

Mud Program

Interval (TVD)		Mud Weight (ppg)			Mud Type	Minimum Quantities On Rig	
From	To	From	To	Gel (sacks)		Barite (sacks)	
0'	800'	8.8	9.2	WB	200	1,000	
800'	4,500'	9.2	9.5	WB	200	1,000	
4,500'	10,000'	9.5	13.0	WB	200	1,000	
10,000'	11,800'	13.0	15.7	WB	200	1,000	
11,800'	13,700'	15.7	17.2	WB	200	1,000	

Distance to shorebase: 50 N mi. Time required for delivery of mud supplies = 5.0 hrs.

GENERAL: Water based cuttings and mud will be disposed of overboard as long as toxicity requirements are met. Any which do not meet EPA requirements and all oil based cuttings and effluent will be barged to shore for proper disposal. Actual mud properties will be maintained as dictated by hole conditions.

Casing Program

Size	Liner (L)	Measured Depth			Grade	Connection Type	Hole Size	Casing Ratings		
		Set From	Set To	Wt (lb/ft)				Tension	Collapse	Burst
30"	N/A	0	401	310.00	X-52	Welded	Driven	N/A	N/A	N/A
18 5/8"	N/A	0	800	87.50	J-55	BTC	22	1,367	630	2,250
13 3/8"	N/A	0	4,500	68.00	HCN-80	BTC	17 1/2	1,556	2,910	5,020
9 5/8"	N/A	0	10,000	53.50	HCQ-125	SLX	12 1/4	1,628	8,850	12,390
7 5/8"	L	9,500	11,800	39.00	P-110	SLX	8 1/2	1,108	11,080	12,620
5"	L	11,300	13,700	18.00	P-110	SLX	6 1/2	462	13,470	13,940

Casing Design

Size	Wt.	Grade	Setting Depth (TVD)	Fracture Gradient @ Shoe	Formation Pressure @ Shoe	Maximum Anticipated Surface Pressure	Design Factors				
							Burst	Collapse	Tension		
30"	310.00	X-52	401	N/A	N/A	N/A	D	N/A	D	N/A	
18 5/8"	87.50	J-55	800	11.5	362	428	5.26	D	2.17	D	22.72
13 3/8"	68.00	HCN-80	4,500	14.3	2,106	2,946	1.70	D	1.71	D	5.95
9 5/8"	53.50	HCQ-125	10,000	17.5	6,500	4,817	1.20	P	1.58	P	3.80
7 5/8"	39.00	P-110	11,800	18.4	9,327	6,127	1.29	P	1.34	P	16.25
5"	18.00	P-110	13,700	18.6	11,897	10,014	1.30	P	1.26	P	14.51

CALCULATION OF MAXIMUM ANTICIPATED SURFACE PRESSURE

MASP = Maximum Anticiapted Surface Pressure (psi)
 FG = Fracture Gradient at Casing Shoe (ppg)
 TVD = True Vertical Depth of Casing Shoe (ft)

30 " Structural Casing @ 401 '

Will not be shut in.

18 5/8 " Conductor Casing @ 800 '

$$\text{MASP} = ((\text{FG} + 1\text{ppg}) \times .052 \times \text{TVD}) - (.115 \times \text{TVD})$$

FG = 11.5 ppg TVD = 800 '

MASP = 428 psi

13 3/8 " Surface Casing @ 4,500 '

$$\text{MASP} = ((\text{FG} + .5\text{ppg}) \times .052 \times \text{TVD}) - (.115 \times \text{TVD})$$

FG = 14.3 ppg TVD = 4,500 '

MASP = 2,946 psi

9 5/8 " Intermediate Casing @ 10,000 '

$$\text{MASP} = 50\% \text{ of final hydrostatic at next total depth}$$

$$= .5 \times \text{MW} \times \text{TVD} \times .052$$

MW = 15.7 ppg TVD = 11800 '

MASP = 4,817 psi

9 5/8 " Intermediate w/ liner @ 11,800 '

$$\text{MASP} = 50\% \text{ of final hydrostatic at next total depth}$$

$$= .5 \times \text{MW} \times \text{TVD} \times .052$$

MW = 17.2 ppg TVD = 13700 '

