name                                                     | ATP Oil and Gas Corporation                                                              |                  |                  |                                                        |   |   |   |
| 29 | Phone No.                                                                            | 713-622-3311                                                                             |                  |                  |                                                        |   |   |   |
| 30 | Fax                                                                                  | NA                                                                                       |                  |                  |                                                        |   |   |   |
| 31 | E-Mail                                                                               | <a href="mailto:aroland@atpog.com">aroland@atpog.com</a>                                 |                  |                  |                                                        |   |   |   |
| 32 | Mailing address                                                                      | 4600 Post Oak Place Suite 200                                                            |                  |                  |                                                        |   |   |   |
| 33 |                                                                                      | Houston, Texas 77027-9726                                                                |                  |                  |                                                        |   |   |   |
| 34 |                                                                                      |                                                                                          |                  |                  |                                                        |   |   |   |
| 35 | Operator's MMS code (five digit)                                                     | 1819                                                                                     |                  |                  |                                                        |   |   |   |
| 36 |                                                                                      |                                                                                          |                  |                  |                                                        |   |   |   |
| 37 | Regulatory contact (Name)                                                            | Sharon DeSimoni                                                                          |                  |                  |                                                        |   |   |   |
| 38 | Company name                                                                         | J. Connor Consulting, Inc.                                                               |                  |                  |                                                        |   |   |   |
| 39 | Phone No.                                                                            | 281-578-3388                                                                             |                  |                  |                                                        |   |   |   |
| 40 | Fax                                                                                  | 281-578-8895                                                                             |                  |                  |                                                        |   |   |   |
| 41 | E-Mail                                                                               | <a href="mailto:sharon.desimoni@jccoham.com">sharon.desimoni@jccoham.com</a>             |                  |                  |                                                        |   |   |   |
| 42 |                                                                                      |                                                                                          |                  |                  |                                                        |   |   |   |
| 43 | Technical contact (Name)                                                             | Daniel H. Longwell, P.E.                                                                 |                  |                  |                                                        |   |   |   |
| 44 | Company name                                                                         | Bluewater Industries                                                                     |                  |                  |                                                        |   |   |   |
| 45 | Phone No.                                                                            | 713-802-2060                                                                             |                  |                  |                                                        |   |   |   |
| 46 | Fax                                                                                  | 713-802-2063                                                                             |                  |                  |                                                        |   |   |   |
| 47 | E-Mail                                                                               | <a href="mailto:dlongwell@bluewaterindustries.com">dlongwell@bluewaterindustries.com</a> |                  |                  |                                                        |   |   |   |
| 48 |                                                                                      |                                                                                          |                  |                  |                                                        |   |   |   |
| 49 | <b>Fees</b>                                                                          |                                                                                          |                  |                  |                                                        |   |   |   |
| 50 | Application fee of \$2,350 enclosed? (Required)                                      | Yes                                                                                      |                  |                  |                                                        |   |   |   |
| 51 | Rental fee of \$15 per mile or every fraction thereof enclosed? (Required)           | Yes                                                                                      |                  |                  |                                                        |   |   |   |
| 52 | Right-of-way length (miles) e.g., 5.71                                               | 1.50                                                                                     |                  |                  |                                                        |   |   |   |
| 53 | Total check amount                                                                   | \$2,380.00                                                                               |                  |                  |                                                        |   |   |   |
| 54 | Check date                                                                           | 5/18/2005                                                                                |                  |                  |                                                        |   |   |   |
| 55 | Check number                                                                         | 415720                                                                                   |                  |                  |                                                        |   |   |   |
| 56 | Name of financial institution upon which check is written                            | CHASE BANK OF TEXAS                                                                      |                  |                  |                                                        |   |   |   |

|     | A                                                                                        | B                                         | C                 | D                 | E | F | G | H |
|-----|------------------------------------------------------------------------------------------|-------------------------------------------|-------------------|-------------------|---|---|---|---|
| 57  |                                                                                          |                                           |                   |                   |   |   |   |   |
| 58  | <b>Basic Pipeline Data</b>                                                               |                                           |                   |                   |   |   |   |   |
| 59  | Line service, e.g., oil, gas, bulk gas, lift, injection, service, etc.                   | Oil & gas                                 |                   |                   |   |   |   |   |
| 60  | Total pipeline length (feet) - excluding riser(s)                                        | 7,933                                     |                   |                   |   |   |   |   |
| 61  | Length of pipeline in Federal waters (feet)                                              | 7,933                                     |                   |                   |   |   |   |   |
| 62  | Length of pipeline in State waters (feet/NA)                                             | 0                                         |                   |                   |   |   |   |   |
| 63  | Pipeline designed for bi-directional flow? (Y/N)                                         | No                                        |                   |                   |   |   |   |   |
| 64  | Alternate line service, e.g., oil, gas, bulk gas, lift, injection, service, etc.         | N/A                                       |                   |                   |   |   |   |   |
| 65  | Supervisor Control and Data Acquisition system for leak detection installed? (Y/N)       | No                                        |                   |                   |   |   |   |   |
| 66  | If yes, system type, e.g., over/short, pressure point analysis, volumetric, etc.         | N/A                                       |                   |                   |   |   |   |   |
| 67  |                                                                                          |                                           |                   |                   |   |   |   |   |
| 68  | <b>Pipeline Origin</b>                                                                   |                                           |                   |                   |   |   |   |   |
| 69  | Type Facility, e.g., Platform, Well, Subsea Well, PLEM, Subsea Manifold, Subsea Tie-in   | MC 711 Subsea Well No 006                 |                   |                   |   |   |   |   |
| 70  | Number/Identifier, e.g. A, 1, 4-B, 13336 (Number/Segment Number/Identifier/NA)           | SS Well No. 006                           |                   |                   |   |   |   |   |
| 71  | Manned platform? (Y/N/NA)                                                                | Yes -Floating Offshore Installation above |                   |                   |   |   |   |   |
| 72  | Area                                                                                     | Mississippi Canyon                        |                   |                   |   |   |   |   |
| 73  | Block                                                                                    | 711                                       |                   |                   |   |   |   |   |
| 74  | OCS Lease                                                                                | OCS-G-14016                               |                   |                   |   |   |   |   |
| 75  | Pig launcher? (Y/N)                                                                      | No                                        |                   |                   |   |   |   |   |
| 76  | System designed for "smart" pigs? (Y/N/NA)                                               | No                                        |                   |                   |   |   |   |   |
| 77  |                                                                                          |                                           |                   |                   |   |   |   |   |
| 78  | <b>Pipeline Destination</b>                                                              |                                           |                   |                   |   |   |   |   |
| 79  | Type Facility, e.g., Platform, Well, Subsea Well, PLEM, Subsea Manifold, Subsea Tie-in   | MC 711 Gomez FOI                          |                   |                   |   |   |   |   |
| 80  | Number/Identifier, e.g. A, 1, 4-B (Number/Segment Number/Identifier/NA)                  | "A"                                       |                   |                   |   |   |   |   |
| 81  | Manned platform? (Y/N/NA)                                                                | Yes                                       |                   |                   |   |   |   |   |
| 82  | Area                                                                                     | Mississippi Canyon                        |                   |                   |   |   |   |   |
| 83  | Block                                                                                    | 711                                       |                   |                   |   |   |   |   |
| 84  | OCS Lease                                                                                | OCS-G-14016                               |                   |                   |   |   |   |   |
| 85  | Pig receiver? (Y/N/NA)                                                                   | No                                        |                   |                   |   |   |   |   |
| 86  |                                                                                          |                                           |                   |                   |   |   |   |   |
| 87  | <b>Pipeline Appurtenances</b>                                                            |                                           |                   |                   |   |   |   |   |
| 88  | Manifold/subsea templates/etc. along pipeline other than at origin or destination? (Y/N) | Yes                                       |                   |                   |   |   |   |   |
| 89  | If yes, specify appurtenant type                                                         | Umbilical                                 |                   |                   |   |   |   |   |
| 90  | If yes, specify appurtenant area and block location, e.g., MP 134                        | MC 711                                    |                   |                   |   |   |   |   |
| 91  |                                                                                          |                                           |                   |                   |   |   |   |   |
| 92  | <b>Construction/Air Quality Data</b>                                                     |                                           |                   |                   |   |   |   |   |
| 93  | Pipeline installation method, e.g., lay barge, DP vessel, jack up                        | DP vessel                                 |                   |                   |   |   |   |   |
| 94  | Maximum anchor spread (feet or NA)                                                       | NA                                        |                   |                   |   |   |   |   |
| 95  | Onshore Facility Location                                                                | Amelia, LA                                |                   |                   |   |   |   |   |
| 96  | Pipeline construction duration (days)                                                    | 42 Days                                   |                   |                   |   |   |   |   |
| 97  | Construction start date (projected)                                                      | 8/1/2005                                  |                   |                   |   |   |   |   |
| 98  |                                                                                          |                                           |                   |                   |   |   |   |   |
| 99  | <b>Pipeline product data</b>                                                             |                                           |                   |                   |   |   |   |   |
| 100 | Design maximum flow rate of gas (mmcf/d)                                                 | 10                                        |                   |                   |   |   |   |   |
| 101 | Gravity of gas (Air = 1.0)                                                               | 0.813                                     |                   |                   |   |   |   |   |
| 102 | Design maximum flow rate of oil/condensate (b/d)                                         | 9,000                                     |                   |                   |   |   |   |   |
| 103 | API or specific gravity of oil/condensate                                                | 0.88                                      |                   |                   |   |   |   |   |
| 104 | H2S concentration (ppm)                                                                  | Nil                                       |                   |                   |   |   |   |   |
| 105 | Maximum anticipated pipeline temperature (degrees F)                                     | 120                                       |                   |                   |   |   |   |   |
| 106 | CO <sub>2</sub> concentration (ppm)                                                      | 4200                                      |                   |                   |   |   |   |   |
| 107 | Inhibition program planned? (Y/N)                                                        | Yes                                       |                   |                   |   |   |   |   |
| 108 | Hydrates anticipated (Y/N)                                                               | No                                        |                   |                   |   |   |   |   |
| 109 | Paraffin anticipated (Y/N)                                                               | No                                        |                   |                   |   |   |   |   |
| 110 |                                                                                          |                                           |                   |                   |   |   |   |   |
| 111 | <b>Submerged Component Design Data</b>                                                   | <b>Diameter 1</b>                         | <b>Diameter 2</b> | <b>Diameter 3</b> |   |   |   |   |



|     | A                                                                                        | B                            | C | D | E | F | G | H |
|-----|------------------------------------------------------------------------------------------|------------------------------|---|---|---|---|---|---|
| 168 | <b>Flange and Valve Data</b>                                                             |                              |   |   |   |   |   |   |
| 169 | Flange type (ANSI/API)                                                                   | API 10K                      |   |   |   |   |   |   |
| 170 | Flange pressure rating (psig)                                                            | 10,000                       |   |   |   |   |   |   |
| 171 | Derated pressure rating (psig/NA)                                                        | N/A                          |   |   |   |   |   |   |
| 172 | Valve type (ANSI/API)                                                                    | API 10K                      |   |   |   |   |   |   |
| 173 | Valve pressure rating (psig)                                                             | 10,000                       |   |   |   |   |   |   |
| 174 | Derated pressure rating (psig/NA)                                                        | N/A                          |   |   |   |   |   |   |
| 175 |                                                                                          |                              |   |   |   |   |   |   |
| 176 | <b>Pipeline Burial Data</b>                                                              |                              |   |   |   |   |   |   |
| 177 | Buried minimum of three feet? (Y/N/Self (Burial required if less than 200' water depth)) | No                           |   |   |   |   |   |   |
| 178 | Burial method (jet, plow, self, other(specify))                                          | N/A                          |   |   |   |   |   |   |
| 179 | If self burial, provide seafloor strength in ksf. (Must be less than 0.2 ksf) (kips/NA)  | N/A                          |   |   |   |   |   |   |
| 180 | Data supporting self burial attached? (Y/NA)                                             | N/A                          |   |   |   |   |   |   |
| 181 |                                                                                          |                              |   |   |   |   |   |   |
| 182 | <b>Miscellaneous Data</b>                                                                |                              |   |   |   |   |   |   |
| 183 | Non-discrimination in employment form attached? (Required)                               | Yes                          |   |   |   |   |   |   |
| 184 |                                                                                          |                              |   |   |   |   |   |   |
| 185 | <b>Oil Spill Financial Responsibility Requirement Determination</b>                      |                              |   |   |   |   |   |   |
| 186 | Static Pipeline Volume (Bbls.) If greater than 1,000 then WCD volume required            | 122                          |   |   |   |   |   |   |
| 187 | Worst case discharge volume (Bbls.) If greater than 1,000 then OSFR required             | NA                           |   |   |   |   |   |   |
| 188 | Proposed Right-of-Way included under company OSFR coverage? (Yes/Pending/NA)             | NA                           |   |   |   |   |   |   |
| 189 |                                                                                          |                              |   |   |   |   |   |   |
| 190 | Certified plat attached? Plat is required                                                | Yes                          |   |   |   |   |   |   |
| 191 | Diskette per NTL 98-09 attached? Diskette is required                                    | Yes                          |   |   |   |   |   |   |
| 192 |                                                                                          |                              |   |   |   |   |   |   |
| 193 | Does pipeline cross into State waters (Y/N)                                              | No                           |   |   |   |   |   |   |
| 194 | If yes, State permit required (Attached/Applied For/NA)                                  | N/A                          |   |   |   |   |   |   |
| 195 | If yes, COE permit required (Attached/Applied For/NA)                                    | N/A                          |   |   |   |   |   |   |
| 196 |                                                                                          |                              |   |   |   |   |   |   |
| 197 | Minimum water depth (feet below sea level)                                               | 2940                         |   |   |   |   |   |   |
| 198 | Maximum water depth (feet below sea level)                                               | 2980                         |   |   |   |   |   |   |
| 199 |                                                                                          |                              |   |   |   |   |   |   |
| 200 | Water depth greater than 400 meters? (Y/N)                                               | Yes                          |   |   |   |   |   |   |
| 201 | If Yes, Chemo study required (see NTL 2000-G20) (Attached/NA)                            | previously submitted         |   |   |   |   |   |   |
| 202 |                                                                                          |                              |   |   |   |   |   |   |
| 203 | Deep Water Operations Plan submitted to MMS? (See NTL 2000-N06) (Y/NA)                   | Yes                          |   |   |   |   |   |   |
| 204 | If yes, date submitted (Date/NA)                                                         | 25-Mar-05                    |   |   |   |   |   |   |
| 205 |                                                                                          |                              |   |   |   |   |   |   |
| 206 | Pipeline to be towed to location? (Y/N)                                                  | No                           |   |   |   |   |   |   |
| 207 | If yes, dragged on bottom? (Y/N/NA)                                                      |                              |   |   |   |   |   |   |
| 208 |                                                                                          |                              |   |   |   |   |   |   |
| 209 | Artificial reef in vicinity? (Y/N)                                                       | No                           |   |   |   |   |   |   |
| 210 | If Yes and PL in La., PL must be > 500' away. Confirm Y/NA                               |                              |   |   |   |   |   |   |
| 211 | Distance to reef (feet).                                                                 |                              |   |   |   |   |   |   |
| 212 | If Yes and PL in TX., PL must be > seven times water depth away. Confirm Y/NA            |                              |   |   |   |   |   |   |
| 213 | Distance to reef (feet).                                                                 |                              |   |   |   |   |   |   |
| 214 |                                                                                          |                              |   |   |   |   |   |   |
| 215 | Hazard Report submitted? (Yes) Hazard Report is required                                 | Yes                          |   |   |   |   |   |   |
| 216 |                                                                                          |                              |   |   |   |   |   |   |
| 217 | Shallow Hazards Analysis Statement included? (Yes) SHAS is required in cover letter      | Yes                          |   |   |   |   |   |   |
| 218 |                                                                                          |                              |   |   |   |   |   |   |
| 219 | Umbilical associated with pipeline? (Y/N)                                                | Yes                          |   |   |   |   |   |   |
| 220 | Umbilical type, e.g., hydraulic, electric, other(specify) (Type or NA)                   | hydraulic/gas lift           |   |   |   |   |   |   |
| 221 | Umbilical outside diameter (inches) (Diameter or NA)                                     | 4-inch                       |   |   |   |   |   |   |
| 222 | Attached to pipeline? (Y/N/NA; If No, will be assigned a unique segment number)          | No                           |   |   |   |   |   |   |
| 223 | If no, separate application form attached? (Yes/NA)                                      | No - Considered Appurtenance |   |   |   |   |   |   |

|     | A                                                                                                                                                     | B         | C           | D             | E       | F         | G | H |
|-----|-------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|-------------|---------------|---------|-----------|---|---|
| 224 |                                                                                                                                                       |           |             |               |         |           |   |   |
| 225 | Does pipeline contact anchorage area or fairways? (Y/N)                                                                                               | No        |             |               |         |           |   |   |
| 226 | If Yes, burial depth in anchorage areas or fairways consistent with COE permit? (Y/NA)                                                                | NA        |             |               |         |           |   |   |
| 227 | If yes, COE permit attached? (Y/NA/Pending)                                                                                                           | NA        |             |               |         |           |   |   |
| 228 |                                                                                                                                                       |           |             |               |         |           |   |   |
| 229 | <b>Pipeline Crossing Data</b>                                                                                                                         |           |             |               |         |           |   |   |
| 230 | Does proposed pipeline cross an existing pipeline (Y/N)                                                                                               | No        |             |               |         |           |   |   |
| 231 | If yes, enter noted data, adding data rows as required.                                                                                               | Operator  | Segment No. | Size (inches) | Service | Notified? |   |   |
| 232 |                                                                                                                                                       |           |             |               |         |           |   |   |
| 233 | If yes, minimum clearance between lines must be 18". (Yes/NA)                                                                                         | N/A       |             |               |         |           |   |   |
| 234 | If yes and < 500' water depth, must have 3' cover or concrete mats. (Confirm cover or concrete mat.)                                                  | N/A       |             |               |         |           |   |   |
| 235 | If sand bags, slope is 3/1. (Confirm Yes/NA)                                                                                                          | N/A       |             |               |         |           |   |   |
| 236 | If concrete mat, specify manufacturer                                                                                                                 | N/A       |             |               |         |           |   |   |
| 237 | If concrete mats, mat edges jetted below mudline. (Yes/NA)                                                                                            | N/A       |             |               |         |           |   |   |
| 238 | Crossed pipeline operator notified? (Y/N/O O = crossed pipeline owned by applicant)                                                                   | N/A       |             |               |         |           |   |   |
| 239 |                                                                                                                                                       |           |             |               |         |           |   |   |
| 240 | <b>H<sub>2</sub>S Contingency Plan and Modeling Data</b>                                                                                              |           |             |               |         |           |   |   |
| 241 | H <sub>2</sub> S Operations Contingency Plan attached as H <sub>2</sub> S concentration greater than 20 ppm (Y/Pending/NA)                            | NA        |             |               |         |           |   |   |
| 242 | Air Dispersion Model attached as H <sub>2</sub> S concentration greater than 500 ppm (Y/pending/NA)                                                   | NA        |             |               |         |           |   |   |
| 243 | H <sub>2</sub> S Crossing Contingency Plan attached as crossed pipeline carries H <sub>2</sub> S in concentrations greater than 20 ppm (Y/Pending/NA) | NA        |             |               |         |           |   |   |
| 244 |                                                                                                                                                       |           |             |               |         |           |   |   |
| 245 | <b>Subsea Tie-in Data</b>                                                                                                                             |           |             |               |         |           |   |   |
| 246 | Does pipeline tie into a subsea pipeline? (Y/N)                                                                                                       | No        |             |               |         |           |   |   |
| 247 | Ties to existing valve or hot tap? (Identify which/NA)                                                                                                |           |             |               |         |           |   |   |
| 248 | Segment number of pipeline being tied in to (SN/NA)                                                                                                   |           |             |               |         |           |   |   |
| 249 | MAOP of pipeline being tied in to (MAOP/NA)                                                                                                           |           |             |               |         |           |   |   |
| 250 | If existing valve, letter of no objection from tie-in operator attached? (Yes/NA)                                                                     |           |             |               |         |           |   |   |
| 251 | If hot tap, appurtenance application submitted to MMS? (Yes/NA)                                                                                       |           |             |               |         |           |   |   |
| 252 | Is assembly snag proofed? (Y/NA) Required if less than 500' water depth.                                                                              |           |             |               |         |           |   |   |
| 253 | If sand bags used, slope is 3/1 (Y/NA)                                                                                                                |           |             |               |         |           |   |   |
| 254 | If sand bags used, 3' coverage required (Y/NA)                                                                                                        |           |             |               |         |           |   |   |
| 255 |                                                                                                                                                       |           |             |               |         |           |   |   |
| 256 | <b>Surface Tie-in Data</b>                                                                                                                            |           |             |               |         |           |   |   |
| 257 | Does pipeline tie directly into another pipeline at a surface location? (Y/N)                                                                         | No        |             |               |         |           |   |   |
| 258 | Segment number of pipeline being tied in to (SN/NA)                                                                                                   |           |             |               |         |           |   |   |
| 259 | MAOP of pipeline being tied in to (MAOP/NA)                                                                                                           |           |             |               |         |           |   |   |
| 260 |                                                                                                                                                       |           |             |               |         |           |   |   |
| 261 | <b>Spill Response Plan Data</b>                                                                                                                       |           |             |               |         |           |   |   |
| 262 | Type of spill response plan (OSCP/OSRP per NTL 98-30)                                                                                                 | OSRP      |             |               |         |           |   |   |
| 263 | Date spill plan submitted to MMS                                                                                                                      | 3/23/2005 |             |               |         |           |   |   |
| 264 | Date spill plan approved (Actual Date or "Pending")                                                                                                   | 3/29/2005 |             |               |         |           |   |   |
| 265 |                                                                                                                                                       |           |             |               |         |           |   |   |
| 266 | <b>Safety Schematic Information</b>                                                                                                                   |           |             |               |         |           |   |   |
| 267 | Pressure source identified? (well, separator, pump, etc.)                                                                                             | Well      |             |               |         |           |   |   |
| 268 | MSP/MAWP/SITP of source shown? (psig)                                                                                                                 | 6,400     |             |               |         |           |   |   |
| 269 | Origin/destination specification breaks shown on schematic. (Y/NA)                                                                                    | Yes       |             |               |         |           |   |   |
| 270 | Receiving segment number noted? (Segment Number or N/A)                                                                                               | N/A       |             |               |         |           |   |   |
| 271 | Receiving segment no. MAOP (psig) (MAOP or N/A)                                                                                                       | N/A       |             |               |         |           |   |   |
| 272 | Calculated pipeline MAOP (psig)                                                                                                                       | 7,500     |             |               |         |           |   |   |
| 273 | Operator responsibility transfer point shown? (Yes/NA)                                                                                                | NA        |             |               |         |           |   |   |
| 274 |                                                                                                                                                       |           |             |               |         |           |   |   |
| 275 | <b>Collapse Information (Deepwater Pipelines Only)</b>                                                                                                |           |             |               |         |           |   |   |