MASP = 6,127 psi

5 " Production Liner @ 13,700 '

$$\text{MASP} = \text{Pore Press. in Tgt Sand} - \text{Gas Gradient to Surface (Production Design)}$$

$$= (\text{PP} \times .052 - \text{Gas Gr}) \times \text{TVD}$$

PP = 16.8 ppg TVD = 13200 '
 Gas Gr = 0.115

MASP = 10,014 psi

BOP PROGRAM

Casing		Casing		Equipment		Test Pressure	
Size						Low/	High
30 "	Structural Casing @	401 '		21 1/4" 2000	Diverter	Function Test	
	70% of Burst	N/A					
	Test Pressure	N/A					
18 5/8 "	Conductor Casing @	800 '		21 1/4" 2000	Diverter	250	
	70% of Burst	1,575					
	Test Pressure	250					
13 3/8 "	Surface Casing @	4,500 '		(1) 13-5/8" 5M	Annular	250/	3500
	70% of Burst	3,514		Min. (2) 13-5/8" 10M	Pipe Rams	250/	5000
	Test Pressure	3,600		(1) 13-5/8" 10M	Blind Shear Rams	250/	5000
9 5/8 "	Intermediate @	10,000 '		(1) 13-5/8" 5M	Annular	250/	3500
	70% of Burst	8,673		Min. (2) 13-5/8" 10M	Pipe Rams	250/	7500
	Test Pressure	6,600		(1) 13-5/8" 10M	Blind Shear Rams	250/	7500
9 5/8 "	Intermediate w/ liner @	11,800 '		(1) 13-5/8" 5M	Annular	250/	3500
	70% of Burst	8,834		Min. (2) 13-5/8" 10M	Pipe Rams	250/	7500
	Test Pressure	2,200		(1) 13-5/8" 10M	Blind Shear Rams	250/	7500
5 "	Production Liner @	13,700 '		(1) Will not drill out			
	70% of Burst	9,758		Min. (2) Will not drill out			
	Test Pressure	1,300		(1) Will not drill out			

Conductor casing test pressure is the same as the diverter test pressure.

Surface casing test pressure is 70% of rated burst pressure.

Other casing test pressures are based on 70% of the rated burst pressure of the casing adjusted for the mud weight used during the casing test less a 9.0 ppg backup unless otherwise noted.

Liner test pressures are the same as the liner top test pressure which is a minimum of 500 psi above the previous casing shoe test.

A. Conductor Casing 18 5/8 " , 87.50 #, J-55 , BTC @ 800 '

1. Collapse Design

Safety Factor = Casing Collapse Rating / (External Hydrostatic - Internal Gas Gradient)

$$\text{S.F.} = 630 / ((9.2 * .052 - .115) * 800) = \boxed{2.17}$$

2. Tension Design

Safety Factor = Lessor of pipe body or joint strength / (Air Weight * Buoyancy)

$$\text{S.F.} = 1,367,000 / (800 * 88 * .859) = \boxed{22.72}$$

3. Burst Design

MASP = ((Fracture Gradient @ Shoe + 1.0) * .052 - Gas Gradient to Surface)

$$\text{MASP} = ((11.5 + 1.0) * .052 - .115) * 800 = 428 \text{ psi}$$

$$\text{S.F.} = \text{Casing Burst Rating} / \text{MASP} = 2,250 / 428 = \boxed{5.26}$$

B. Surface Casing 13 3/8 " , 68.00 #, N-80 , BTC @ 4,500 '

1. Collapse Design

Safety Factor = Casing Collapse Rating / (External Hydrostatic - Internal Gas Gradient)

$$\text{S.F.} = 2,910 / ((9.5 * .052 - .115) * 4,500) = \boxed{1.71}$$

2. Tension Design

Safety Factor = Lessor of pipe body or joint strength / (Air Weight * Buoyancy)

$$\text{S.F.} = 1,556,000 / (4,500 * 68 * .855) = \boxed{5.95}$$

3. Burst Design

MASP = ((Fracture Gradient @ Shoe + 0.5) * .052 - Gas Gradient to Surface)

$$\text{MASP} = ((14.3 + 0.5) * .052 - .115) * 4,500 = 2946 \text{ psi}$$

$$\text{S.F.} = \text{Casing Burst Rating} / \text{MASP} = 5,020 / 2946 = \boxed{1.70}$$

C. Inr 1 Casing - 9 5/8 " , 53.50 # , HCQ-125 , SLX @ 10,000 '

1. Collapse Design

Safety Factor = Casing collapse rating / (External mud hydrostatic - internal hydrostatic of heaviest mud casing will be exposed to which has fallen to a 9.0 ppg gradient at the casing shoe.