|     | A                                                                                                                                                  | B                                                  | C                  | D | E | F | G | H |
|-----|----------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------|--------------------|---|---|---|---|---|
| 276 | Water depth (feet)                                                                                                                                 | 2,975                                              |                    |   |   |   |   |   |
| 277 | External pressure (psig)                                                                                                                           | 1,333                                              |                    |   |   |   |   |   |
| 278 | Collapse pressure (psig)                                                                                                                           | 3,237                                              |                    |   |   |   |   |   |
| 279 | Safety factor                                                                                                                                      | 2.4                                                |                    |   |   |   |   |   |
| 280 | Collapse calculations are required. (Attached/NA)                                                                                                  | Attached - Performed by Flexible Pipe manufacturer |                    |   |   |   |   |   |
| 281 |                                                                                                                                                    |                                                    |                    |   |   |   |   |   |
| 282 | <b>Safety Design Review</b>                                                                                                                        |                                                    |                    |   |   |   |   |   |
| 283 | <b>Pipeline Origin</b>                                                                                                                             |                                                    |                    |   |   |   |   |   |
| 284 | PSHL required at departing end of pipeline (Confirm Yes)                                                                                           | Yes                                                |                    |   |   |   |   |   |
| 285 | PSHL must be downstream of choke and/or flow restrictions (Confirm Yes)                                                                            | Yes                                                |                    |   |   |   |   |   |
| 286 | For a well, if MSP > MAOP, a redundant PSH and independent SDVs required (Confirm Yes)                                                             | N/A                                                |                    |   |   |   |   |   |
| 287 | For production equipment, if MSP > MAOP, a redundant PSH with independent SDV is required or a vented PSV is required (Confirm Yes/NA)             | N/A                                                |                    |   |   |   |   |   |
| 288 | If bi-directional flow, SDV required (Confirm Yes/NA)                                                                                              | N/A                                                |                    |   |   |   |   |   |
| 289 | If pig trap present, safety equipment can not be bypassed (Confirm True)                                                                           | N/A                                                |                    |   |   |   |   |   |
| 290 | If pump on line, must be consistent with API RP 14C A7 (Confirm Yes/NA)                                                                            | N/A                                                |                    |   |   |   |   |   |
| 291 | <b>Pipeline Destination</b>                                                                                                                        |                                                    |                    |   |   |   |   |   |
| 292 | If production facility and uni-directional flow, SDV and FSV required (Confirm Yes/NA)                                                             | Yes                                                |                    |   |   |   |   |   |
| 293 | If production facility and bi-directional flow, SDV and PSHL required (Confirm Yes/NA)                                                             | N/A                                                |                    |   |   |   |   |   |
| 294 | If subsea tie-in and uni-directional flow, FSV and block valve required (Confirm Yes/NA)                                                           | N/A                                                |                    |   |   |   |   |   |
| 295 | If subsea tie-in and bi-directional flow, block valve required (Confirm Yes/NA)                                                                    | N/A                                                |                    |   |   |   |   |   |
| 296 | If gas lift or water injection flowline on unmanned platform, FSV required (Confirm Yes/NA)                                                        | Yes                                                |                    |   |   |   |   |   |
| 297 | If gas lift or water injection flowline on manned platform, SDV required (Confirm Yes/NA)                                                          | Yes                                                |                    |   |   |   |   |   |
| 298 | If crossover platform (pipeline does not receive production), SDV required at boarding point and PSHL required at departing point (Confirm Yes/NA) | N/A                                                |                    |   |   |   |   |   |
| 299 | If crossover platform is non-manned and non-production, FSV required (Confirm Yes/NA)                                                              | N/A                                                |                    |   |   |   |   |   |
| 300 |                                                                                                                                                    |                                                    |                    |   |   |   |   |   |
| 301 | <b>Departure Data</b>                                                                                                                              |                                                    |                    |   |   |   |   |   |
| 302 | Waiver from NTL 98-20 (buoying of hazards) requested? (Y/N)                                                                                        | Yes                                                |                    |   |   |   |   |   |
| 303 | Other departures requested? (Y/N)                                                                                                                  | No                                                 |                    |   |   |   |   |   |
| 304 | If yes, specify.                                                                                                                                   |                                                    |                    |   |   |   |   |   |
| 305 |                                                                                                                                                    |                                                    |                    |   |   |   |   |   |
| 306 |                                                                                                                                                    |                                                    |                    |   |   |   |   |   |
| 307 |                                                                                                                                                    |                                                    |                    |   |   |   |   |   |
| 308 |                                                                                                                                                    |                                                    |                    |   |   |   |   |   |
| 309 |                                                                                                                                                    |                                                    |                    |   |   |   |   |   |
| 310 |                                                                                                                                                    |                                                    |                    |   |   |   |   |   |
| 311 |                                                                                                                                                    |                                                    |                    |   |   |   |   |   |
| 312 |                                                                                                                                                    |                                                    |                    |   |   |   |   |   |
| 313 |                                                                                                                                                    |                                                    |                    |   |   |   |   |   |
| 314 |                                                                                                                                                    |                                                    |                    |   |   |   |   |   |
| 315 | <b>Do Not Enter Data Below This Line -</b>                                                                                                         | <b>MMS Use Only</b>                                |                    |   |   |   |   |   |
| 316 |                                                                                                                                                    |                                                    |                    |   |   |   |   |   |
| 317 | <b>PIPELINE MASTER ENTRY SHEET</b>                                                                                                                 |                                                    |                    |   |   |   |   |   |
| 318 | Name                                                                                                                                               |                                                    | MMS Engineer entry |   |   |   |   |   |
| 319 | Date                                                                                                                                               |                                                    | MMS Engineer entry |   |   |   |   |   |
| 320 | Segment Number                                                                                                                                     |                                                    | MMS Engineer entry |   |   |   |   |   |
| 321 | Right-of-Way Number                                                                                                                                |                                                    | MMS Engineer entry |   |   |   |   |   |
| 322 | Right-of-Way Permittee                                                                                                                             |                                                    |                    |   |   |   |   |   |
| 323 | Right-of-Way Permittee Code                                                                                                                        |                                                    |                    |   |   |   |   |   |
| 324 | Operator                                                                                                                                           | ATP Oil and Gas Corporation                        |                    |   |   |   |   |   |
| 325 | Operator Code                                                                                                                                      | 1819                                               |                    |   |   |   |   |   |



|     | A                               | B                             | C                  | D | E | F | G | H |
|-----|---------------------------------|-------------------------------|--------------------|---|---|---|---|---|
| 326 | Approval Code                   | Right-of-Way                  |                    |   |   |   |   |   |
| 327 | Authority Code                  |                               | MMS Engineer entry |   |   |   |   |   |
| 328 | Pipe Size                       | 6.895 - dynamic flexible pipe |                    |   |   |   |   |   |
| 329 | Product Code                    |                               | MMS Engineer entry |   |   |   |   |   |
| 330 |                                 |                               |                    |   |   |   |   |   |
| 331 | ORIGIN                          |                               |                    |   |   |   |   |   |
| 332 | Facility Type                   | MC 711 Subsea Well No 006     |                    |   |   |   |   |   |
| 333 | Identifier                      | SS Well No. 006               |                    |   |   |   |   |   |
| 334 | Area                            | Mississippi Canyon            |                    |   |   |   |   |   |
| 335 | Block                           | 711                           |                    |   |   |   |   |   |
| 336 | Lease                           | OCS-G-14016                   |                    |   |   |   |   |   |
| 337 |                                 |                               |                    |   |   |   |   |   |
| 338 | DESTINATION                     |                               |                    |   |   |   |   |   |
| 339 | Facility Type                   | MC 711 Gomez FOI              |                    |   |   |   |   |   |
| 340 | Identifier                      | "A"                           |                    |   |   |   |   |   |
| 341 | Area                            | Mississippi Canyon            |                    |   |   |   |   |   |
| 342 | Block                           | 711                           |                    |   |   |   |   |   |
| 343 | Lease                           | OCS-G-14016                   |                    |   |   |   |   |   |
| 344 |                                 |                               |                    |   |   |   |   |   |
| 345 | OCS Segment Length              | 7,933                         |                    |   |   |   |   |   |
| 346 | State + Federal Pipeline Length | 7,933                         |                    |   |   |   |   |   |
| 347 | Cathodic Code                   | NA                            |                    |   |   |   |   |   |
| 348 | Cathodic Life Time (Years)      |                               | MMS Engineer entry |   |   |   |   |   |
| 349 | Minimum Water Depth (feet)      | 2940                          |                    |   |   |   |   |   |
| 350 | Maximum Water Depth (feet)      | 2980                          |                    |   |   |   |   |   |
| 351 |                                 |                               |                    |   |   |   |   |   |
| 352 | Buried Designator Flag          | No                            |                    |   |   |   |   |   |
| 353 | Bi-directional Flag             | No                            |                    |   |   |   |   |   |
| 354 | Alternate Service               | N/A                           |                    |   |   |   |   |   |
| 355 | Recv Segment No. (Sub-surface)  | 0                             |                    |   |   |   |   |   |
| 356 | Recv MAOP                       | 0                             |                    |   |   |   |   |   |
| 357 | Assigned MAOP                   |                               | MMS Engineer entry |   |   |   |   |   |
| 358 | Pipeline Status Code            | Proposed                      |                    |   |   |   |   |   |
| 359 | Right-of-Way Status Code        | Pending                       |                    |   |   |   |   |   |
| 360 |                                 |                               |                    |   |   |   |   |   |
| 361 | Comments                        |                               | MMS Engineer entry |   |   |   |   |   |

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**MMS PERMIT APPLICATION**  
**ATTACHMENT "B"**  
**ATP OIL & GAS CORPORATION**  
**WELL NO 6 PRODUCTION RISER AND FLOWLINE**  
**MISSISSIPPI CANYON AREA, BLOCK 711, PROPOSED GOMEZ PLATFORM THROUGH**  
**MISSISSIPPI CANYON AREA, BLOCK 755**

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**PIPELINE SPECIFICATIONS**

1. The company person to contact for information on technical points is as follows:

Mr. Gregory D. Roland  
ATP Oil & Gas Corporation  
4600 Post Oak Place Suite 200  
Houston, Texas 77027-9726  
Telephone: 713-622-3311  
Fax: 713-403-7002

2. Production Flexible Riser and Jumper Description

Riser at MC-711 and Jumper at SS Well No 6, Proposed Gomez Platform

|                |                  |
|----------------|------------------|
| Riser Type     | : Flexible Riser |
| Approx. Length | : 7933 ft.       |
| Inner Diameter | : 4.00 in. ID    |

(Refer to Attached Data sheet for the 4.00 inch flexible riser properties)

3. Cathodic Protection System

The flowline will be protected by the sacrificial anode system described below. Neoprene lined riser clamps and insulating flange kit at the top of the riser will insulate the riser from the platform cathodic protection system. The flowline end fittings will be protected by anodes on the PLET.

4. Water Depth

|                     |           |
|---------------------|-----------|
| Minimum Water Depth | : 2940 ft |
| Maximum Water Depth | : 2975 ft |

5. Description of Internal Protective Measures

|                              |                    |
|------------------------------|--------------------|
| Internal Coating             | : None             |
| Corrosion Inhibition Program | : To Be Determined |
| Pigging Requirements         | : To Be Determined |

The analysis of the transported products will be monitored and preventive measures, such as inhibitors and pigs, will be employed as necessary.

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**MMS PERMIT APPLICATION**  
**ATTACHMENT "B"**  
**ATP OIL & GAS CORPORATION**  
**WELL NO 6 PRODUCTION RISER AND FLOWLINE**  
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**MISSISSIPPI CANYON AREA, BLOCK 755**

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6. Flexible Riser Pipe and Jumper at MC-711 Proposed 'Gomez' Platform

Pipe inner diameter = 4"  
Pipe overall diameter = 6.895"  
Design Pressure = 7500 psi  
Operating Pressure = 4000 psi  
Design Temperature = 54.4 ° C  
Operating Temperature = 48.0° C

Min. Bend Radius Storage = 3.73 ft  
Min. Bend Radius Service = 7.2 ft

Burst Pressure = 17,203 psi  
Collapse Pressure = 3,237 psi  
Max Allowable Depth = 7.282 ft  
Failure Tension = 439 kips

Stiffness:  
Axial Tension at 20° C = 35588 kip  
Bending at 20° C = 6786 lbf ft<sup>2</sup>  
Torsional at 20° C = 706 kip ft<sup>2</sup>

| Weight of Pipe               | Empty      | Liquid Filled |
|------------------------------|------------|---------------|
| In Air                       | 38.1 lb/ft | 44.2 lb/ft    |
| In Seawater                  | 21.5 lb/ft | 27.6 lb/ft    |
| Relative gravity in seawater | 1.83       | 1.88          |

7. Specific Gravity of the Product

The anticipated specific gravity of the pipeline product (Bulk Oil and Gas) is:

|        |                     |
|--------|---------------------|
| Gas SG | = 0.813 (Air = 1.0) |
| Oil SG | = 0.88              |

8. Design Capacity

The design capacity for the pipeline is 10 MMSCFD and 9,000 BOPD.

9. Maximum Allowable Operating Pressure

a) Wall thickness and pressure calculations performed by flexible pipe manufacturer.

b) Flanges, Valves and Fittings

All flanges, valves and fittings shall be the following:  
API 10,000#, 10,000 psig rated, 4 1/16" API Type 6BX.

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**MMS PERMIT APPLICATION**  
**ATTACHMENT "B"**  
**ATP OIL & GAS CORPORATION**  
**WELL NO 6 PRODUCTION RISER AND FLOWLINE**  
**MISSISSIPPI CANYON AREA, BLOCK 711, PROPOSED GOMEZ PLATFORM THROUGH**  
**MISSISSIPPI CANYON AREA, BLOCK 755**

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c) System MAOP

Maximum allowable operating pressure (MAOP) as determined in accordance with DOI, Title 30, Part 250, Code of Federal Regulations, as applicable, is 7500 psig for the 4-inch pipeline.

Hydrostatic Test Pressure (HTP) per CFR, Title 30, Part 250. The hydrostatic test pressure for the pipeline and riser will be based as given below:

Hydrostatic Test Pressure:

Pipeline & Riser

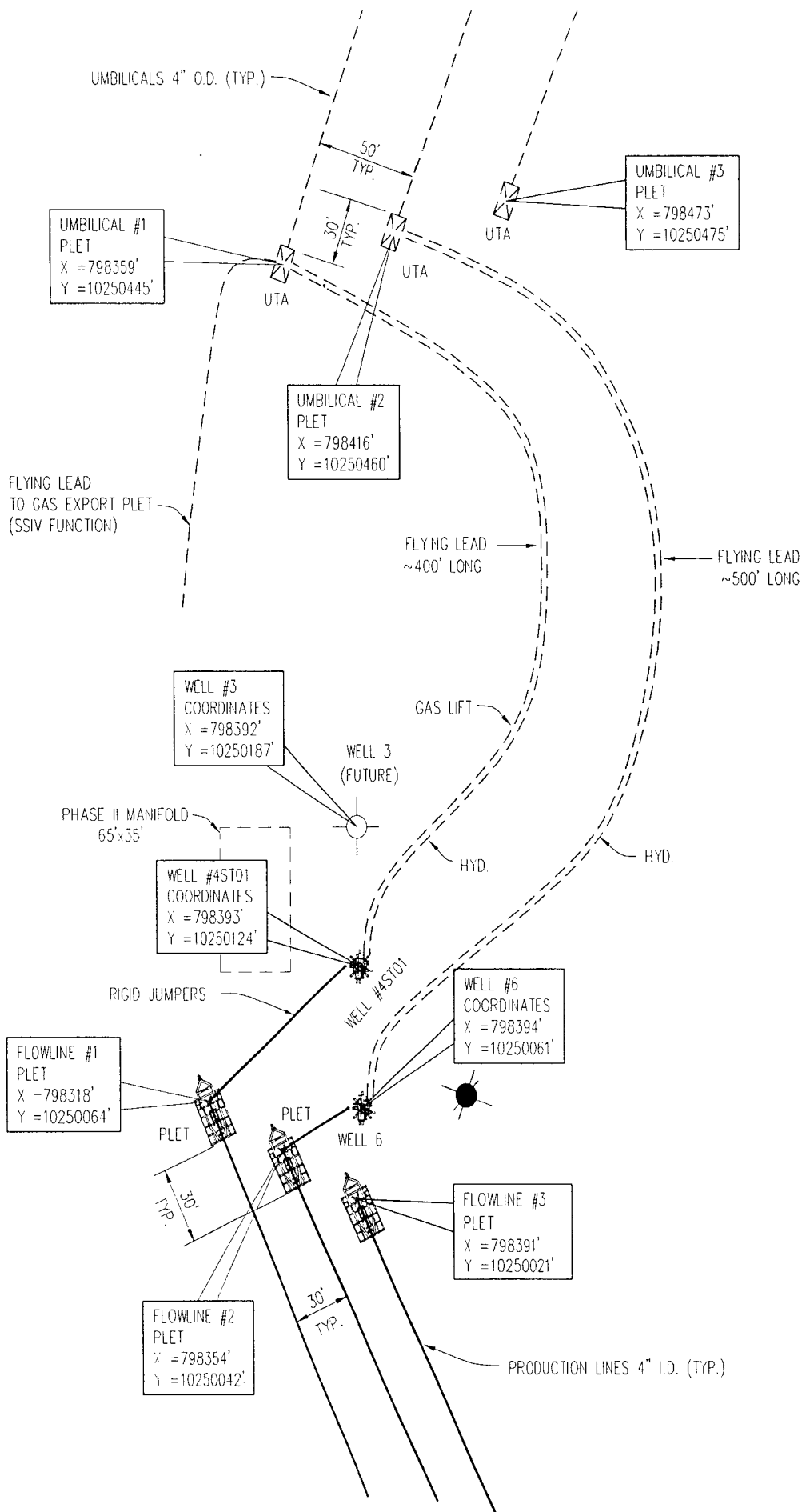
$$\text{HTP} = 1.25 \times 7500 \text{ psi (MAOP)} = 9375 \text{ psig, for minimum of 8 hours.}$$

10. Design of the proposed flowline is in accordance with the "Oil and Gas and Sulphur Operations in the Outer Continental Shelf", Title 30, CFR, Part 250.

11. Construction Information

- |    |                                       |   |                 |
|----|---------------------------------------|---|-----------------|
| a) | Anticipated start date                | : | August 1, 2005  |
| b) | Method of construction                | : | Reel Lay-barge  |
| c) | Method of burial                      | : | Not Required    |
| d) | Time required to lay pipe             | : | Six (6) weeks   |
| e) | Time required to complete the project | : | Four (4) months |
| f) | Shore base for construction           | : | Mobile, Ala.    |

I:\BLUEWATER\1166190\1166190W025  
 FILE NAME: 6/5/2005 8:32:59 AM  
 BY: RICK ACREE  
 LAST SAVE: 6/5/2005 8:42:17 AM  
 PLOT: Friday, June 03, 2005 8:42:17 AM



**ATP** OIL & GAS CORPORATION  
 BLUEWATER INDUSTRIES

# MC-711 FIELD DEVELOPMENT

## SUBSEA INFIELD LAYOUT

|                                                     |             |
|-----------------------------------------------------|-------------|
| DWG NO.                                             | 1166190W025 |
| JOB NO.                                             | 1166190     |
| SCALE:                                              | AS SHOWN    |
| SCALE VALID FOR A-SIZE<br>DRAWING (8.5" x 11") ONLY | REV. A2     |

DRAWN BY: R. ACREE    ORIGIN DATE: 02/24/05    REV. DATE: 06/02/05

MC-711 PLATFORM

UMBILICAL WITH GAS LIFT LINE

GAS LIFT LINE  
FROM GAS LIFT HEADER

T.U.T.A.

CHEMICAL  
INJECTION  
UNIT  
METHANOL  
INJECTION  
UNIT  
HYDRAULIC  
POWER  
UNIT  
PLATFORM  
CONTROL  
SYSTEM  
UPS

TO PRODUCTION MANIFOLD  
AND SEPARATOR

ANG B31.3  
ANG B31.8

BEST AVAILABLE COPY

FACILITIES TO BE INSTALLED:  
FLOWLINE & RISER: 4" ID FLEXIBLE LAZY WAVE  
VALVES: API 10,000#  
FLANGES: API 10,000#  
FITTINGS: ALL FLANGE STUD BOLTS AND  
NUTS TEFLOON COATED OR  
EQUIVALENT. ALL RING JOINT  
GASKETS TYPE SOFT IRON CAD PLATED  
DESIGN DATA:  
DESIGN CODE: DOT 38-CTR-250  
DESIGN FLUID: BRUL GAS AND OIL  
MAX ALLOW OPERATING PRESSURE: 7,500 PSIG  
WELL #2 FLOWLINE LENGTH = 3,831 FT.  
WELL #2 RISER LENGTH = 4,102 FT.  
NOTES:  
1. P/S AND PLATFORM ESD  
CLOSE INCOMING P/I SDV  
2. FIRE SAFE SDV  
INDICATES DEVICES SHOWN ON THE SAFETY  
ANALYSIS TABLE (SAT) WHICH ARE NOT  
REQUIRED AS DEFINED BY THE SAFETY  
ANALYSIS CHECKLIST (SAC) IN API RP14C.

MC-711 SUBSEA WELL #6  
7,500# MAMP  
5,400# STP

MC-711 SUBSEA WELL #6  
SUTA

BLOCK MC-711  
BLOCK MC-755

ON BOTTOM  
SUSPENDED  
LENGTH  
4" ID PRODUCTION RISER  
(NACOP = 7,500 PSI)

| NO. | DATE     | BY  | REVISION DESCRIPTION          | ENGINEER'S STAMP |
|-----|----------|-----|-------------------------------|------------------|
| 1   | 05/16/05 | NAA | ISSUED FOR PERMIT             |                  |
| 2   | 05/17/05 | NAA | ISSUED FOR REVIEW AND COMMENT |                  |
| 3   | 05/18/05 | NAA | ISSUED FOR REVIEW AND COMMENT |                  |
| 4   | 05/18/05 | NAA | ISSUED FOR REVIEW AND COMMENT |                  |
| 5   | 05/18/05 | NAA | ISSUED FOR REVIEW AND COMMENT |                  |
| 6   | 05/18/05 | NAA | ISSUED FOR REVIEW AND COMMENT |                  |
| 7   | 05/18/05 | NAA | ISSUED FOR REVIEW AND COMMENT |                  |
| 8   | 05/18/05 | NAA | ISSUED FOR REVIEW AND COMMENT |                  |
| 9   | 05/18/05 | NAA | ISSUED FOR REVIEW AND COMMENT |                  |
| 10  | 05/18/05 | NAA | ISSUED FOR REVIEW AND COMMENT |                  |

DRAWN BY: N. AVER  
DATE: 05/16/05  
CHECKED BY: N. DRISKILL  
DATE: 05/16/05  
APPROVED BY: J. HINES  
DATE: 05/18/05  
PLOT SCALE: 1:1  
SCALE: N.T.S.  
SEAL ONLY FOR E-TEST DRIVING ONLY (E-TEST)

ATP OIL & GAS CORPORATION  
BLUEWATER INDUSTRIES  
PEGASUS International

MC-711 FIELD DEVELOPMENT  
PHASE 1  
WELL #6 PRODUCTION RISER  
R.O.W. FLOWLINE SAFETY SCHEMATIC  
JOB NO. 1166190  
SNC NO. 1166190W030  
SHEET NO. 00  
REV. B

FILE NAME: L:\BROWDER\1166190W030.DWG  
DATE: 05/18/05  
TIME: 10:00  
BY: N. AVER  
CHECKED BY: N. DRISKILL  
APPROVED BY: J. HINES  
PLOT SCALE: 1:1  
SCALE: N.T.S.  
SEAL ONLY FOR E-TEST DRIVING ONLY (E-TEST)

ATP OIL & GAS CORPORATION

ST# 15168  
15169  
MURD



May 23, 2005

Mr. Donald C. Howard  
Regional Supervisor  
U. S. Department of the Interior  
Minerals Management Service  
1201 Elmwood Park Boulevard  
New Orleans, Louisiana 70123-2394

Attention: Mr. Alex Alvarado  
MS 5232

RE: Application for a 6.895-Inch OD Bulk Oil Right-of-Way Pipeline, Production Riser, Rigid Jumper And Associated Umbilical To Be Installed In and/or Through Blocks 711 and 755, Mississippi Canyon Area, OCS Federal Waters, Gulf of Mexico, Offshore, Louisiana

Gentlemen:

Pursuant to the authority granted in Section 5 (e) of the Outer Continental Shelf Lands Act (67 Stat. 462) (43 U.S.C. 1331), as amended (92 Sta. 629), and in compliance with the regulations contained in Title 30 CFR, Part 250, Subpart J, ATP Oil & Gas Corporation (ATP) is filing this application in quadruplicate (original and three copies) for a right-of-way easement two hundred feet (200') in width for the construction, maintenance and operation of a 6.895-inch bulk oil right-of-way pipeline with a flexible production riser, rigid jumper and associated umbilical to be installed in and/or through Blocks 711 and 755, Mississippi Canyon Area, OCS Federal Waters, Gulf of Mexico, Offshore, Louisiana. ATP agrees that said right-of-way, if approved, will be subject to the terms and conditions of said regulations.

The proposed right-of-way pipeline and umbilical will originate at Subsea Well No. 006 located on ATP Oil & Gas Corporation's (ATP'S) Lease OCS-G 14016, Mississippi Canyon Block 711, also known as Gomez, and proceed in a southerly direction, looping back to the host facility, ATP's proposed Floating Offshore Installation (FOI) "A", also located on ATP's Lease OCS-G 14016, Mississippi Canyon Block 711. Total length of the proposed right-of-way pipeline is approximately 7833-feet (1.48 miles). The associated umbilical will originate at the host facility and terminate at the PLET (Pipeline End Termination) also located in Mississippi Canyon Block 711.

The proposed oil pipeline, one of two to be constructed, will transport production from Subsea Well No. 004ST01, Lease OCS-G 14016 to the Gomez FOI "A" (described above) for processing and measurement. Once processed and measured, the produced hydrocarbons will depart the platform via a 8-inch oil right of way pipeline to a tie-in point with Equilon's existing oil right-of-way

Minerals Management Service  
6.895-Inch Bulk Oil Right-of-Way Pipeline  
Production Riser, Rigid Jumper And Associated Umbilical  
Mississippi Canyon Area Block 711 & 755  
Offshore, Louisiana  
May 23, 2005

Page Two

pipeline (Segment No. 11433) located in Grand Isle Block 115 or a 10-inch gas pipeline to a tie-in point with the Williams Energy, LLC's existing 20-inch gas right-of-way pipeline (Segment No. 11175) also located in Grand Isle Block 115, Offshore, Louisiana for ultimate delivery to shore. Other transportation facilities associated with the development of the Gomez field include an 8-inch oil right of way pipeline and a 10-inch gas right-of-way pipeline, infield flowlines, rigid jumpers, umbilical and flying leads. Applications for these facilities will be submitted under separate cover.

Upon assignment of a segment number to this application, ATP will proceed with covering the right-of-way pipeline under its current Certification of Oil Spill Financial Responsibility.

ATP will review the approved Regional Oil Spill Response Plan to determine if the installation of the subject right-of-way pipeline will affect the current worst case discharge, and, if applicable, will modify the plan to include the pipeline at the next scheduled update.

Installation of the proposed pipeline and flexible riser will be accomplished by utilizing an installation vessel with dynamic positioning capabilities specifically designed for service in deepwater and certified by the U.S. Coast Guard. The pipeline will be installed using the reel method. The flexible riser will be installed using the Lazy Wave method. The water depths along the route range from 2940-feet to 2980-feet; therefore, the pipeline will not be buried.

There are no foreign pipeline crossings along the proposed route.

The water depth in this area is 2975-feet. The flexible riser at the Gomez FOI "A" in Mississippi Canyon Block 711 will be protected by the pull tube.

ATP hereby requests a waiver from NTL 98-20, Section IV.B, which requires the buoying of all potential hazards located within 150 meters (490) feet of the proposed operations. Utilizing the on-board graphic system during construction operations, ATP will comply with the recommended avoidance criteria of the magnetic anomalies identified in the Fugro Geoservices, Inc. Archaeological , Engineering and Hazard Survey Report previously submitted with the export pipeline applications (Segments 15051 and 15052). Also, an additional report was prepared for ATP for the anchor locations that is included herewith.

During the performance of the engineering and hazard survey in water depths exceeding 1312-feet, the minimum depth for chemosynthetic community potential outlined in NTL2000-G20, some areas of potential active gas expulsion or hydrate mounds were identified in Mississippi Canyon Blocks 711 and 755.



Minerals Management Service  
6.895-Inch Bulk Oil Right-of-Way Pipeline  
Production Riser, Rigid Jumper and Associated Umbilical  
Mississippi Canyon Area Block 711 & 755  
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Page Three

Based on data from the side-scan sonar, subbottom data and magnetic data, the probability of disturbing significant prehistoric cultural resources within the corridor for this proposed pipeline is not probable. Ten magnetic anomalies were recorded in the course of this survey, one of which is considered of an unknown nature, age or significance and could possibly represent a wrecked barge with coordinates as previously discussed herein. The remaining nine (9) are pipelines and one well, all considered modern debris from oil and/or gas activity.

The proposed activities will occur outside the Live Bottom (Pinnacle Trend) Stipulation Area.

The proposed pipeline route does not lie within any areas designated as having a high potential for historical archeological resources, prehistoric archaeological sites, or historic period shipwrecks. Therefore, an archeological assessment was not required.

The proposed construction operations will be supported by a crewboat and tug, each making approximately two (2) trips per week, respectively, from an onshore facility located in Amelia, Louisiana.

ATP anticipates commencing installation on approximately August 1, 2005. Estimated time to complete installation of the right-of-way flexible pipeline, flexible riser and umbilical associated with the Gomez project is 42 days. Estimated overall completion time for the entire Gomez project, including installation of right-of-way lines, flexible risers, umbilicals, anchors, the FOI, subsea trees and completion of the wells is 90 days.

ATP will be the operator of the subject right-of-way pipeline.

This application (and any amendments made hereto) is made with our full knowledge and concurrence with the OCS Lands Act (43 U.S.C. 1331, et. seq.), as amended (P.L. 95-372), including the following: Sec. 5(e) addressing pipeline rights-of-way, requirements of the Federal Energy Regulatory Commission relating to notice of hearing, transportation and purchase of oil and gas without discrimination; Sec. 5(f)(1) addressing operation of pipelines in accordance with competitive principles, including open and nondiscriminatory access to both owner and non-owner shippers; Sec. 5(f)(2) which may allow exemption of the requirements in Sec. 5(f)(1); Sec. 5(e) addressing the assuring of maximum environmental protection, including the safest practices for pipeline installation; and Sec. 5(f)(1)(B) which may require expansion of throughput capacity of any pipeline except for the Gulf of Mexico or the Santa Barbara Channel.

Additionally, we expressly agree that if any site, structure, or object of historical or archaeological significance should be discovered during the conduct of any operations within the permitted right-of-way, we shall report immediately such findings to the Director, Gulf of Mexico OCS Region, and

Minerals Management Service  
6.895-Inch Bulk Oil Right-of-Way Pipeline  
Production Riser, Rigid Jumper and Associated Umbilical  
Mississippi Canyon Area Block 711 & 755  
Offshore, Louisiana  
May 23, 2005

Page Four

make every reasonable effort to preserve and protect the cultural resource from damage until said Director has given directions as to its preservation.

In accordance with applicable regulations, we have forwarded information regarding the proposed project by certified mail, return receipt requested, to each designated oil and gas lease operator, right-of-way or easement holder whose lease, right-of-way or easement is so affected. A list of such designated operators, right-of-way or easement holders is included as Attachment A and copies of the return receipts showing date and signature as evidence of service upon such operators, right-of-way or easement holders will be forwarded to your office when received.

In order to expedite the permit process, we have requested a letter from the operator, right-of-way or easement holder expressing no objection to the proposed project. When obtained, these letters will be forwarded to your office. The proposed right-of-way does not adjoin or subsequently cross state submerged lands, or any designated shipping fairways/anchorage areas.

ATP agrees to be bound by the foregoing regulations, and further agrees to comply with the applicable stipulations as set forth in Title 30 CFR 250 (Subpart J) and that certain Letter to Lessees dated April 18, 1991.

In support of our application and for your review and use, the following maps, drawings and documents have been enclosed herewith and made a part hereof:

1. Originally signed copy of Nondiscrimination in Employment Stipulation;
2. Designated Oil & Gas Lease Operators and Right-of-Way Holders (Attachment A);
3. Plan and Profile Pipeline Route Map Pipeline and Umbilical (Sheet 1 of 1;
4. Pipeline Specifications & Calculations for the pipeline, flexible riser & rigid jumper;
5. Flexible Riser Details (Wellstream);
6. Production Lazy Wave Riser from the PLET to the FOI;
7. Production PLET – General Arrangement
8. Umbilical Cross-section Drawing;
9. Umbilical Lazy Wave Riser Drawing;
10. Subsea Umbilical Termination;
11. Subsea Infield Layout Schematic;
12. Safety Flow Schematic (Dwg. No. 166190W030);
13. Chemosynthetic Community Analysis by Fugro Geosciences, Inc.
14. MMS Pipeline Spreadsheet.
15. Check in the amount of \$2,380 covering the application fee of \$2,350 plus \$30 for the first year rental on 1.49 miles of right-of-way.

Minerals Management Service  
6.895-Inch Bulk Oil Right-of-Way Pipeline  
Production Riser, Rigid Jumper and Associated Umbilical  
Mississippi Canyon Area Block 711 & 755  
Offshore, Louisiana  
May 23, 2005

Page Five

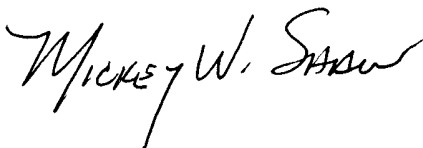
Contact on technical points or other information:

Sharon DeSimoni  
J. Connor Consulting, Inc.  
16225 Park Ten Place, Suite 700  
Houston, Texas 77084  
(281) 578-3388  
email address: sharon.desimoni@jccteam.com

ATP Oil & Gas Corporation hereby agrees to keep open at all reasonable times for inspection by the Minerals Management Service, the area covered by this right-of-way and all improvements, structures, and fixtures thereon and all records relative to the design, construction, operation, maintenance, and repairs, or investigations on or with regard to such area."

Please refer to your New Orleans Miscellaneous File No. 01819 for a copy of a resolution approved by the Board of Directors authorizing the undersigned to sign for and on behalf of ATP Oil & Gas Corporation. Additionally, ATP Oil & Gas Corporation has an approved \$300,000 Right-of-Way Grant Bond on file with MMS, covering installation of right-of-way pipelines in Federal Waters, Gulf of Mexico.

Sincerely,



Mickey W. Shaw  
Vice President, Production Operations

MWS:GDR:SD  
Attachments and Enclosures

cc: Nexen Petroleum U.S.A. Inc.  
Mr. Larry D. McRae  
12790 Merit Drive, Suite 800  
Dallas, Texas 75251-1270

(Certified Mail No. 7003 2260 0003 0201 0929)

**ATTACHMENT A**

The following Designated Oil & Gas Lease Operators and Right-of-Way Holders have been furnished information regarding the proposed pipeline installation by Certified Mail, Return Receipt Requested. (Note: The status of blocks listed below is current, per research of MMS records by J. Connor Consulting, Inc.).

|                         |
|-------------------------|
| Mississippi Canyon Area |
|-------------------------|

**BLOCK 711**

|                           |             |                 |
|---------------------------|-------------|-----------------|
| ATP Oil & Gas Corporation | OCS-G 14016 | Oil & Gas Lease |
|---------------------------|-------------|-----------------|

**BLOCK 755**

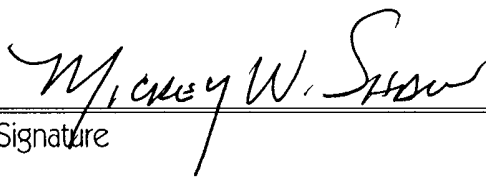
|                             |             |                 |
|-----------------------------|-------------|-----------------|
| Nexen Petroleum U.S.A. Inc. | OCS-G 24105 | Oil & Gas Lease |
|-----------------------------|-------------|-----------------|

### *NONDISCRIMINATION IN EMPLOYMENT*

As a condition precedent to the approval of the granting of the subject pipeline right-of-way, the grantee, ATP Oil & Gas Corporation hereby agrees and consents to the following stipulation, which is to be incorporated into the application for said right-of-way.

During the performance of this grant, the grantee agrees as follows:

During the performance under this grant, the grantee shall fully comply with paragraphs (1) through (7) of section 202 of Executive Order 11246, as amended (reprinted in 41 CFR 60-1.4(a)), which are for the purpose of preventing discrimination against persons on the basis of race, color, religion, sex or national origin. Paragraphs (1) through (7) of section 202 of Executive Order 11246, as amended, are incorporated in this grant by reference.

  
\_\_\_\_\_  
Signature

  
\_\_\_\_\_  
Date

## ATP OIL &amp; GAS CORPORATION

4600 POST OAK PLACE, SUITE 200  
HOUSTON, TEXAS 77027-9726

OPERATING ACCOUNT

FIDELITY BANK OF TEXAS -  
SAN ANGELO, N.A.  
SAN ANGELO, TEXAS 76901

415720

88-88  
1113

PAY


TWO THOUSAND THREE HUNDRED EIGHTY DOLLARS AND NO CENTS

CHECK NO. DATE PAY EXACTLY

415720 05/18/05 \*\*\*\*\*2,380.00

TO  
THE Minerals Management Service  
ORDER 1201 Elmwood Park Blvd.  
OF New Orleans, LA 70123-2394

VOID IF NOT PRESENTED FOR PAYMENT WITHIN 180 DAYS

  
AUTHORIZED SIGNATURE

⑈415720⑈ ⑆111300880⑆ ⑈06300050955⑈

THE ORIGINAL DOCUMENT HAS A REFLECTIVE WATERMARK OVER THE MICR LINE. IF NO MICR LINE IS VISIBLE, CHECK FOR THE ENDORSEMENT.

PAYEE

PAYEE NO. CHECK NO. DATE

Minerals Management Service

1331 415720 05/18/05

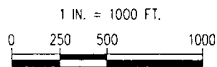
| VOUCHER             | VENDOR INV # | INV DATE | TOTAL<br>AMOUNT | PRIOR PMTS<br>& DISCOUNTS | NET<br>AMOUNT |
|---------------------|--------------|----------|-----------------|---------------------------|---------------|
| 05-AP-49020         | 051805       | 05/17/05 | 2,380.00        | 0.00                      | 2,380.00      |
| TOTAL INVOICES PAID |              |          |                 |                           | 2,380.00      |

FILE NAME: K:\BLUEWATER\1166190\1166190W022  
BY: RICK ACREE  
LAST SAVE: 3/31/2005 10:27:51 AM  
PLOT: Thursday, March 31, 2005 10:27:56 AM

MC711  
OCS-G14016  
ANADARKO PETROLEUM CORP.

MC755  
OCS-G24105  
NEXEN PETROLEUM USA INC.

HORIZONTAL SCALE



PLAN VIEW

SCALE 1"=1000'

CURVE DATA:  
ANGLE = 187°6'4"  
RAD = 150.00'  
LENGTH = 489.83'  
TANGENT = 2417.51'

BLOCK CROSSING  
X = 798493.85'  
Y = 10248480.00'  
LAT = 28°12'58.113" N  
LONG = 95°36'52.735" W

BLOCK CROSSING  
X = 798745.37'  
Y = 10248460.00'  
LAT = 28°12'58.166" N  
LONG = 95°36'49.925" W

P.C.  
X = 798556.91'  
Y = 10248031.30'  
LAT = 28°12'53.686" N  
LONG = 95°36'51.922" W

P.T.  
X = 798850.27'  
Y = 10248091.25'  
LAT = 28°12'54.342" N  
LONG = 95°36'48.660" W

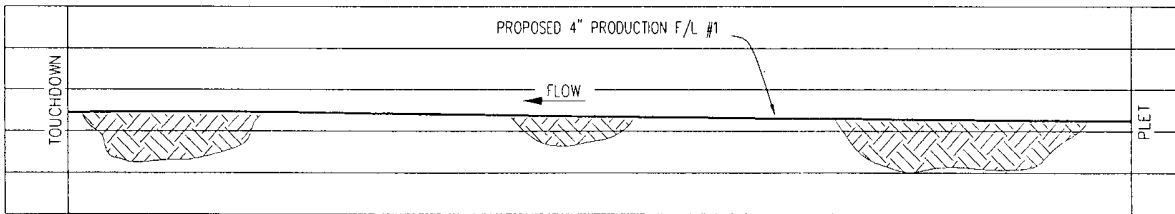
TOP OF RISER  
X = 798272.55'  
Y = 10250054.62'  
LAT = 28°13'13.647" N  
LONG = 95°36'55.587" W

PLFT  
X = 798317.95'  
Y = 10250063.98'  
LAT = 28°13'13.749" N  
LONG = 95°36'55.082" W

GULF OF MEXICO  
MISSISSIPPI CANYON AREA



(-) 2600'  
(-) 2700'  
(-) 2800'  
(-) 2900'  
(-) 3000'  
(-) 3100'



(-) 2600'  
(-) 2700'  
(-) 2800'  
(-) 2900'  
(-) 3000'  
(-) 3100'

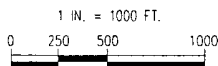
PROFILE

HORIZONTAL SCALE: 1"=1000'  
VERTICAL SCALE: 1"=1000'

*D. E. West*  
D.E. WEST 03/31/05

REGISTERED PROFESSIONAL LAND SURVEYOR  
TEXAS REGISTRATION No. 1229  
9821 KATY FREEWAY, SUITE 750  
HOUSTON, TX. 77024  
713-465-5777  
EMPLOYEE OF PEGASUS INTERNATIONAL

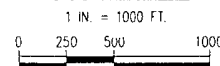
HORIZONTAL SCALE



MAP EXPLANATION

MAP PROJECTION BASED UPON UNIVERSAL TRANSVERSE MERCATOR  
GRID SYSTEM, ZONE 15. (GRID UNITS IN US SURVEY FEET) NAD 27  
ALL LATITUDE / LONGITUDE COORDINATES ARE BASED ON NAD 27,  
CLARKE 1866 SPHEROID.

VERTICAL SCALE



**ATP** OIL & GAS  
CORPORATION  
BLUEWATER INDUSTRIES

MC-711 FIELD DEVELOPMENT

PROPOSED 4" PRODUCTION FLOWLINE TO WELL #6

DWG NO. 1166190W022

JOB NO. 1166190

SCALE: AS SHOWN

SCALE VALID FOR A-SIZE  
DRAWING (8.5" x 11") ONLY  
REV. A1

DRAWN BY: R. ACREE  
ORIGIN DATE: 02/24/05  
REV. DATE:

---

**MMS PERMIT APPLICATION**  
**ATTACHMENT "B"**  
**ATP OIL & GAS CORPORATION**  
**WELL #6 PRODUCTION RISER AND FLOWLINE**  
**MISSISSIPPI CANYON AREA, BLOCK 711, PROPOSED GOMEZ PLATFORM THROUGH**  
**MISSISSIPPI CANYON AREA, BLOCK 755**

---

**PIPELINE SPECIFICATIONS**

1. The company person to contact for information on technical points is as follows:

Mr. Gregory D. Roland  
ATP Oil & Gas Corporation  
4600 Post Oak Place Suite 200  
Houston, Texas 77027-9726  
Telephone: 713-622-3311  
Fax: 713-403-7002

2. Production Flexible Riser and Jumper Description

Riser at MC-711 and Jumper and Well no 1, Proposed Gomez Platform

|                |                  |
|----------------|------------------|
| Riser Type     | : Flexible Riser |
| Approx. Length | : 7141 ft.       |
| Inner Diameter | : 4.00 in. ID    |

(Refer to Attached Data sheet for the 4.00 inch flexible riser properties)

3. Cathodic Protection System

The flowline will be protected by the sacrificial anode system described below. Neoprene lined riser clamps and insulating flange kit at the top of the riser will insulate the riser from the platform cathodic protection system. The flowline end fittings will be protected by anodes on the PLET.

4. Water Depth

|                     |           |
|---------------------|-----------|
| Minimum Water Depth | : 2940 ft |
| Maximum Water Depth | : 2980 ft |

5. Description of Internal Protective Measures

|                              |                    |
|------------------------------|--------------------|
| Internal Coating             | : None             |
| Corrosion Inhibition Program | : To Be Determined |
| Pigging Requirements         | : To Be Determined |

The analysis of the transported products will be monitored and preventive measures, such as inhibitors and pigs, will be employed as necessary.



---

**MMS PERMIT APPLICATION**  
**ATTACHMENT "B"**  
**ATP OIL & GAS CORPORATION**  
**WELL #6 PRODUCTION RISER AND FLOWLINE**  
**MISSISSIPPI CANYON AREA, BLOCK 711, PROPOSED GOMEZ PLATFORM THROUGH**  
**MISSISSIPPI CANYON AREA, BLOCK 755**

---

C. Flexible Riser Pipe and Jumper Pipe at MC-711 Proposed 'Gomez' Platform

Pipe inner diameter = 4"  
Pipe overall diameter = 6.895"  
Design Pressure = 7500 psi  
Operating Pressure = 4000 psi  
Design Temperature = 54.4 ° C  
Operating Temperature = 48.0° C

Min. Bend Radius Storage = 3.73 ft  
Min. Bend Radius Service = 7.2 ft

Burst Pressure = 17,203 psi  
Collapse Pressure = 3,237 psi  
Max Allowable Depth = 7.282 ft  
Failure Tension = 439 kips

Stiffness:  
Axial Tension at 20° C = 35588 kip  
Bending at 20° C = 6786 lbf ft<sup>2</sup>  
Torsional at 20° C = 706 kip ft<sup>2</sup>

| Weight of Pipe               | Empty      | Liquid Filled |
|------------------------------|------------|---------------|
| In Air                       | 38.1 lb/ft | 44.2 lb/ft    |
| In Seawater                  | 21.5 lb/ft | 27.6 lb/ft    |
| Relative gravity in seawater | 1.83       | 1.88          |

7. Specific Gravity of the Product

The anticipated specific gravity of the pipeline product (Bulk Oil and gas) is:

|        |                     |
|--------|---------------------|
| Gas SG | = 0.813 (Air = 1.0) |
| Oil SG | = 0.88              |

8. Design Capacity

The design capacity for the pipeline is 50 MMSCFD and 6,000 BOPD.

9. Maximum Allowable Operating Pressure

a) Wall thickness and pressure calculations performed by flexible pipe manufacturer.

b) Flanges, Valves and Fittings

All flanges, valves and fittings shall be the following:  
API 10,000#, 10,000 psig rated, 4 1/16" API Type 6BX.

---

**MMS PERMIT APPLICATION**  
**ATTACHMENT "B"**  
**ATP OIL & GAS CORPORATION**  
**WELL #6 PRODUCTION RISER AND FLOWLINE**  
**MISSISSIPPI CANYON AREA, BLOCK 711, PROPOSED GOMEZ PLATFORM THROUGH**  
**MISSISSIPPI CANYON AREA, BLOCK 755**

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c) System MAOP

Maximum allowable operating pressure (MAOP) as determined in accordance with DOI, Title 30, Part 250, Code of Federal Regulations, as applicable, is 7500 psig for the 4-inch pipeline.

Hydrostatic Test Pressure (HTP) per CFR, Title 30, Part 250. The hydrostatic test pressure for the pipeline and riser will be based as given below:

Hydrostatic Test Pressure:

Pipeline & Riser

HTP =  $1.25 \times 7500$  psi (MAOP) = 9375 psig, for minimum of 8 hours.

10. Design of the proposed flowline is in accordance with the "Oil and Gas and Sulphur Operations in the Outer Continental Shelf", Title 30, CFR, Part 250.