Drilling S.F. = $8,850 / ((13 * .052 * (11800 - 9.0 / 17.2 * 11800))) = 2.33$
 Production S.F. = Csg collapse rating/(Ext mud hydrostatic-Int Gas Gr.)= $8850 / ((13 * .052 - .115) * 10000) = 1.58$

2. Tension Design

Safety Factor = Lessor of pipe body yield or joint strength / (Air weight * Buoyancy)

S.F. = $1,628,000 / (10,000 * 53.5 * 0.801) = 3.80$

3. Burst Design

Drilling

MASP = 50% of the final hydrostatic @ total depth
 MASP = $13700 * 17.2 * .052 * 0.5 = 6127$

Maximum Load: Surface Pressure + Mud Hydrostatic + Gas Hydrostatic = Injection Pressure @ Shoe
 max load mud/gas $6127 + 0.894x + .115y = (18.4 + 0.5) * .052 * 11800$
 $x = 5278$ ' Mud Column $y = 6522$ ' Gas Column

Surface S.F. = $12,390 / 6127 = 2.02$
 Mud/Gas S.F. = $12,390 / (6127 + (17.2 - 9.0) * .052 * 5278) = 1.48$

Production

MASP = Pore Press. in Tgt Sand - Gas Gradient to Surface
 $= (PP * .052 - Gas Gr) * TVD = (16.8 * .052 - .115) * 13,200 = 10,014$ psi
 Pressure w/ tubing leak w/ 11.6ppg packer fluid & 11.0ppg backup =
 $10,014 + 10000 * (11.6 - 11.0) * .052 = 10,326$ psi

Surface S.F. = $12390 / 10,014 = 1.24$
 Tbg Leak S.F. = $12390 / 10,326 = 1.20$

D. Liner - 7 5/8 " , 39.00 # , P-110 , SLX @ 11,800 '

1. Collapse Design

Safety Factor = Casing collapse rating / (External mud hydrostatic - internal hydrostatic of heaviest mud casing will be exposed to which has fallen to a 9.0 ppg gradient at the casing shoe.

Drilling S.F. = $11,080 / ((15.7 * .052 * (11800 - 9.0 / 17.2 * 11800))) = 2.41$
 Production S.F. = Csg collapse rating/(Ext mud hydrostatic-Int Gas Gr.)= $11080 / ((15.7 * .052 - .115) * 11800) = 1.34$

2. Tension Design

Safety Factor = Lessor of pipe body yield or joint strength / (Air weight * Buoyancy)

S.F. = $1,108,000 / (2,300 * 39 * 0.760) = 16.25$

3. Burst Design

Drilling

MASP = 50% of the final hydrostatic @ total depth
 MASP = $13700 * 17.2 * .052 * 0.5 = 6127$

Maximum Load: Surface Pressure + Mud Hydrostatic + Gas Hydrostatic = Injection Pressure @ Shoe
 max load mud/gas $6127 + 0.894x + .115y = (18.4 + 0.5) * .052 * 11800$
 $x = 5278$ ' Mud Column $y = 6522$ ' Gas Column

Liner Top S.F. = $12,620 / (6127 + 5,278 * 17.2 * .052 + ((10,000 - 200) - 5,278) * 0.115 - (10,000 - 200) * 9.0 * .052) = 1.86$
 Max. Liner S.F. = $12,620 / (6127 + 5,278 * 17.2 * 0.052 + (9,800 - 5,278) * .115 - (9,800 * 9.0 * .052)) = 1.86$

Production

Pressure w/ tubing leak w/ 11.6ppg packer fluid & 12.0ppg backup =
 $10,014 + 11800 * (11.6 - 12.0) * .052 = 9,769$ psi
 Tbg Leak S.F. = $12620 / 9,769 = 1.29$