11. Construction Information

- |    |                                       |   |                 |
|----|---------------------------------------|---|-----------------|
| a) | Anticipated start date                | : | May 15, 2005    |
| b) | Method of construction                | : | Reel Lay-barge  |
| c) | Method of burial                      | : | Not Required    |
| d) | Time required to lay pipe             | : | Six (6) weeks   |
| e) | Time required to complete the project | : | Four (4) months |
| f) | Shore base for construction           | : | Amelia, La.     |

Pegasus International  
**DYNAMIC 4 in 7500 psi 3080 ft Bluewater-ATP MC711 Project**  
 Uninsulated Production Riser  
 U. S. Units Pipe Data Sheet: B808-10-A01-040921-RQI Rev 1

Prepared by: \_\_\_\_\_ Checked by: \_\_\_\_\_ Approved by: \_\_\_\_\_

Inside Diameter                      4 in                      Service Sweet dynamic                      Max. Fluid Temp.                      130 °F  
 Design Pressure                      7500 psi                      Conveyed Fluid oil/gas                      Water Depth                      3080 ft

| Layer         | Material                              | Strength<br>[ksi] | I.D.<br>[in] | Thick<br>[in] | O.D.<br>[in] | Weight<br>[lbm/ft] |
|---------------|---------------------------------------|-------------------|--------------|---------------|--------------|--------------------|
| Flexbody      | Stainless 316L                        |                   | 4.000        | 0.197         | 4.394        | 5.100              |
| Flexbarrier   | PA 11(Natural)                        |                   | 4.394        | 0.236         | 4.866        | 1.564              |
| Flexlok       | Carbon Steel                          | 110               | 4.868        | 0.250         | 5.368        | 11.324             |
| Flextape 1    | PA 11 P20 Tape, 30mil                 |                   | 5.368        | 0.060         | 5.486        | 0.464              |
| Flextensile 1 | Carbon Steel                          | 190               | 5.488        | 0.157         | 5.800        | 7.840              |
| Flextape 2    | PA 11 P20 Tape, 30mil                 |                   | 5.800        | 0.060         | 5.920        | 0.501              |
| Flextensile 2 | Carbon Steel                          | 190               | 5.920        | 0.157         | 6.234        | 8.432              |
| Flextape 3    | Polypropylene                         |                   | 6.234        | 0.023         | 6.280        | 0.184              |
| Flextape 4    | High Strength Glass Filament          |                   | 6.280        | 0.032         | 6.344        | 0.358              |
| Flextape 5    | Polypropylene                         |                   | 6.344        | 0.023         | 6.391        | 0.187              |
| Flextape 6    | Fabric                                |                   | 6.391        | 0.018         | 6.423        | 0.093              |
| Flexshield    | Rubber Modified Polypropylene (Black) |                   | 6.423        | 0.236         | 6.895        | 2.014              |

| Layer         | Raw Material Dimensions |                   | Mfg Pitch | Wires | Angle | Filled |
|---------------|-------------------------|-------------------|-----------|-------|-------|--------|
| Flexbody      | 36.0mm x 1.0mm          | 1.417in x 0.039in |           |       | 87.8  | 90.24% |
| Flexlok       | 14.4mm x 6.4mm          | 0.565in x 0.250in |           |       | 88.8  | 91.48% |
| Flextensile 1 | 8.0mm x 4.0mm           | 0.315in x 0.157in | 18.36in   | 36    | 44.0  | 91.47% |
| Flextensile 2 | 8.0mm x 4.0mm           | 0.315in x 0.157in | 21.20in   | 40    | 42.0  | 91.17% |

|                                         |                               |                                  |            |
|-----------------------------------------|-------------------------------|----------------------------------|------------|
| Outside Diameter                        | 6.895 in                      | Wt. Empty in Air                 | 38.1 lb/ft |
| Storage Radius, SBR                     | 3.73 ft                       | S/W filled in Air                | 44.2 lb/ft |
| Operating Radius, OBR                   | 7.2 ft                        | Air filled in S/W                | 21.5 lb/ft |
| Bending Stiffness, EI                   | 6786 lbf ft <sup>2</sup>      | S/W filled in S/W                | 27.8 lb/ft |
| Spooling Tension                        | 487 lbf                       | Burst Pressure                   | 17203 psi  |
| Therm. Cond./Length, C/L                | 2.86 BTU/hrft°F               | Burst/Design Ratio               | 2.29       |
| Effective Thermal Cond, ke              | 0.25 BTU/hrft°F               | Collapse Pressure (Wat Collapse) | 3237 psi   |
| OHTC, Uo (based on ID)                  | 2.73 BTU/hrft <sup>2</sup> °F | Collapse Depth                   | 7282 ft    |
| SWDR with bore empty                    | 3.113 lbfft in                | Collapse/Design ratio            | 2.38       |
| SWDR with bore filled by SW             | 3.996 lbfft in                | Failure Tension                  | 438969 lbf |
| Pipe torsional stiffness (GJ) at 20 °C: |                               |                                  |            |
| Limp direction                          | 708 Kip ft <sup>2</sup>       |                                  |            |
| Stiff direction                         | 1492 Kip ft <sup>2</sup>      |                                  |            |
| Axial Stiffness                         | 35588 Kip                     |                                  |            |

Pegasus International  
**DYNAMIC 101.6 mm 51.711 MPa 938.8 m Bluewater-ATP MC711 Project**  
 Uninsulated Production Riser  
 S.I. Units Pipe Data Sheet, B808-10-A01-040921-RQI Rev 1

Prepared by: \_\_\_\_\_ Checked by: \_\_\_\_\_ Approved by: \_\_\_\_\_

Inside Diameter 101.6 mm Service Sweet dynamic Max. Fluid Temp. 54.4 °C  
 Design Pressure 51.711 MPa Conveyed Fluid oil/gas Water Depth 938.8 m

| Layer       | Material                              | Strength<br>[MPa] | I.D.<br>[mm] | Thick<br>[mm] | O.D.<br>[mm] | Weight<br>[kg/m] |
|-------------|---------------------------------------|-------------------|--------------|---------------|--------------|------------------|
| Flexbody    | Stainless 316L                        |                   | 101.60       | 5.00          | 111.60       | 7.590            |
| Flexbarrier | PA 11(Natural)                        |                   | 111.60       | 6.00          | 123.60       | 2.328            |
| Flexlok     | Carbon Steel                          | 758               | 123.60       | 6.35          | 136.30       | 16.853           |
| Flextape 1  | PA 11 P20 Tape, 30mil                 |                   | 136.30       | 1.52          | 139.34       | 0.691            |
| Flextape 1  | Carbon Steel                          | 1310              | 139.34       | 3.99          | 147.32       | 11.668           |
| Flextape 2  | PA 11 P20 Tape, 30mil                 |                   | 147.32       | 1.52          | 150.36       | 0.746            |
| Flextape 2  | Carbon Steel                          | 1310              | 150.36       | 3.99          | 158.33       | 12.549           |
| Flextape 3  | Polypropylene                         |                   | 158.33       | 0.59          | 159.52       | 0.274            |
| Flextape 4  | High Strength Glass Filament          |                   | 159.52       | 0.81          | 161.14       | 0.532            |
| Flextape 5  | Polypropylene                         |                   | 161.14       | 0.59          | 162.32       | 0.279            |
| Flextape 6  | Fabric                                |                   | 162.32       | 0.41          | 163.14       | 0.139            |
| Flexshield  | Rubber Modified Polypropylene (Black) |                   | 163.14       | 6.00          | 175.14       | 2.997            |

| Layer      | Raw Material Dimensions |                   | Mfg Pitch | Wires | Angle | Filled |
|------------|-------------------------|-------------------|-----------|-------|-------|--------|
| Flexbody   | 36.0mm x 1.0mm          | 1.417in x 0.039in |           |       | 87.8  | 90.24% |
| Flexlok    | 14.4mm x 6.4mm          | 0.568in x 0.250in |           |       | 88.6  | 91.49% |
| Flextape 1 | 8.0mm x 4.0mm           | 0.315in x 0.157in | 466.3mm   | 36    | 44.0  | 91.47% |
| Flextape 2 | 8.0mm x 4.0mm           | 0.315in x 0.157in | 538.5mm   | 40    | 42.0  | 91.17% |

|                                         |                        |                                  |            |
|-----------------------------------------|------------------------|----------------------------------|------------|
| Outside Diameter                        | 175.1 mm               | Wt, Empty in Air                 | 56.6 kg/m  |
| Storage Radius, SBR                     | 1.14 m                 | S/W filled in Air                | 65.7 kg/m  |
| Operating Radius, OBR                   | 2.2 m                  | Air filled in S/W                | 31.9 kg/m  |
| Bending Stiffness, EI                   | 2.804 kNm <sup>2</sup> | S/W filled in S/W                | 41 kg/m    |
| Spooling Tension                        | 2168 N                 | Burst Pressure                   | 118.61 MPa |
| Therm. Cond./Length, C/L                | 4.9 w/m°C              | Burst/Design Ratio               | 2.29       |
| Effective Thermal Cond, ke              | 0.4 w/m°C              | Collapse Pressure (Wet Collapse) | 22.32 MPa  |
| OHTC, Uo (based on ID)                  | 15.5 w/m°C             | Collapse Depth                   | 2219 m     |
| SWDR with bore empty                    | 1.79 N/m mm            | Collapse/Design ratio            | 2.36       |
| SWDR with bore filled by SW             | 2.3 N/m mm             | Failure Tension                  | 1952.6 kN  |
| Pipe torsional stiffness (GJ) at 20 °C: |                        |                                  |            |
| Limp direction                          | 282 kNm <sup>2</sup>   |                                  |            |
| Stiff direction                         | 616 kNm <sup>2</sup>   |                                  |            |
| Axial Stiffness                         | 158304 kN              |                                  |            |

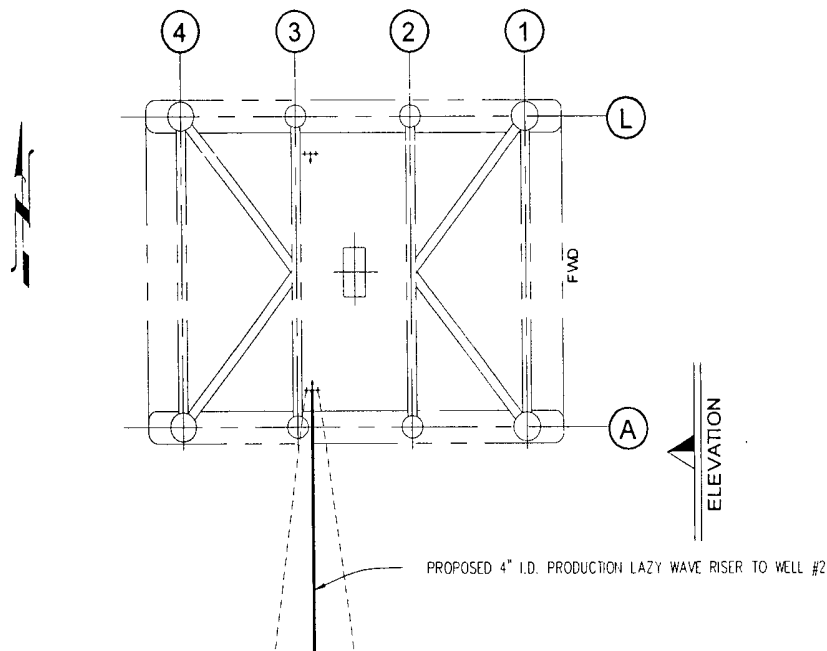
Wellstream Proprietary

|                                                                 |  |
|-----------------------------------------------------------------|--|
| Pegasus International                                           |  |
| DYNAMIC 101.6 mm 51.711 MPa 938.8 m Bluewater-ATP MC711 Project |  |
| Uninsulated Production Riser                                    |  |
| Customer Pipe Data Sheet: B808-10-A01-040921-RQI Rev 1          |  |

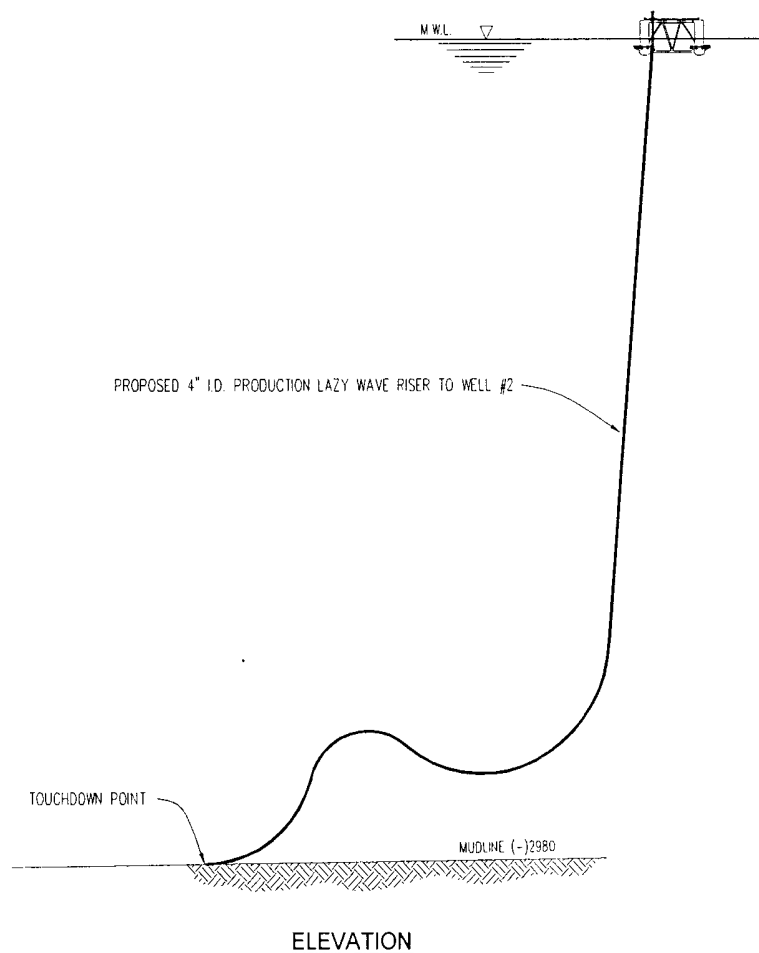
Prepared by: \_\_\_\_\_ Checked by: \_\_\_\_\_ Approved by: \_\_\_\_\_

|                   |           |                               |         |
|-------------------|-----------|-------------------------------|---------|
| Inside Diameter   | 101.60 mm | 4.00 in Conveyed Fluid        | oil/gas |
| Outside Diameter  | 175.14 mm | 6.895 in Burst/Design Ratio   | 2.29    |
| Water Depth       | 938.8 m   | 3080 ft Collapse/Design Ratio | 2.36    |
| Fluid Temperature | 54.4 °C   | 130 °F                        |         |

|                                         |                      |                          |
|-----------------------------------------|----------------------|--------------------------|
| Design Pressure                         | 51.71 MPa            | 7500 psi                 |
| Factory Test Pressure                   | 77.57 MPa            | 11250 psi                |
| Burst Pressure                          | 118.81 MPa           | 17203 psi                |
| Collapse Pressure (Wet Collapse)        | 22.32 MPa            | 3237 psi                 |
| Collapse Depth                          | 2219 m               | 7282 ft                  |
| Failure Tension                         | 1953 kN              | 438969 lbf               |
| Storage Bend Radius                     | 1.14 m               | 3.73 ft                  |
| Operating Bend Radius                   | 2.2 m                | 7.2 ft                   |
| Bending Stiffness                       | 2.8 kNm <sup>2</sup> | 6786 lbf ft <sup>2</sup> |
| Weight Empty in Air                     | 58.85 kg/m           | 38.1 lb/ft               |
| S/W filled in Air                       | 65.7 kg/m            | 44.2 lb/ft               |
| Air filled in S/W                       | 31.9 kg/m            | 21.5 lb/ft               |
| S/W filled in S/W                       | 41 kg/m              | 27.8 lb/ft               |
| Thermal Cond./Unit Length               | 4.95 w/m°C           | 2.86 BTU/hrft°F          |
| OHTC, U <sub>o</sub> (based on ID)      | 15.5 w/m²°C          | 2.73 BTU/hrft²°F         |
| Pipe torsional stiffness (GJ) at 20 °C: |                      |                          |
| Limp direction                          | 292 kNm²             | 706 Kip ft²              |
| Stiff direction                         | 616 kNm²             | 1492 Kip ft²             |
| Axial Stiffness                         | 158304 kN            | 35588 Kip                |



**KEY PLAN - "ROWAN MIDLAND"**  
SCALE: N.T.S.



**ATP** OIL & GAS CORPORATION  
BLUEWATER INDUSTRIES

**MC-711 FIELD DEVELOPMENT**

**PROPOSED 4" I.D. PRODUCTION LAZY WAVE RISER TO WELL #6**

DWG NO. 1166190W021

JOB NO. 1166190

SCALE: 1"=750'

SCALE VALID FOR A-SIZE  
DRAWING (8.5" x 11") ONLY

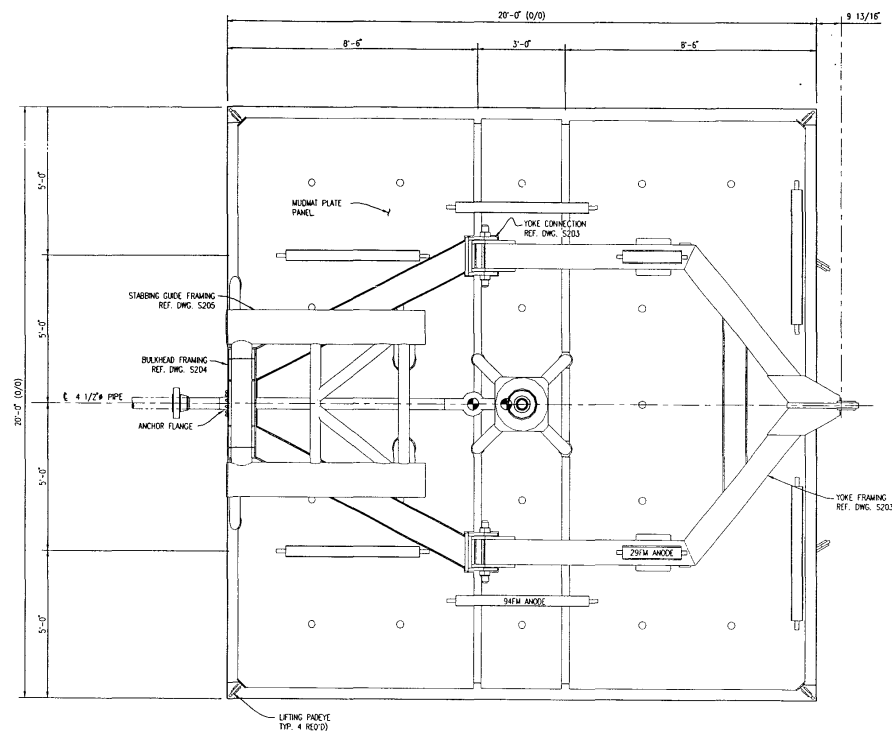
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DRAWN BY: P. ACREE

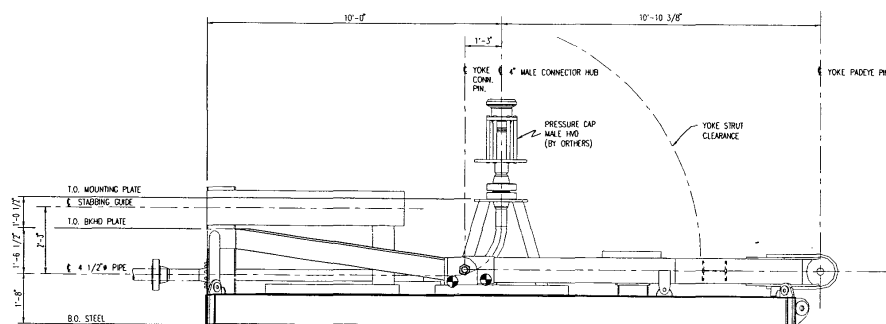
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REV. DATE: 03/22/05

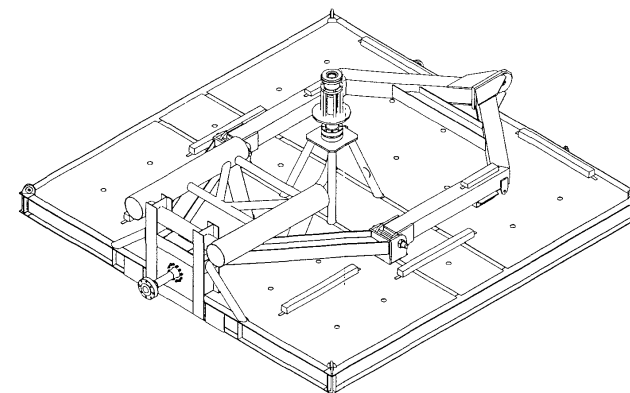
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BY: RICK ACREE  
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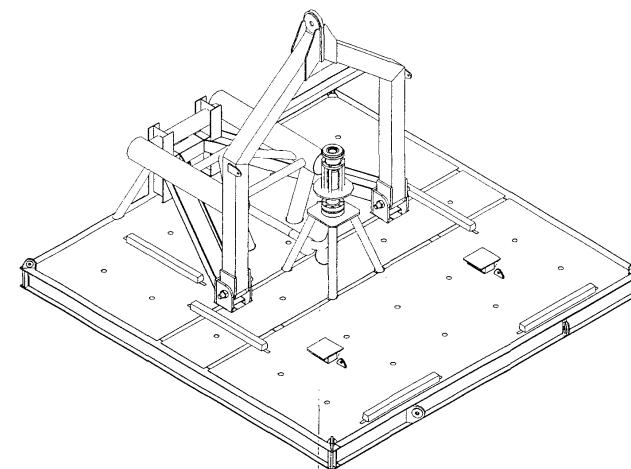
PLET PLAN VIEW  
SCALE: 1/2" = 1'-0"



PLET ELEVATION  
SCALE: 1/2" = 1'-0"




PLET ISOMETRIC VIEW  
SCALE: 1/2" = 1'-0"



PLET ISOMETRIC VIEW - YOKER AT 90°  
SCALE: 1/2" = 1'-0"

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| NO.                                                                                                                                                                                                                                                                                                     | DATE       | BY     | REVISION DESCRIPTION      | ENGINEER'S STAMP | DRAWN BY: LL                       | DATE: 03/28/2005 | <div>ATP OIL &amp; GAS CORPORATION<br/>BLUEWATER INDUSTRIES</div> <div> PEGASUS International</div> | MISSISSIPPI CANYON 711<br>4" PRODUCTION PLET DESIGN |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------|--------|---------------------------|------------------|------------------------------------|------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------|
|                                                                                                                                                                                                                                                                                                         |            |        |                           |                  | CHECKED BY: MM                     | DATE: 04/04/2005 |                                                                                                                                                                                          | GENERAL ARRANGEMENT                                 |
|                                                                                                                                                                                                                                                                                                         |            |        |                           |                  | APPROVED BY: DM                    | DATE: 05/05/2005 |                                                                                                                                                                                          |                                                     |
| 0                                                                                                                                                                                                                                                                                                       | 05/05/2005 | LL/MM  | APPROVED FOR CONSTRUCTION |                  | DATE: 05/05/2005                   |                  |                                                                                                                                                                                          |                                                     |
| AT                                                                                                                                                                                                                                                                                                      | 04/04/2005 | CON/MM | APPROVED FOR TENDER       |                  | PLD SCALE: 1:1                     |                  |                                                                                                                                                                                          |                                                     |
| AT                                                                                                                                                                                                                                                                                                      | 04/01/2005 | LL/MM  | ISSUED FOR APPROVAL       |                  | SCALE: AS SHOWN                    |                  |                                                                                                                                                                                          |                                                     |
| THE INFORMATION PROVIDED ON THIS DRAWING IS TO BE USED AS A GUIDE ONLY. IT IS NOT TO BE USED FOR CONSTRUCTION WITHOUT THE APPROVAL OF THE ENGINEER. THE INFORMATION PROVIDED ON THIS DRAWING IS TO BE USED AS A GUIDE ONLY. IT IS NOT TO BE USED FOR CONSTRUCTION WITHOUT THE APPROVAL OF THE ENGINEER. |            |        |                           |                  | SHEET NO. 0<br>1166865 1166865S201 |                  |                                                                                                                                                                                          |                                                     |

# PROPOSAL DRAWING

(10) .625" O.D. X .065" WALL  
NITRONIC 19D ALLOY TUBES  
WITH EXTRUDED ZINC JACKET  
.685" DIA.

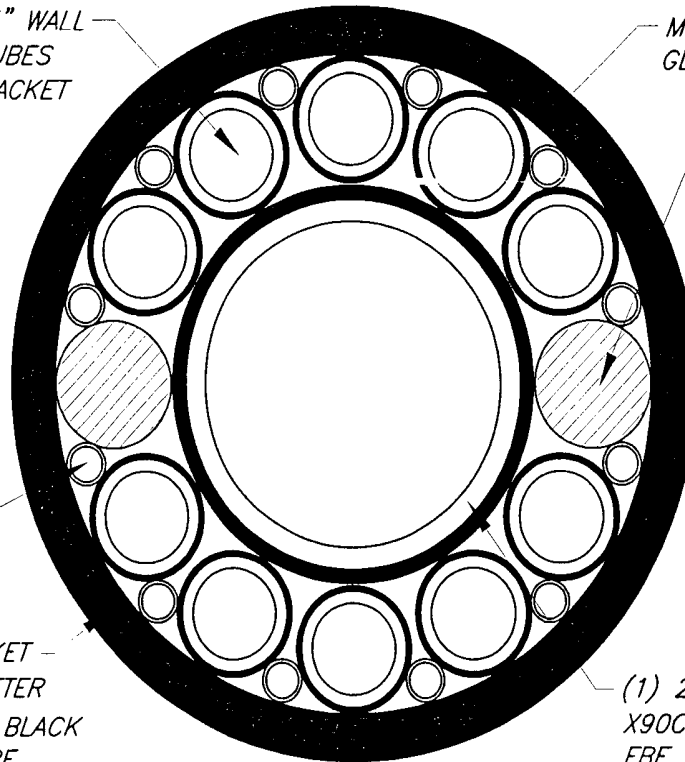
MYLAR TAPE WRAP THEN  
GLASS REINFORCED TAPE

.685" ZINC FILLERS  
(2) REQUIRED

.188" DIA. GALV. STEEL  
WIRE FILLERS WITH  
HDPE JKT., .230" DIA.

.250" WALL HDPE JACKET -  
4.040" FINISHED DIAMETER  
COLOR : YELLOW WITH BLACK  
TORQUE STRIPE

(1) 2.00" O.D. X .125" WALL  
X90C CARBON STEEL TUBING  
FBE COATING TO 2.14" DIA.



## TUBING HYDRAULIC PROPERTIES

| TUBING SIZE        | WORKING PRESSURE | TEST PRESSURE | BURST PRESSURE |
|--------------------|------------------|---------------|----------------|
| .625" X .065" WALL | 10,000 PSI       | 12,500 PSI    | 25,200 PSI     |
| 2.00" X .125" WALL | 7,600 PSI        | 9,500 PSI     |                |
|                    |                  |               |                |
|                    |                  |               |                |

NITRONIC 19D TUBING MANUFACTURED TO  
SEACAT SPECIFICATION SC80-1, REV. 12

NITRONIC 19D TUBING PER ASTM A-450  
ZINC CLADDING PER ASTM B-6

TUBING SIZES INDICATED ARE OUTSIDE DIA'S.  
DIAMETER TOLERANCE : +/- .005"

DIAMETER/WEIGHT RATIO :  $\frac{4.04}{8.96} = .45$

## MECHANICAL PROPERTIES

FINISHED O.D. : 4.04"

WEIGHT IN AIR : 13.81 LBS./FT.  
(TUBING EMPTY)

WEIGHT IN AIR : 14.67 LBS./FT.  
(TUBING FILLED)

WEIGHT IN SEAWATER : 8.10 LBS./FT.  
(TUBING EMPTY)

WEIGHT IN SEAWATER : 8.96 LBS./FT.  
(TUBING FILLED)

SPECIFIC GRAVITY (FILLED) : 2.57  
IN SEAWATER

CALCULATED BREAK STRENGTH : 160,000 LBS.

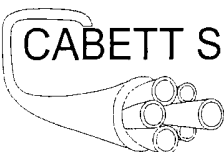
MAXIMUM WORKING LOAD : 125,000 LBS.

MINIMUM BEND DIAMETER STATIC : 140"

MINIMUM BEND DIAMETER INSTALLATION : 190"

APPROX. BENDING STIFFNESS : 2,170 KIP-IN(2)

APPROX. AXIAL STIFFNESS : 78,800 KIP



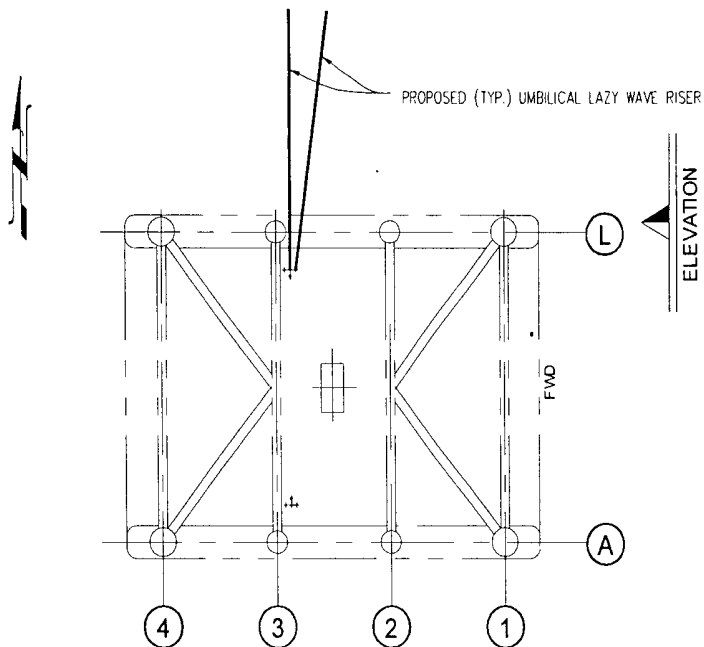
**CABETT SUBSEA PRODUCTS**

6827 SIGNAT DRIVE  
HOUSTON, TEXAS 77041

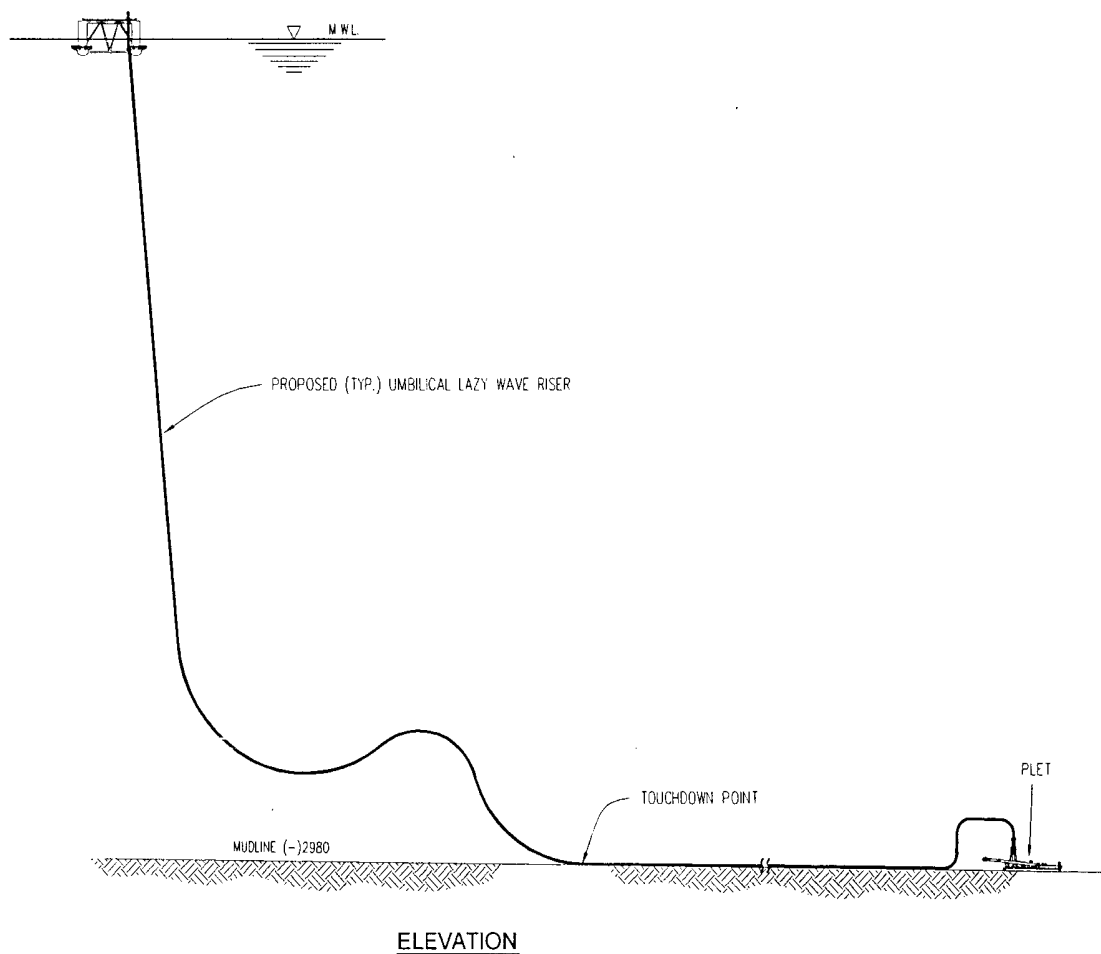
ATP BLUEWATER MISSISSIPPI CANYON 711  
STEEL TUBE HYDRAULIC CONTROL UMBILICAL  
DESIGN SPECIFICATION

DATE 8/16/04 SHEET 1 OF 1 DWG NO CSP-1135 REV. -





**KEY PLAN - "ROWAN MIDLAND"**  
SCALE: N.T.S



FILE NAME: F:\BLUEWATER\1166190\1166190W020  
BY: RICK ACREE  
LAST SAVE: 3/16/2005 10:08:10 AM  
PLOT: Friday, March 18, 2005 9:30:00 AM



**ATP** OIL & GAS CORPORATION  
BLUEWATER INDUSTRIES

MC-711 FIELD DEVELOPMENT

PROPOSED (TYP.) UMBILICAL LAZY WAVE RISER

DWG NO. 1166190W020

JOB NO. 1166190

SCALE: 1"=750'

SCALE VALID FOR A-SIZE  
DRAWING (8.5" x 11") ONLY

REV. A1

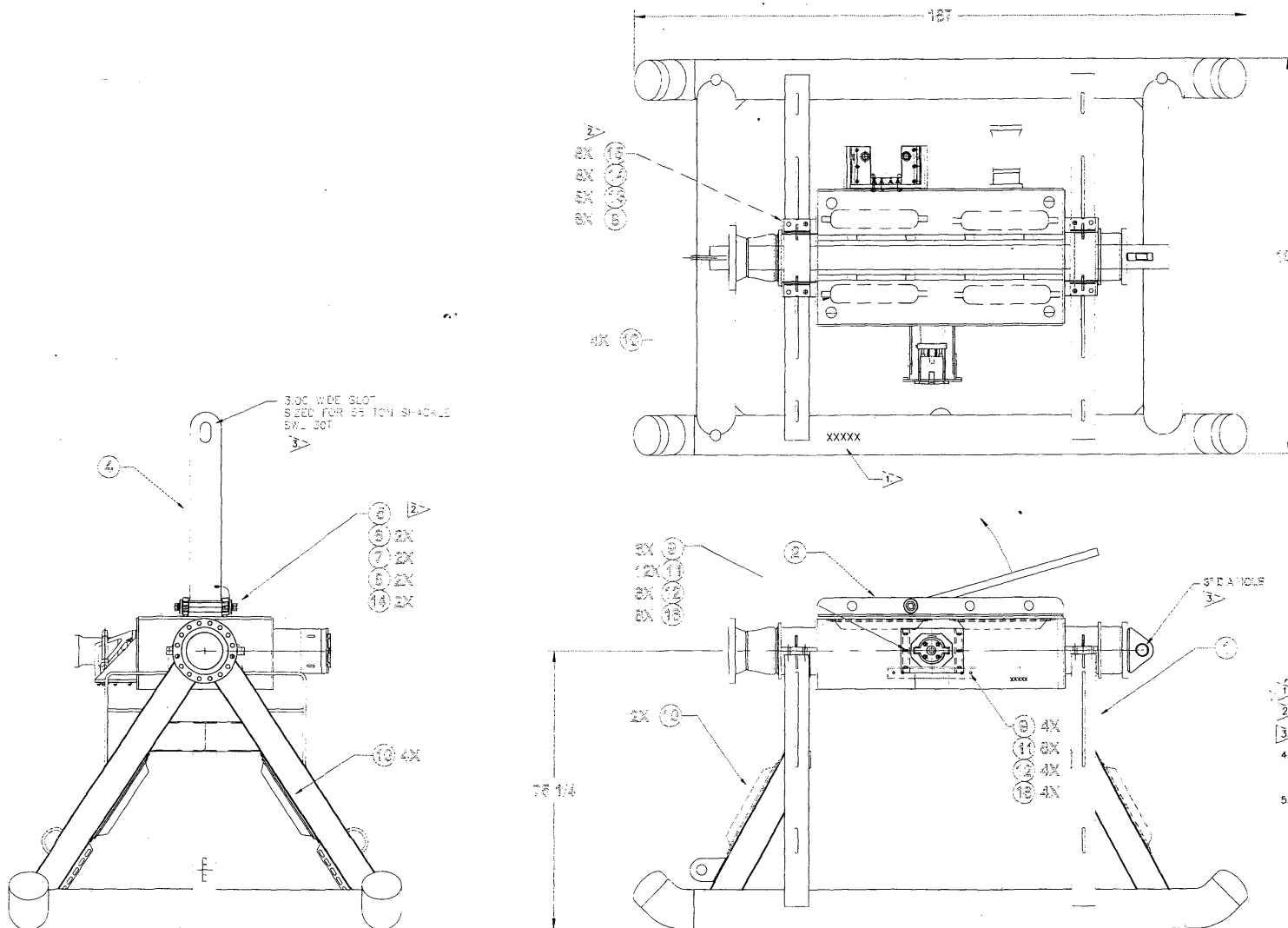
DRAWN BY: P. ACREE

ORIGIN DATE: 02/23/05

REV. DATE:

| REVISIONS |              |           |           |
|-----------|--------------|-----------|-----------|
| LTR       | DESCRIPTION  | INCORP BY | DATE      |
| A         | FOR APPROVAL | SHW       | 30 MAR 05 |

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# NOTES

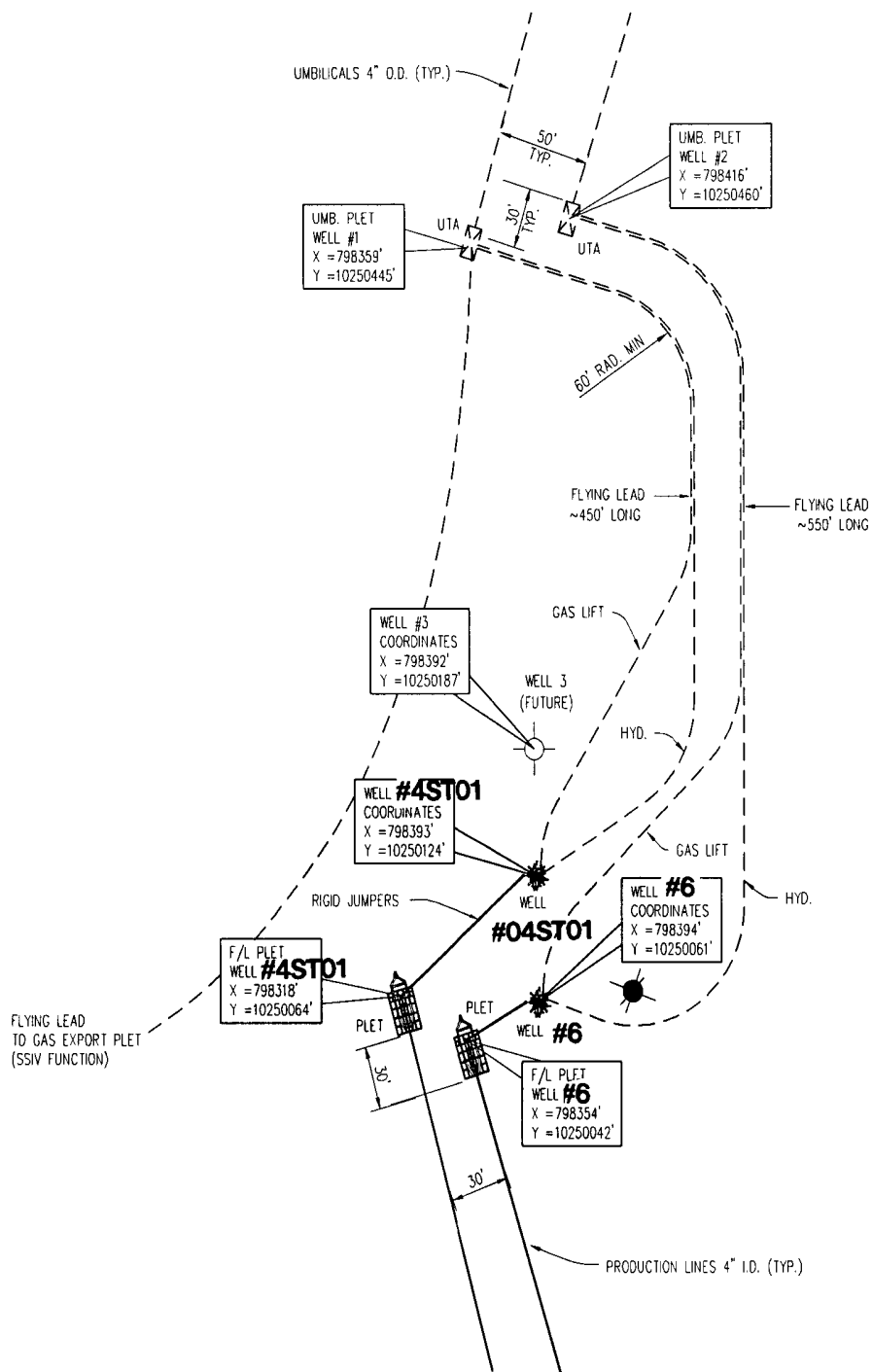
1. STENCIL WEIGHT AND JOB NO.-PART NO.-SERIAL NO. (44793-0218437) TO FRAME.
2. TORQUE ALL BODY CLAMPING BOLTS TO 200 FT./LBS. AT ASSEMBLY.
3. STENCIL SWL ON PADEYES APPROX. WHERE SHOWN.
4. WEIGHT: MUD MAT WT: 3732 LBS.  
UTA BODY TUBE WITH YOKE - 3517 LBS.  
ASSEMBLED UTA - 7249 LBS.
5. ANODE WELDING TO BE IN ACCORDANCE WITH AWS D1.1 STRUCTURAL WELDING CODE. THESE WELDS WILL BE MADE AS PART OF ASSEMBLY PROCESS.

## NOTES:

FORM P1330, REV E (088)

|                     |                                                                                                                                                                                                                                                                                                          |            |                                 |              |
|---------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------|---------------------------------|--------------|
| MATERIAL:           | OCEANEERING                                                                                                                                                                                                                                                                                              |            | OCEANEERING INTERNATIONAL, INC. |              |
| RAW MAT'L SIZE:     |                                                                                                                                                                                                                                                                                                          |            | WWW.OCEANEERING.COM             |              |
| MATERIAL SPEC:      | THIS DOCUMENT CONTAINS INFORMATION WHICH IS PROPRIETARY TO OCEANEERING INTERNATIONAL, INC. THE INFORMATION CONTAINED HEREIN SHALL NOT BE DISCLOSED, DUPLICATED, USED IN WHOLE OR IN PART FOR ANY PURPOSE OTHER THAN TO EVALUATE THIS DOCUMENT WITHOUT WRITTEN CONSENT OF OCEANEERING INTERNATIONAL, INC. |            | TITLE                           |              |
| NEXT ASSY:          |                                                                                                                                                                                                                                                                                                          |            | SUBSEA UMBILICAL TERMINATION    |              |
| USED ON:            |                                                                                                                                                                                                                                                                                                          |            | ATP MC711                       |              |
| CONTRACT NO:        |                                                                                                                                                                                                                                                                                                          |            | ASSEMBLY                        |              |
| CAGE CODE:          | 2F262                                                                                                                                                                                                                                                                                                    |            | SCALE: NTS                      |              |
| DRAWN: S.WIBLE      | DATE: 30 MAR 05                                                                                                                                                                                                                                                                                          | SIZE: 1/2" | 3RD ANGLE PROJECTION            | DO NOT SCALE |
| ENGR: S.WIBLE       | DATE: 30 MAR 05                                                                                                                                                                                                                                                                                          | SIZE: 1/2" |                                 |              |
| PR MGR: J.MICROHOLE | DATE: 30 MAR 05                                                                                                                                                                                                                                                                                          | SIZE: 1/2" |                                 |              |
| SIGNATURES ON FILE  |                                                                                                                                                                                                                                                                                                          | SCALE: NTS | WEIGHT: 7200 LBS                | SHEET 1 OF 3 |

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**ATP** OIL & GAS CORPORATION  
 BLUEWATER INDUSTRIES

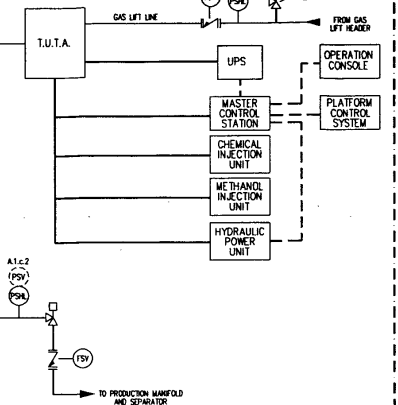
MC-711 FIELD DEVELOPMENT

SUBSEA INFIELD LAYOUT

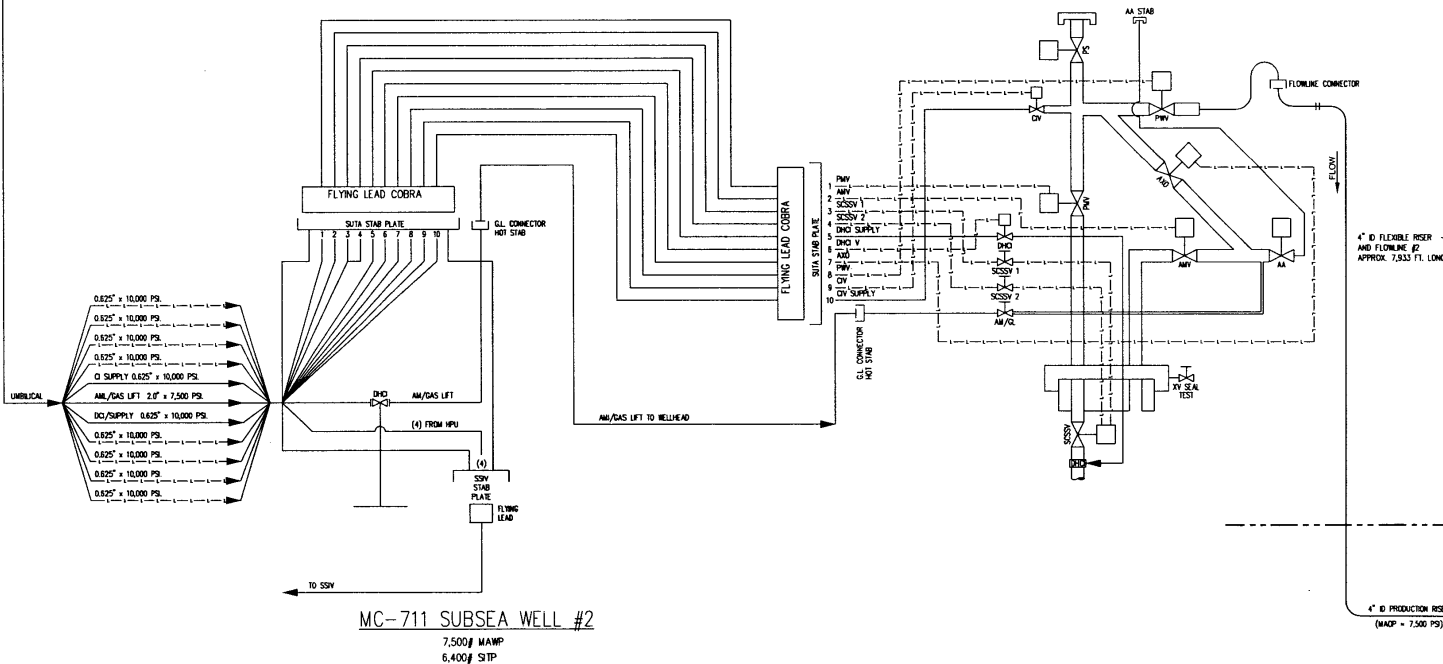
|                                                  |             |
|--------------------------------------------------|-------------|
| DWG NO.                                          | 1166190W025 |
| JOB NO.                                          | 1166190     |
| SCALE:                                           | AS SHOWN    |
| SCALE VALID FOR A-SIZE DRAWING (8.5" x 11") ONLY | REV. A1     |