E. Liner - 5 " , 18.00 # , P-110 SLX @ 13,700 '

1. Collapse Design

Safety Factor = Casing Collapse Rating / (External Mud Hydrostatic - Internal Gas Gradient)

$$\text{Production S.F.} = \frac{13,470}{((17.2 * .052 - 0.115) * 13,700)} = \boxed{1.26}$$

2. Tension Design

Safety Factor = Lessor of pipe body yield or joint strength / (Air weight * Buoyancy)

$$\text{S.F.} = \frac{462,000}{(2,400 * 18 * 0.737)} = \boxed{14.51}$$

3. Burst Design

Production S.F. = Casing Burst Rating / (MASP Tbg Leak+Pkr Fluid Hyd-Backup-External Backup)

$$\text{MASP} = 10,014 \text{ psi}$$

$$\text{Pressure w/ tubing leak w/ 11.6ppg packer fluid \& 12.0ppg backup} = 10,014 + 13200 * (11.6 - 12.0) * .052 = \underline{9,739} \text{ psi}$$

$$\text{Tbg Leak S.F.} = \frac{12620}{9,739} = \boxed{1.30}$$

Energy Partners LTD.
East Cameron Block 111, OCS-G 25944, Well No: 2

Conductor Casing	Size: 18 5/8 "	Setting Depth: 800 ft.	Annular Volume (No Washout): 1254 cu. ft.
Lead Slurry	Density: 11.4 ppg	Yield: 3.07 cu.ft./sx	No. Sxs: 307
Specifications: Class "H" + Extender			
Tail Slurry	Density: 16.4 ppg	Yield: 1.09 cu.ft./sx	No. Sxs: 560
Specifications: Premium			
Total Volume: 1,553 cu. ft.		8 Hour Compressive Strength of Tail Slurry: 500+ psi	
		Desired Top of Cement: 0 ft.	
100			

Surface Casing	Size: 13 3/8 "	Setting Depth: 4,500 ft.	Annular Volume (No Washout): 3162 cu. ft.
Lead Slurry	Density: 11.4 ppg	Yield: 3.07 cu.ft./sx	No. Sxs: 1695
Specifications: Class "H" + Extender			
Tail Slurry	Density: 16.4 ppg	Yield: 1.06 cu.ft./sx	No. Sxs: 500
Specifications: Premium			
Total Volume: 5,734 cu. ft.		8 Hour Compressive Strength of Tail Slurry: 1000+ psi	
		Desired Top of Cement: 0 ft.	
100			

Intr 1 Casing	Size: 9 5/8 "	Setting Depth: 10,000 ft.	Annular Volume (No Washout): 1252 cu. ft.
Lead Slurry	Density: 14 ppg	Yield: 1.51 cu.ft./sx	No. Sxs: 933
Specifications: 0			
Tail Slurry	Density: 16.4 ppg	Yield: 1.07 cu.ft./sx	No. Sxs: 439
Specifications: Premium			
Total Volume: 1,879 cu. ft.		Desired Top of Cement: 6,000 ft.	
		Desired Top of Cement: 9,000 ft.	
		8 Hour Compressive Strength of Tail Slurry: 1000+ psi	
50			

Liner	Size: 7 5/8 "	Setting Depth: 11,800 ft.	Annular Volume (No Washout): 179 cu. ft.
Lead Slurry	Density: 0 ppg	Yield: 0.00 cu.ft./sx	No. Sxs: 0
Specifications: None			
Tail Slurry	Density: 16.4 ppg	Yield: 1.07 cu.ft./sx	No. Sxs: 232
Specifications: Premium			
Total Volume: 248 cu. ft.		Desired Top of Cement: 9,600 ft.	
		8 Hour Compressive Strength of Tail Slurry: 1000+ psi	
50			

Prod. Liner	Size: 5 "	Setting Depth: 13,700 ft.	Annular Volume (No Washout): 230 cu. ft.
Lead Slurry	Density: 0 ppg	Yield: 0.00 cu.ft./sx	No. Sxs: 0
Specifications: None			
Tail Slurry	Density: 18 ppg	Yield: 1.43 cu.ft./sx	No. Sxs: 224
Specifications: Premium			
Total Volume: 320 cu. ft.		Desired Top of Cement: 11,400 ft.	
		8 Hour Compressive Strength of Tail Slurry: 1000+ psi	
50			