DRAWN BY: R. ACREE  
 ORIGIN. DATE: 02/24/05  
 REV. DATE:

# MC-711 PLATFORM



BEST AVAILABLE COPY  
BEST AVAILABLE COPY



MC-711 SUBSEA WELL #2  
7,500 MAMP  
6,400 STP

BLOCK MC-711  
BLOCK MC-755

- FACILITIES TO BE INSTALLED:**
- FLOWLINE & RISER: 4" ID FLEXIBLE LAZY WAVE
  - VALVES: API 10,000
  - FLANGES: API 10,000
  - FITTINGS: ALL FLANGE STUD BOLTS AND NUTS TEFLOON COATED OR EQUIVALENT. ALL RING JOINT GASKETS TYPE SOFT IRON CAD PLATED
- DESIGN DATA:**
- DESIGN CODE: DOT 30-CFR-250
  - DESIGN FLUID: BULK GAS AND OIL
  - MAX. ALLOW OPERATING PRESSURE: 7,500 PSIG
  - WELL #2 FLOWLINE LENGTH = 3,831 FT.
  - WELL #2 RISER LENGTH = 4,102 FT.
- NOTES:**
- PSHL AND PLATFORM ESD CLOSE INCOMING P/L SDV
  - FIRE SAFE SDV
- INDICATES DEVICES SHOWN ON THE SAFETY ANALYSIS TABLE (SAT) WHICH ARE NOT REQUIRED AS DEFINED BY THE SAFETY ANALYSIS CHECKLIST (SAC) IN API RP14C.

| NO. | DATE     | BY  | REVISION DESCRIPTION          | ENGINEER'S STAMP | DRAWN BY: N. AMER                 |
|-----|----------|-----|-------------------------------|------------------|-----------------------------------|
|     |          |     |                               |                  | DATE: 05/16/05                    |
|     |          |     |                               |                  | CHECKED BY: N. DRISKILL           |
|     |          |     |                               |                  | DATE: 05/16/05                    |
|     |          |     |                               |                  | APPROVED BY: J. HINES             |
|     |          |     |                               |                  | DATE: 05/18/05                    |
|     |          |     |                               |                  | PLOT SCALE: 1=1                   |
|     |          |     |                               |                  | SCALE: N.T.S.                     |
|     |          |     |                               |                  | SEAL: SEAL PER DOT 30-CFR-250 (P) |
| B   | 05/18/05 | NAA | ISSUED FOR PERMIT             |                  |                                   |
| A1  | 05/17/05 | NAA | ISSUED FOR REVIEW AND COMMENT |                  |                                   |

**ATP** OIL & GAS CORPORATION  
BLUEWATER INDUSTRIES

**PEGASUS** International

MC-711 FIELD DEVELOPMENT  
PHASE 1  
WELL #6 PRODUCTION RISER  
R.O.W. FLOWLINE SAFETY SCHEMATIC

SHEET NO. 00  
JOB NO. 1166190  
ENG. NO. 1166190W030  
REV. B

# FUGRO GEOSERVICES, INC.



Letter Report No. 2404-2081  
April 13, 2005

6100 Hillcroft (77081)  
P.O. Box 740010  
Houston, Texas 77274  
Tel: (713)369-5800  
Fax: (713)369-5811

ATP Oil & Gas Corporation  
4600 Post Oak Place  
Houston, Texas 77027-9726

Attention: Robert M. Shivers III

## Chemosynthetic Community Analysis Gomez Development Mississippi Canyon Blocks 711 and 755 Gulf of Mexico

### Purpose and Scope

Submitted here is our analysis of the potential for disturbance of chemosynthetic communities in the vicinity of the proposed FPU (Floating Production Unit) mooring spread for the Gomez development in Mississippi Canyon Blocks 711 and 755 (OCS-G-14016 and 14017). The purpose of this analysis is to meet the requirements of MMS NTL No. 2000-G20, "Deepwater Chemosynthetic Communities" (Minerals Management Service, 2000) for deepwater development. This work was requested and authorized by ATP's Mr. Robert Shivers III via email dated 31 March 2005.

The scope of this study was limited to chemosynthetic analysis of the available pre-drilling geohazards ("site-survey"), 3-D exploration seismic, and geotechnical data. Assessment of any geohazards that may be present was beyond the scope of this study. Similarly, infrastructure, wellheads, debris, shipwrecks, and any other man-made features that may be present have not been investigated and are not shown on the map that accompanies this report.

### Mooring Design

The proposed taut mooring system consists of four groups of three SEPLA anchors (Suction-Embedded PLate Anchors) each (Plate C-1). The anchor lines would include chain, extending 600 ft from each anchor, connected to poly line, which would extend to the FPU. The first 100 ft of chain from the anchor would be buried below the seafloor. The proposed anchor coordinates are as follows:

| ANCHOR | WATER DEPTH<br>(ft) | COORDINATES (NAD27; UTM16; FEET) |            |
|--------|---------------------|----------------------------------|------------|
|        |                     | X                                | Y          |
| A1     | ~2,992              | 802,533                          | 10,247,134 |
| A2     | ~2,963              | 801,981                          | 10,246,447 |
| A3     | ~2,947              | 801,301                          | 10,245,873 |
| A4     | ~2,897              | 795,272                          | 10,245,855 |
| A5     | ~2,898              | 794,583                          | 10,246,425 |
| A6     | ~2,900              | 794,013                          | 10,247,107 |
| A7     | ~2,936              | 794,030                          | 10,253,130 |
| A8     | ~2,944              | 794,600                          | 10,253,807 |
| A9     | ~2,961              | 795,290                          | 10,254,367 |
| A10    | ~3,019              | 801,280                          | 10,254,344 |
| A11    | ~3,024              | 801,958                          | 10,253,778 |
| A12    | ~3,037              | 802,515                          | 10,253,101 |
| FPU    | ~2984               | 798,293                          | 10,250,124 |



Plate C-1 shows in red the 500-ft maximum portion of each mooring chain that would lie on (or, within 100 ft of the anchor, below) the seafloor during the worst-case (that is, hurricane) conditions. The remaining 100 ft of chain and all of the poly line would always be above the seafloor in the water column, even during worst-case conditions. In practice, only the chains on the lee side of the spread would lie on the seafloor during a hurricane. Because it is a taut mooring system, the chains would not lie on the seafloor (except for the 100 ft of chain nearest to the anchor, which would always be buried) during installation or during normal (non-hurricane) operating conditions.

#### **Data Used, Interpretive Methodology, and Mapping Criteria**

**1993 Pre-drilling Geohazards Data.** A pre-drilling geohazards survey was done in 1993 by Kinsella, Cook & Associates covering MC Blocks 711 and 755. The grid surveyed was the standard 300 m by 900 m grid required by the MMS. Data collected included echo sounder, 3.5 kHz subbottom profiler, and analog FPUker data (no side-scan-sonar data were collected at this deepwater site). Because of the deepwater and analog data format, only the 3.5 kHz subbottom profiler (SBP) data were useful for this study. Overall, the quality of the SBP data is as good as can be expected when using near-sea-surface-deployed transducers at this deepwater site, and generally the quality is judged to be adequate for chemosynthetic community analysis.

**2004 Pipeline Survey Data.** In 2004 Fugro carried out a pipeline route survey between MC Block 711 and Grand Isle Block 115 using a deeptow system. Multibeam bathymetric, side-scan sonar, and subbottom profiler data were collected. The survey grid consisted of 5 parallel lines that run east-west and more-or-less straddle the boundary between blocks 711 and 755. Line spacing varies between about 850 and 1200 ft. Consequently, this data set covers only part of the anchor spread. However, all side-scan and SBP data were reviewed in the workstation as part of the chemosynthetic analysis. All of these data are judged to be of good quality.

**3-D Exploration Seismic Data.** A 3-D exploration seismic data volume was made available by ATP for this chemosynthetic analysis. The 3-D data coverage is shown on Plate C-1. Bin spacing is 87.5 by 87.5 ft. Although the 3-D data is of much lower vertical resolution than the SBP data, it does give useful bathymetric details, shows seafloor amplitude variations that helped to identify potential seep zones, and shows some hydrocarbon source zones. For 3-D exploration seismic data, the quality is judged to be generally good.

**2005 Geotechnical Data.** A jumbo piston core and a seafloor-deployed cone penetrometer test were done near the center of each of the four anchor clusters. In addition, one deep (130 ft BML) rotary boring and one seafloor-deployed cone penetrometer test were done at the center of the proposed anchor layout. This work was done in early 2005 (Fugro-McClelland, 2005a and 2005b). Data quality is very good.

**Interpretive Methodology.** To facilitate interpretation, the 3-D exploration seismic and deeptow data were loaded onto a PC-based workstation running SMT's Kingdom suite of interpretation software. In addition, selected lines of the 1993 analog geohazards data in the vicinity of proposed anchors were converted into SEG-Y format and also loaded onto the workstation, along with the available geotechnical data. We also reviewed all analog paper records of the 1993 SBP data. Our chemosynthetic analysis discussed here and results presented on the accompanying map were based on using and integrating all of these data.

Results of the 1993 survey as shown on the "Seafloor Features Map" included in the geophysical survey report prepared by Kinsella, Cook & Associates (1993) were supplemented and modified somewhat based on interpretation of the additional deeptow and 3-D exploration seismic data now available. Specifically, the outlines of some of the areas interpreted as possible seeps were modified from the 1993 interpretation, and some possible seeps not mapped in 1993 were added. The faults shown on Plate C-1 were copied without modification from the 1993 map.

Water depth contours shown on Plate C-1 were generated from the 3-D seismic data using the generic Advocate & Hood (1993) velocity function. Water depths are approximate and are estimated to be accurate within  $\pm 20$  ft where the seafloor is flat and featureless. Depths may be less accurate elsewhere.

**Mapping Criteria.** Interpretation and mapping of features (possible seeps) that could support dense communities of chemosynthetic organisms were based on geomorphology, acoustic character, or a combination of the two (wipe-out zones, "gas chimneys", anomalously high amplitudes, seafloor mounds, disturbed seafloor seen on side-scan sonar data, etc.). Possible seeps were interpreted and mapped as shown on the Water Depth and Seafloor Features Map (Plate C-1) using all available subbottom profiler, side-scan sonar, and 3-D seismic data. All seep boundaries are interpretive, and actual boundaries may be somewhat different. Mapping scale was 1:12,000 (1" = 1,000 ft). Only those high-resolution tracklines that pass near possible seeps in the vicinity of the proposed anchor spread are shown on the map (Plate C-1).

### Chemosynthetic Analysis

**Principal Results.** The principal results of our analysis show that there are several possible seafloor hydrocarbon seeps in the general vicinity of the proposed mooring spread (Plate C-1). No proposed anchor locations are within areas identified as possible seeps. Proposed locations for Anchors A-2 and A-3 are both within 450 ft of a relatively small area interpreted as a possible seep (possible seep 2 on Plate C-1), and the anchor chain for Anchor A-2 could lie on the seafloor across this same possible seep during worst-case (hurricane) conditions. The anchor chains for Anchors A-1 and A-3 could lie on the seafloor about 450 ft from possible seep 2 during worst-case (hurricane) conditions. The poly lines for Anchors A-2 and A-3 would always be in the water column in the vicinity of the nearby possible seep 3. Similarly, the poly line for Anchor A-12 would always be in the water column where it passes closest to possible seep 1.

Our judgment is that it is unlikely that there are dense chemosynthetic communities at the small possible seeps (possible seeps 2 and 3) near the locations proposed for anchors A-2 and A-3 and their associated anchor lines. Dense communities may populate the large possible seep (possible seep 1) past which the line for proposed Anchor A-12 would pass. However, the poly line for Anchor A-12 would always be well-up in the water column where it passes closest to possible seep 1.

**Discussion of Possible Seeps.** Many of the possible seeps in the study area, and all possible seeps within 500 ft of proposed anchor locations, are relatively small, are not always well-defined even on the high-resolution survey data, and cannot be detected using the 3-D seismic data. The notable exception is the large possible seep between proposed Anchors A-1 and A-12 (possible seep 1). All seismic data that images this feature suggest that it is a large, active, deep-seated seep.

None of the possible seeps, including possible seep 1 between Anchors A-1 and A-12, appear to be associated with deep-seated faults that could act as hydrocarbon migration pathways. All seafloor or near-seafloor faults in the area are relatively short, have small offset, and extend downward only to shallow depths. Most are slump faults that have resulted from differential consolidation and movement of shallow strata. Virtually all faults shown on Plate C-1 northeasterly of the proposed anchor spread are slump faults that toe-out within shallow buried landslide deposits that underlie this large area. We cannot determine conclusively from the available data if these faults are now active and continue to undergo slow differential offset, or if they are now stabilized. We found no evidence for leaking hydrocarbons associated with any of the faults.

The origin of the hydrocarbons that may be seeping out of the seafloor is uncertain. However, with one clear exception, possible seeps appear to overlie and be sourced from relatively small, local accumulations of hydrocarbons typically between ~500 and ~1200 ft BML rather than from deep reservoirs. These accumulations are generally seen as relatively small, scattered, isolated "bright spots", which are common on the 3-D seismic data in this interval. The notable exception is possible seep 1



between proposed Anchors A-1 and A-12, which appears to have a migration pathway that extends downward for thousands of feet.

If any of the seeps are actively venting adequate volumes of hydrocarbons, then they could support a dense community of chemosynthetic organisms. However, the data available does not allow us to conclusively determine if the seeps are active or not. Further, geophysical data alone is not capable of indicating the presence or absence of chemosynthetic organisms even if the seeps are active. None of the geotechnical sampling was done at possible seep sites.

**Proposed Anchor Location A-1.** Possible hydrocarbon seeps or other areas or features that could support high-density chemosynthetic communities are not located within 500 ft of any seafloor disturbances that would result from installation of Anchor A-1 at the proposed location. About 500 ft northwest of Anchor A-1, the anchor chain for Anchor A-1 would be within ~450 ft of the edge of possible seep 2 (Plate C-1). However, dense communities of chemosynthetic organisms are not expected at this possible seep because of its small areal size (~1050 ft by ~400 ft; ~6.9 acres), no clear seafloor expression, no associated deep-seated fault, and minimal acoustic signature on subbottom profiler data (it is not identifiable on the 3-D seismic data).

**Proposed Anchor Location A-2.** The proposed location for Anchor A-2 is ~80 ft east of possible hydrocarbon seep 2. For a distance of ~400 ft immediately northwest of Anchor A-2, the chain for Anchor A-2 could lie on the seafloor across this possible seep during worst-case (hurricane) conditions (Plate C-1). However, dense communities of chemosynthetic organisms are not expected at this possible seep because of its small areal size (~1050 ft by ~400 ft; ~6.9 acres), no clear seafloor expression, no associated deep-seated fault, and minimal acoustic signature on subbottom profiler data (it is not identifiable on the 3-D seismic data). The poly line for Anchor A-2 would always be in the water column in the vicinity of the nearby possible seep 3.

**Proposed Anchor Location A-3.** The proposed location for Anchor A-3 is ~450 ft southwest of possible hydrocarbon seep 2 described above. And, the anchor chain for Anchor A-3 would pass as close as ~450 ft to this possible seep zone (Plate C-1). However, dense communities of chemosynthetic organisms are not expected at this possible seep because of its small areal size (~1050 ft by ~400 ft; ~6.9 acres), no clear seafloor expression, no associated deep-seated fault, and minimal acoustic signature on subbottom profiler data (it is not identifiable on the 3-D seismic data). The poly line for Anchor A-3 would always be in the water column in the vicinity of the nearby possible seep 3.

**Proposed Anchor Location A-4.** Possible hydrocarbon seeps or other areas or features that could support high-density chemosynthetic communities are not located within 500 ft of any seafloor disturbances that would result from installation of Anchor A-4 or its associated anchor line at the proposed location.

**Proposed Anchor Location A-5.** Possible hydrocarbon seeps or other areas or features that could support high-density chemosynthetic communities are not located within 500 ft of any seafloor disturbances that would result from installation of Anchor A-5 or its associated anchor line at the proposed location.

**Proposed Anchor Location A-6.** Possible hydrocarbon seeps or other areas or features that could support high-density chemosynthetic communities are not located within 500 ft of any seafloor disturbances that would result from installation of Anchor A-6 or its associated anchor line at the proposed location.

**Proposed Anchor Location A-7.** Possible hydrocarbon seeps or other areas or features that could support high-density chemosynthetic communities are not located within 500 ft of any seafloor disturbances that would result from installation of Anchor A-7 or its associated anchor line at the proposed location.

**Proposed Anchor Location A-8.** Possible hydrocarbon seeps or other areas or features that could support high-density chemosynthetic communities are not located within 500 ft of any seafloor





disturbances that would result from installation of Anchor A-8 or its associated anchor line at the proposed location.

**Proposed Anchor Location A-9.** Possible hydrocarbon seeps or other areas or features that could support high-density chemosynthetic communities are not located within 500 ft of any seafloor disturbances that would result from installation of Anchor A-9 or its associated anchor line at the proposed location.

**Proposed Anchor Location A-10.** Possible hydrocarbon seeps or other areas or features that could support high-density chemosynthetic communities are not located within 500 ft of any seafloor disturbances that would result from installation of Anchor A-10 or its associated anchor line at the proposed location. All seafloor or near-seafloor faults in the vicinity of proposed anchor location A-10 (Plate C-1) are small-offset slump faults that extend downward only to shallow depths. We found no evidence for leaking hydrocarbons associated with these faults.

**Proposed Anchor Location A-11.** Possible hydrocarbon seeps or other areas or features that could support high-density chemosynthetic communities are not located within 500 ft of any seafloor disturbances that would result from installation of Anchor A-11 or its associated anchor line at the proposed location. All seafloor or near-seafloor faults in the vicinity of proposed anchor location A-11 (Plate C-1) are small-offset slump faults that extend downward only to shallow depths. We found no evidence for leaking hydrocarbons associated with these faults.

**Proposed Anchor Location A-12.** Possible hydrocarbon seeps or other areas or features that could support high-density chemosynthetic communities are not located within 500 ft of any seafloor disturbances that would result from installation of Anchor A-12 at the proposed location. All seafloor or near-seafloor faults in the vicinity of proposed anchor location A-12 (Plate C-1) are small-offset slump faults that extend downward only to shallow depths. We found no evidence for leaking hydrocarbons associated with these faults. The poly line for Anchor A-12 would always be well-up in the water column where it passes closest to possible seep 1.

## Conclusions

We conclude that the proposed mooring spread is unlikely to disturb dense communities of chemosynthetic organisms. This is because both of the possible seeps within 500 ft of proposed anchor or on-bottom anchor-line locations (that is, possible seeps 2 and 3) are relatively small and do not appear to have a deep-seated "reservoir" origin that would probably be required to provide adequate rates of hydrocarbon seepage necessary to support dense chemosynthetic communities.

## Closing

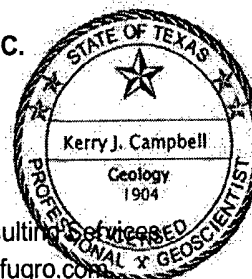
We appreciate the opportunity to work with you on this project and look forward to working with you again as your site investigation consultants. If you have any questions concerning this report, please contact me at (713) 369-5805 or via email at [kcampbell@fugro.com](mailto:kcampbell@fugro.com).

Sincerely,

FUGRO GEOSERVICES, INC.

*Kerry J. Campbell*  
Kerry J. Campbell, P.G.

Manager, Geoscience Consulting Services  
713-369-5805 [kcampbell@fugro.com](mailto:kcampbell@fugro.com)





## REFERENCES

Advocate, D.M. and Hood, K.C., (1993), "An Empirical Time-Depth Model for Calculating Water Depth, Northwest Gulf of Mexico", in Geo-Marine Letters, Bouma, A.H., editor, Volume 13, p. 207-211.

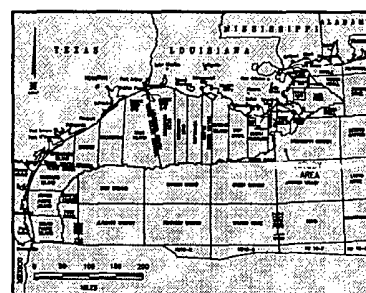
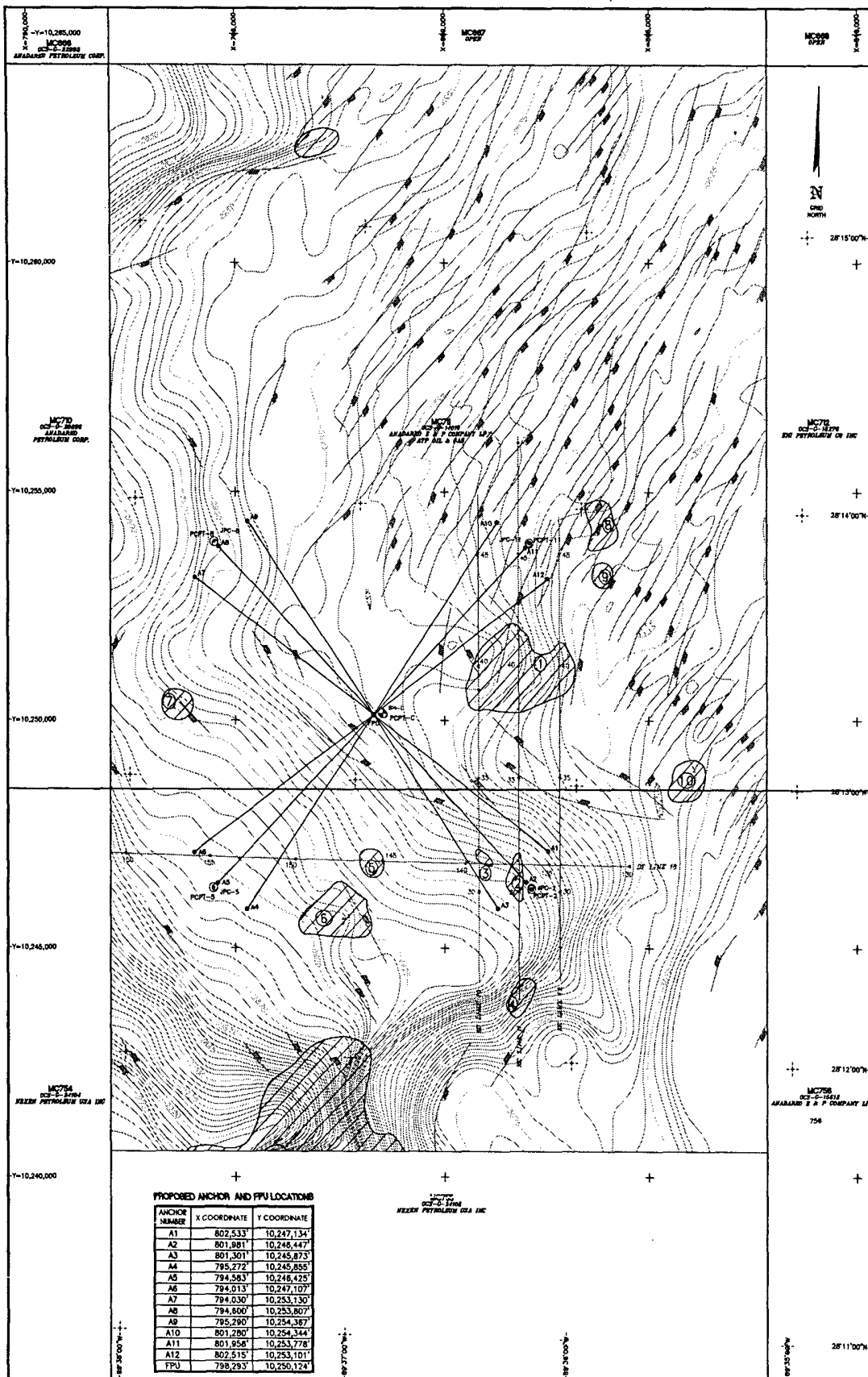
Fugro GeoServices, Inc., (2004), "Archeological, Engineering, and Hazard Survey of Proposed 8" Oil and 10" Gas Export Pipelines from Mississippi Canyon Area Block 711 to Grand Isle Area Block 115", deep tow survey report done for ATP Oil & Gas Corporation c/o Bluewater Industries (Report Number 2404-5005, 16 November 2004).

Fugro-McClelland Marine Geosciences, Inc., (2005a), "Geotechnical Investigation, Gomez Prospect, Blocks 711 & 755, Mississippi Canyon Area, Gulf of Mexico", field report on jumbo piston coring and PCPT testing done for ATP Oil & Gas Corporation (Field Report No. 0201-5420, 18 February 2005).

Fugro-McClelland Marine Geosciences, Inc., (2005b), "Addendum to the Geotechnical Investigation, Gomez Prospect, OCS-G-14016, Boring BH-C, Block 711, Mississippi Canyon Area, Gulf of Mexico", for ATP Oil & Gas Corporation (Field Report No. 0201-54207, addendum letter dated 7 March 2005).

Kinsella, Cook & Associates, Inc., (1993), "Geophysical Survey Report, Blocks 711 and 755, Mississippi Canyon Area, Offshore Louisiana, OCS-G-14016 and 14017", pre-drilling geohazards report done for Union Pacific Resources Company (13 September 1993).

Minerals Management Service, (2000), "Deepwater Chemosynthetic Communities", Notice to Lessees and Operators of Federal Oil, Gas, and Sulphur Leases in the Outer Continental Shelf, Gulf of Mexico Region (NTL No. 2000-G20, issued 6 December 2000).



### BASE MAP INFORMATION

AREA OF 3-D SEISMIC DATA

PROPOSED FPSO ANCHOR LAYOUT

PROPOSED INDIVIDUAL ANCHOR LOCATION AND CORRESPONDING ANCHOR LINE. FOR WORST-CASE (HURRICANE) OPERATING SCENARIO, BLACK INDICATES WHERE ANCHOR LINE WILL ALWAYS BE IN WATER COLUMN. RED INDICATES MAXIMUM DISTANCE FROM ANCHOR THAT CHAIN WILL BE ON SEAFLOOR (EXTENDS TO A MAXIMUM OF 500 FT FROM THE ANCHOR). NOTE: THAT CHAIN WILL BE BURIED BELOW SEAFLOOR TO ABOUT 100 FT FROM ANCHOR.

POPT-2 CORE PNEUMETER LOCATION (2005)

APC-2 JACOBI PISTON CORE LOCATION (2005)

WH-C ROTARY BORING LOCATION (2005)

HT LINE 18 SELECTED HIGH-RESOLUTION LINE WITH FRAMEWORK

FPSO PROPOSED FPSO LOCATION

### INTERPRETIVE INFORMATION

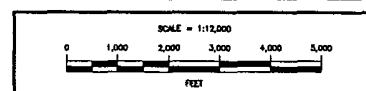
WATER DEPTH CONTOUR, IN FEET. CONTOUR INTERVAL IS 5 FEET. WATER DEPTHS WERE DERIVED FROM 3-D EXPLORATION SEISMIC DATA AND ARE APPROXIMATE. DEPTHS ARE GENERALLY ESTIMATED TO BE ACCURATE WITHIN 820 FEET WHERE THE SEAFLOOR IS FLAT AND FEATURELESS. DEPTHS MAY BE LESS ACCURATE ELSEWHERE.

SEAFLOOR OR SHALLOW FAULT MOTION CAUSED BY CONSOLIDATION OF BURIED LANDSLIDE DEPOSITS. FAULTS ARE NOT DEEP-SEALED. HOUSE SHOWS DIRECTION OF FAULT DIP.

POSSIBLE HYDROCARBON BED ZONE IDENTIFIED PRINCIPALLY USING HIGH-RESOLUTION SITE-SURVEY DATA ON 3-D EXPLORATION SEISMIC DATA. NUMBER IS TO FACILITATE CROSS-REFERENCE WITH REPORT TEXT.

NOTE: INFRASTRUCTURE, WELLHEADS, DECKS, SHIPWRECKS, AND ANY OTHER NAV-WADE FEATURES THAT MAY BE PRESENT ARE NOT SHOWN ON THIS MAP.

|                  |               |                   |           |
|------------------|---------------|-------------------|-----------|
| SPHEROID:        | CLARKE 1866   | FLATTENING:       | 1/294.98  |
| SEMI MAJOR AXIS: | 6,378,206.4 m | SCALE FACTOR:     | 0.99980   |
| PROJECTION:      | UTM           | CENTRAL MERIDIAN: | 87°W      |
| DATUM:           | NAD 1927      | LAT. ORIGIN:      | 0.00000 N |
| ZONE:            | 18            | FALSE EASTING:    | 500,000 m |
| GRID UNITS:      | FEET          | FALSE NORTHING:   | 0.00000 m |



**WATER DEPTH AND SEAFLOOR FEATURES MAP**

**GOMEZ DEVELOPMENT BLOCKS 711 AND 755 MISSISSIPPI CANYON AREA GULF OF MEXICO**

**ATP OIL & GAS**

CONTOUR INTERVAL: 5 FEET

DATUM: SEA SURFACE

VELOCITY: AVERAGE MEAN (ADVOCATE AND WOOD, 1963)

POSITIONING BY: DRAFTED BY: J. MURRAY

INTERPRETATION BY: C. BRAUN

CHECKED BY: K. J. CAMPBELL

DATE: 12 APRIL 2005

REVISION NO.

JOB NO.: 2405-2081

DWG NO.: 2081WG013.DWG

**PLATE C-1**

SHEET NO. 1 OF 1

**TUORO**

ANY PROJECT BY TUORO OCEANOGRAPHY INC. MEANS IT IS THE PROPERTY OF TUORO OCEANOGRAPHY INC.

|    | A                                                                                    | B                                 | C                | D                | E                                                    | F | G | H |
|----|--------------------------------------------------------------------------------------|-----------------------------------|------------------|------------------|------------------------------------------------------|---|---|---|
| 1  | <b>Right-of-Way Pipeline Application</b>                                             |                                   |                  | Segment No.:     |                                                      |   |   |   |
| 2  |                                                                                      |                                   |                  |                  |                                                      |   |   |   |
| 3  | Instructions:                                                                        |                                   |                  |                  |                                                      |   |   |   |
| 4  | 1. Complete one form for the pipeline segment submitted in your application. A ROW   |                                   |                  |                  |                                                      |   |   |   |
| 5  | application may only contain one proposed pipeline segment.                          |                                   |                  |                  |                                                      |   |   |   |
| 6  | 2. Complete one form for each unattached umbilical submitted in your application.    |                                   |                  |                  |                                                      |   |   |   |
| 7  | 3. Provide response/data for all items that are shaded. Other items as required.     |                                   |                  |                  |                                                      |   |   |   |
| 8  | 4. Provide one original and three identical copies of all application materials.     |                                   |                  |                  |                                                      |   |   |   |
| 9  |                                                                                      |                                   |                  |                  |                                                      |   |   |   |
| 10 | <b>Pipeline Route Data</b>                                                           |                                   |                  |                  |                                                      |   |   |   |
| 11 | List all blocks and lease numbers contacted by the pipeline. (Insert rows as needed) | <b>Area</b>                       | <b>Block No.</b> | <b>Lease No.</b> | <b>Operator</b>                                      |   |   |   |
| 12 | (If block is unleased, so note.)                                                     |                                   |                  |                  |                                                      |   |   |   |
| 13 |                                                                                      | Mississippi Canyon                | 711              | G14016           | Anadarko E&P Company LP/ ATP Oil and Gas Corporation |   |   |   |
| 14 |                                                                                      | Mississippi Canyon                | 755              | G24105           | Nexen Petroleum U.S.A. Inc.                          |   |   |   |
| 15 |                                                                                      |                                   |                  |                  |                                                      |   |   |   |
| 16 |                                                                                      |                                   |                  |                  |                                                      |   |   |   |
| 17 | <b>Contact Information</b>                                                           |                                   |                  |                  |                                                      |   |   |   |
| 18 | Applicant company name (ROW permittee/holder)                                        | ATP Oil and Gas Corporation       |                  |                  |                                                      |   |   |   |
| 19 | Name of company representative signing application                                   | Mickey W. Shaw                    |                  |                  |                                                      |   |   |   |
| 20 | Phone No.                                                                            | 713-622-3311                      |                  |                  |                                                      |   |   |   |
| 21 | Fax                                                                                  | 713-403-7002                      |                  |                  |                                                      |   |   |   |
| 22 | E-Mail                                                                               | mshaw@atpog.com                   |                  |                  |                                                      |   |   |   |
| 23 | Mailing address                                                                      | 4600 Post Oak Place Suite 200     |                  |                  |                                                      |   |   |   |
| 24 |                                                                                      | Houston, Texas 77027-9726         |                  |                  |                                                      |   |   |   |
| 25 |                                                                                      |                                   |                  |                  |                                                      |   |   |   |
| 26 | ROW holder's MMS code (five digit)                                                   | 1819                              |                  |                  |                                                      |   |   |   |
| 27 |                                                                                      |                                   |                  |                  |                                                      |   |   |   |
| 28 | Designated operator company name                                                     | ATP Oil and Gas Corporation       |                  |                  |                                                      |   |   |   |
| 29 | Phone No.                                                                            | 713-622-3311                      |                  |                  |                                                      |   |   |   |
| 30 | Fax                                                                                  | NA                                |                  |                  |                                                      |   |   |   |
| 31 | E-Mail                                                                               | groland@atpog.com                 |                  |                  |                                                      |   |   |   |
| 32 | Mailing address                                                                      | 4600 Post Oak Place Suite 200     |                  |                  |                                                      |   |   |   |
| 33 |                                                                                      | Houston, Texas 77027-9726         |                  |                  |                                                      |   |   |   |
| 34 |                                                                                      |                                   |                  |                  |                                                      |   |   |   |
| 35 | Operator's MMS code (five digit)                                                     | 1819                              |                  |                  |                                                      |   |   |   |
| 36 |                                                                                      |                                   |                  |                  |                                                      |   |   |   |
| 37 | Regulatory contact (Name)                                                            | Sharon DeSimoni                   |                  |                  |                                                      |   |   |   |
| 38 | Company name                                                                         | J. Connor Consulting, Inc.        |                  |                  |                                                      |   |   |   |
| 39 | Phone No.                                                                            | 281-578-3388                      |                  |                  |                                                      |   |   |   |
| 40 | Fax                                                                                  | 281-578-8895                      |                  |                  |                                                      |   |   |   |
| 41 | E-Mail                                                                               | sharon.desimoni@jccteam.com       |                  |                  |                                                      |   |   |   |
| 42 |                                                                                      |                                   |                  |                  |                                                      |   |   |   |
| 43 | Technical contact (Name)                                                             | Daniel H. Longwell, P.E.          |                  |                  |                                                      |   |   |   |
| 44 | Company name                                                                         | Bluewater Industries              |                  |                  |                                                      |   |   |   |
| 45 | Phone No.                                                                            | 713-802-2060                      |                  |                  |                                                      |   |   |   |
| 46 | Fax                                                                                  | 713-802-2063                      |                  |                  |                                                      |   |   |   |
| 47 | E-Mail                                                                               | dlongwell@bluewaterindustries.com |                  |                  |                                                      |   |   |   |
| 48 |                                                                                      |                                   |                  |                  |                                                      |   |   |   |
| 49 | <b>Fees</b>                                                                          |                                   |                  |                  |                                                      |   |   |   |
| 50 | Application fee of \$2,350 enclosed? (Required)                                      | Yes                               |                  |                  |                                                      |   |   |   |
| 51 | Rental fee of \$15 per mile or every fraction thereof enclosed? (Required)           | Yes                               |                  |                  |                                                      |   |   |   |
| 52 | Right-of-way length (miles) e.g. 5.71                                                | 1.35                              |                  |                  |                                                      |   |   |   |
| 53 | Total check amount                                                                   | \$2,380.00                        |                  |                  |                                                      |   |   |   |
| 54 | Check date                                                                           |                                   |                  |                  |                                                      |   |   |   |
| 55 | Check number                                                                         |                                   |                  |                  |                                                      |   |   |   |
| 56 | Name of financial institution upon which check is written                            |                                   |                  |                  |                                                      |   |   |   |

|     | A                                                                                        | B                             | C                 | D                 | E | F | G | H |
|-----|------------------------------------------------------------------------------------------|-------------------------------|-------------------|-------------------|---|---|---|---|
| 57  |                                                                                          |                               |                   |                   |   |   |   |   |
| 58  | <b>Basic Pipeline Data</b>                                                               |                               |                   |                   |   |   |   |   |
| 59  | Line service, e.g., oil, gas, bulk gas, lift, injection, service, etc.                   | Oil & gas                     |                   |                   |   |   |   |   |
| 60  | Total pipeline length (feet) - excluding riser(s)                                        | 7,141                         |                   |                   |   |   |   |   |
| 61  | Length of pipeline in Federal waters (feet)                                              | 7,141                         |                   |                   |   |   |   |   |
| 62  | Length of pipeline in State waters (feet/NA)                                             | 0                             |                   |                   |   |   |   |   |
| 63  | Pipeline designed for bi-directional flow? (Y/N)                                         | Yes                           |                   |                   |   |   |   |   |
| 64  | Alternate line service, e.g., oil, gas, bulk gas, lift, injection, service, etc.         | N/A                           |                   |                   |   |   |   |   |
| 65  | Supervisor Control and Data Acquisition system for leak detection installed? (Y/N)       | No                            |                   |                   |   |   |   |   |
| 66  | If yes, system type, e.g., over/short, pressure point analysis, volumetric, etc.         | N/A                           |                   |                   |   |   |   |   |
| 67  |                                                                                          |                               |                   |                   |   |   |   |   |
| 68  | <b>Pipeline Origin</b>                                                                   |                               |                   |                   |   |   |   |   |
| 69  | Type Facility, e.g., Platform, Well, Subsea Well, PLEM, Subsea Manifold, Subsea Tie-in   | MC 711 Subsea Well No 006     |                   |                   |   |   |   |   |
| 70  | Number/Identifier, e.g., A, 1, 4-B, 13336 (Number/Segment Number/Identifier/NA)          | SS Well No. 006               |                   |                   |   |   |   |   |
| 71  | Manned platform? (Y/N/NA)                                                                | na                            |                   |                   |   |   |   |   |
| 72  | Area                                                                                     | Mississippi Canyon            |                   |                   |   |   |   |   |
| 73  | Block                                                                                    | 711                           |                   |                   |   |   |   |   |
| 74  | OCS Lease                                                                                | OCS-G-14016                   |                   |                   |   |   |   |   |
| 75  | Pig launcher? (Y/N)                                                                      | No                            |                   |                   |   |   |   |   |
| 76  | System designed for "smart" pigs? (Y/N/NA)                                               | No                            |                   |                   |   |   |   |   |
| 77  |                                                                                          |                               |                   |                   |   |   |   |   |
| 78  | <b>Pipeline Destination</b>                                                              |                               |                   |                   |   |   |   |   |
| 79  | Type Facility, e.g., Platform, Well, Subsea Well, PLEM, Subsea Manifold, Subsea Tie-in   | MC 711 Gomez FOI              |                   |                   |   |   |   |   |
| 80  | Number/Identifier, e.g., A, 1, 4-B (Number/Segment Number/Identifier/NA)                 | "A"                           |                   |                   |   |   |   |   |
| 81  | Manned platform? (Y/N/NA)                                                                | Yes                           |                   |                   |   |   |   |   |
| 82  | Area                                                                                     | Mississippi Canyon            |                   |                   |   |   |   |   |
| 83  | Block                                                                                    | 711                           |                   |                   |   |   |   |   |
| 84  | OCS Lease                                                                                | OCS-G-14016                   |                   |                   |   |   |   |   |
| 85  | Pig receiver? (Y/N/NA)                                                                   | No                            |                   |                   |   |   |   |   |
| 86  |                                                                                          |                               |                   |                   |   |   |   |   |
| 87  | <b>Pipeline Appurtenances</b>                                                            |                               |                   |                   |   |   |   |   |
| 88  | Manifold/subsea templates/etc. along pipeline other than at origin or destination? (Y/N) | Yes                           |                   |                   |   |   |   |   |
| 89  | If yes, specify appurtenant type                                                         | Umbilical                     |                   |                   |   |   |   |   |
| 90  | If yes, specify appurtenant area and block location, e.g., MP 134                        | MC 711                        |                   |                   |   |   |   |   |
| 91  |                                                                                          |                               |                   |                   |   |   |   |   |
| 92  | <b>Construction/Air Quality Data</b>                                                     |                               |                   |                   |   |   |   |   |
| 93  | Pipeline installation method, e.g., lay barge, DP vessel, jack up                        | DP vessel                     |                   |                   |   |   |   |   |
| 94  | Maximum anchor spread (feet or NA)                                                       | NA                            |                   |                   |   |   |   |   |
| 95  | Onshore Facility Location                                                                | Amelia, LA                    |                   |                   |   |   |   |   |
| 96  | Pipeline construction duration (days)                                                    | 42 Days                       |                   |                   |   |   |   |   |
| 97  | Construction start date (projected)                                                      | 5/15/2005                     |                   |                   |   |   |   |   |
| 98  |                                                                                          |                               |                   |                   |   |   |   |   |
| 99  | <b>Pipeline product data</b>                                                             |                               |                   |                   |   |   |   |   |
| 100 | Design maximum flow rate of gas (mmcf/d)                                                 | 50                            |                   |                   |   |   |   |   |
| 101 | Gravity of gas (Air = 1.0)                                                               | 0.813                         |                   |                   |   |   |   |   |
| 102 | Design maximum flow rate of oil/condensate (b/d)                                         | 6,000                         |                   |                   |   |   |   |   |
| 103 | API or specific gravity of oil/condensate                                                | 0.88                          |                   |                   |   |   |   |   |
| 104 | H2S concentration (ppm)                                                                  | Nil                           |                   |                   |   |   |   |   |
| 105 | Maximum anticipated pipeline temperature (degrees F)                                     | 120                           |                   |                   |   |   |   |   |
| 106 | CO <sub>2</sub> concentration (ppm)                                                      | 4200                          |                   |                   |   |   |   |   |
| 107 | Inhibition program planned? (Y/N)                                                        | Yes                           |                   |                   |   |   |   |   |
| 108 | Hydrates anticipated (Y/N)                                                               | No                            |                   |                   |   |   |   |   |
| 109 | Paraffin anticipated (Y/N)                                                               | No                            |                   |                   |   |   |   |   |
| 110 |                                                                                          |                               |                   |                   |   |   |   |   |
| 111 | <b>Submerged Component Design Data</b>                                                   | <b>Diameter 1</b>             | <b>Diameter 2</b> | <b>Diameter 3</b> |   |   |   |   |
| 112 | Outside diameter (inches)                                                                | 6.895 - dynamic flexible pipe |                   |                   |   |   |   |   |

|     | A                                                                                            | B                                  | C                 | D                 | E | F | G | H |
|-----|----------------------------------------------------------------------------------------------|------------------------------------|-------------------|-------------------|---|---|---|---|
| 113 | Wall thickness (inches)                                                                      | 1.4475 - layers, as per riser data |                   |                   |   |   |   |   |
| 114 | Grade                                                                                        | NA                                 |                   |                   |   |   |   |   |
| 115 | Hydrostatic test pressure (psig)                                                             | 9,375                              |                   |                   |   |   |   |   |
| 116 | HTP duration (hours) (Must be equal to or greater than eight)                                | 8                                  |                   |                   |   |   |   |   |
| 117 | Type external corrosion coating                                                              | polypropylene                      |                   |                   |   |   |   |   |
| 118 | Corrosion coating thickness (mils)                                                           | 236                                |                   |                   |   |   |   |   |
| 119 | Concrete coating density (pcf)                                                               | NA                                 |                   |                   |   |   |   |   |
| 120 | Coating thickness (inches)                                                                   | NA                                 |                   |                   |   |   |   |   |
| 121 | Type internal corrosion coating (Type/NA)                                                    | NA                                 |                   |                   |   |   |   |   |
| 122 | Coating thickness (mils) (Mils/NA)                                                           | NA                                 |                   |                   |   |   |   |   |
| 123 | Bare pipe specific gravity                                                                   | 1.83                               |                   |                   |   |   |   |   |
| 124 | Weighted pipe specific gravity                                                               | NA                                 |                   |                   |   |   |   |   |
| 125 | Pipe is non-standard? (Y/N)                                                                  | Yes                                |                   |                   |   |   |   |   |
| 126 | If yes, note type, e.g., coil tubing, pipe-in-pipe, flexible pipe, other (specify) (Type/NA) | Flexible Pipe                      |                   |                   |   |   |   |   |
| 127 |                                                                                              |                                    |                   |                   |   |   |   |   |
| 128 | <b>Cathodic Protection Design Data</b>                                                       |                                    |                   |                   |   |   |   |   |
| 129 | Design Type, e.g., bracelet anodes, anode sleds                                              | NA                                 |                   |                   |   |   |   |   |
| 130 | Anode Type, e.g. Galvalum III, Aluminum, etc                                                 | NA                                 |                   |                   |   |   |   |   |
| 131 | Net anode weight (pounds)                                                                    | NA                                 |                   |                   |   |   |   |   |
| 132 | Spacing (feet)                                                                               | NA                                 |                   |                   |   |   |   |   |
| 133 | Number of anodes                                                                             | NA                                 |                   |                   |   |   |   |   |
| 134 | Anode life (years)                                                                           | NA                                 |                   |                   |   |   |   |   |
| 135 | Designs for systems other than bracelet anodes required. (Attached/NA)                       | NA                                 |                   |                   |   |   |   |   |
| 136 |                                                                                              |                                    |                   |                   |   |   |   |   |
| 137 |                                                                                              |                                    |                   |                   |   |   |   |   |
| 138 | <b>Departing Riser Design Data</b>                                                           | <b>Diameter 1</b>                  | <b>Diameter 2</b> | <b>Diameter 3</b> |   |   |   |   |
| 139 | Outside diameter (inches)                                                                    | 6.895 - flexible pipe              |                   |                   |   |   |   |   |
| 140 | Wall thickness (inches)                                                                      | 1.4475 - layers, as per riser data |                   |                   |   |   |   |   |
| 141 | Grade                                                                                        | NA                                 |                   |                   |   |   |   |   |
| 142 | Hydrostatic test pressure (psig)                                                             | 9,375                              |                   |                   |   |   |   |   |
| 143 | HTP duration (hours) (Must be equal to or greater than eight)                                | 8                                  |                   |                   |   |   |   |   |
| 144 | splash zone=S.Z.                                                                             | <b>Below S.Z.</b>                  | <b>In S.Z.</b>    | <b>Above S.Z.</b> |   |   |   |   |
| 145 | Type external corrosion coating                                                              | same                               |                   |                   |   |   |   |   |
| 146 | Coating thickness (mils or inches)                                                           |                                    |                   |                   |   |   |   |   |
| 147 | Type internal corrosion coating (Type/NA)                                                    |                                    |                   |                   |   |   |   |   |
| 148 | Coating thickness (mils) (Mils/NA)                                                           |                                    |                   |                   |   |   |   |   |
| 149 | Riser guard design attached? Required if origin is caisson or platform (Y/NA)                |                                    |                   |                   |   |   |   |   |
| 150 | Catenary riser? (Y/N)                                                                        |                                    |                   |                   |   |   |   |   |
| 151 | If yes, VIV reduction, installation tension, anchoring, tension monitoring attached? (Y/NA)  |                                    |                   |                   |   |   |   |   |
| 152 |                                                                                              |                                    |                   |                   |   |   |   |   |
| 153 | <b>Receiving Riser Design Data</b>                                                           | <b>Diameter 1</b>                  | <b>Diameter 2</b> | <b>Diameter 3</b> |   |   |   |   |
| 154 | Outside diameter (inches)                                                                    | N/A                                |                   |                   |   |   |   |   |
| 155 | Wall thickness (inches)                                                                      |                                    |                   |                   |   |   |   |   |
| 156 | Grade                                                                                        |                                    |                   |                   |   |   |   |   |
| 157 | Hydrostatic test pressure (psig)                                                             |                                    |                   |                   |   |   |   |   |
| 158 | HTP duration (hours) (Must be equal to or greater than eight)                                |                                    |                   |                   |   |   |   |   |
| 159 | splash zone=S.Z.                                                                             | <b>Below S.Z.</b>                  | <b>In S.Z.</b>    | <b>Above S.Z.</b> |   |   |   |   |
| 160 | Type external corrosion coating                                                              |                                    |                   |                   |   |   |   |   |
| 161 | Coating thickness (mils or inches)                                                           |                                    |                   |                   |   |   |   |   |
| 162 | Type internal corrosion coating (Type/NA)                                                    |                                    |                   |                   |   |   |   |   |
| 163 | Coating thickness (mils) (Mils/NA)                                                           |                                    |                   |                   |   |   |   |   |
| 164 | Riser guard design attached? Required if origin is caisson or platform (Y/NA)                |                                    |                   |                   |   |   |   |   |
| 165 | Catenary riser? (Y/N)                                                                        |                                    |                   |                   |   |   |   |   |
| 166 | If yes, VIV reduction, installation tension, anchoring, tension monitoring attached? (Y/NA)  |                                    |                   |                   |   |   |   |   |
| 167 |                                                                                              |                                    |                   |                   |   |   |   |   |
| 168 | <b>Flange and Valve Data</b>                                                                 |                                    |                   |                   |   |   |   |   |



|     | A                                                                                                                                                     | B         | C           | D             | E       | F         | G | H |
|-----|-------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|-------------|---------------|---------|-----------|---|---|
| 225 | Does pipeline contact anchorage area or fairways? (Y/N)                                                                                               | No        |             |               |         |           |   |   |
| 226 | If Yes, burial depth in anchorage areas or fairways consistent with COE permit? (Y/NA)                                                                | NA        |             |               |         |           |   |   |
| 227 | If yes, COE permit attached? (Y/NA/Pending)                                                                                                           | NA        |             |               |         |           |   |   |
| 228 |                                                                                                                                                       |           |             |               |         |           |   |   |
| 229 | <b>Pipeline Crossing Data</b>                                                                                                                         |           |             |               |         |           |   |   |
| 230 | Does proposed pipeline cross an existing pipeline (Y/N)                                                                                               | No        |             |               |         |           |   |   |
| 231 | If yes, enter noted data, adding data rows as required.                                                                                               | Operator  | Segment No. | Size (inches) | Service | Notified? |   |   |
| 232 |                                                                                                                                                       |           |             |               |         |           |   |   |
| 233 | If yes, minimum clearance between lines must be 18". (Yes/NA)                                                                                         | N/A       |             |               |         |           |   |   |
| 234 | If yes and < 500' water depth, must have 3' cover or concrete mats. (Confirm cover or concrete mat.)                                                  | N/A       |             |               |         |           |   |   |
| 235 | If sand bags, slope is 3/1. (Confirm Yes/NA)                                                                                                          | N/A       |             |               |         |           |   |   |
| 236 | If concrete mat, specify manufacturer                                                                                                                 | N/A       |             |               |         |           |   |   |
| 237 | If concrete mats, mat edges jetted below mudline. (Yes/NA)                                                                                            | N/A       |             |               |         |           |   |   |
| 238 | Crossed pipeline operator notified? (Y/N/O O = crossed pipeline owned by applicant)                                                                   | N/A       |             |               |         |           |   |   |
| 239 |                                                                                                                                                       |           |             |               |         |           |   |   |
| 240 | <b>H<sub>2</sub>S Contingency Plan and Modeling Data</b>                                                                                              |           |             |               |         |           |   |   |
| 241 | H <sub>2</sub> S Operations Contingency Plan attached as H <sub>2</sub> S concentration greater than 20 ppm (Y/Pending/NA)                            | NA        |             |               |         |           |   |   |
| 242 | Air Dispersion Model attached as H <sub>2</sub> S concentration greater than 500 ppm (Y/pending/NA)                                                   | NA        |             |               |         |           |   |   |
| 243 | H <sub>2</sub> S Crossing Contingency Plan attached as crossed pipeline carries H <sub>2</sub> S in concentrations greater than 20 ppm (Y/Pending/NA) | NA        |             |               |         |           |   |   |
| 244 |                                                                                                                                                       |           |             |               |         |           |   |   |
| 245 | <b>Subsea Tie-In Data</b>                                                                                                                             |           |             |               |         |           |   |   |
| 246 | Does pipeline tie into a subsea pipeline? (Y/N)                                                                                                       | No        |             |               |         |           |   |   |
| 247 | Ties to existing valve or hot tap? (Identify which/NA)                                                                                                |           |             |               |         |           |   |   |
| 248 | Segment number of pipeline being tied in to (SN/NA)                                                                                                   |           |             |               |         |           |   |   |
| 249 | MAOP of pipeline being tied in to (MAOP/NA)                                                                                                           |           |             |               |         |           |   |   |
| 250 | If existing valve, letter of no objection from tie-in operator attached? (Yes/NA)                                                                     |           |             |               |         |           |   |   |
| 251 | If hot tap, appurtenance application submitted to MMS? (Yes/NA)                                                                                       |           |             |               |         |           |   |   |
| 252 | Is assembly snag proofed? (Y/NA) Required if less than 500' water depth.                                                                              |           |             |               |         |           |   |   |
| 253 | If sand bags used, slope is 3/1 (Y/NA)                                                                                                                |           |             |               |         |           |   |   |
| 254 | If sand bags used, 3' coverage required (Y/NA)                                                                                                        |           |             |               |         |           |   |   |
| 255 |                                                                                                                                                       |           |             |               |         |           |   |   |
| 256 | <b>Surface Tie-In Data</b>                                                                                                                            |           |             |               |         |           |   |   |
| 257 | Does pipeline tie directly into another pipeline at a surface location? (Y/N)                                                                         | No        |             |               |         |           |   |   |
| 258 | Segment number of pipeline being tied in to (SN/NA)                                                                                                   |           |             |               |         |           |   |   |
| 259 | MAOP of pipeline being tied in to (MAOP/NA)                                                                                                           |           |             |               |         |           |   |   |
| 260 |                                                                                                                                                       |           |             |               |         |           |   |   |
| 261 | <b>Spill Response Plan Data</b>                                                                                                                       |           |             |               |         |           |   |   |
| 262 | Type of spill response plan (OSCP/OSRP per NTL 98-30)                                                                                                 | OSRP      |             |               |         |           |   |   |
| 263 | Date spill plan submitted to MMS                                                                                                                      | 3/23/2005 |             |               |         |           |   |   |
| 264 | Date spill plan approved (Actual Date or "Pending")                                                                                                   | 3/29/2005 |             |               |         |           |   |   |
| 265 |                                                                                                                                                       |           |             |               |         |           |   |   |
| 266 | <b>Safety Schematic Information</b>                                                                                                                   |           |             |               |         |           |   |   |
| 267 | Pressure source identified? (well, separator, pump, etc.)                                                                                             | Well      |             |               |         |           |   |   |
| 268 | MSP/MAWP/SITP of source shown? (psig)                                                                                                                 | 6,500     |             |               |         |           |   |   |
| 269 | Origin/destination specification breaks shown on schematic (Y/NA)                                                                                     | Yes       |             |               |         |           |   |   |
| 270 | Receiving segment number noted? (Segment Number or N/A)                                                                                               | N/A       |             |               |         |           |   |   |
| 271 | Receiving segment no. MAOP (psig) (MAOP or N/A)                                                                                                       | N/A       |             |               |         |           |   |   |
| 272 | Calculated pipeline MAOP (psig)                                                                                                                       | 7,500     |             |               |         |           |   |   |
| 273 | Operator responsibility transfer point shown? (Yes/NA)                                                                                                | NA        |             |               |         |           |   |   |
| 274 |                                                                                                                                                       |           |             |               |         |           |   |   |
| 275 | <b>Collapse Information (Deepwater Pipelines Only)</b>                                                                                                |           |             |               |         |           |   |   |
| 276 | Water depth (feet)                                                                                                                                    | 3080      |             |               |         |           |   |   |



|     | A                                                                                                                                                  | B                                                  | C                  | D | E | F | G | H |
|-----|----------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------|--------------------|---|---|---|---|---|
| 277 | External pressure (psig)                                                                                                                           | 1333                                               |                    |   |   |   |   |   |
| 278 | Collapse pressure (psig)                                                                                                                           | 3,237                                              |                    |   |   |   |   |   |
| 279 | Safety factor                                                                                                                                      | 2.4                                                |                    |   |   |   |   |   |
| 280 | Collapse calculations are required. (Attached/NA)                                                                                                  | Attached - Performed by Flexible Pipe manufacturer |                    |   |   |   |   |   |
| 281 |                                                                                                                                                    |                                                    |                    |   |   |   |   |   |
| 282 | <b>Safety Design Review</b>                                                                                                                        |                                                    |                    |   |   |   |   |   |
| 283 | <b>Pipeline Origin</b>                                                                                                                             |                                                    |                    |   |   |   |   |   |
| 284 | PSHL required at departing end of pipeline (Confirm Yes)                                                                                           | Yes                                                |                    |   |   |   |   |   |
| 285 | PSHL must be downstream of choke and/or flow restrictions (Confirm Yes)                                                                            | Yes                                                |                    |   |   |   |   |   |
| 286 | For a well, if MSP > MAOP, a redundant PSH and independent SDVs required (Confirm Yes)                                                             | N/A                                                |                    |   |   |   |   |   |
| 287 | For production equipment, if MSP > MAOP, a redundant PSH with independent SDV is required or a vented PSV is required (Confirm Yes/NA)             | N/A                                                |                    |   |   |   |   |   |
| 288 | If bi-directional flow, SDV required (Confirm Yes/NA)                                                                                              | N/A                                                |                    |   |   |   |   |   |
| 289 | If pig trap present, safety equipment can not be bypassed (Confirm True)                                                                           | N/A                                                |                    |   |   |   |   |   |
| 290 | If pump on line, must be consistent with API RP 14C A7 (Confirm Yes/NA)                                                                            | N/A                                                |                    |   |   |   |   |   |
| 291 | <b>Pipeline Destination</b>                                                                                                                        |                                                    |                    |   |   |   |   |   |
| 292 | If production facility and uni-directional flow, SDV and FSV required (Confirm Yes/NA)                                                             | Yes                                                |                    |   |   |   |   |   |
| 293 | If production facility and bi-directional flow, SDV and PSHL required (Confirm Yes/NA)                                                             | N/A                                                |                    |   |   |   |   |   |
| 294 | If subsea tie-in and uni-directional flow, FSV and block valve required (Confirm Yes/NA)                                                           | N/A                                                |                    |   |   |   |   |   |
| 295 | If subsea tie-in and bi-directional flow, block valve required (Confirm Yes/NA)                                                                    | N/A                                                |                    |   |   |   |   |   |
| 296 | If gas lift or water injection flowline on unmanned platform, FSV required (Confirm Yes/NA)                                                        | Yes                                                |                    |   |   |   |   |   |
| 297 | If gas lift or water injection flowline on manned platform, SDV required (Confirm Yes/NA)                                                          | Yes                                                |                    |   |   |   |   |   |
| 298 | If crossover platform (pipeline does not receive production), SDV required at boarding point and PSHL required at departing point (Confirm Yes/NA) | N/A                                                |                    |   |   |   |   |   |
| 299 | If crossover platform is non-manned and non-production, FSV required (Confirm Yes/NA)                                                              | N/A                                                |                    |   |   |   |   |   |
| 300 |                                                                                                                                                    |                                                    |                    |   |   |   |   |   |
| 301 | <b>Departure Data</b>                                                                                                                              |                                                    |                    |   |   |   |   |   |
| 302 | Waiver from NTL 98-20 (buoying of hazards) requested? (Y/N)                                                                                        | Yes                                                |                    |   |   |   |   |   |
| 303 | Other departures requested? (Y/N)                                                                                                                  | No                                                 |                    |   |   |   |   |   |
| 304 | If yes, specify.                                                                                                                                   |                                                    |                    |   |   |   |   |   |
| 305 |                                                                                                                                                    |                                                    |                    |   |   |   |   |   |
| 306 |                                                                                                                                                    |                                                    |                    |   |   |   |   |   |
| 307 |                                                                                                                                                    |                                                    |                    |   |   |   |   |   |
| 308 |                                                                                                                                                    |                                                    |                    |   |   |   |   |   |
| 309 |                                                                                                                                                    |                                                    |                    |   |   |   |   |   |
| 310 |                                                                                                                                                    |                                                    |                    |   |   |   |   |   |
| 311 |                                                                                                                                                    |                                                    |                    |   |   |   |   |   |
| 312 |                                                                                                                                                    |                                                    |                    |   |   |   |   |   |
| 313 |                                                                                                                                                    |                                                    |                    |   |   |   |   |   |
| 314 |                                                                                                                                                    |                                                    |                    |   |   |   |   |   |
| 315 | <b>Do Not Enter Data Below This Line -</b>                                                                                                         | <b>MMS Use Only</b>                                |                    |   |   |   |   |   |
| 316 |                                                                                                                                                    |                                                    |                    |   |   |   |   |   |
| 317 | <b>PIPELINE MASTER ENTRY SHEET</b>                                                                                                                 |                                                    |                    |   |   |   |   |   |
| 318 | Name                                                                                                                                               |                                                    | MMS Engineer entry |   |   |   |   |   |
| 319 | Date                                                                                                                                               |                                                    | MMS Engineer entry |   |   |   |   |   |
| 320 | Segment Number                                                                                                                                     |                                                    | MMS Engineer entry |   |   |   |   |   |
| 321 | Right-of-Way Number                                                                                                                                |                                                    | MMS Engineer entry |   |   |   |   |   |
| 322 | Right-of-Way Permittee                                                                                                                             |                                                    |                    |   |   |   |   |   |
| 323 | Right-of-Way Permittee Code                                                                                                                        |                                                    |                    |   |   |   |   |   |
| 324 | Operator                                                                                                                                           | ATP Oil and Gas Corporation                        |                    |   |   |   |   |   |
| 325 | Operator Code                                                                                                                                      | 1819                                               |                    |   |   |   |   |   |
| 326 | Approval Code                                                                                                                                      | Right-of-Way                                       |                    |   |   |   |   |   |

|     | A                               | B                             | C                  | D | E | F | G | H |
|-----|---------------------------------|-------------------------------|--------------------|---|---|---|---|---|
| 327 | Authority Code                  |                               | MMS Engineer entry |   |   |   |   |   |
| 328 | Pipe Size                       | 6.895 - dynamic flexible pipe |                    |   |   |   |   |   |
| 329 | Product Code                    |                               | MMS Engineer entry |   |   |   |   |   |
| 330 |                                 |                               |                    |   |   |   |   |   |
| 331 | ORIGIN                          |                               |                    |   |   |   |   |   |
| 332 | Facility Type                   | MC 711 Subsea Well No 006     |                    |   |   |   |   |   |
| 333 | Identifier                      | SS Well No. 006               |                    |   |   |   |   |   |
| 334 | Area                            | Mississippi Canyon            |                    |   |   |   |   |   |
| 335 | Block                           | 711                           |                    |   |   |   |   |   |
| 336 | Lease                           | OCS-G-14016                   |                    |   |   |   |   |   |
| 337 |                                 |                               |                    |   |   |   |   |   |
| 338 | DESTINATION                     |                               |                    |   |   |   |   |   |
| 339 | Facility Type                   | MC 711 Gomez FOI              |                    |   |   |   |   |   |
| 340 | Identifier                      | "A"                           |                    |   |   |   |   |   |
| 341 | Area                            | Mississippi Canyon            |                    |   |   |   |   |   |
| 342 | Block                           | 711                           |                    |   |   |   |   |   |
| 343 | Lease                           | OCS-G-14016                   |                    |   |   |   |   |   |
| 344 |                                 |                               |                    |   |   |   |   |   |
| 345 | OCS Segment Length              | 7,141                         |                    |   |   |   |   |   |
| 346 | State + Federal Pipeline Length | 7,141                         |                    |   |   |   |   |   |
| 347 | Cathodic Code                   | NA                            |                    |   |   |   |   |   |
| 348 | Cathodic Life Time (Years)      |                               | MMS Engineer entry |   |   |   |   |   |
| 349 | Minimum Water Depth (feet)      | 2940                          |                    |   |   |   |   |   |
| 350 | Maximum Water Depth (feet)      | 2980                          |                    |   |   |   |   |   |
| 351 |                                 |                               |                    |   |   |   |   |   |
| 352 | Buried Designator Flag          | No                            |                    |   |   |   |   |   |
| 353 | Bi-directional Flag             | Yes                           |                    |   |   |   |   |   |
| 354 | Alternate Service               | N/A                           |                    |   |   |   |   |   |
| 355 | Recv Segment No. (Sub-surface)  | 0                             |                    |   |   |   |   |   |
| 356 | Recv MAOP                       | 0                             |                    |   |   |   |   |   |
| 357 | Assigned MAOP                   |                               | MMS Engineer entry |   |   |   |   |   |
| 358 | Pipeline Status Code            | Proposed                      |                    |   |   |   |   |   |
| 359 | Right-of-Way Status Code        | Pending                       |                    |   |   |   |   |   |
| 360 |                                 |                               |                    |   |   |   |   |   |
| 361 | Comments                        |                               | MMS Engineer entry |   |   |   |   |   |

## Pipeline Review Report

Review : Adjudication Review

Permit Number: P-15168 Permit Type: ROW Application

Submittal Received: 05/31/2005

Operator : ATP Oil & Gas Corporation

ROW Number : G26865 Reviewer Received Date: 06/02/2005 Review Completed: 06/02/2005

Segments : 15168, 15169

Reviewer : GLAZNERA

Remark :

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| Item | Response Text |
|------|---------------|
|------|---------------|

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|   |                               |
|---|-------------------------------|
| 2 | The corporation is qualified. |
|---|-------------------------------|

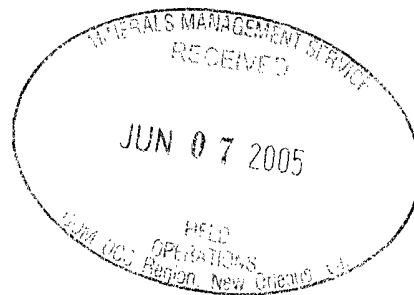
|   |                   |
|---|-------------------|
| 3 | On file with MMS. |
|---|-------------------|

|   |                                            |
|---|--------------------------------------------|
| 5 | \$300,000 right-of-way grant bond on file. |
|---|--------------------------------------------|

**ATP OIL & GAS CORPORATION**

June 7, 2005

Mr. Donald C. Howard  
Regional Supervisor  
U. S. Department of the Interior  
Minerals Management Service  
1201 Elmwood Park Boulevard  
New Orleans, Louisiana 70123-2394



Attention: Mr. Alex Alvarado

RE: Application for a 6.895-Inch OD Bulk Oil Right-of-Way Pipeline, Production Riser, Rigid Jumper And Associated Umbilical To Be Installed In and/or Through Blocks 711 and 755, Mississippi Canyon Area, OCS Federal Waters, Gulf of Mexico, Offshore, Louisiana

Gentlemen:

By letter dated May 23, 2005 (revised June 6, 2005), ATP Oil & Gas Corporation (ATP) filed an application for a right-of-way easement two hundred feet (200') in width for the construction, maintenance and operation of a 6.895-inch OD bulk oil right-of-way pipeline and associated umbilical to be installed from subsea Well No. 006, in and/or through Blocks 711 & 755, Mississippi Canyon Area; OCS Federal Waters, Gulf of Mexico, Offshore, Louisiana. Minerals Management Service has assigned the application as Segment No. 15168 and 15169.

In accordance with the regulations contained in Title 30 CFR 250.1015(c), ATP sent a copy of the above referenced pipelines via certified mail, return receipt requested to every lessee and/or right-of-way holder whose lease or right-of-way was intersected by the proposed right-of-way. In further support of our application, enclosed are copies of the executed mail return receipts from the following affected operators and/or right-of-way holders:

Nexen Petroleum U.S.A., Inc.

7003 2260 0003 0201 0912

Should you have any questions or require additional information please contact our regulatory representative, Sharon DeSimoni at (281) 578-3388.

Sincerely,

ATP OIL & GAS CORPORATION

*Mickey W. Shaw* /s/

Mickey W. Shaw  
Vice President, Production Operations

MWS:SD

Enclosure

**SENDER: COMPLETE THIS SECTION**

- Complete items 1, 2, and 3. Also complete item 4 if Restricted Delivery is desired.
- Print your name and address on the reverse so that we can return the card to you.
- Attach this card to the back of the mailpiece, or on the front if space permits.

## 1. Article Addressed to:

Necken Petroleum, USA, Inc  
12790 Mont Dr., Ste. 800  
Dallas, TX 75251-1270

Attn: Larry McRae

## 2. Article Number

(Transfer from service label)

7003 2260 0003 0201 0912

**COMPLETE THIS SECTION ON DELIVERY**

## A. Signature

X *[Signature]*

☐ Agent

☐ Addressee

## B. Received by (Printed Name)

## C. Date of Delivery

5-26-05

D. Is delivery address different from item 1? ☐ Yes

If YES, enter delivery address below: ☐ No

## 3. Service Type

☒ Certified Mail

☐ Express Mail

☐ Registered

☐ Return Receipt for Merchandise

☐ Insured Mail

☐ C.O.D.

## 4. Restricted Delivery? (Extra Fee)

☐ Yes

BEST AVAILABLE COPY